HVAC & R machine control solutions

Contents

- Product data website ........................................................................................................ 4
- Overview .......................................................................................................................... 6
- Modicon™ M168™ programmable logic controllers
  Selection guide ............................................................................................................ 12
  Introduction, description ............................................................................................... 14
  References ....................................................................................................................... 15
- Accessories and separate parts for Modicon M168 logic controllers
  - I/O expansion module / expansion valve module
    Introduction, description ............................................................................................ 16
    References .................................................................................................................... 17
  - Remote graphic displays
    Introduction, description ............................................................................................ 18
    References .................................................................................................................... 19
  - Communication buses and networks
    Introduction .................................................................................................................. 20
    References .................................................................................................................... 21
  - Communication modules
    Introduction, description ............................................................................................ 22
    References .................................................................................................................... 23
- Software
  - SoHVAC™ software
    Introduction, specifications ....................................................................................... 24
    Product information, references ................................................................................ 25
- Modicon M168 parametric logic controllers
  Selection guide ................................................................................................................ 26
  - Parametric logic controllers for air handling unit
    Introduction, description ............................................................................................ 28
    References .................................................................................................................... 29
  - Parametric logic controllers for low-capacity water chiller
    Introduction, description ............................................................................................ 30
    References .................................................................................................................... 31
- Modicon M168 programmable logic controllers for intelligent commercial pumping systems
  Introduction ....................................................................................................................... 32
  Description ....................................................................................................................... 34
- OsiSense™ XMLK electronic pressure sensors
  Introduction ....................................................................................................................... 36
  Specifications .................................................................................................................. 37
  References, specifications ............................................................................................... 38
  Accessories, wiring diagrams ......................................................................................... 42
  Dimensions ....................................................................................................................... 43
- XMLP pressure sensors for refrigerant fluid
  Introduction, specifications ............................................................................................. 44
  References, dimensions .................................................................................................. 45
- Related products
  - Altivar™ 212 and Altivar™ 61 variable speed drives
    Selection guide ............................................................................................................ 46
  - Altistart™ 01, Altistart™ 22 and Altistart™ 48 soft starters for asynchronous motors
    Selection guide ............................................................................................................ 48
- Packaged Roof-Top Unit TVDA ..................................................................................... 51

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
Go online to www.schneider-electric.us for technical information about products listed in this catalog, including:

To learn more about HVAC & R machine control solutions, follow these steps...

1. On the home page, type “HVAC & R” in the “Search” box.

2. From the Search results page select “Modicon M168 Programmable Logic Controller - Schneider Electric...”.
The Product “Overview” page provides information on Capabilities, Options, Commissioning and Applications.

* Please see the Inside Back Cover of this catalog for valuable information on the Schneider Electric Packaged Roof-Top Unit TVDA - a comprehensive, ready-to-use application with a tested, validated, documented architecture.
Reliable, energy-efficient HVAC & R* systems are valuable, high-demand components in the design, construction, and operation of industrial and commercial buildings - and in providing optimum comfort to their occupants. Therefore, it's absolutely essential to Original Equipment Manufacturers (OEMs) that the HVAC & R machines they build are:

- Robust
- Energy-efficient
- Easy to maintain
- Excellent value in terms of functionality and design

This catalog will introduce you to a complete family of Schneider Electric automation products that will help you optimize the design, functionality, and reliability of your HVAC & R machines. And, in addition to these products, Schneider Electric offers comprehensive machine control solutions based on Tested, Validated, Documented Architectures, as well as service and support throughout the complete machine life cycle. This end-to-end product, solution, service and support allows you to:

- Reduce your machine's time-to-market with proven, ready-to-use solutions.
- Increase your machine's performance with better control at full and partial loads – by integrating Variable Speed Drives and energy-efficient Application Function Blocks with innovative solutions.
- Gain a competitive advantage with proven, documented architectures that allow you to reduce production time and costs.

Choose your HVAC & R machine control solution according to your requirements:

<table>
<thead>
<tr>
<th>Ready-to-use control solutions</th>
<th>Fully customized control solutions</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>No control expertise required</strong></td>
<td><strong>Control expertise required</strong></td>
</tr>
<tr>
<td><strong>Parametric logic controller†</strong></td>
<td><strong>Programmable logic controller + machine program templates</strong></td>
</tr>
</tbody>
</table>
| + main dedicated machines with control functionalities embedded | - For all types of HVAC & R machines
- Speeds up design: machine program templates ready to be used or customized
- Full customization with SoHVAC software |
| - Quick commissioning: set-up and program modification directly on the display, without PC
- Ready to plug-in and start the machine
- Customization possible (SoHVAC software required) | - Speeds up design: pre-written Application Function Blocks ready to be used or customized
- Energy-efficient control
- Full customization with SoHVAC software |

† Dedicated to chillers and AHU. Other applications available soon.

Schneider Electric HVAC & R machine control solutions are based on two types of Modicon™ M168™ logic controllers, depending on your specific requirements. These logic controllers are dedicated to targeted machines (i.e. Chiller, AHU), or to generic HVAC & R applications.

See page 26  Consult your Customer Care Center  See page 12

* Heating, Ventilation, Air-Conditioning and Refrigeration

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
Overview (continued)

HVAC & R machine control solutions

How can you reduce your HVAC & R machine’s time-to-market?

- Pre-determined equipment lists
- Tested: for proper function relative to performance.
- Validated: in regards to functional compatibility of devices.
- Documented: with a system user guide, pre-defined CAD panel design and wiring diagrams.

Fast-track the building of your automation solution with ready-to-use Tested, Validated, Documented Architectures.

Simplify HVAC & R machine programming and commissioning with SoHVAC software...

Use a single software to program and commission your complete automation system, including:
- Modicon™ M168™ logic controllers and remote displays.
- FB, AFB and application machine programs, I/O, Variable Speed Drives and communication networks.

Reduce your program design and implementation times with:
- Application and standard function blocks, machine program templates and Tested, Validated, Documented Architectures.
- Compile and debug functions.
- Hardware configuration tool.

Simplify the management of your customized solutions...
- Modify, reuse or create your own function blocks or machine application programs.
- Building Management System (BMS) open and standard: BACnet IP/WEB, BACnet MS/TP, Modbus TCP/WEB, LONWorks and KNX.


Prepared by Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
How can you improve your HVAC & R machine’s performance?

Increase control at full and partial loads, and save up to 30% on your machine energy consumption…

…using energy-efficient Application Function Blocks* available in Application programmable logic controllers. For example:

- Floating high pressure with Variable Speed Drives
- AHU temperature control
- Water temperature control
- Plant mode control

…using Variable Speed Drives

- For fan ventilation applications, solutions based on Altivar™ drives can save up to 50% in energy consumption, compared to a conventional motor starter.

…using innovative, advanced control Application Function Blocks* on the key functions (superheat control, high pressure control) of an air-cooled chiller, featuring:

- A high performance control algorithm (better performance than PID regulation)
- Savings in machine energy consumption using the high-performance, robust algorithm

Other applications will be available soon.

How can you grow your business?

By streamlining your production, and reducing your machine costs. Schneider Electric supplies service and support throughout the complete machine life cycle.

Increasing customer satisfaction, sales and profitability means achieving excellence in each stage of your machine’s life cycle. From design through customer service and support, you can count on Schneider Electric for:

- Smart design, plus tested, energy-efficient solutions with the help of a top-flight design engineering team.
- Reductions in production time. You can call on us for custom control panel solutions as well.
- Pre-sales support, plus tested, proven architectures means faster time-to-market, with machines compliant with (all international) global standards.
- Worldwide customer assistance and post-sales support.

* Energy Efficient Application Function Blocks are dedicated for Air/Water cooled chillers & AHU. Other applications will be available soon.
Schneider Electric... Your Solutions Partner

30% Energy Savings

From simple stand-alone control products to global building management systems, Schneider Electric HVAC solutions can save you up to 30% on energy consumption.

Schneider Electric is a leading global supplier of complete building solutions. Utilizing the company’s integrated solutions across multiple systems can provide you with savings ranging from 15% to 30% of energy costs...

> Building Automation and Control Systems contribute to equipment availability and energy savings, because they can control all building functions, including:
  * Mechanical and electrical equipment for heating, ventilation, air conditioning, lighting, shutters/blinds, and power distribution
  * Access control and CCTV for security

> Engineering services enable customers to realize optimum energy utilization

Modicon™ M168™ controllers can be easily integrated in Building Management System platforms. Building Management System (BMS) connectivity is provided by an optional communication module.

Building Management System

Ethernet TCP/IP and BACnet IP

Controller/Router >> BACnet

Controller/Router >> BACnet

Access Controller >> 2 to 8 Door

Third-Party interfaces via Modbus™, BACnet IP, Proprietary protocols

Ethernet or Wireless Infinet

DigitalSentry and Video Management Systems

HVAC & R machine control solutions

HVAC & R Building Automation Control

HVAC & R Machine Automation Control

Building Access

Building Video Control

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
1. **Reducing your machine’s time-to-market** by using our ready-to-use solutions.

2. **Increasing your machine’s performance** with better control at full and partial loads: by integrating our variable speed drives, using energy efficient Application Function Blocks and our innovative solutions.

3. **Reducing your build costs** for your machine control panels using our complete customized solution offer.

4. **Providing you a complete, comprehensive solution** from HVAC & R control to Building Management Systems.
Save up to 50% on design and implementation time

Reduce your machine’s energy consumption up to 30%

Save up to 15% on panel build costs

Easily integrate your machine with your customer’s BMS
# Selection guide

## HVAC & R machine control solutions

Modicon™ M168™ programmable logic controllers

### Applications
- Water chiller
- Packaged RTU
- Heat pumps
- Compact air/air roof-top unit
- Air handling system, twin-flow enclosure
- Precision air conditioners
- Refrigerated display windows
- Pumping stations
- Booster stations
- Circulators
- Condensate/boiler feed pumps
- Cooling tower pumps

### Used for
- Programming logic controllers with SoHVAC software

### Programmable inputs

<table>
<thead>
<tr>
<th>Discrete inputs</th>
<th>7 discrete inputs, 24 V z</th>
</tr>
</thead>
<tbody>
<tr>
<td>Analog inputs</td>
<td>5 configurable analog inputs:</td>
</tr>
<tr>
<td></td>
<td>□ 0 - 5 V ratio</td>
</tr>
<tr>
<td></td>
<td>□ 0 - 10 V</td>
</tr>
<tr>
<td></td>
<td>□ 0 - 20 mA</td>
</tr>
<tr>
<td></td>
<td>□ 4 - 20 mA</td>
</tr>
<tr>
<td></td>
<td>□ NTC</td>
</tr>
<tr>
<td></td>
<td>□ PT1000</td>
</tr>
<tr>
<td></td>
<td>□ PTC</td>
</tr>
</tbody>
</table>

### Programmable outputs

<table>
<thead>
<tr>
<th>Discrete outputs</th>
<th>8 discrete relay outputs (7 with N/C contact and 1 with C/O contact)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Analog outputs</td>
<td>2 configurable analog outputs:</td>
</tr>
<tr>
<td></td>
<td>□ 0 - 10 V</td>
</tr>
<tr>
<td></td>
<td>□ 0 - 20 mA</td>
</tr>
<tr>
<td></td>
<td>□ 4 - 20 mA</td>
</tr>
<tr>
<td>Dedicated output</td>
<td>1 PWM output</td>
</tr>
</tbody>
</table>

### Communication

| Built-in Modbus™ slave serial link by means of connection on integrated RJ45 port |
| Modbus master/slave serial link on integrated RJ45 port |
| Optional BACnet MS/TP or BACnet IP with external communication modules (1) in dedicated slot on controller |

### Power supply

| 24 V |

### Display

| Built-in No |
| Remote Yes (optional) |

### Type of programmable base

<table>
<thead>
<tr>
<th>TM168 B23S</th>
<th>TM168 B23CS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Page 15</td>
<td>Page 15</td>
</tr>
</tbody>
</table>

(1) To be ordered separately

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
<table>
<thead>
<tr>
<th>Water chiller</th>
<th>Heat pumps</th>
<th>Compact air/air roof-top unit</th>
<th>Air handling system, twin-flow enclosure</th>
<th>Precision air conditioners</th>
<th>Refrigerated display windows</th>
<th>Pumping stations</th>
<th>Booster stations</th>
<th>Circulators</th>
<th>Condensate/boiler feed pumps</th>
<th>Cooling tower pumps</th>
</tr>
</thead>
</table>

Programming logic controllers with SoHVAC software
Parameters set via the built-in display

<table>
<thead>
<tr>
<th>7 discrete inputs, 24 V</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>5 configurable analog inputs:</td>
<td></td>
</tr>
<tr>
<td>□ 0 - 5 V ratio</td>
<td></td>
</tr>
<tr>
<td>□ 0 - 10 V</td>
<td></td>
</tr>
<tr>
<td>□ 0 - 20 mA</td>
<td></td>
</tr>
<tr>
<td>□ 4 - 20 mA</td>
<td></td>
</tr>
<tr>
<td>□ NTC</td>
<td></td>
</tr>
<tr>
<td>□ Pt1000</td>
<td></td>
</tr>
<tr>
<td>□ PTC</td>
<td></td>
</tr>
</tbody>
</table>

| 8 discrete relay outputs (7 with N/C contact and 1 with C/O contact) | |
| 2 configurable analog outputs: | |
| □ 0 - 10 V | |
| □ 0 - 20 mA | |
| □ 4 - 20 mA | |
| 1 PWM output | |

