## PBN Series

## Pressure Switches and Sensors



## DESCRIPTION

The Honeywell PBN series is a range of versatile, low-cost, ultra-low pressure switches and sensors.

PBN products are compact, lightweight, feature high reliablity, and are designed to yield a repeatable response over millions of cycles. They can be mounted in virtually any orientation

## FEATURES

- Sensitive to ultra-low pressures
- Gage, vacuum and differential measurement
- Miniature size
- Lightweight
- Fast response
- Rugged housings
- Shock and vibration resistant
- Low and high current versions
and their rugged construction allows use in the most rigorous environments.

Product specifications such as operating characteristics, termination type and contact materials can be customised for certain applications.

## POTENTIAL APPLICATIONS

- Arc fault detection
- Filter restriction
- Safety interlock
- HVAC
- Vacuum control
- Liquid level sensing
- Pick and place machinery
- Pump control
- Counters
- Edge detection
- Traffic counters
- Motor control



## DESCRIPTION

The PBN1 series is available in a wide range of actuation pressures. The required pressure can be supplied factory set or as an adjustable unit. Smooth 4 mm diameter ports perpendicular to the housing and 5 mm barbed radial ports are available. Nominal actuation pressure varies from $1 \mathrm{in}-\mathrm{H}_{2} \mathrm{O}$ to $50 \mathrm{in}-\mathrm{H}_{2} \mathrm{O}$ on factory set models. Adjustable models have actuation pressures which can be set up to 416 in $-\mathrm{H}_{2} \mathrm{O}$.

## FEATURES

- Sensitive to ultra-low pressure
- Gauge, vacuum and differential measurement
- Miniature size
- Lightweight
- Fast response
- Rugged housings
- High shock and vibration resistant versions available
- Adjustable and non-adjustable models

MECHANICAL SPECIFICATIONS

| Characteristic | Measure |
| :--- | :--- |
| Output | SPST normally open |
| Sensing medium | Air |
| Expected mechanical life | Up to 20 million cycles depending <br> on load |
| Proof pressure | 8 psi for units where set point is <br> 3.0 in- $\mathrm{H}_{2} \mathrm{O}$ or less; 15 psi for units where <br> set point is greater than 3.0 in $-\mathrm{H}_{2} \mathrm{O}$ |
| Weight | Less than 10 grams $^{\text {Operating temperature }}$$4^{\circ} \mathrm{C}$ to $66^{\circ} \mathrm{C}$ with Polyurethane <br> (standard) diaphragm; -40 ${ }^{\circ} \mathrm{C}$ to $96{ }^{\circ} \mathrm{C}$ <br> with Teflon (optional) diaphragm |
| Action pressure | Tolerance $\pm 20 \%$ for non-adjustable <br> sensors except for PBN1XXXX-A <br> which has a tolerance of $+0 \% /-100 \%$ |

## PHYSICAL SPECIFICATIONS

| Characteristic | Measure |
| :--- | :--- |
| Mounting | $2,6 \mathrm{~mm}$ (No 4), thread size screws <br> through mounting lugs or 2 mm (No 2) <br> thread size screws through eyelets |
| Case material | Polycarbonate standard <br> (other materials available upon request) |
| Contact material | Gold inlay 18 carat on phosphor bronze |
| Diaphragm material | Polyurethane (standard) <br> Teflon (optional) |
| Electrical connections | Terminals: 4,8 x 0,5 mm tab-type <br> (bifurcated) for use with female quick <br> disconnects (ref. AMP 2-520182-2 or <br> equivalent) |
| Pressure ports | Smooth perpendicular and barbed radial |
| Pressure settings | Factory set or field adjustable <br> (see chart). Switching hysteresis = 0 \% |

ELECTRICAL SPECIFICATIONS

| Characteristic | Measure |
| :--- | :--- |
| Current rating | 40 mA resistive for life up to 20 million <br> cycles |
| Operating voltage | ac/dc - 30 V or less with resistive load <br> or 120 Vac neon lamp load |
| Contact resistance | $1 \Omega$ or less at 150 \% of actuation pres- <br> sure |

## POTENTIAL APPLICATIONS

- Arc fault detection
- Filter restriction
- Safety interlock
- HVAC
- Vacuum control
- Liquid level sensing
- Pick and place machinery
- Pump control
- Counters


