

CorrTran™ Corrosion Monitoring



Description

This transmitter will monitor general or localized corrosion (pitting) through a 4-20mA signal and HART® protocol in real time. The corrosion rate or a pitting factor is available as a standard 2-wire 4-20mA process variable. The probe is available in a three-electrode configuration with a wide selection of different probe types and electrode materials.

Function

The CorrTran™ instrument utilizes state-of-the-art algorithms and data analysis techniques to accurately measure corrosion rate or pitting. Harmonic distortion analysis (HDA) is applied to improve the performance of the industry accepted linear polarization resistance (LPR) technique used to measure corrosion rate. To further enhance the performance, an application specific Stern Geary variable (B value) can be stored in the transmitter. During the 7-minute measurement cycle, CorrTran also performs an automated electrochemical noise (ECN) measurement, which in combination with the corrosion rate data can provide a measurement of localized corrosion (pitting). At the completion of each measurement cycle, the respective corrosion rate or pitting value in the form of a 4-20mA/HART signal is produced and made available to the plant personnel.

Technical Data

Electrical

Supply Voltage:	9-30VDC
Rated Operating Voltage:	9VDC min. at max. loop current 2-wire (4-20mA)
Max Load with 24VDC Power Supply:	680Ω with high alarm capability 750Ω without high alarm
Linearity:	0.0015% non linear
Resolution:	17 bit
B Value (default):	25.6mV

Mechanical Properties

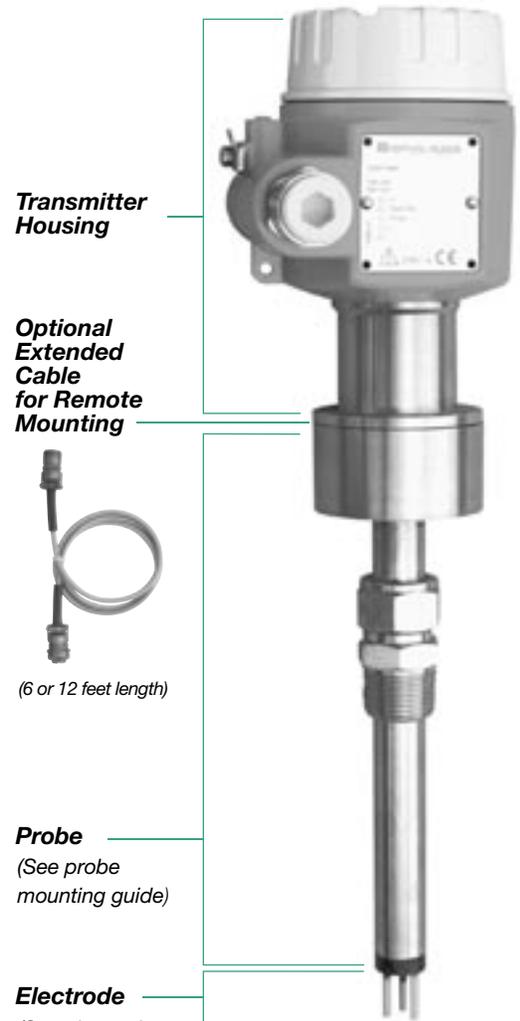
Housing

Protection:	Type 4X
Enclosure Material:	Aluminum
Process Connection:	3/4" NPT
Electrical Connection:	3/4" NPT
Weight (transmitter housing):	1.1 lb (500 g)
Operating Temperature:	-40°F to +158°F (-40°C to +70°C)

Process Conditions

Flow in Liquids (max.)	20 fps (6.1 m/sec.)
Process Temperature (max.)	
316 Stainless Steel Probe	
Direct Mount:	250°F (121°C)
Remote Mount:	500°F (260°C)
Glass Epoxy Probe:	150°F (65°C)
Process Pressure (Max.)	
316 Stainless Steel Probe:	1500 psi (102 bar)
Glass Epoxy Probe:	100 psi (7 bar)
O-Ring (set of 3)	Viton®

(Viton® is registered trademarks of DuPont Dow Elastomers)



Transmitter Housing

Optional Extended Cable for Remote Mounting



(6 or 12 feet length)

Probe
(See probe mounting guide)

Electrode
(See electrode materials guide)

- On-line Corrosion Monitoring
- 2-wire 4-20mA Transmitter, HART® Interface
- General or Localized Corrosion (Pitting) Monitoring
- Withstands 1500 psi (102 bar) Process Pressure
- Custom Configuration

Information subject to change, consult factory for details.