Modbus™ slave serial link by means of connection on integrated RJ45 port
Modbus master/slave serial link on integrated RJ45 port

<table>
<thead>
<tr>
<th>24 V</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Yes (optional)</td>
<td>Yes (optional)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>TM168 D23S</th>
<th>TM168 D23CS</th>
</tr>
</thead>
<tbody>
<tr>
<td>15</td>
<td>15</td>
</tr>
</tbody>
</table>

(1) To be ordered separately
Introduction

Modicon™ M168™ programmable logic controllers

Modicon M168 programmable logic controllers have been developed to manage discrete and analog inputs and outputs, and offer multiple options for connection to different Building Management System communication networks. Four different Modicon M168 logic controllers are available, all of which can be programmed with SoHVAC software, providing customized applications designed to control:

- Water chiller
- Heat pumps
- Compact air/air roof-top unit
- Air handling system, twin-flow enclosure
- Precision air conditioners
- Refrigerated display windows
- Compressor racks
- Pumping stations
- Booster stations
- Circulators
- Condensate/boiler feed pumps
- Cooling tower pumps

Description

All TM168 #23S programmable logic controllers include:

1. Display block for displaying the controller status: 4 LEDs (PWR, RUN, ERR and EXP) and 1 LED that can be used in the application.
2. Connector for a removable terminal block (1) (2 terminals) for connecting the 24 V supply.
3. RJ11 connector marked Prg. Port for connecting a programming port.
4. Connector for a removable terminal block (1) (9 terminals), for connecting analog inputs.
5. Connector for a removable terminal block (1) (8 terminals), for connecting discrete inputs.
6. Connector for a removable terminal block (1) (5 terminals), for connecting analog outputs.
7. RJ45 connector, marked MBS1, for connection to the Modbus™ bus.
8. RJ45 connector, marked MBS2, for connection to the Modbus bus.
9. Five Modbus bus and expansion bus polarization and line terminator adjustment switches.
10. Connector for a removable terminal block (1) (3 terminals), for connecting the expansion bus.
11. Connector for a removable terminal block (1) (2 terminals) to connect the power supply for a remote display unit TM168 GDB™ (2).
12. Connector for a removable terminal block (1) (6 terminals), for connecting 3 discrete relay N/C outputs.
13. Connector for a removable terminal block (1) (6 terminals), for connecting 4 discrete relay N/C outputs.
14. Connector for a removable terminal block (1) (3 terminals), for connecting the discrete relay C/O output.

TM168 B23S and TM168 D23S programmable logic controllers include:

15. Slot for optional communication module TM168BAC™.

TM168 D23S and TM168 D23CS programmable logic controllers include:

16. Display with 6 command buttons for setting the controller parameters

(1) Removable terminal blocks (screw or spring), included in kit TM168 SCTBB™, to be ordered separately.

(2) The remote display unit TM168 GDB™ can be supplied directly by an M168 controller if the distance between the controller and the display unit is less than 30 meters.

Note: M168 logic controllers are mounted as standard on a 35 mm DIN rail.
HVAC & R machine control solutions
Modicon™ M168™ programmable logic controllers

Programmable logic controllers

Power supply 24 V
Removable terminal kit to be ordered separately

<table>
<thead>
<tr>
<th>No. of I/O</th>
<th>Number and type of channels</th>
<th>Communication ports</th>
<th>Display</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>23 I/O</td>
<td>7 discrete inputs, 24 V ÷ 5 V analog inputs:</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 5 V ratio</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 10 V</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 20 mA</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 4 - 20 mA</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- NTC</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Pt1000</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>8 discrete relay outputs</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>(7 with N/C contact and 1 with C/O contact)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2 configurable analog inputs:</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 10 V</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 20 mA</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 4 - 20 mA</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 1 dedicated PWM output</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 RJ45 port: Modbus™ slave serial link</td>
<td></td>
<td>Remote (optional)</td>
<td>TM168 B23S</td>
<td>0.585</td>
</tr>
<tr>
<td></td>
<td>1 RJ45 port: Modbus master/slave serial link</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 slot for optional communication module</td>
<td></td>
<td>Built-in</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>same as TM168 B23S</td>
<td></td>
<td>Remote (optional)</td>
<td>TM168 B23CS</td>
<td>0.723</td>
</tr>
<tr>
<td></td>
<td>1 RJ45 port: Modbus slave serial link</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 RJ45 port: Modbus master/slave serial link</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 slot for optional communication module</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>same as TM168 D23S</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 RJ45 port: Modbus slave serial link</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 RJ45 port: Modbus master/slave serial link</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 slot for optional communication module</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Separate parts for programmable logic controllers

I/O expansion module

<table>
<thead>
<tr>
<th>No. of I/O</th>
<th>Number and type of channels</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>17 I/O</td>
<td>5 discrete volt-free contact inputs</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>3 configurable analog inputs:</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 5 V ratio</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 10 V</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 20 mA</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 4 - 20 mA</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- NTC</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Pt1000</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>6 discrete relay outputs</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>(5 with N/C contact and 1 with C/O contact)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2 configurable analog outputs:</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 10 V</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 0 - 20 mA</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 4 - 20 mA</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 1 dedicated PWM output</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 RJ45 port: Modbus slave serial link</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 RJ45 port: Modbus master/slave serial link</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 slot for optional communication module</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Removable terminal kits

Used for: Connecting the:
- Power supply
- I/O
- Expansion bus

<table>
<thead>
<tr>
<th>Type</th>
<th>For use with</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Screw</td>
<td>TM168 E17</td>
<td>TM168 SCTB17</td>
<td>0.059</td>
</tr>
<tr>
<td></td>
<td>TM168 D238888</td>
<td>TM168 SCTB23</td>
<td>0.073</td>
</tr>
<tr>
<td>Spring</td>
<td>TM168 E17</td>
<td>TM168 SPTB17</td>
<td>0.069</td>
</tr>
<tr>
<td></td>
<td>TM168 D238888</td>
<td>TM168 SPTB23</td>
<td>0.076</td>
</tr>
</tbody>
</table>

Communication modules

Description | Protocol | Reference | Weight kg |
-------------|----------|-----------|-----------|
BACnet network communication modules | BACnet MS/TP | TM168 BACS | 0.035     |
| BACnet IP | TM168 BACW | 0.044     |

Remote display units

Description | Type | For use with | Reference | Weight kg |
-------------|------|--------------|-----------|-----------|
Graphic displays | Display with 6 command buttons | TM168 GDB | 0.240     |
| Touch screen display with 6 command buttons | TM168 GDTS | 0.268     |

Expansion valve module

Application | Display | Reference | Weight kg |
-------------|---------|-----------|-----------|
Control of electronic expansion valve | Integrated | TM168 DEVCM | 0.323     |

Parameter transfer key

Description | For use with | Reference | Weight kg |
-------------|--------------|-----------|-----------|
Parameter transfer key | Any programmable controller | TM168 APARAKEY | 0.395     |

References

HVAC & R machine control solutions
Modicon™ M168™ programmable logic controllers

TM168 B23S
TM168B23CS
TM168 D23S
TM168D23CS
TM168 E17
TM168 SCTB23
TM168 BACS
TM168 GDB
TM168 GDTS
TM168 DEVCM
TM168 APARAKEY

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
HVAC & R machine control solutions
I/O expansion module / expansion valve module
for Modicon™ M168™ parametric logic controllers or programmable logic controllers

Introduction

I/O expansion module
The I/O expansion module TM168 E17 communicates via the expansion bus. It is used for data acquisition and exchange in a decentralized architecture with:
- 5 discrete inputs
- 3 analog inputs
- 5 discrete relay outputs with N/C contact
- 1 discrete relay output with C/O contact
- 2 configurable analog outputs (0 - 10 V or 0 - 20 mA or 4 - 20 mA)
- 1 dedicated PWM output

Expansion valve module
For controlling an electronic expansion valve...
The electronic expansion valve control module TM168 DEVCM is used to control the electronic expansion valve to prevent overheating when the refrigerant is drawn out. It operates independently, but as an option can be connected to the communication interface TM168 AVCMCOM.

Battery charger for the electronic expansion valve control module...
In the event of a power outage, the battery charger TM168 AVCM temporarily maintains the power supply to the expansion valve module TM168 DEVCM in order to ensure the electronic expansion valve remains closed.

Description

I/O expansion module
I/O expansion module TM168 E17 includes:
1. Display block for displaying the module status: two LEDs: PWR and EXP.
2. Connector for a removable terminal block (1) (6 terminals), for connecting discrete inputs.
3. Connector for a removable terminal block (1) (2 terminals) for connecting the 24 V c/a supply.
4. RJ11 connector for connecting a programming port.
5. Connector for a removable terminal block (1) (6 terminals), for connecting analog inputs.
6. Connector for a removable terminal block (1) (5 terminals), for connecting analog outputs.
7. Connector for a removable terminal block (1) (3 terminals), for connecting the discrete relay C/O output.
8. Connector for a removable terminal block (1) (8 terminals), for connecting discrete relay N/C outputs.
9. Connector for a removable terminal block (1) (3 terminals), for connecting the expansion bus.

Expansion valve module
The expansion valve module TM168 DEVCM includes
1. Connector for a removable terminal block (1) (4 terminals), for connecting high voltage discrete inputs and discrete outputs.
2. Connector for a removable terminal block (1) (5 terminals), for connecting the electronic expansion valve.
3. Connector for a removable terminal block (1) (6 terminals) (marked Prg. Port) for connecting to the programming PC or supervision system using Modbus™ protocol.
4. Two address setting switches.
5. 4-digit control display.
6. Four command buttons.
7. Connector for a removable terminal block (2) (16 terminals) to connect the 24 V supply, for the low voltage discrete I/O.

(1) Removable terminal blocks (screw or spring), included in kit TM168 SCTB17, to be ordered separately

Note: The expansion modules are mounted as standard on a 35 mm DIN rail.

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
HVAC & R machine control solutions
I/O expansion module / expansion valve module
for Modicon™ M168™ parametric logic controllers or programmable logic controllers

References

I/O expansion module
Power supply 24 V AC
Removable terminal kit to be ordered separately

<table>
<thead>
<tr>
<th>No. of I/O</th>
<th>Number and type of channels</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>17 I/O</td>
<td>5 discrete volt-free contact inputs</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>3 configurable analog inputs:</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ 0 - 5 V ratio</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ 0 - 10 V</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ 0 - 20 mA</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ 4 - 20 mA</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ NTC</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ Pt1000</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>6 discrete relay outputs (5 with N/C contact and 1 with C/O contact)</td>
<td>TM168 E17</td>
<td>0.372</td>
</tr>
<tr>
<td></td>
<td>2 configurable analog outputs:</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ 0 - 10 V</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ 0 - 20 mA</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ 4 - 20 mA</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ NTC</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ Pt1000</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 dedicated PWM output</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Removable terminal kits
Used for Connecting the:
□ Power supply TM168 E17
□ I/O
□ Expansion bus

<table>
<thead>
<tr>
<th>Type</th>
<th>For use with</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Screw</td>
<td>TM168 E17</td>
<td>TM168 SCTB17</td>
<td>0.059</td>
</tr>
<tr>
<td>Spring</td>
<td>TM168 E17</td>
<td>TM168 SPTB17</td>
<td>0.060</td>
</tr>
</tbody>
</table>

Expansion valve module
Application Control of electronic expansion valve
Display Built-in
Connection Supplied with connection terminal blocks

<table>
<thead>
<tr>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>TM168 DEVCM</td>
<td>0.323</td>
</tr>
</tbody>
</table>

Communication interface
Function TTL 485 converter
For use with Expansion valve module TM168 DEVCM

<table>
<thead>
<tr>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>TM168 AVCMCOM</td>
<td>0.321</td>
</tr>
</tbody>
</table>

Battery charger
Function Continuity of service of the electronic expansion valve
For use with Expansion valve module TM168 DEVCM

<table>
<thead>
<tr>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>TM168 AVCM</td>
<td>0.542</td>
</tr>
</tbody>
</table>

(1) Removable screw terminal blocks supplied.
(2) Removable terminal block supplied.

Note: Expansion valve module are mounted as standard on a 35 mm DIN rail.
HVAC & R machine control solutions
Displays for Modicon™ M168™ parametric logic controllers or programmable logic controllers

Introduction
Remote graphic display units for Modicon™ M168™ logic controllers communicate via the expansion bus. They can be powered electrically via the controllers or from an external source (1). These display units can be flush-mounted or surface-mounted, and feature integrated backlighting.

There are 2 types of display units:
- Monochrome display TM168 GDB: 128 x 64 pixels, LCD graphic screen, 6 buttons
- Monochrome display TM168 GDTS: 240 x 140 pixels, LCD graphic touch screen, 6 buttons

TM168 GDTS and TM168 GDTS display units have a buzzer* for handling acoustic alarms.

So HVAC programming software can be used to define and develop pages to be displayed in tandem with the application program.

In the case of configurations containing several items of equipment, a single display unit can be used to visualize more than one of these items.

Description
Remote graphic display unit TM168 GDB
1. LCD graphic screen
2. Six command buttons

Remote graphic display unit TM168 GDTS
1. LCD graphic touch screen
2. Six command buttons

Common rear view:
1. RJ11 connector for updating firmware
2. Power supply connector (1)
3. Connector for expansion bus
4. Four adjustment switches for expansion bus line terminators.