## Ultra-Low Pressure Sensors

## ORDERING INFORMATION

| Model Number |  | Nominal Actuation Pressure |  |  | Proof Pressure |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 4 mm smooth perpendicular ports | 5 mm barbed radial ports | in- $\mathrm{H}_{2} \mathrm{O}$ | mbar | psi | psi |
| PBN1B222-A | PBN1B332-A | 0.5 | 1,24 | 0.018 | 8 |
| PBN1B222-B | PBN1B332-B | 1.0 | 2,49 | 0.036 | 8 |
| PBN1B222-C | PBN1B332-C | 1.5 | 3,73 | 0.054 | 8 |
| PBN1B222-D | PBN1B332-D | 2.0 | 4,97 | 0.072 | 8 |
| PBN1B222-E | PBN1B332-E | 3.0 | 7,46 | 0.108 | 8 |
| PBN1B222-F | PBN1B332-F | 4.0 | 9,95 | 0.144 | 15 |
| PBN1B222-G | PBN1B332-G | 6.0 | 14,92 | 0.217 | 15 |
| PBN1B222-J | PBN1B332-J | 8.0 | 19,89 | 0.289 | 15 |
| PBN1B222-K | PBN1B332-K | 10.0 | 24,86 | 0.361 | 15 |
| PBN1B222-L | PBN1B332-L | 12.0 | 29,84 | 0.433 | 15 |
| PBN1B222-M | PBN1B332-M | 15.0 | 37,30 | 0.541 | 15 |
| PBN1B222-N | PBN1B332-N | 20.0 | 49,73 | 0.722 | 15 |
| PBN1B222-P | PBN1B332-P | 30.0 | 74,59 | 1.083 | 15 |
| PBN1B222-Q | PBN1B332-Q | 40.0 | 99,46 | 1.444 | 15 |
| PBN1B222-S | PBN1B332-S | 50.0 | 124,32 | 1.804 | 15 |
| Adjustable models |  |  |  |  |  |
| PBN1B222-R6 | PBN1B332-R6 | 10.0 to 50.0 | 24,9 to 124,5 | 0.36 to 1.80 | 15 |
| PBN1B222-R7 | PBN1B332-R7 | 51.0 to 416.0 | 127.0 to 1036.0 | 1.84 to 15.01 | 15 |

Note: Electrical ratings - $40 \mathrm{~mA} .30 \mathrm{~V} \mathrm{ac} / \mathrm{dc} .120 \mathrm{Vac}$ neon lamp load
Note: Adjustable models - following adj.. set screw should be sealed using suitable RTV sealant

## PBN1

## Ultra-Low Pressure Sensors

## DIMENSIONS



5 mm barbed radial ports


## Honeywell

## PBN3



## DESCRIPTION

The PBN3 series is a range of miniature, high-current, lowpressure devices which measure gauge pressure and can switch up to 16(4) A. Smooth 4 mm perpendicular ports and 5 mm barbed radial ports are available. Nominal actuation pressure varies from $1 \mathrm{in}-\mathrm{H}_{2} \mathrm{O}$ to $6,5 \mathrm{in}-\mathrm{H}_{2} \mathrm{O}$. Adjustable models have actuation pressures which can be set from $10 \mathrm{in}-\mathrm{H}_{2} \mathrm{O}$ to $1109 \mathrm{in}-\mathrm{H}_{2} \mathrm{O}$.

PBN3 devices comprise a snap-action SPDT pressure switch which contains an actuator assembly and miniature micro switch. The devices are designed to respond to positive air pressure but may also be activated by non-corrosive liquids at low pressures.

## FEATURES

- High current switching capacity
- Sensitive to low gauge pressures
- Miniature size
- Lightweight
- Fast response
- Rugged housings
- Adjustable and non-adjustable models