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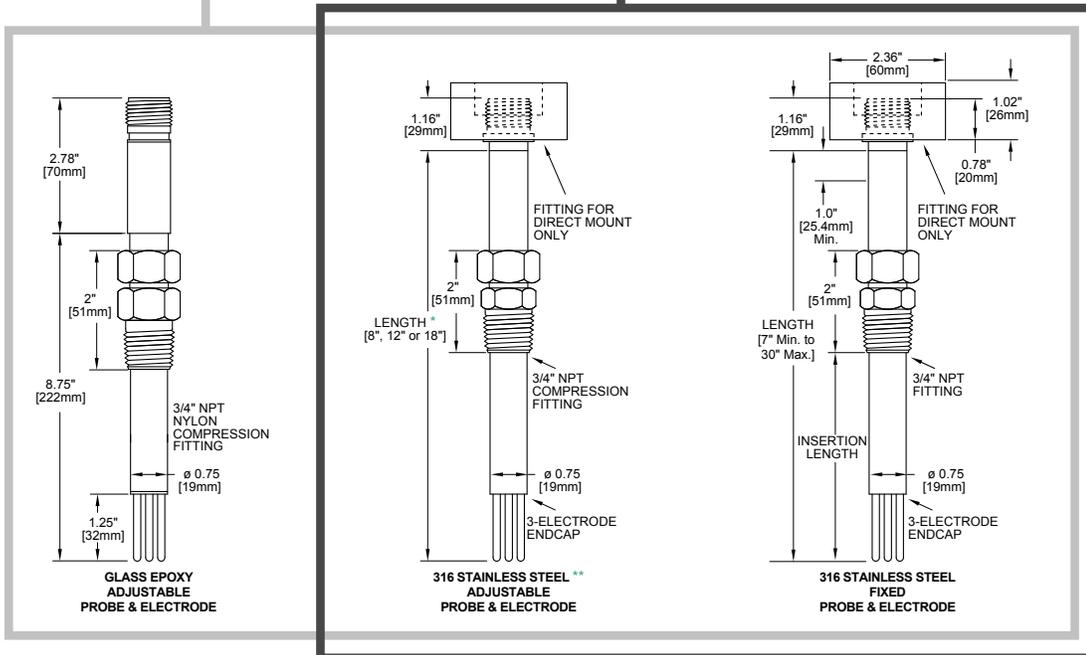
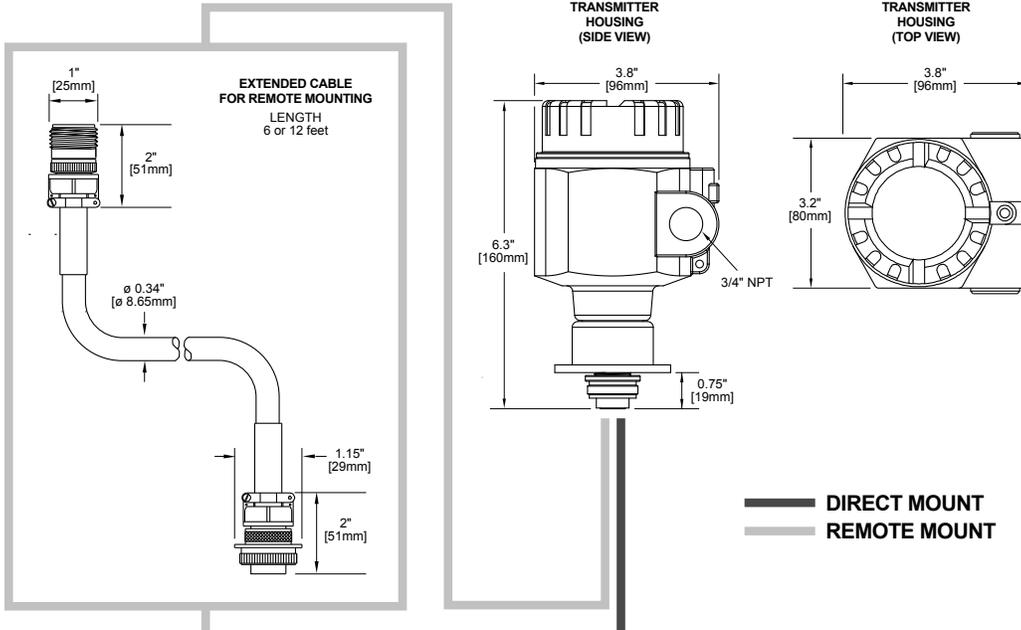
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Pepperl+Fuchs® Inc. • 1600 Enterprise Parkway • Twinsburg, Ohio 44087-2245 • www.am.pepperl-fuchs.com
Telephone (330) 486-0002 • FAX (330) 425-4607 • E-Mail: greenteam@us.pepperl-fuchs.com