<table>
<thead>
<tr>
<th>Command buttons</th>
<th>Button</th>
<th>Primary function</th>
<th>Secondary function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Esc</td>
<td>Escape</td>
<td>Delete the data value/return to the previous menu System command (if pressure &gt; 3 s)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Scroll to the left</td>
<td>Programmable secondary function</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Scroll up</td>
<td>Programmable secondary function</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Scroll down</td>
<td>Programmable secondary function</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Scroll to the right</td>
<td>Programmable secondary function</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Enter</td>
<td>Confirms the data value/sends the command System command (if pressure &gt; 3 s)</td>
<td></td>
</tr>
</tbody>
</table>

(1) In cases where a display unit is located less than 30 meters from a Modicon M168 controller, it can be supplied directly with 24 V by this controller.
## HVAC & R machine control solutions
Displays for Modicon™ M168™ parametric logic controllers or programmable logic controllers

<table>
<thead>
<tr>
<th>References</th>
<th>Remote graphic displays</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Description</td>
</tr>
<tr>
<td></td>
<td>Remote graphic displays</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Monochrome LCD graphic touch screen</td>
</tr>
<tr>
<td></td>
<td>240 x 140 pixels</td>
</tr>
<tr>
<td></td>
<td>6 command buttons</td>
</tr>
<tr>
<td></td>
<td>Clock</td>
</tr>
<tr>
<td></td>
<td>Acoustic alarm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Accessories for remote displays</th>
</tr>
</thead>
<tbody>
<tr>
<td>Description</td>
</tr>
<tr>
<td>Faceplate</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>Box for surface mounting</td>
</tr>
</tbody>
</table>

![TM168 GDB](image1)
![TM168 GDT5](image2)
![TM168 AGDIP65](image3)
![TM168 AGD1](image4)

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
Modicon™ M168™ parametric logic controllers and programmable logic controllers offer multiple connection options to different communication networks.

**Introduction**

All Modicon M168 logic controllers are designed to simplify connections to communication buses and networks, and feature as standard:

- Two RJ45 communication ports:
  - Slave Modbus™ port (A) marked MBS1
  - Master/slave Modbus port (B) marked MBS2
- Connector (C) for a removable terminal block (1) (3 terminals), for connecting the expansion bus.
- Five switches (D) for adjusting Modbus bus and expansion bus polarization and line terminators.

TM168 logic controllers are designed to match Building Management System (BMS) configurations and have been enhanced with BACnet communication protocols (MSTP or IP). They have a slot (E) dedicated to communication modules (5 and 6) for access to the BACnet network. Two communication modules (TM168 BAC*) must be ordered separately.

1. Controller TM168 D23DC
2. I/O expansion module TM168 E17
3. Remote display TM168 GDB
4. TM168 D23DC controller: Multi-master
5. Communication module TM168 BACS
6. Communication module TM168 BACW
7. PC: SoHACV configuration software
8. Magelis™ terminal
9. ATV 212 variable speed drives
10. Expansion valve module: for controlling electronic expansion valve
11. Electronic expansion valve: third-party product

(1) Removable terminal blocks (screw or spring), included in kit TM168 SCTB*, to be ordered separately.
Introduction (continued)

Modbus™ serial links

Modbus serial links are dedicated to connecting dialog tools, variable speed drives, and Building Management Systems (BMS) in Modbus or any other protocol via gateways.

- MBS2 (Modbus master/slave), to be configured with SoHVAC as…
  - Slave: same as MBS1
  - Master: variable speed drive controlled by Modbus (reducing the number of analog outputs and wiring time)

Setup is made easier thanks to AFB function blocks which send commands directly to the drives.

Expansion bus

The expansion bus is the physical link for transmitting incoming and outgoing data between Modicon™ M168™ logic controllers and the I/O expansion module, remote graphic display units and expansion valve module.

Each of the above-mentioned components has a dedicated connector for the expansion bus.

The expansion bus supports the circulation and exchange of data sent by the various components which make up the control solution.

Multi-master: The expansion bus can be used to create a multi-master configuration in cases where a number of controllers are interconnected.

BACnet network

See page 22.

Modbus serial link references

<table>
<thead>
<tr>
<th>Description</th>
<th>Length (m)</th>
<th>Reference</th>
<th>Weight (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cordsets for Modbus serial link equipped with 2 RJ45 connectors</td>
<td>0.3</td>
<td>VW3 A8 306 R03</td>
<td>0.025</td>
</tr>
<tr>
<td></td>
<td>1</td>
<td>VW3 A8 306 R10</td>
<td>0.060</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>VW3 A8 306 R30</td>
<td>0.130</td>
</tr>
</tbody>
</table>

(1) For connecting a remote display terminal or a graphic display terminal.
HVAC & R machine control solutions
Communication modules for Modicon™ M168™
parametric or programmable logic controllers

Introduction
Building Management via BACnet communication modules

Two optional communication modules enable the TM168 CS logic controllers to access Building Management System (BMS) networks. TM168 CS logic controllers take one single communication module at a time in the dedicated slot, which indicates the desired communication type chosen:

- TM168 BACS communication module (1): BACnet serial link, MS/TP protocol, Class B-ASC, with a removable screw connector (5 contacts for stripped wires) or...
- TM168 BACW communication module (2): BACnet IP Internet protocol, Class B-ASC, with two RJ11 network access connectors.

The communication modules are directly supplied by the logic controllers once inserted in the dedicated slot. These communication modules link the TM168 CS logic controllers to another and/or to other third-party BMS devices in a daisy chain topology.

The SoHVAC software solution is used to configure the setup of TM168 BAC communication modules and variables exported to the network. The SoHVAC software solution accesses the communication modules via the logic controllers.

Additional services

Additional services are available on the Web server by using the TM168 BACW communication module.

The Web server contains "ready-to-use" pages for water chiller and air handling unit control applications, as well as a Web page template, which can be customized for other applications. These Web pages are available in 5 languages.

During operation, parametric logic controllers automatically detect and select the appropriate "application" pages. The programmable controller user has to choose ready-to-use pages that are available on the Web server for water chiller or air handling unit control applications. They can also customize the Web page template provided by a Web browser, and upload it to an ftp site.

The Web browser can be used to configure the relative IP, SNMP parameters and register third-party devices on BACnet IP. The Web browser can also monitor and perform diagnostics on the IP network parameters by collecting and displaying the network statistics and providing a log file. Access to the Web server is protected by a password.

Description

The TM168BACS communication module is comprised of:
1 Insertion and removal tab.
2 Connector for a removable terminal block (5-way) (1) for connection to the BACnet network, using BACnet MS/TP protocol.
3 Three LEDs: one LED marked MS to indicate the module status, one LED marked Tx to indicate transmission of signals and one LED marked Rx to indicate reception of signals.
4 Connector (50-way) for the link with the TM168 CS controller.

The TM168BACW communication module is comprised of:
1 Insertion and removal tab.
2 Two RJ45 connectors for connection to the BACnet network, using BACnet IP protocol.
3 Four LEDs, including one LED marked MS to indicate the module status, one LED marked NS to indicate the network status, one LED marked LNK to indicate the status of links on port 1 (RJ11) and one LED marked LNK to indicate the status of links on port 2 (RJ11).
4 Connector (50-way) for the link with the TM168 CS controller.

(1) Removable terminal block (5-way), supplied with communication module TM168BACS.
## HVAC & R machine control solutions

Communication modules for Modicon™ M168™ parametric or programmable logic controllers

### References

<table>
<thead>
<tr>
<th>Description</th>
<th>Characteristics</th>
<th>Communication port</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>BACnet network communication modules</td>
<td>BACnet protocol MS/TP Class B-ASC Alarms</td>
<td>Removable terminal block (5-way), supplied with module</td>
<td>TM168 BACS</td>
<td>0.035</td>
</tr>
<tr>
<td></td>
<td>BACnet IP protocol Class B-ASC with alarms</td>
<td></td>
<td>TM168 BACW</td>
<td>0.044</td>
</tr>
<tr>
<td></td>
<td>□ Embedded Web pages in 5 languages</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ Ready-to-use or customizable Web pages for parametric logic controllers</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ On Web browser: startup of relative IP parameters, monitoring and diagnostics</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>□ Log file display</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Third-party device functions</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2 RJ 45 ports with 2 collision switches in a daisy chain topology</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

 Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
**Introduction**

**Software solution**

SoHVAC™ is the software solution for HVAC & R OEM applications. It can be used to develop, configure and commission entire HVAC & R systems. It facilitates the:

- Programming of Modicon™ M168™ programmable logic controllers and remote display units
- Setting up expansion bus and Modbus™ networks
- Configuring BMS communication modules on BACnet MS/TP and IP, Lonworks

The following types of equipment can be programmed and configured with SoHVAC…

Programmable logic controllers:
- TM168 B23S
- TM168 B23CS
- TM168 D23S
- TM168 D23CS

Remote displays:
- TM168 GDB
- TM168 GTS

Communication modules:
- TM168 BACS
- TM168 BACW

SoHVAC software comes with a library of application function blocks and applications which have been tested, validated and documented (TVDA). The libraries are dedicated to HVAC & R applications. Complete parametric application programs are available for the following types of equipment:

- Air handling system
- Water chiller

### General specifications

#### Overview

<table>
<thead>
<tr>
<th>Programming languages</th>
<th>ST (Structured Text in C within a dedicated window)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>FBD (Function Block Diagram)</td>
</tr>
</tbody>
</table>

#### Controller programming services

- Multitasking ability
- Function blocks dedicated to HVAC & R applications
- Programming via Function Block Diagram or Structured Text
- Breakpoints, step-by-step execution
- Configuration of data to be exported for BMS communication

#### Services for displays

- Tool for building display pages
- Tool for page simulation

#### General services

- User profile and access
- Printing project documentation
- Comparison of projects (checking)
- Division of variables according to a publication/subscription mechanism
- Management of library versions

#### Communication bus configurators

- Control networks:
  - Modbus serial link
  - Expansion bus fieldbus:
  - Expansion bus
  - BMS connectivity:
  - BACnet MS/TP
  - BACnet IP

#### Library of application function blocks

- Function blocks for water chiller:
  - Control of water outflow temperature
  - Compressor management
  - Control of variable high pressure

- Function blocks for air handling systems:
  - Control of blow-out temperature
  - Pilot control of operating modes for air handling system

- Complete parametric programs:
  - Low-capacity water chiller
  - Air handling system
Product information

SoHVAC™ software is supplied on a DVD. This product version offers all of the SoHVAC functions associated with programmable logic controllers and solution logic controllers.

References

System configuration:
- Processor: Pentium® 1.6 GHz or higher
- RAM: 1 GB; 2 GB recommended
- Hard disk: 500 MB minimum
- OS: 32-bit Windows®; XP Pro SP3 or Vista Pro SP3
- Drive: DVD drive
- Display: SVGA video card; 800×600, 128 MB; 1024×768, 256 MB recommended
- Peripheral device: A mouse or compatible pointing peripheral device
- Peripheral device: USB interface

SoHVAC software...
- can be used to program the programmable logic controllers TM168 B23S, TM168 B23CS, TM168 D23S and TM168 D23CS.
- has a library of application function blocks dedicated to application programmable logic controllers TM168 B23S, TM168 B23CS, TM168 D23S and TM168 D23CS.

SoHVAC software with library of application function blocks

<table>
<thead>
<tr>
<th>Application</th>
<th>Proposed library of application function blocks</th>
<th>Parametric programs</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>TM168 B23S</td>
<td>For water chiller: Control of variable high pressure with variable speed drives</td>
<td>Low-capacity water chiller</td>
<td>TM168 SOFT</td>
<td>0.100</td>
</tr>
<tr>
<td>TM168 B23CS</td>
<td>Managing compressors</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TM168 D23S</td>
<td>Control of water outflow temperature</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TM168 D23CS</td>
<td>Managing fans</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Advanced control:
- Advanced control of overheating
- Advanced control of variable high pressure with variable speed drives

For air handling systems:
- Temperature control
- Factory control
- Modbus™ communication module (Altivar 212)

Air handling system

<table>
<thead>
<tr>
<th>Programming cable</th>
<th>Description</th>
<th>Characteristics</th>
<th>Length (m)</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>TM168 APROG</td>
<td>Programming cable</td>
<td>□ Connects to the PC USB socket and the RJ11 socket of M168 logic controllers</td>
<td>4</td>
<td>TM168 APROG</td>
<td>0.231</td>
</tr>
<tr>
<td></td>
<td>Programming cable</td>
<td>□ Consists of a case, an RJ11/RJ11 cable and a mini-USB/USB cable</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Parameter transfer key</th>
<th>Description</th>
<th>Characteristics</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>TM168 APARAKEY</td>
<td>Parameter transfer key</td>
<td>□ Transfer of parameters written to PC, from one controller to another controller</td>
<td>TM168 APARAKEY</td>
<td>0.396</td>
</tr>
<tr>
<td></td>
<td>Parameter transfer key</td>
<td>□ Consists of a case and an RJ11/RJ11 cable</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(1) Solution controllers: please consult our Customer Care Center.
### Selection guide