High-Current, Low Pressure Sensors

MECHANICAL SPECIFICATIONS

| Characteristic | Measure |
| :--- | :--- |
| Switch type | SPDT normally open or normally closed |
| Switching medium | Air or compatible fluids |
| Expected mechanical life | Up to five million cycles depending on <br> load |
| Proof pressure | 15 psi for units where set point is <br> 75 in- $\mathrm{H}_{2} \mathrm{O}$ or less; 80 psi for units where <br> set point is greater than 75 in $-\mathrm{H}_{2} \mathrm{O}$ |
| Weight | Less than 20 grams $^{\text {Operating temperature }}$ |
| $4^{\circ} \mathrm{C}$ to $66^{\circ} \mathrm{C}$ with Polyurethane <br> (standard) diaphragm; ;-40 ${ }^{\circ} \mathrm{C}$ to $966^{\circ} \mathrm{C}$ <br> with Teflon (optional)diaphragm |  |

PHYSICAL SPECIFICATIONS

| Characteristic | Measure |
| :--- | :--- |
| Mounting | $2,6 ~ m m ~(N o ~ 4), ~ t h r e a d ~ s i z e ~ s c r e w s ~$ <br> through mounting lugs or 2 mm (No 2) <br> thread size screws through eyelets |
| Case material | Polycarbonate and Polyetherimide <br> standard (other materials available <br> upon request) (see chart) |
| Contact material | Silver (gold available on special order <br> for "dry contact" applications) |
| Electrical connections | 6,3 mm $\times 0,8$ mm quick connect termi- <br> nals supplied on all listings except <br> PBN3XXXX-B and -D which have <br> $4,8 ~ m m ~ x ~ 0,5 ~ m m ~ c o n n e c t i o n s ~$ |
| Pressure ports | Smooth perpendicular and barbed radial |
| Pressure settings | Factory set or field adjustable <br> (see chart) <br> Switching hysteresis = 25 \% to 50 \% of <br> set point |

ELECTRICAL SPECIFICATIONS

| Characteristic | Measure |
| :--- | :--- |
| Switch type | Single pole double throw |
| Switch rating | Dependent on actuation pressure <br> (see chart) |
| Contact voltage | 250 Vac |

## POTENTIAL APPLICATIONS

- Counting
- Edge detection
- Liquid level sensing
- Traffic counters
- Motor control


## PBN3

ORDERING INFORMATION

| Model Number |  |  | Actuation Pressure |  | Tolerance from nominal | AMP rating | Terminal width mm | Proof pressure psi |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4 mm smooth perpendicular ports | 5 mm barbed radial ports |  | in- $\mathrm{H}_{2} \mathrm{O}$ | mbar |  |  |  |  |
|  | Same side as terminals | Opposite side from terminals |  |  |  |  |  |  |
| PBN3C421-B* | PBN3C441-B* | PBN3C451-B* | 1.0 | 2,49 | +100\% -50\% | 3 | 4,75 | 15 |
| PBN3C421-D* | PBN3C441-D* | PBN3C451-D* | 2.0 | 4,98 | $\pm 20$ \% | 3 | 4,75 | 15 |
| PBN3C421-H | PBN3D441-H | PBN3D451-H | 6.5 | 16,19 | $\pm 30 \%$ | 5 | 6,35 | 15 |
| Adjustable models |  |  |  |  |  |  |  |  |
| PBN3D421-R1 | PBN3D441-R1 | PBN3D451-R1 | 10.0 to 28.0 | 24,9 to 69,8 | N/A | 5 | 6,35 | 15 |
| PBN3E421-R2 | PBN3E441-R2 | PBN3E451-R2 | 35.0 to 75.0 | 87,0 to 187,0 | N/A | 16 | 6,35 | 15 |
| Listings with polyetherimide as case material |  |  |  |  |  |  |  |  |
| PBN3E421-R8 | PBN3E441-R8 | PBN3E451-R8 | 83.0 to 416.0 | 207,0 to 1034,0 | N/A | 16 | 6,35 | 80 |
| PBN3E421-R9 | PBN3E441-R9 | PBN3E451-R9 | 416.0 to 1109.0 | 1034,0 to 2758,0 | N/A | 16 | 6,35 | 80 |

Note: Contact voltage 250 Vac max
*Supplied with terminals $4,8 \mathrm{~mm} \times 0,5 \mathrm{~mm}$ instead of standard $6,3 \mathrm{~mm} \times 0,8 \mathrm{~mm}$

## DIMENSIONS



## High-Current, Low Pressure Sensors

5 mm barbed radial ports, opposite side from terminals


Adjustable Models Only
Adjustment screw 1,98mm (,078)
Hex socket - clockwise to increase actuation point, counterclockwise to decrease actuation point

5 mm barbed radial ports, same side from terminals


Adjustable Models Only
Adjustment screw 1,98mm $(, 078)$
Hex socket - clockwise to increase actuation point, counterclockwise to decrease actuation point


Warranty. Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgement or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items it finds defective. The foregoing is buyer's sole remedy and is in lieu of all warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.