CorrTran™ – Product Data Sheet

Housing Dimensions and Connection Diagram

Housing Dimensions



NOTE:

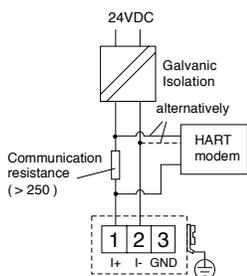
* Standard lengths are 8", 12" and 18". Other lengths are available in increments of 0.5" or 10 mm. Minimum length is 7.0" or 170 mm and the maximum length is 30.0" or 770 mm. Insertion lengths for fixed probes are specified in 0.2" or 5 mm increments.

** All adjustable probes include a safety retaining bracket which must be used in all pressurized applications.

Connection Diagram

2-wire connection with HART (DC)

4-20mA with HART



Setup

Corrosion Reading: Update time 7.2 min (fixed)

The adjustments and scaling can be done using a hand held HART® calibrator or Pactware™ software. See the table below for scaling information:

General Corrosion Rate

Range	
Min.	20 mils/year
Max.	400 mils/year
Default	40 mils/year
Zero/Span Adjustments Available with HART®	

Localized Corrosion (Pitting) Factor

Default:	0.001 - 1.0
Low Pitting:	0.001 - 0.01
Average Pitting:	0.01 - 0.1
High Pitting:	0.1 - 1.0

Key To Model Number

CMC - [] [] [] [] [] [] [] [] [] [] - 0 [] - A 2 I H - [] [] [] [] [] [] [] [] [] []

Corrosion Type
G - General Corrosion
P - Localized Corrosion (Pitting)

Process Connection
N21 - 3/4" NPT, 316L
NP3 - 3/4" NPT, nylon adj. fitting
A31 - 1", 150 lb flange
A32 - 1", 300 lb flange

Note: Other connections are available, contact P+F for information

Measurement / Probe Material
CB - Inches, 316L
CF - Inches, epoxy Glass
DB - mm, 316L
DF - mm, epoxy Glass

Probe Mounting
A thru F (see table below)

Probe Length
 min: 7" (170 mm), max: 30" (770 mm) Probe lengths can be specified in .5" or 10 mm increments.

Code	Inches	Code	mm
070	7.0	170	170
075	7.5	180	180
⋮	⋮	⋮	⋮
295	29.5	760	760
300	30.0	770	770

Electrode Material
0A thru 0Q (see table below)

Insertion Length (fixed probes only)
 min: 7" (170 mm), max: 30" (770 mm)
 Insertion lengths can be specified in 0.2" or 5 mm increments.