**HVAC & R machine control solutions**

**Modicon™ M168™ parametric logic controllers**

#### Applications
- **Control of air handling unit**

#### Equipment configuration

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Up to 2 fans</td>
<td>Up to 2 fans</td>
</tr>
<tr>
<td></td>
<td>1 hot/cold water battery</td>
<td>1 cooling battery</td>
</tr>
<tr>
<td></td>
<td>Air humidification</td>
<td>1 heating battery</td>
</tr>
<tr>
<td></td>
<td>Damper for fresh air and air recycling</td>
<td>1 reheating battery</td>
</tr>
<tr>
<td></td>
<td>Energy regeneration exchanger</td>
<td>1 electrical resistor, up to 3 stages</td>
</tr>
</tbody>
</table>

#### Setup
- Pre-programmed parametric logic controllers
- Parameters set via the built-in display

#### Inputs
- Type
- 7 discrete inputs
- 5 configurable analog inputs

#### Outputs
- Type
- 8 discrete relay outputs
- 2 configurable analog outputs

#### Communication
- Type and support
- Modbus™ slave serial link by means of connection on integrated RJ45 port
- BACnet MS/TP or BACnet IP with external communication modules (1) in dedicated slot on controller

#### Power supply
- 24 V

#### Display
- Built-in: Yes
- Remote: Yes (optional)

#### Type of parametric configuration
- (controller + expansion module combination)
- **TM168 D23AHU101**
- **TM168 D23AHU101**
- **TM168 E17**

#### Page
- Modicon™ M168™ logic controllers: 29
- Expansion modules: 29
- –: 17

(1) Compatible with TM168 D23AHU101C, to be ordered separately
(2) With controller TM168 D23AHU101.
### Control of low-capacity water chiller (< 100 kW)

<table>
<thead>
<tr>
<th>Air-cooled condenser</th>
<th>Water-cooled condenser</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Air-cooled condenser diagram" /></td>
<td><img src="image2" alt="Water-cooled condenser diagram" /></td>
</tr>
</tbody>
</table>

#### Equipment configuration
- **1 refrigerant circuit**
- **Up to 2 scroll type compressors**
- **1 fan for each condenser**

- **1 refrigerant circuit**
- **Up to 2 scroll type compressors**
- **1 fan for each condenser**

- **1 refrigerant circuit**
- **Up to 2 scroll type compressors**
- **1 water-cooled condenser**

- **2 refrigerant circuits**
- **Up to 2 evaporators**
- **Up to 4 scroll type compressors**
- **Up to 2 water-cooled condensers**

#### Pre-programmed parametric logic controllers
- **Parameters set via the built-in display**

#### Inputs
- **7 discrete inputs**
- **5 configurable analog inputs**

#### Outputs
- **8 discrete relay outputs**
- **2 configurable analog outputs**
- **1 dedicated PWM output**

#### Communication
- **Modbus™ slave serial link by means of connection on integrated RJ45 port**
- **Modbus master/slave serial link on integrated RJ45 port**
- **BACnet MS/TP or BACnet IP with external communication modules**

#### Power supply
- **24 V**

#### Display
- **Built-in**
- **Yes**

#### Remote
- **Yes (optional)**

#### Type of parametric configuration
- **(controller + expansion module combination)**
- **TM168 D23AHU101**
- **TM168 D23CHL101**
- **TM168 E17**

---

(1) Compatible with TM168 D23CHL101C, to be ordered separately.
(2) With controller TM168D23CHL.
Introduction

Control solution for air handling unit

Control functions
- Start/stop control for fan (controlling room temperature)
- Temperature control for blown-out air
- Temperature control for room (cascade)
- Humidification/dehumidification control for blown-out air
- Static pressure control for blown-out air
- Free cooling and Free heating functions for temperature of blown-out air
- Heat recovery exchanger control (wheel, twin-battery)

Description

Same as Description of Programmable logic controllers, see page 14.
HVAC & R machine control solutions
Modicon™ M168™ parametric logic controllers
For air handling unit

### Power supply 24 V~
Built-in display
Removable terminal kit to be ordered separately

### Parametric logic controllers for air handling unit

<table>
<thead>
<tr>
<th>No. of I/O</th>
<th>Number and type of channels</th>
<th>Communication ports</th>
<th>Item no.</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
</table>
| 23 I/O     | 7 discrete inputs, 24 V~  
5 configurable analog inputs | 8 discrete relay outputs  
(7 with N/C contact and 1 with C/O contact) | 2 configurable analog outputs | TM168 D23AHU101 | 0.576 |
| 23 I/O     | 7 discrete inputs, 24 V~  
5 configurable analog inputs | 8 discrete relay outputs  
(7 with N/C contact and 1 with C/O contact) | 2 configurable analog outputs | TM168 D23AHU101C | 0.790 |

### Separate parts for parametric logic controllers

<table>
<thead>
<tr>
<th>No. of I/O</th>
<th>Number and type of channels</th>
<th>Communication ports</th>
<th>Item no.</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
</table>
| 17 I/O     | 5 discrete volt-free contact inputs  
3 configurable analog inputs | 6 discrete relay outputs  
(5 with N/C contact and 1 with C/O contact) | 2 configurable analog outputs | TM168 E17 | 0.372 |

### Removable terminal kits

<table>
<thead>
<tr>
<th>Used for</th>
<th>Type</th>
<th>For use with</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connecting the:</td>
<td>Screw</td>
<td>Power supply</td>
<td>TM168 E17</td>
<td>TM168 SCTB17</td>
</tr>
<tr>
<td>I/O</td>
<td></td>
<td></td>
<td>TM168 D23AHU101</td>
<td>TM168 SCTB23</td>
</tr>
<tr>
<td>Expansion bus</td>
<td>Spring</td>
<td></td>
<td>TM168 E17</td>
<td>TM168 SPTB17</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>TM168 D23AHU101C</td>
<td>TM168 SPTB23</td>
</tr>
</tbody>
</table>

### Communication modules

<table>
<thead>
<tr>
<th>Description</th>
<th>Protocol</th>
<th>Item no.</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>BACnet network communication modules</td>
<td>BACnet MS/TP</td>
<td>3</td>
<td>TM168 BACS</td>
<td>0.035</td>
</tr>
<tr>
<td></td>
<td>BACnet IP</td>
<td>3</td>
<td>TM168 BACW</td>
<td>0.044</td>
</tr>
</tbody>
</table>

### Remote displays

<table>
<thead>
<tr>
<th>Description</th>
<th>Type</th>
<th>Item no.</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Graphic displays</td>
<td>Display with 6 command buttons</td>
<td>4</td>
<td>TM168 GDB</td>
<td>0.240</td>
</tr>
<tr>
<td></td>
<td>Touch screen display with 6 command buttons</td>
<td>–</td>
<td>TM168 GDTS</td>
<td>0.268</td>
</tr>
</tbody>
</table>

### Parameter transfer key

<table>
<thead>
<tr>
<th>Description</th>
<th>For use with</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Key for transferring parameters to PC</td>
<td>Any parametric controller</td>
<td>TM168 APARAKEY</td>
<td>0.395</td>
</tr>
</tbody>
</table>

(1) To be ordered separately.
HVAC & R machine control solutions
Modicon™ M168™ parametric logic controllers
For low-capacity water chiller

Introduction
Control solution for low-capacity water chiller

Control functions
- Temperature control for water tap-off
- Variable setpoint for measuring changes in outside temperature
- Fixed or variable high pressure
- Management of primary pumps
- Management of defrosting in accordance with changes in outside temperature

Description
Same as Description of programmable logic controllers, see page 14.
Parametric logic controllers for low-capacity water chiller

Power supply 24 V
Built-in display
Removable terminal kit to be ordered separately

<table>
<thead>
<tr>
<th>No. of I/O</th>
<th>Number and type of channels</th>
<th>Communication ports</th>
<th>Item no.</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>23 I/O</td>
<td>7 discrete inputs, 24 V, 5 configurable analog inputs</td>
<td>8 discrete relay outputs (7 with N/C contact and 1 with C/O contact) 2 configurable analog outputs 1 dedicated PWM output</td>
<td>1 RJ45 port: Modbus™ – slave serial link 1 RJ45 port: Modbus master/slave serial link same as TM168 D23CHL101 + 1 slot for optional communication module TM168 BAC (1)</td>
<td>TM168 D23CHL101C</td>
<td>0.790</td>
</tr>
</tbody>
</table>

Separate parts for parametric logic controllers
I/O expansion module (see page 16)

<table>
<thead>
<tr>
<th>No. of I/O</th>
<th>Number and type of channels</th>
<th>Item no.</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>17 I/O</td>
<td>5 discrete volt-free contact inputs 3 configurable analog inputs</td>
<td>6 discrete relay outputs (5 with N/C contact and 1 with C/O contact) 2 configurable analog outputs 1 dedicated PWM output</td>
<td>2</td>
<td>TM168 E17</td>
</tr>
</tbody>
</table>

Removable terminal kits

<table>
<thead>
<tr>
<th>Used for</th>
<th>Type</th>
<th>For use with</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connecting the:</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>○ Power supply</td>
<td>Screw</td>
<td>TM168 E17</td>
<td>TM168 SCTB17</td>
<td>0.059</td>
</tr>
<tr>
<td>○ I/O</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>○ Expansion bus</td>
<td>Spring</td>
<td>TM168 E17</td>
<td>TM168 SPTB17</td>
<td>0.060</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TM168 D23</td>
<td>TM168 SPTB23</td>
<td>0.076</td>
</tr>
</tbody>
</table>

Communication modules (see page 22)

<table>
<thead>
<tr>
<th>Description</th>
<th>Protocol</th>
<th>Item no.</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>BACnet network communication modules</td>
<td>BACnet MS/TP</td>
<td>3</td>
<td>TM168 BACS</td>
<td>0.035</td>
</tr>
<tr>
<td></td>
<td>BACnet IP</td>
<td>3</td>
<td>TM168 BACW</td>
<td>0.044</td>
</tr>
</tbody>
</table>

Remote display units (see page 18)

<table>
<thead>
<tr>
<th>Description</th>
<th>Type</th>
<th>Item no.</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Graphic displays</td>
<td>Display with 6 command buttons</td>
<td>4</td>
<td>TM168 GDB</td>
<td>0.240</td>
</tr>
<tr>
<td></td>
<td>Touch screen display with 6 command buttons</td>
<td>–</td>
<td>TM168 GDTS</td>
<td>0.268</td>
</tr>
</tbody>
</table>

Expansion valve module (see page 16)

<table>
<thead>
<tr>
<th>Application</th>
<th>Display</th>
<th>Item no.</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control of electronic expansion valve</td>
<td>Built-in</td>
<td>5</td>
<td>TM168 DEVCM</td>
<td>0.323</td>
</tr>
</tbody>
</table>

Parameter transfer key (see page 33)

<table>
<thead>
<tr>
<th>Description</th>
<th>For use with</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>TM168 APARAKEY</td>
<td>0.398</td>
</tr>
</tbody>
</table>

(1) To be ordered separately
Introduction
HVAC & R machine control solutions
Modicon™ M168™ programmable logic controllers
Intelligent commercial pumping systems

Introduction
Control solution for intelligent commercial pumping systems
While the term HVAC & R is generically used to describe the systems in a building that provide heating, ventilation, cooling and refrigeration, the two primary applications supporting these technologies are pumps and fans. The figure below shows how pumps and fans are typically incorporated into building structures.

Pump system design and operation
The way that the HVAC & R pump system is sized and operated is key. In many cases, the daily/weekly pump operating cycle varies greatly, resulting in less than optimum operating conditions—with reduced system efficiency and increased energy consumption. In other applications, pump systems may be oversized to allow for future expansion, which again reduces system efficiency and increases energy consumption. One example in commercial buildings may be simple differences in HVAC loading in the daytime (building occupied) versus nighttime (building empty).

Electrical energy management is key factor in the success of many HVAC & R Solutions, and pumps play a major role in optimizing the efficiencies of these HVAC systems. Due to the nature of their application, design and operation, pumps provide an excellent opportunity to reduce costs and increase reliability. With enhanced controls at the center of these solutions, supported by intelligent management systems, major improvements in energy utilization can be realized in commercial buildings.
Introduction (continued)

HVAC & R machine control solutions
Modicon™ M168™ programmable logic controllers
Intelligent commercial pumping systems

Introduction (continued)

The benefits of Variable Frequency Drives to HVAC & R applications

Another key element of the pump system design is the driver, which may include a variable frequency drive (VFD). VFDs offer several benefits in HVAC & R pumping system applications:

- If the pump is variable pressure and/or flow, then a VFD can provide more enhanced energy savings than mechanical means and potentially reduce total system costs.
- If the pump is a constant speed pump that is oversized, then reducing the pump speed can correct for the over sizing. This reduction in speed will also save energy due to the affinity laws.
- If the application is variable loading and has an oversized motor, the VFD can solve both challenges simultaneously.

In addition to energy savings, a number of additional benefits are realized by using VFDs in HVAC & R pumping applications:

- They reduce mechanical stress on the pumps and pump systems, resulting in longer life and reduced downtime/reliability issues.
- Less maintenance is required on the pump systems—valves and inlet guide vanes for example.
- Reduced inrush currents lower overall demand and reduce the likelihood of incurring peak power demand charges.

Adding intelligence to the pump system controls

Beyond using basic VFDs, adding intelligence to HVAC & R pump control solutions provides additional benefits with energy efficiency gains, some of which include:

- Management of multi-pump systems to measure and optimize their operating cycle
- Linkage to building management systems, typically via BACnet or LonWorks, to provide real-time feedback and operational optimization
- Enhanced HVAC & R pump protection, resulting in longer life, increased operational efficiency and high reliability
- More closely matched pump/VFD operating parameters—the intelligence can ultimately be pump specific should the pump manufacturer elect to customize specifically to its equipment.
- The intelligence could monitor pump operating parameters and conditions—such as vibration, leak detection, increased pressure, current draw and temperatures to name a few, and predictive maintenance could then be applied, which would reduce downtime.