While we provide application assistance personally, through our literature and the Honeywell web site, it is up to the customer to determine the suitability of the product in the application.

Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However, we assume no responsibility for its use.

For more information about Sensing and Control products, visit www.honeywell.com/sensing or call +1-815-235-6847
Email inquiries to info.sc@honeywell.com

## WARNING PERSONAL INJURY

- DO NOT USE these products as safety or emergency stop devices or in any other application where failure of the product could result in personal injury.
Failure to comply with these instructions could result in death or serious injury.


## A WARNING MISUSE OF DOCUMENTATION

- The information presented in this catalogue is for reference only. DO NOT USE this document as product installation information.
- Complete installation, operation and maintenance information is provided in the instructions supplied with each product.
Failure to comply with these instructions could result in death or serious injury.


## Series 1000

Hydraulic Brake Pressure Switch

## DESCRIPTION

The Honeywell Series 1000 pressure switch is a small, lowcost switch actuated by hydraulic fluid or gas. The switch is highly responsive for low-set-point and high burst rating requirements, and may also be used when converting the brake system to hydraulic applications.

## FEATURES

- Low set point: actuates at 20 psi
- Reduced part count
- High burst rating (for high cost-of-failure applications)
- Banjo bolt fitting
- $\quad$ Sealed to IP65

With its IP65 sealing and high burst rating, Honeywell's Series 1000 switch often excels in harsh environments such as extreme weather conditions or particle-filled areas. In addition to its high resistance to shock and vibration, this pressure switch is designed to maintain its tolerances across temperature ranges in high system pressure environments.

## POTENTIAL APPLICATIONS

- Small vehicle brake light actuation
- Compact agricultural tractors
- Utility vehicles (UTVs)
- Trucks and lift trucks
- Small self-propelled vehicles


## BENEFITS

- Low set point is highly responsive
- Reduced field failures at part level
- Enhanced reliability, lowers warranty costs
- Minimized footprint
- Designed for use in high shock and vibration along with most extreme weather conditions



## Series 1000

## SPECIFICATIONS

| Characteristic | Parameter |
| :--- | :--- |
| Type | Direct acting |
| Circuitry | Normally open |
| Connector size | M10 x 1.25 banjo fitting |
| Terminals | $6,3 \mathrm{~mm}[0.25$ in $]$ blade |
| Set point | $20 \mathrm{psi} \pm 10 \mathrm{psi}[1,37 \mathrm{bar} \pm 0,69 \mathrm{bar}]$ |
| Operating pressure, max. | $1200 \mathrm{psi}[82,74 \mathrm{bar}]$ |
| Proof pressure | $2400 \mathrm{psi}[165,47 \mathrm{bar}]$ |
| Burst pressure | 4800 psi $[330,95 \mathrm{bar}]$ |
| Operating temperature | $-40^{\circ} \mathrm{C}$ to $121^{\circ} \mathrm{C}\left[-40{ }^{\circ} \mathrm{F}\right.$ to $\left.250{ }^{\circ} \mathrm{F}\right]$ |
| Operating media | DOT 3 or 4 brake fluid |
| Electrical rating | 12 Vdc with two-1157 bulbs $(4.4 \mathrm{~A})$ |
| Contacts | Silver plated copper |
| Diaphragm | EPDM |
| Housing | Rynite 545 glass filled |
| Base | Trivalent plated steel |
| Spring | $17-7$ PH stainless steel |
| Connector options | M10 x 1.25 double banjo; M10 $\times 1,1 / 8-27 \mathrm{NPT}$ |

## DIMENSIONS



| Catalog <br> Listing | Description |
| :--- | :--- |
| 83355 | Series 1000 hydraulic brake pressure switch, normally open, $20 \mathrm{psi}, \mathrm{M} 10 \times 1.25$ single banjo fitting, blade terminals |
| 83354 | Series 1000 hydraulic brake pressure switch, normally open, $20 \mathrm{psi}, \mathrm{M} 10 \times 1.25$ double banjo fitting, blade terminals |

## WARNING <br> PERSONAL INJURY <br> DO NOT USE these products as safety or emergency stop devices or in any other application where failure of the product could result in personal injury. <br> Failure to comply with these instructions could result in death or serious injury.