Code	Inches	Code	mm
050	5.0	130	130
052	5.2	135	135
⋮	⋮	⋮	⋮
278	27.8	705	705
280	28.0	710	710

Note: This information is required for all fixed probes.

Approvals
GP - General Purpose
D2 - Division 2

Transmitter Mount
1 - Direct
2 - Remote (6 feet)
3 - Remote (12 feet)
4 - Special

Electrical Output
IH - 4 to 20mA with HART

Housing Type
A2 - Aluminum 3/4" electrical

Probe Mounting Guide

Key#	Probe Type	Mounting	Process Connection	Probe Material
A	Standard	Direct Mount	Fixed	Stainless Steel
B	Standard	Remote Mount	Fixed	Stainless Steel
C	Standard	Direct Mount	Adjustable	Stainless Steel
D	Standard	Remote Mount	Adjustable	Stainless Steel
E	Retractable*	Remote Mount	Adjustable	Stainless Steel
F	Special*	-	-	-

* Consult Factory

Electrode Material Guide

Key#	UNS #	Electrode Material	Key#	UNS #	Electrode Material
0A	G10180	1018 Carbon Steel	0J	C11000	CDA 110ETP 99.9 Cu
0B	K03005	A53 Grade B Carbon Steel	0K	C70610	CDA706 (Cu/Ni 90/10)
0C	S30400	AISI 304	0L	C68700	CDA687 (Al Brass)
0D	S30403	AISI 304L	0M	C44300	CDA443 (ARS AD. Brass)
0E	S31600	AISI 316	0N	A91100	Aluminum 1100
0F	S31603	AISI 316L	0O	A92024	Aluminum 2024
0G	N08020	Carpenter 20 Cb3	0P	R50400	Titanium GR2
0H	N04400	Monel 400	0Q	N10276	Hastelloy C-276
0I	C71500	CDA 715 (Cu/Ni 70/30)			

Other materials are available upon request.

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Intrinsically Safe Isolators and Signal Conditioner

Each CorrTran requires either a signal conditioner or an isolated IS barrier (see manual for details). Pepperl+Fuchs recommends the following isolators shown below.

KFD2-STC4-1	1-channel Non-IS signal conditioner
KFD2-STC4-1.20	1-input 2-output Non-IS signal conditioner
KFD2-STC4-EX1	1-channel IS isolator
KFD2-STC4-EX2	2-channel IS isolator
KFD2-STC4-EX1.20	1-input 2-output IS isolator
KFU8-CRG-1.D	4-20 mA, Non-IS limit alarm
KFU8-CRG-EX1.D	4-20 mA IS limit alarm

HART® Accessories

P+F offers a wide variety of HART multiplexers and termination boards for wiring to a PLC or DCS system. The multiplexers are available in 16 and 32 channel versions.

16-channel Multiplexer	
KFD2-HMM-16	16-channel MUX master
KFD0-HMS-16	16-channel slave

32-channel Multiplexer	
HIS2700	32-channel MUX

Adapter	
US-HI-311	HART to RS 232 interface
US-HI-321	HART to USB interface

Surge Protection

For installations requiring surge or lightning protection, the following surge barriers can be used in conjunction with the isolators and signal conditioners listed above.

K-LB-1.30	1-channel SafeZap surge barrier
K-LB-2.30	2-channel SafeZap surge barrier
FN-LB-I	1-channel screw in type surge barrier for field mounting
P-LB-1	Single channel surge barrier for use with K-system isolators
P-LB-2	Dual channel surge barrier for use with K-system isolators

Additional Accesories

PW2-BASIC	CorrTran interface demo software on CD-ROM
CMC-PMB-01	Wall or pipe mounting bracket for remote mounted transmitters



The GreenTeam is P+F's network of experts dedicated to providing customized process solutions.



Pepperl+Fuchs® Inc. • Telephone (330) 486-0002 • FAX (330) 425-4607 • E-mail: greenteam@us.pepperl-fuchs.com • www.am.pepperl-fuchs.com

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