Several configurations of intelligent drives are available, the most simple being a VFD with embedded intelligence. Think of it as a mini programmable logic controller (PLC) embedded in the drive. All the benefits noted above can be provided in a simple, clean VFD package.

Adding an intelligent controller

Another option for intelligent pumping is to incorporate a separate controller. This provides the ability to control not only the pumps but the associated fans and equipment that make up the entire HVAC & R system in which the pump is operating.

An example of this would be the cooling tower system. This system includes condenser water pumps, cooling tower fan(s) and the cooling tower itself. One controller can monitor and control the entire system to maintain peak system energy efficiency. The controller can determine the load on the system at any given time. The delta T of the condenser water is monitored by the controller and the proper signals are then sent to the cooling tower fan VFD(s) and condenser pump VFD(s). This signal represents the minimum operation required for the fan and pump motors in relation to the building load on the system. This information can then be shared with the building automation system (BAS) through BACnet or another communication protocol.

In a multiple-pump system that is connected to a single intelligent controller, the controller communicates with a human machine interface (HMI), shown at left. The operator sees a graphical representation of the pumping system. From the HMI, the operator can receive an abundance of information about the pumping system in an easy to understand format. Should a problem within the system arise, alarms will be generated at the HMI. When the HMI is linked to the BAS through BACnet or another communication protocol, the operator can monitor and control the entire HVAC system of the building from this point. This saves the operator a lot of time going up and down elevators and ladders.

Multiple-pump system connected to a single intelligent controller and HMI

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
HVAC & R machine control solutions
Modicon™ M168™ programmable logic controllers
Intelligent commercial pumping systems

Introduction (continued)
Control solution for intelligent commercial pumping systems

1 Logic controller M168 D23AHU101C
2 I/O expansion module TM168 E17
3 Communication module TM168 BAC
4 Remote display unit TM168 GDB
5 Monitoring: Building Management Systems
6 XALK box for Emergency stop function
7 PowerPact circuit-breaker
8 Square D contactors
9 Square D circuit-breaker
10 Control transformer
11 DC circuit-breaker
12 TeSys GV2 motor protectors
13 Altivar 212 variable speed drives
14 XB4 push-buttons
15 Temperature sensor
16 XMLK pressure transducers

Description
Same as Description of Programmable logic controllers, see page 14.
Overview

HVAC & R machine control solutions
Electronic pressure sensors
OsiSense™ XM
For control circuits, type XMLK

Tested and validated solution

Used in combination with Altivar™ variable speed drives – OsiSense XMLK pressure sensors enable constant control of pressure within the network – regardless of flow rate. They provide real-time information that enables the drive to control an entire installation.

> Comprehensive product range

OsiSense XMLK
ATV212/ATV61
Modicon™ M168™

Available globally

Find all these pressure sensors on www.sesensors.com.
Introduction

Type XMLK pressure transmitters are designed using a ceramic pressure-measuring cell. Deformation, caused by pressure, changes the resistance of the resistors in a Wheatstone bridge silk-screened on the ceramic. The change in resistance is then processed by the integrated electronics to provide an analog output signal.

1 Electrical connection: for example, DIN EN 175301-803-A connector
2 Seals
3 Threaded fluid connection
4 Hybrid electronics
5 Ceramic measuring cell

Functions

XMLK pressure transmitters have an analog output, 4–20 mA or 0–10 V, which is proportional to the measuring range.

These compact products are available with various types of electrical connectors and fluid connections.

Standard versions are available calibrated in both bar and psi. The bulk packaging alternative offers an excellent price/performance ratio. XMLK electronic pressure sensors are designed for simple pumping applications and are well suited for pump equipment manufacturers.
# Specifications

**HVAC & R machine control solutions**

**Electronic pressure sensors**

**OsiSense™ XM**

For control circuits, type XMLK

## Environmental specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Conformity to standards</td>
<td>CE IEC/EN 60947-1, IEC/EN 60947-5-1</td>
</tr>
<tr>
<td></td>
<td>EN 50081-1, EN 50082-2, EN 61000-6-2</td>
</tr>
<tr>
<td>Product certifications</td>
<td>UL: File E97729, CCN NKZ</td>
</tr>
<tr>
<td></td>
<td>CSA: File 240515, Class 3211-03</td>
</tr>
<tr>
<td>Rated supply voltage</td>
<td>V 24</td>
</tr>
<tr>
<td>Voltage limits</td>
<td>4–20 mA, 8–33 V, 0–10 V, 16–33 V</td>
</tr>
<tr>
<td>Current consumption</td>
<td>4–20 mA, × 20 mA, 0–10 V, × 6 mA</td>
</tr>
<tr>
<td>Output signal</td>
<td>4–20 mA, 0–10 V</td>
</tr>
<tr>
<td>Protective treatment</td>
<td>Standard version “TC”</td>
</tr>
<tr>
<td>Ambient air temperature</td>
<td>°C (°F) For operation: 0 to + 80 (32 to 176)</td>
</tr>
<tr>
<td></td>
<td>°C (°F) For storage: –25 to + 85 (13 to 185)</td>
</tr>
<tr>
<td>Fluids or products controlled</td>
<td>Air, fresh water (0 to + 80 °C / 32 to 176 °F)</td>
</tr>
<tr>
<td>Component materials in contact with fluid</td>
<td>Steel, type AISI 303 (stainless steel)</td>
</tr>
<tr>
<td></td>
<td>nitrile (NBR)</td>
</tr>
<tr>
<td>Operating position</td>
<td>All positions</td>
</tr>
<tr>
<td>Vibration resistance</td>
<td>20 gn (9–2000 Hz) conforming to IEC 60068-2-6</td>
</tr>
<tr>
<td>Shock resistance</td>
<td>25 gn (half sine wave 11 ms) conforming to IEC 60068-2-27</td>
</tr>
<tr>
<td>Resistance to electromagnetic interference</td>
<td>Electrostatic discharges Standard EN 61000-4-2, 8 kV in air, 6 kV on contact</td>
</tr>
<tr>
<td></td>
<td>Radiated electromagnetic fields Standard EN 61000-4-3, &gt;10 V/m, 80–1000 MHz</td>
</tr>
<tr>
<td></td>
<td>Fast transients Standard EN 61000-4-4, 2 kV</td>
</tr>
<tr>
<td></td>
<td>Surges Standard EN 61000-4-5, 500 V 12 Ø, 1 kV 42 Ø</td>
</tr>
<tr>
<td></td>
<td>Conducted disturbances, induced by radio frequency fields Standard EN 61000-4-6, 10 V 0.15–80 MHz</td>
</tr>
<tr>
<td></td>
<td>Magnetic fields Standard EN 61000-4-8, 30 A/m, 50 Hz</td>
</tr>
<tr>
<td>Electrical protection</td>
<td>Protected against reverse polarity and load short-circuit. For use on Class 2 circuit.</td>
</tr>
<tr>
<td>Rated impulse withstand voltage</td>
<td>kV 0.5</td>
</tr>
<tr>
<td>Degree of protection</td>
<td>IP 65 conforming to IEC/EN 60529, NEMA 4</td>
</tr>
<tr>
<td>Output response time</td>
<td>ms &lt; 2</td>
</tr>
<tr>
<td>Repeat accuracy</td>
<td>± 0.3% of the measuring range</td>
</tr>
<tr>
<td>Precision (resolution)</td>
<td>Combined sum of linearity, hysteresis, and repeat accuracy &lt; 0.5% of the measuring range</td>
</tr>
<tr>
<td></td>
<td>Setting tolerance of zero point and measuring range limit &lt; ± 1% of the measuring range</td>
</tr>
<tr>
<td>Drift</td>
<td>Of the zero point: &lt; ± 0.04% of the measuring range/K</td>
</tr>
<tr>
<td></td>
<td>Of the sensitivity: &lt; ± 0.03% of the measuring range/K</td>
</tr>
<tr>
<td>Service life</td>
<td>&gt; 10 million (varies based on application and environment)</td>
</tr>
<tr>
<td>Fluid connection</td>
<td>G 1/4 A (male) conforming to ISO 7, or 1/4&quot;-18 NPT male</td>
</tr>
<tr>
<td>Electrical connection</td>
<td>Connector, either M12, DIN 43650A (DIN EN 175301-803-A) or Packard® Metri-Pack</td>
</tr>
</tbody>
</table>

## Interpretation of the reference number

**Note:** Use this table only to interpret the reference number. Some combinations are not available.

<table>
<thead>
<tr>
<th>XMLK</th>
<th>100</th>
<th>P</th>
<th>2</th>
<th>D</th>
<th>2</th>
<th>3</th>
<th>TQ</th>
<th>Bulk pack</th>
</tr>
</thead>
<tbody>
<tr>
<td>Units without display</td>
<td>Rated pressure</td>
<td>Unit of pressure</td>
<td>O-Ring</td>
<td>Electrical connection</td>
<td>Output</td>
<td>Fluid connection</td>
<td>TQ</td>
<td>Pack</td>
</tr>
<tr>
<td>36 mm (1.42 in.) diameter</td>
<td>Code</td>
<td>psi</td>
<td>bar</td>
<td>Code</td>
<td>Code</td>
<td>Code</td>
<td>Code</td>
<td>Code</td>
</tr>
<tr>
<td>006</td>
<td>0–6</td>
<td>B: bar</td>
<td>2: NBR (Nitrile)</td>
<td>C: DIN 43650A</td>
<td>2: Analog, 4–20 mA</td>
<td>1: G 1/4 A (male)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>010</td>
<td>0–10</td>
<td>P: psi</td>
<td>2: M12</td>
<td>D: DIN 43650A</td>
<td>2: Analog, 0–10 V</td>
<td>3: 1/4&quot;-18 NPT (male)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>016</td>
<td>0–16</td>
<td>2:</td>
<td>P: Packard Metri-Pack</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>025</td>
<td>0–25</td>
<td>100</td>
<td>0–100</td>
<td>150</td>
<td>0–150</td>
<td>200</td>
<td>0–200</td>
<td>300</td>
</tr>
</tbody>
</table>

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
Pressure transmitters type XMLK, bar version, DIN 43650A connector or M12 connector

Selection

Pressure transmitters XMLK, DIN 43650A connector
Sold in packs of: 1
bulk (2)

Pressure transmitters XMLK, M12 connector
Sold in packs of: 1
bulk (2)

Fluid connection (3)
G 1/4 A (male)
Weight, kg (lb)
0.110 (.25) 0.110 (.25) 0.110 (.25) 0.110 (.25)

Additional specifications
not shown under general specifications
Rated supply voltage $\sqrt{24}$ V
Voltage limits 8–33 V
Output (4) 4–20 mA, 2-wire technique
Current consumption $< 20$ mA
Maximum permissible accidental pressure 12 bar (174 psi), 20 bar (290 psi), 32 bar (464 psi), 50 bar (725 psi)
Destruction pressure 16 bar (261 psi), 30 bar (435 psi), 48 bar (696 psi), 75 bar (1087.5 psi)
Electrical connection DIN 43650A connector
EN 175301-803-A (male). For suitable female connector see accessories on page 42.
M12 connector M12, 3-pin male. For suitable female connectors, including pre-wired versions, see accessories on page 42.

Output curve

Output wiring:
2-wire technique (4–20 mA)

References, specifications
HVAC & R machine control solutions
Electronic pressure sensors
OsiSense™ XM
Pressure transmitters type XMLK, bar version
With analog output 4–20 mA

(1) For other types of electrical connections, consult the Sensor Competency Center at www.sesensors.com.
(2) Sold in lots of 25, minimum quantity 50.
(3) For other types of fluid connections, consult the Sensor Competency Center.
(4) For other types of output, consult the Sensor Competency Center.
## Pressure transmitters type XMLK, bar version, DIN 43650A connector or M12 connector (1)

<table>
<thead>
<tr>
<th></th>
<th>DIN 43650A connector</th>
<th>M12 connector</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>DIN 43650A connector</strong></td>
<td>XMLK006B2C71</td>
<td>XMLK006B2C71TQ</td>
</tr>
<tr>
<td><strong>M12 connector</strong></td>
<td>XMLK010B2C71</td>
<td>XMLK010B2C71TQ</td>
</tr>
<tr>
<td><strong>Bulk (2)</strong></td>
<td>XMLK016B2C71</td>
<td>XMLK016B2C71TQ</td>
</tr>
<tr>
<td><strong>Bulk (2)</strong></td>
<td>XMLK025B2C71</td>
<td>XMLK025B2C71TQ</td>
</tr>
</tbody>
</table>

### Pressure range
- 0–6 bar (0–87 psi)
- 0–10 bar (0–145 psi)
- 0–16 bar (0–232 psi)
- 0–25 bar (0–362.5 psi)

### Selection
**Pressure transmitters XMLK, DIN 43650A connector**
- Sold in packs of: 1
- XMLK006B2C71
- XMLK010B2C71
- XMLK016B2C71
- XMLK025B2C71

**Pressure transmitters XMLK, M12 connector**
- Sold in packs of: 1
- XMLK006B2D71
- XMLK010B2D71
- XMLK016B2D71
- XMLK025B2D71

**Fluid connection (3)**
- G 1/4 A (male)

**Weight, kg (lb)**
- 0.110 (.25) 0.110 (.25) 0.110 (.25) 0.110 (.25)

### Additional specifications not shown under general specifications
- **Rated supply voltage**: 24 V
- **Voltage limits**: 16.2–33 V
- **Output (4)**: 0–10 V, 3-wire technique
- **Current consumption**: < 6 mA
- **Maximum permissible accidental pressure**: 12 bar (174 psi), 20 bar (290 psi), 32 bar (464 psi), 50 bar (725 psi)
- **Destruction pressure**: 18 bar (261 psi), 30 bar (435 psi), 48 bar (696 psi), 75 bar (1087.5 psi)
- **Electrical connection**:
  - DIN 43650A connector: EN 175301-803-A (male). For suitable female connector see accessories on page 42.
  - M12 connector: M12, 3-pin male. For suitable female connectors, including pre-wired versions, see accessories on page 42.

