Primary Features
Horsepower 1/8 to 1 HP, Programmable
1Ø Input 115/230 VAC, 50/60 Hz
3Ø Output 230 VAC
200% Starting Torque
Digital Display with LED Status Indicators
Class “A” (CE) RFI Filter**

Benefits
Saves Time
Easy to Install and Simple to Operate
Does not require commissioning
With CSP™ you are up and running in less than 10 minutes.

Motors Last Longer
Proprietary CL Software
Provides overload protection, prevents motor burnout and eliminates nuisance tripping.
UL approved as electronic overload protector for motors.

Energy Saving
Uses only the power the application requires
Replacing constant speed with variable speed will significantly reduce energy costs.

Economical to Use
Eliminates secondary enclosure
No holes to drill, no switches to install.
No need to derate drive for high starting torque applications.
Combines Soft Start with Variable Speed
Adjustable Soft Start.

Customization for OEM’s
When an off the shelf drive does not meet your needs, we will work with you to provide a custom drive solution, Ready to Use, “Out-of-the-Box.”
Customization includes: Pre-calibrating or programming of a stock control, adding a custom label or branding, custom software, PLC functions or designing a new control.

GFCI software allows the equipment to operate with Ground Fault Circuit Interruption circuit breakers or outlets.

*CSP™ = Common Sense Programming. Parameters are organized into easy-to-understand intuitive groups.
**KBMK-24DF.
Additional Features

Sensorless Flux Vector Control
Flux Vector Compensation with Static Auto-Tune provides excellent speed regulation with high torque loads throughout the entire speed range. Auto energy saving at light loads. Smooth motor torque.

Electronic Inrush Current Limit (EICL™) Protection
Eliminates harmful inrush AC line current during power up.

Multi-Function Output Relay
Can be used to turn equipment on or off, to signal a warning if the drive is put into “Stop” Mode, or to signal if a fault has occurred.

Jog-Local/Remote
Set the drive to Jog Mode or changes between Local (Keypad) or Remote Operation.

On/Off AC Line Switch
Disconnects the AC Line.

Built-in Potentiometer
Quickest way to change motor speed.

Ride-Through
Provides smooth recovery to the previous set speed during a momentary power loss.

Holding Torque at Zero Speed
Resists motor shaft rotation when the drive is in “Stop” mode.

Regeneration Protection
Eliminates tripping due to high bus voltage caused by rapid deceleration of high inertial loads.

Undervoltage and Overvoltage Protection
Shuts down the drive if the AC line input voltage goes above or below the operating range.

Short Circuit Protection
Shuts down the drive if a short circuit occurs at the motor (phase-to-phase).

Drive Options

IODA Input/Output Multi-Function Board
Adds up to 17 points of additional I/O.

On/Off AC Line Switch
Disconnects the AC line.

Visit kbelectronics.com
to learn about Build-A-Drive™, KB’s New AC Inverter Program.
### Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum Load (% of Current Overload for 2 Minutes)</td>
<td>150</td>
</tr>
<tr>
<td>Switching Frequency (kHz)</td>
<td>8, 10, 12</td>
</tr>
<tr>
<td>Output Frequency Resolution (Hz)</td>
<td>0.06</td>
</tr>
<tr>
<td>Minimum Output Frequency to Motor (Hz)</td>
<td>0.3</td>
</tr>
<tr>
<td>Acceleration Time (Seconds)</td>
<td>0.1 – 180.0</td>
</tr>
<tr>
<td>Deceleration Time (Seconds)</td>
<td>0.3 – 180.0</td>
</tr>
<tr>
<td>Speed Range (Ratio)</td>
<td>60:1</td>
</tr>
<tr>
<td>Speed Regulation (30:1 Speed Range, 0 – Full Load (% Base Speed))</td>
<td>2.5</td>
</tr>
<tr>
<td>Stalled Motor Trip Time (Seconds)</td>
<td>6</td>
</tr>
<tr>
<td>Braking</td>
<td>DC Injection</td>
</tr>
<tr>
<td>Operating Temperature Range (°C / °F)</td>
<td>0 – 40 / 32 – 104</td>
</tr>
<tr>
<td>Storage Temperature (°C / °F)</td>
<td>-25 – +85 / -13 – +185</td>
</tr>
</tbody>
</table>

### Ratings

**115/230 VAC 1-Phase Input • 230 VAC 3-Phase Output**

<table>
<thead>
<tr>
<th>Model No.</th>
<th>Part No.</th>
<th>Ratings</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>KBMK-24D</td>
<td>9680</td>
<td>1, (0.75)</td>
<td>3.6</td>
</tr>
<tr>
<td>KBMK-24DF*</td>
<td>9681</td>
<td>1, (0.75)</td>
<td>3.6</td>
</tr>
</tbody>
</table>

*“F” Suffix for Built-In Class A RFI (EMI) AC Line Filter.

### Dimensions – (Inches/mm)

![Dimensions Diagram]
General Connection Diagram

4-Digit Display

Drive is in Stop Mode.

Indicates JOG-LCL/REM Key is set for Local/Remote Signal Operation.

Drive is in Program Mode.

Drive Frequency displayed.

Left Shift / Reset Key: Moves the changeable digit or Resets the drive after a fault has cleared.

Used to enter the Program Mode or Display Mode.

Displays or enters a Function Value or Code Setting.

Sets the drive to Jog Mode or changes between Local (Keypad) or Remote Signal Operation.

Potentiometer: Sets Drive Output Frequency.

Drive is set for Reverse Direction.

Drive is set for Forward Direction.

Drive is in Overload.

Drive is in Jog Operation or Remote Signal Operation.

Up Key: Increases Output Frequency, Set Frequency, Function Number Value, and Code Setting.

Starts or Stops the drive.

Changes motor direction.

Down Key: Decreases Output Frequency, Set Frequency, Function Number Value, and Code Setting.

Multi-Function Output Relay

Displays or enters a Function Value or Code Setting.

Drive Frequency displayed.

Left Shift / Reset Key: Moves the changeable digit or Resets the drive after a fault has cleared.

Used to enter the Program Mode or Display Mode.

Sets the drive to Jog Mode or changes between Local (Keypad) or Remote Signal Operation.

Potentiometer: Sets Drive Output Frequency.

Drive is in Jog Operation or Remote Signal Operation.

Drive is set for Forward Direction.

Drive is set for Reverse Direction.

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