---

### Output curve
**XMLK006B2C71**

<table>
<thead>
<tr>
<th>Us (V)</th>
<th>0</th>
<th>5</th>
<th>10</th>
</tr>
</thead>
<tbody>
<tr>
<td>P (bar)</td>
<td>0</td>
<td>50%</td>
<td>100%</td>
</tr>
</tbody>
</table>

**Connector wiring**: 3-wire technique (0–10 V)

---

(1) For other types of electrical connections, consult the Sensor Competency Center at www.sesensors.com.
(2) Sold in lots of 25, minimum quantity 50.
(3) For other types of fluid connections, consult the Sensor Competency Center.
(4) For other types of output, consult the Sensor Competency Center.

---

References, specifications (continued)

**HVAC & R machine control solutions**

**Electronic pressure sensors**

**OsiSense™ XM**

**Pressure transmitters type XMLK, bar version**

With analog output 0–10 V

---

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
Pressure transmitters type XMLK, psi version, DIN 43650A, M12 or Packard connector (1)

**DIN 43650A connector**
- Sold in packs of: 1, bulk (2)
- XMLK100P2C23, XMLK150P2C23, XMLK200P2C23, XMLK300P2C23

**M12 connector**
- Sold in packs of: 1, bulk (2)
- XMLK100P2D23, XMLK150P2D23, XMLK200P2D23, XMLK300P2D23

**Packard connector**
- Sold in packs of: 1, bulk (2)
- XMLK100P2P23, XMLK150P2P23, XMLK200P2P23, XMLK300P2P23

**Fluid connection** (3)
- 1/4”-18 NPT male

**Weight, kg (lb)**
- 0.110 (.25), 0.110 (.25), 0.110 (.25), 0.110 (.25)

**Additional specifications** not shown under general specifications

- **Rated supply voltage**: 24 V
- **Voltage limits**: 8–33 V
- **Output (4)**: 4–20 mA, 2-wire technique
- **Current consumption**: < 20 mA
- **Maximum permissible accidental pressure**: 200 psi (13.8 bar), 300 psi (20.7 bar), 400 psi (27.5 bar), 600 psi (41 bar)
- **Destruction pressure**: 300 psi (20.7 bar), 450 psi (31 bar), 600 psi (41 bar), 900 psi (62 bar)
- **Electrical connection**
  - DIN 43650A connector
  - M12 connector
  - Packard connector
  3-pin Delphi® (Packard) Metri-Pack 150 series.

**Output curve**

XMLK1P2P23

- Connector wiring: 2-wire technique (4–20 mA)

---

(1) For other types of electrical connections, consult the Sensor Competency Center at www.sesensors.com.
(2) Sold in lots of 25, minimum quantity 50.
(3) For other types of fluid connections, consult the Sensor Competency Center.
(4) For other types of output, consult the Sensor Competency Center.
Pressure transmitters type XMLK, PSI version, DIN 43650A, M12 or Packard connector

<table>
<thead>
<tr>
<th>Pressure transmitters, PSI version, DIN 43650A connector</th>
<th>DIN 43650A connector</th>
<th>M12 connector</th>
<th>Packard connector</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure range</td>
<td>0–100 psi (0–6.9 bar)</td>
<td>0–150 psi (0–10.3 bar)</td>
<td>0–200 psi (0–13.8 bar)</td>
</tr>
</tbody>
</table>

### Selection

**Pressure transmitters XMLK, DIN 43650A connector**

- Sold in packs of: 1
  - XMLK100P2C73
  - XMLK150P2C73
  - XMLK200P2C73
  - XMLK300P2C73
  - XMLK400P2C73

**Pressure transmitters XMLK, M12 connector**

- Sold in packs of: 1
  - XMLK100P2D73
  - XMLK150P2D73
  - XMLK200P2D73
  - XMLK300P2D73

**Pressure transmitters XMLK, Packard connector**

- Sold in packs of: 1
  - XMLK100P2P73
  - XMLK150P2P73
  - XMLK200P2P73
  - XMLK300P2P73

### Fluid connection

1/4"-18 NPT male

### Weight, kg (lb)

- 0.110 (25)
- 0.110 (25)
- 0.110 (25)
- 0.110 (25)

### Additional specifications

- **Rated supply voltage:** 24 V
- **Voltage limits:** 16.2–33 V
- **Output:** 0–10 V, 3-wire technique
- **Current consumption:** < 6 mA
- **Maximum permissible accidental pressure:** 200 psi (13.8 bar) / 300 psi (20.7 bar) / 400 psi (27.5 bar) / 600 psi (41 bar)
- **Destruction pressure:** 300 psi (20.7 bar) / 450 psi (31 bar) / 600 psi (41 bar) / 900 psi (62 bar)
- **Electrical connection**
  - **DIN 43650A connector:** DIN 43650A connector
  - **M12 connector:** 3-pin male. For suitable female connectors, including pre-wired versions, see accessories on page 42.
  - **Packard connector:** 3-pin Delphi (Packard) Metri-Pack 150 series.

### Output curve

**XMLK100P2C73**

- **Us (V):** 0–10
- **P (psi):** 0–100

**Connector wiring:** 3-wire technique (0–10 V)

1. For other types of electrical connections, consult the Sensor Competency Center at www.sesensors.com.
2. Sold in lots of 25, minimum quantity 50.
3. For other types of fluid connections, consult the Sensor Competency Center.
4. For other types of output, consult the Sensor Competency Center.

References, specifications (continued)
Connection accessories

<table>
<thead>
<tr>
<th>Description</th>
<th>Type</th>
<th>Reference</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>M12 female connector,</td>
<td>Straight</td>
<td>XZCC12FDM40B</td>
<td>0.020 (0.04)</td>
</tr>
<tr>
<td>metal clamping ring (1)</td>
<td>Elbowed</td>
<td>XZCC12FCM40B</td>
<td>0.020 (0.04)</td>
</tr>
<tr>
<td>DIN 43650A female connector (1)</td>
<td></td>
<td>XZCC43FCP40B</td>
<td>0.035 (0.08)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Description</th>
<th>Cable Length</th>
<th>Reference</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pre-wired M12, straight female connectors</td>
<td>2 m</td>
<td>XZCP1141L2</td>
<td>0.090 (0.20)</td>
</tr>
<tr>
<td></td>
<td>5 m</td>
<td>XZCP1141L5</td>
<td>0.190 (0.42)</td>
</tr>
<tr>
<td></td>
<td>10 m</td>
<td>XZCP1141L10</td>
<td>0.370 (0.82)</td>
</tr>
<tr>
<td>Pre-wired M12, elbowed female connectors</td>
<td>2 m</td>
<td>XZCP1241L2</td>
<td>0.090 (0.20)</td>
</tr>
<tr>
<td></td>
<td>5 m</td>
<td>XZCP1241L5</td>
<td>0.190 (0.42)</td>
</tr>
<tr>
<td></td>
<td>10 m</td>
<td>XZCP1241L10</td>
<td>0.370 (0.82)</td>
</tr>
</tbody>
</table>

(1) Connector with screw terminal connections.

Connector wiring diagrams (pressure sensor connector pin view)

Pressure transmitters XMLK

2-wire technique (4–20 mA)

<table>
<thead>
<tr>
<th>DIN</th>
<th>M12</th>
<th>Packard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2</td>
<td>C</td>
</tr>
<tr>
<td>3</td>
<td>4</td>
<td>B</td>
</tr>
<tr>
<td>12</td>
<td>11</td>
<td>A</td>
</tr>
</tbody>
</table>

Input +
Output

3-wire technique (0–10 V)

<table>
<thead>
<tr>
<th>DIN</th>
<th>M12</th>
<th>Packard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2</td>
<td>C</td>
</tr>
<tr>
<td>3</td>
<td>4</td>
<td>B</td>
</tr>
<tr>
<td>11</td>
<td>12</td>
<td>A</td>
</tr>
</tbody>
</table>

Input +
Output

References,
wire diagrams

Electronic pressure sensors
OsiSense™ XM
Pressure transmitters type XMLK
Accessories

References, wiring diagrams

HVAC & R machine control solutions

42

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
HVAC & R machine control solutions
Electronic pressure sensors
OsiSense™ XM
Pressure transmitters type XMLK

Dimensions

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>XMLK, DIN connector</th>
<th>XMLK, M12 connector</th>
<th>XMLK, Packard connector</th>
</tr>
</thead>
<tbody>
<tr>
<td>NPT</td>
<td>G 1/4 A (male)</td>
<td>G 1/4 A (male)</td>
<td>G 1/4 A (male)</td>
</tr>
<tr>
<td>Dimensions = mm / in.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Dimensions = mm / in.

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
Introduction

XMLP pressure transmitters

XMLP pressure transmitters are designed using “thin film” technology. The stainless steel capsule holding the sensing element is welded directly onto the transmitter’s stainless steel body—which prevents the seal from coming into contact with the fluid—as well as making it compatible with any type of fluid.

Made of 304 stainless steel, XMLP pressure transmitters are compact and rugged. These transmitters are utilized for applications such as:

- Fluid circuits on machines
- Refrigeration (HVAC)

Functions

XML P00BD9 pressure sensors have a 4 to 20 mA or 0.5 to 4.5 V analog output, proportional to the available pressure ranges (10 to 600 bar).

The XML P00BD9 model is available with:

- M12 electrical connection
- 7/16-20 UNF-2B fluid connection

Other versions

- 0 to 10 V analog output
- 18 mm DIN electrical connection
- G1/4 A and 7/16-20 UNF-2A fluid connections: please consult our website www.schneider-electric.com
- GSD 207 INDUSTRIAL STANDARD electrical connection (9.4 mm): please consult our Customer Care Center or our website www.schneider-electric.com

General specifications

<table>
<thead>
<tr>
<th>Pressure transmitters</th>
<th>XML P00BD9</th>
</tr>
</thead>
<tbody>
<tr>
<td>Conformity to standards</td>
<td>CE, RoHS, IEC/EN 60947-1, IEC/EN 60947-5-1, EN 50081, EN 50082-2, EN61000-6-2</td>
</tr>
<tr>
<td>Rated supply voltage</td>
<td>12/24 V</td>
</tr>
<tr>
<td>4-20 mA transmitters</td>
<td>V</td>
</tr>
<tr>
<td>0.5 to 4.5 V ratiometric transmitters</td>
<td>5</td>
</tr>
<tr>
<td>Voltage limits</td>
<td>8 to 30 V</td>
</tr>
<tr>
<td>Current consumption mA</td>
<td>&lt;25</td>
</tr>
<tr>
<td>Protective treatment</td>
<td>Standard version “TC”</td>
</tr>
<tr>
<td>Ambient air temperature</td>
<td>°C</td>
</tr>
<tr>
<td>For operation</td>
<td>-15 to +85</td>
</tr>
<tr>
<td>For storage</td>
<td>-30 to +100°C</td>
</tr>
<tr>
<td>For fluid</td>
<td>-30 to +100 (125°C on request)</td>
</tr>
<tr>
<td>Fluids or products controlled</td>
<td>Refrigerant fluid</td>
</tr>
<tr>
<td>Component materials in contact with fluid</td>
<td>304 stainless steel</td>
</tr>
<tr>
<td>Fluid connection</td>
<td>17-4PH stainless steel</td>
</tr>
<tr>
<td>Sensor element</td>
<td>Depending on model: none or FKM fluorocarbon (Viton)</td>
</tr>
<tr>
<td>External seal</td>
<td></td>
</tr>
<tr>
<td>Operating positions</td>
<td>All positions</td>
</tr>
<tr>
<td>Vibration resistance</td>
<td>20 gn (9 to 2000 Hz) conforming to IEC 60068-2-6</td>
</tr>
<tr>
<td>Resistance to electromagnetic interference</td>
<td>Standard EN 61000-4-2, ± 8 kV in air, 4 kV on contact</td>
</tr>
<tr>
<td>Electrostatic discharges</td>
<td>Standard EN 61000-4-3, &gt;10 Vm, 80 to 1000 MHz</td>
</tr>
<tr>
<td>Radiated electromagnetic fields</td>
<td>Standard EN 61000-4-4, 1 kV</td>
</tr>
<tr>
<td>Rapid transients</td>
<td>Standard EN 61000-4-4, 1 kV</td>
</tr>
<tr>
<td>Conducted disturbances, induced by radio frequency fields</td>
<td>Standard EN 61000-4-6, 3 V, 0.15 to 80 MHz</td>
</tr>
<tr>
<td>Magnetic fields</td>
<td></td>
</tr>
<tr>
<td>Operation life</td>
<td>&gt;10 million operating cycles</td>
</tr>
<tr>
<td>Output response time ms</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Accuracy</td>
<td>3.0%</td>
</tr>
<tr>
<td>Degree of protection</td>
<td>IP 65 and IP 67</td>
</tr>
<tr>
<td>Fluid connection</td>
<td>7/16-20 UNF-2B, male</td>
</tr>
<tr>
<td>Electrical connection</td>
<td>M12 - 4-pole</td>
</tr>
</tbody>
</table>

Available 4th Quarter 2011

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
# HVAC & R machine control solutions

Pressure sensors for refrigerant fluid
XMLP pressure transmitters

## Available 4th Quarter 2011

### References

<table>
<thead>
<tr>
<th>Fluid/electrical connection</th>
<th>Rating (bar)</th>
<th>Maximum permissible accidental pressure (bar)</th>
<th>Destruction pressure (bar)</th>
<th>Reference</th>
<th>Weight kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure transmitters, 4-20 mA output</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7/16-20 UNF 2B male/ M12</td>
<td>10 (14.5 psi)</td>
<td>20</td>
<td>30</td>
<td>XML P010BD29</td>
<td>0.050</td>
</tr>
<tr>
<td></td>
<td>16 (232 psi)</td>
<td>32</td>
<td>48</td>
<td>XML P016BD29</td>
<td>0.050</td>
</tr>
<tr>
<td></td>
<td>25 (362.5 psi)</td>
<td>50</td>
<td>75</td>
<td>XML P025BD29</td>
<td>0.050</td>
</tr>
<tr>
<td></td>
<td>40 (580 psi)</td>
<td>80</td>
<td>120</td>
<td>XML P040BD29</td>
<td>0.050</td>
</tr>
<tr>
<td>Pressure transmitters, 0.5-4.5 V output</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7/16-20 UNF 2B male/ M12</td>
<td>10 (14.5 psi)</td>
<td>20</td>
<td>30</td>
<td>XML P010BD19</td>
<td>0.050</td>
</tr>
<tr>
<td></td>
<td>16 (232 psi)</td>
<td>32</td>
<td>48</td>
<td>XML P016BD19</td>
<td>0.050</td>
</tr>
<tr>
<td></td>
<td>25 (362.5 psi)</td>
<td>50</td>
<td>75</td>
<td>XML P025BD19</td>
<td>0.050</td>
</tr>
<tr>
<td></td>
<td>40 (580 psi)</td>
<td>80</td>
<td>120</td>
<td>XML P040BD19</td>
<td>0.050</td>
</tr>
</tbody>
</table>

**Note:** XMLP sensors are sold in individual packs or in packs of 40.

### Detection curve

4 to 20 mA output

![Detection curve graph]

### Electrical connections (pressure transmitter connector pin view)

<table>
<thead>
<tr>
<th>Output</th>
<th>Contacts</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-20 mA</td>
<td>Vsup N/C Iout N/C</td>
</tr>
<tr>
<td>0.5 to 4.5 V</td>
<td>Vsup N/C Vout GND</td>
</tr>
</tbody>
</table>

### Dimensions

7/16-20 UNF2B, male

![Dimensions diagram]
## Selection guide

### HVAC & R machine control solutions

**Altivar™ 212 and Altivar 61 variable speed drives**

### Applications

- Building pumps and fans
- HVAC equipment

### Types of control

- Variable speed drives for asynchronous motors

### Standards and certifications

- IEC/EN 61800-5-1, IEC/EN 61800-3 (environments 1 and 2, categories C1 to C3)
- EN 55011: Group 1, Class A and Class B with option, CE, UL, CSA, C-Tick, NOM

### Drive

- **Output frequency**: 0.5 to 200 Hz
- **Type of control**:
  - Asynchronous motor
  - Synchronous motor
- **Transient overtorque**: 120% of nominal motor torque

### Functions

- **Number of functions**: 50
- **Number of preset speeds**: 7
- **Speed range**:
  - 1 to 10
  - 2
  - 3
  - 1 – 100 in open loop mode
- **Analog inputs**:
  - 1 to 10
- **Digital inputs**:
  - 1 to 100
- **Analog outputs**:
  - 1
- **Digital outputs**:
  - 3
- **Relay outputs**:
  - 2

### Communication

- **Modbus TCP Daisy Chain, Modbus/Uni-Telway, EtherNet/IP, DeviceNet, PROFIBUS DP V0 and V1, LonWorks**
- **IP 54 or IP 65 remote display terminal**

### Cards (optional)

- **Multi-Loader configuration tools**
- **SoMove™**, METASYS N2, APOGEE FLN, BACnet Modbus™

### Dialog tools

- **Simple Loader and Multi-Loader configuration tools**

### Supply voltage

- **Three-phase 200 to 240 V**: References (without EMC filter)
  - ATV 212H075M3X
  - ATV 212H075N4
  - ATV 212H150M3X
  - ATV 212H150N4
  - ATV 212H220M3X
  - ATV 212H220N4
  - ATV 212H300M3X
  - ATV 212H300N4
  - ATV 212H400M3X
  - ATV 212H400N4
  - ATV 212H55M3X
  - ATV 212H55N4
  - ATV 212H75M3X
  - ATV 212H75N4
  - ATV 212HU75M3X
  - ATV 212HU75N4
  - ATV 212HU100M3X
  - ATV 212HU100N4
  - ATV 212HU150M3X
  - ATV 212HU150N4
  - ATV 212HU200M3X
  - ATV 212HU200N4
  - ATV 212HU220M3X
  - ATV 212HU220N4
  - ATV 212HU300M3X
  - ATV 212HU300N4
  - ATV 212HU400M3X
  - ATV 212HU400N4
  - ATV 212HU55M3X
  - ATV 212HU55N4
  - ATV 212HU75M3X
  - ATV 212HU75N4
  - ATV 212HU100M3X
  - ATV 212HU100N4
  - ATV 212HU150M3X
  - ATV 212HU150N4
  - ATV 212HU200M3X
  - ATV 212HU200N4
  - ATV 212HU220M3X
  - ATV 212HU220N4
  - ATV 212HU300M3X
  - ATV 212HU300N4
  - ATV 212HU400M3X
  - ATV 212HU400N4
  - ATV 212HU55M3X
  - ATV 212HU55N4
  - ATV 212HU75M3X
  - ATV 212HU75N4

- **Three-phase 380 to 480 V**: References with integrated EMC filter, categories C1, C2 or C3

### Motor power for 50 to 60 Hz line supply

<table>
<thead>
<tr>
<th>Motor power (kW)</th>
<th>Line current (A)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.37 - 0.5</td>
<td>6.9, 5.8</td>
</tr>
<tr>
<td>0.75 - 1</td>
<td>12, 9.9</td>
</tr>
<tr>
<td>1.5 - 2</td>
<td>18.2, 15.7</td>
</tr>
<tr>
<td>2.2 - 3</td>
<td>25.9, 22.1</td>
</tr>
<tr>
<td>3</td>
<td>25.9, 22</td>
</tr>
<tr>
<td>4 - 5</td>
<td>34.9, 29.9</td>
</tr>
<tr>
<td>5.5 - 7.5</td>
<td>47.3, 40.1</td>
</tr>
<tr>
<td>0.75 - 1</td>
<td>3.3/6.1, 2.7/5.3, 1.7/1.4</td>
</tr>
<tr>
<td>1.5 - 2</td>
<td>6.1/11.3, 5.1/9.6, 3.2/2.5</td>
</tr>
<tr>
<td>2.2 - 3</td>
<td>8.7/15, 7.3/12.8, 4.6/3.6</td>
</tr>
<tr>
<td>3</td>
<td>19.3, 10/16.4, 6.2/4.9</td>
</tr>
<tr>
<td>4 - 5</td>
<td>14.6/25.8, 13/22.9, 8.1/6.4</td>
</tr>
<tr>
<td>5.5 - 7.5</td>
<td>20.6/35, 17.3/30.8, 10.9/8.6</td>
</tr>
<tr>
<td>7.5 - 10</td>
<td>27.9/45, 23.3/39.4, 14.7/11.7</td>
</tr>
<tr>
<td>11 - 15</td>
<td>42.1/53.3, 34.4/45.8, 21.1/16.8</td>
</tr>
<tr>
<td>15 - 20</td>
<td>56.1/71.7, 45.5/61.6, 28.5/22.8</td>
</tr>
<tr>
<td>18.5 - 25</td>
<td>67.3/77, 55.8/69, 34.8/27.8</td>
</tr>
<tr>
<td>22 - 30</td>
<td>80.4/88, 66.4/80, 41.6/33.1</td>
</tr>
<tr>
<td>30 - 40</td>
<td>113.3/124, 89.5/110, 56.7/44.7</td>
</tr>
<tr>
<td>37 - 50</td>
<td>141, 127, 88.9/54.4</td>
</tr>
<tr>
<td>45 - 60</td>
<td>167, 147, 83.8/65.9</td>
</tr>
<tr>
<td>55 - 75</td>
<td>200, 173, 102.7/89</td>
</tr>
<tr>
<td>75 - 100</td>
<td>271, 232, 141.8/111.3</td>
</tr>
<tr>
<td>90 - 125</td>
<td>328, 288, 118.3/111.3</td>
</tr>
</tbody>
</table>

(1) Other voltages available (Three-phase 380 to 480 V or three-phase 500 to 690 V), please consult our “Altivar 61 variable speed drives” catalog or our website [www.schneider-electric.com](http://www.schneider-electric.com)

(2) For motors with a higher rating than 90 kW, please consult our “Altivar 61 variable speed drives” catalog or our website [www.schneider-electric.com](http://www.schneider-electric.com)
### Variable speed drives for asynchronous motors

IEC/EN 61800-5-1, IEC/EN 61800-3 (environments 1 and 2, categories C1 to C3), IEC/EN 61000-4-3/4-4/4-5/4-6/4-11, CE, UL, CSA, DNV, C-Tick, NOM, GOST

0.1 to 500 Hz for the whole range
0.1 to 599 Hz up to 37 kW in 200 to 240 V ~ and 380 to 480 V ~

Sensorless flux vector control
Voltage/frequency ratio (2 or 5 points)
Energy saving ratio
Vector control without speed feedback
120% of nominal motor torque for 60 seconds

<table>
<thead>
<tr>
<th>I/O</th>
<th>Analog inputs</th>
<th>Speed range</th>
<th>Number of preset speeds</th>
<th>Number of functions</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 to 10</td>
<td>0.1 to 500 Hz up to 37 kW</td>
<td>up to 7.5 W</td>
<td>category C2</td>
</tr>
<tr>
<td></td>
<td>1 to 100 in open loop mode</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2 to 4</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>6 to 20</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1 to 3</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>0 to 8</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2 to 4</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DC choke integrated or supplied with the drive

Modbus™ and CANopen

Modbus TCP Daisy Chain, Modbus/Uni-Telway, EtherNet/IP, DeviceNet, PROFINET DP V0 and V1, InterBus, CC-Link, LowWorks, METASYS N2, APOGEE FLN, BACnet

I/O expansion cards, Controller Inside programmable card, Altivar IMC integrated controller card, multi-pump cards, encoder interface cards (2)

IP 54 or IP 65 remote display terminal

SoMove™ setup software

Simple Loader and Multi-Loader configuration tools

References (without EMC filter)

<table>
<thead>
<tr>
<th>Single-phase 200 to 240 V</th>
<th>Three-phase 200 to 240 V (1)</th>
<th>0.37 to 630 kW (2)</th>
<th>0.37 to 630 kW (2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATV 61HU15M3</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU22M3</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU30M3</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU40M3</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU55M3</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU75M3</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU90M3</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU110M3</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU11M3X</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU15M3X</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU22M3X</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU30M3X</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU40M3X</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU55M3X</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU75M3X</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU90M3X</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>ATV 61HU110M3X</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
</tbody>
</table>

Energy saving ratio

Voltage/frequency ratio (2 points)

IEC/EN 55011: Group 1, Class A and Class B with option.

Compressors

HVAC equipment

Building pumps and fans

Supply voltage

Three-phase 200 to 240 V
Three-phase 380 to 480 V
Single-phase 200 to 240 V

(1) Other voltages available (Three-phase 380 to 480 V or three-phase 500 to 690 V), please consult our “Altivar 61 variable speed drives” catalog or our website www.schneider-electric.com

(2) Available as an option

Courtesy of Steven Engineering, Inc. - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
## Selection guide

### HVAC & R machine control solutions

Altistart™ 01, 22, and 48  
soft starters for asynchronous motors

---

### Applications

- Single-phase scroll or spiral refrigeration compressors
- Single-phase heat pumps
- Fans (1)
- Compressors
- Fans
- Pumps

### Type of control

- Controlled starting of simple machines
- Controlled starting and deceleration of simple machines

---

### Standards and certifications

- IEC/EN 60947-4-2, CE, UL, CSA, C-Tick, GOST and CCC

---

### Drive

<table>
<thead>
<tr>
<th>Number of controlled phases</th>
<th>1</th>
<th>2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adjustable starting time</td>
<td>1 to 5 s</td>
<td>1 to 10 s</td>
</tr>
<tr>
<td>Adjustable deceleration time</td>
<td>No: freewheel stop</td>
<td>Yes: 1 to 10 s</td>
</tr>
</tbody>
</table>

### Functions

- By-pass
- Integrated

### Number of I/O

<table>
<thead>
<tr>
<th>Analog inputs</th>
<th>Digital inputs</th>
<th>Analog outputs</th>
<th>Digital outputs</th>
<th>Relay outputs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Integrated</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Dialog tools

- Integrated

### Communication

- Integrated

### Supply voltage

<table>
<thead>
<tr>
<th>Single-phase 110 to 230 V</th>
<th>Three-phase 200 to 240 V</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.37 to 2.2 kW (3)</td>
<td>0.75 to 15 kW (3)</td>
</tr>
</tbody>
</table>

### Motor power for 50 to 60 Hz line supply

<table>
<thead>
<tr>
<th>230 V</th>
<th>400 V</th>
<th>440 V</th>
<th>600 V</th>
<th>IcL nominal current (A)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.37</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>3</td>
</tr>
<tr>
<td>0.75</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>6</td>
</tr>
<tr>
<td>1.1</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>9</td>
</tr>
<tr>
<td>1.5</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>12</td>
</tr>
<tr>
<td>2.2</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>25</td>
</tr>
<tr>
<td>0.75/1.1 – 1/1.5</td>
<td>2.73</td>
<td>–</td>
<td>2/3</td>
<td>6</td>
</tr>
<tr>
<td>1.5 – 2</td>
<td>4</td>
<td>–</td>
<td>5</td>
<td>9</td>
</tr>
<tr>
<td>2.2/3, 3/55</td>
<td>5.5</td>
<td>–</td>
<td>7.5</td>
<td>12</td>
</tr>
<tr>
<td>4/5.5, 5/7.5</td>
<td>7.5/11</td>
<td>–</td>
<td>10/15</td>
<td>22</td>
</tr>
<tr>
<td>7.5 – 10</td>
<td>15</td>
<td>–</td>
<td>20</td>
<td>32</td>
</tr>
<tr>
<td>11</td>
<td>–</td>
<td>15</td>
<td>–</td>
<td>32</td>
</tr>
<tr>
<td>9</td>
<td>15.5</td>
<td>–</td>
<td>–</td>
<td>38</td>
</tr>
<tr>
<td>15</td>
<td>22</td>
<td>–</td>
<td>47</td>
<td>–</td>
</tr>
<tr>
<td>18.5</td>
<td>30</td>
<td>30</td>
<td>–</td>
<td>62</td>
</tr>
<tr>
<td>30</td>
<td>45</td>
<td>45</td>
<td>–</td>
<td>88</td>
</tr>
<tr>
<td>45</td>
<td>90</td>
<td>90</td>
<td>–</td>
<td>170</td>
</tr>
<tr>
<td>55</td>
<td>110</td>
<td>110</td>
<td>–</td>
<td>210</td>
</tr>
<tr>
<td>75</td>
<td>132</td>
<td>132</td>
<td>–</td>
<td>250</td>
</tr>
<tr>
<td>90</td>
<td>160</td>
<td>160</td>
<td>–</td>
<td>320</td>
</tr>
<tr>
<td>110</td>
<td>220</td>
<td>220</td>
<td>–</td>
<td>410</td>
</tr>
<tr>
<td>132</td>
<td>250</td>
<td>250</td>
<td>–</td>
<td>480</td>
</tr>
<tr>
<td>160</td>
<td>315</td>
<td>355</td>
<td>–</td>
<td>590</td>
</tr>
<tr>
<td>–</td>
<td>355</td>
<td>–</td>
<td>–</td>
<td>660</td>
</tr>
<tr>
<td>220</td>
<td>400</td>
<td>–</td>
<td>–</td>
<td>790</td>
</tr>
<tr>
<td>250</td>
<td>500</td>
<td>–</td>
<td>–</td>
<td>1000</td>
</tr>
<tr>
<td>355</td>
<td>530</td>
<td>–</td>
<td>–</td>
<td>1200</td>
</tr>
</tbody>
</table>

### References

- ATS 01N010FT
- ATS 01N0106FT
- ATS 01N105FT
- ATS 01N112FT
- ATS 01N125FT
- ATS 01N206LU
- ATS 01N209LU
- ATS 01N212LU
- ATS 01N222LU
- ATS 01N232LU

---

(1) For optimum fan control, use of a variable speed drive is recommended.

(2) Other voltages available: Three-phase 208 to 600 V, please consult our website www.schneider-electric.com

(3) For other motor ratings, please consult our website www.schneider-electric.com
For optimum fan control, use of a variable speed drive is recommended.

Supply voltage

<table>
<thead>
<tr>
<th>Single-phase</th>
<th>Three-phase</th>
</tr>
</thead>
<tbody>
<tr>
<td>110 to 230 V</td>
<td>208 to 600 V</td>
</tr>
<tr>
<td>200 to 240 V</td>
<td>380 to 415 V</td>
</tr>
<tr>
<td>230 to 440 V</td>
<td>440 to 480 V</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Voltage (V)</th>
<th>kW (0.75 to 15 kW)</th>
<th>kW (4 to 355 kW)</th>
<th>kW (3 to 630 kW)</th>
</tr>
</thead>
<tbody>
<tr>
<td>110</td>
<td>0.75</td>
<td>4</td>
<td>3</td>
</tr>
<tr>
<td>120</td>
<td>1.1</td>
<td>5</td>
<td>4</td>
</tr>
<tr>
<td>150</td>
<td>1.5</td>
<td>7.5</td>
<td>5.5</td>
</tr>
<tr>
<td>180</td>
<td>2.2</td>
<td>10</td>
<td>7.5</td>
</tr>
<tr>
<td>220</td>
<td>3</td>
<td>15</td>
<td>11</td>
</tr>
<tr>
<td>250</td>
<td>3.7</td>
<td>18.5</td>
<td>11.5</td>
</tr>
<tr>
<td>380</td>
<td>5.5</td>
<td>22</td>
<td>15</td>
</tr>
<tr>
<td>415</td>
<td>7.5</td>
<td>30</td>
<td>30</td>
</tr>
</tbody>
</table>

References

- ATS 01N206QN
- ATS 01N209QN
- ATS 01N212QN
- ATS 01N222QN
- ATS 01N232QN
- ATS 01N206RT
- ATS 01N209RT
- ATS 01N212RT
- ATS 01N222RT
- ATS 01N232RT

- ATS 22D17Q
- ATS 22D32Q
- ATS 22D47Q
- ATS 22D62Q
- ATS 22D75Q
- ATS 22D88Q
- ATS 22C11Q
- ATS 22C14Q
- ATS 22C17Q
- ATS 22C21Q
- ATS 22C25Q
- ATS 22C32Q
- ATS 22C41Q
- ATS 22C48Q
- ATS 22C59Q
- ATS 48C10Q
- ATS 48C14Q
- ATS 48C17Q
- ATS 48C21Q
- ATS 48C25Q
- ATS 48C32Q
- ATS 48C41Q
- ATS 48C48Q
- ATS 48C59Q
- ATS 48M10Q
- ATS 48M15Q

- ATS 48D17Q
- ATS 48D22Q
- ATS 48D32Q
- ATS 48D38Q
- ATS 48D62Q
- ATS 48D75Q
- ATS 48D88Q
- ATS 48C11Q
- ATS 48C14Q
- ATS 48C17Q
- ATS 48C21Q
- ATS 48C25Q
- ATS 48C32Q
- ATS 48C41Q
- ATS 48C48Q
- ATS 48C59Q
- ATS 48C66Q
- ATS 48C79Q
- ATS 48M10Q
- ATS 48M15Q

- ATS 01N232QN
- ATS 01N222QN
- ATS 01N212QN
- ATS 01N209QN
- ATS 01N206QN
- ATS 01N206RT
- ATS 01N209RT
- ATS 01N212RT
- ATS 01N222RT
- ATS 01N232RT

- ATS 22D17Q
- ATS 22D32Q
- ATS 22D47Q
- ATS 22D62Q
- ATS 22D75Q
- ATS 22D88Q
- ATS 22C11Q
- ATS 22C14Q
- ATS 22C17Q
- ATS 22C21Q
- ATS 22C25Q
- ATS 22C32Q
- ATS 22C41Q
- ATS 22C48Q
- ATS 22C59Q
- ATS 48C10Q
- ATS 48C14Q
- ATS 48C17Q
- ATS 48C21Q
- ATS 48C25Q
- ATS 48C32Q
- ATS 48C41Q
- ATS 48C48Q
- ATS 48C59Q
- ATS 48M10Q
- ATS 48M15Q

- ATS 01N232QN
- ATS 01N222QN
- ATS 01N212QN
- ATS 01N209QN
- ATS 01N206QN
- ATS 01N206RT
- ATS 01N209RT
- ATS 01N212RT
- ATS 01N222RT
- ATS 01N232RT

- ATS 22D17Q
- ATS 22D32Q
- ATS 22D47Q
- ATS 22D62Q
- ATS 22D75Q
- ATS 22D88Q
- ATS 22C11Q
- ATS 22C14Q
- ATS 22C17Q
- ATS 22C21Q
- ATS 22C25Q
- ATS 22C32Q
- ATS 22C41Q
- ATS 22C48Q
- ATS 22C59Q
- ATS 48C10Q
- ATS 48C14Q
- ATS 48C17Q
- ATS 48C21Q
- ATS 48C25Q
- ATS 48C32Q
- ATS 48C41Q
- ATS 48C48Q
- ATS 48C59Q
- ATS 48M10Q
- ATS 48M15Q

- ATS 01N232QN
- ATS 01N222QN
- ATS 01N212QN
- ATS 01N209QN
- ATS 01N206QN
- ATS 01N206RT
- ATS 01N209RT
- ATS 01N212RT
- ATS 01N222RT
- ATS 01N232RT

- ATS 22D17Q
- ATS 22D32Q
- ATS 22D47Q
- ATS 22D62Q
- ATS 22D75Q
- ATS 22D88Q
- ATS 22C11Q
- ATS 22C14Q
- ATS 22C17Q
- ATS 22C21Q
- ATS 22C25Q
- ATS 22C32Q
- ATS 22C41Q
- ATS 22C48Q
- ATS 22C59Q
- ATS 48C10Q
- ATS 48C14Q
- ATS 48C17Q
- ATS 48C21Q
- ATS 48C25Q
- ATS 48C32Q
- ATS 48C41Q
- ATS 48C48Q
- ATS 48C59Q
- ATS 48M10Q
- ATS 48M15Q

- ATS 01N232QN
- ATS 01N222QN
- ATS 01N212QN
- ATS 01N209QN
- ATS 01N206QN
- ATS 01N206RT
- ATS 01N209RT
- ATS 01N212RT
- ATS 01N222RT
- ATS 01N232RT

- ATS 22D17Q
- ATS 22D32Q
- ATS 22D47Q
- ATS 22D62Q
- ATS 22D75Q
- ATS 22D88Q
- ATS 22C11Q
- ATS 22C14Q
- ATS 22C17Q
- ATS 22C21Q
- ATS 22C25Q
- ATS 22C32Q
- ATS 22C41Q
- ATS 22C48Q
- ATS 22C59Q
- ATS 48C10Q
- ATS 48C14Q
- ATS 48C17Q
- ATS 48C21Q
- ATS 48C25Q
- ATS 48C32Q
- ATS 48C41Q
- ATS 48C48Q
- ATS 48C59Q
- ATS 48M10Q
- ATS 48M15Q

- ATS 01N232QN
- ATS 01N222QN
- ATS 01N212QN
- ATS 01N209QN
- ATS 01N206QN
- ATS 01N206RT
- ATS 01N209RT
- ATS 01N212RT
- ATS 01N222RT
- ATS 01N232RT

- ATS 22D17Q
- ATS 22D32Q
- ATS 22D47Q
- ATS 22D62Q
- ATS 22D75Q
- ATS 22D88Q
- ATS 22C11Q
- ATS 22C14Q
- ATS 22C17Q
- ATS 22C21Q
- ATS 22C25Q
- ATS 22C32Q
- ATS 22C41Q
- ATS 22C48Q
- ATS 22C59Q
- ATS 48C10Q
- ATS 48C14Q
- ATS 48C17Q
- ATS 48C21Q
- ATS 48C25Q
- ATS 48C32Q
- ATS 48C41Q
- ATS 48C48Q
- ATS 48C59Q
- ATS 48M10Q
- ATS 48M15Q

For other motor ratings, please consult our website.

Other voltages available: Three-phase 208 to 600 V, please consult our website.
The **Packaged Roof-Top Unit TVDA** provides complete control of the machine plus interfaces with the existing Building Automation System (BAS). The M168 directly interfaces with various Schneider Electric intelligent components such as variable speed drives (VSDs) and human/machine interfaces (HMIs).

Monitored and controlled machine functions include:

- Supply Air and Return Fans
- Compressors
- Dampers
- Heating and Cooling sections
- Remote HMI or machine-mounted
The information and dimensions in this catalog are provided for the convenience of our customers. While this information is believed to be accurate, Schneider Electric reserves the right to make updates and changes without prior notification and assumes no liability for any errors or omissions.

Altistart, Altivar, FIPIO, Magelis, Modbus, Modicon, OsiSense, PowerSuite, SoHVAC, SoMove, TeSys, Schneider Electric and logo, and "Make the most of your energy" are trademarks or registered trademarks of Schneider Electric or its affiliates in the United States and other countries. Other trademarks used herein are the property of their respective owners.

Design: Schneider Electric
Photos: Schneider Electric