## WARRANTY/REMEDY

Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgement or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items it finds defective. The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.

While we provide application assistance personally, through our literature and the Honeywell web site, it is up to the customer to determine the suitability of the product in the application.

Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However, we assume no responsibility for its use.

## WARNING

## MISUSE OF DOCUMENTATION

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## SALES AND SERVICE

Honeywell serves its customers through a worldwide network of sales offices, representatives and distributors. For application assistance, current specifications, pricing or name of the nearest Authorized Distributor, contact your local sales office or:

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## Sensing and Control

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## Set Points from 0.5 to 150 psi

5000 Series Extended Duty Pressure Switch With Direct Action Blade Contacts

The 5000 Series switch is specifically designed to stand up to extended duty applications. This switch is factory set but capable of field adjustment. It features a Kapton diaphragm for compatibility with a wide variety of fluids, and various terminations including a Metri-Pack connector that forms a tight seal when connected. Among the outstanding design benefits are its durable construction, compact size, and enhanced set point integrity.

## Standard Specifications

Type:
Contacts:
Set Point:
Direct action blade contact Silver alloy, gold plated
from 0.5 to 150 PSI
Operating Pressure:
150 PSI for 0.5-24 PSI set point range, 250 PSI for 25-150 PSI set point range Proof Pressure: 500 PSI
Burst Pressure: 750 PSI for 0.5-24 PSI
set point range 1250 PSI for 25-150 PSI set point range.


Switch Boot P/N 79380 for Vacuum and Pressure


5000 Series Switch with Screw Terminals

## Ratings:

| Resistive: | 15 | AMP- | 6 | VDC |
| :--- | ---: | :--- | ---: | ---: |
|  | 8 | AMP- | 12 | VDC |
|  | 4 | AMP- | 24 | VDC |
| Inductive: | 1 | AMP- | 120 | VAC |
|  | 0.5 | AMP- | 240 | VAC |

Diaphragm: Polyimide film
Temperature
Range: $\quad-40^{\circ} \mathrm{F}$ to $+250^{\circ} \mathrm{F}$
Connector: 1/8-27 NPT male thread
Terminals: \#8-32 screws,
1/4" blade,
280 Series Metri-Pack
Circuitry: SPST-N.O., N.C., 1 circuit adjustable dual circuit, or 2 circuits adjustable dual circuit. Also available are
 N.O./N.O. dual circuit and N.C./N.C. dual circuit.

5000 Series Switch with Metri-Pack Terminal

Base:
Cover: Glass reinforced polyester
Options: Brass, plastic or stainless steel base; various base connector thread sizes; wire leads (potted \& sealed).

NOTE: OPERATING MEDIA (PRESSURE SWITCH)
The pressure switch is designed to operate with air, motor oils, transmission oils, jet fuels and other similar hydrocarbon media.

5000 Series Pressure Switch With Standard Terminal


5000 Series Pressure Switch With Metri-Pack Terminal

|  |  |  | Single Circuit <br> (Mates with Packard P/N 15300027) | Dual Circuit <br> One circuit adjustable ${ }^{1}$ (Mates with Packard P/N 12034147) | Dual Circuit <br> Both circuits adjustable ${ }^{2}$ (Mates with Packard P/N 12034147) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Contact Setting | Factory Set At | Circuitry | Part Number | Part Number | Contact Setting ${ }^{3}$ | Part Number |
| 1-3 PSI | 2 PSI | N.O. | 77029 | 77038 | $\begin{gathered} \text { 3-4 PSI } \\ \pm 0.5 \end{gathered}$ | 77047 |
| $\pm 0.5$ |  | N.C. | 77020 |  |  |  |
| 4-6 PSI | 5 PSI | N.O. | 77030 | 77039 | $\begin{gathered} 5-10 \mathrm{PSI} \\ \pm 1 \\ \hline \end{gathered}$ | 77048 |
| $\pm 1$ |  | N.C. | 77021 |  |  |  |
| 7-12 PSI | 10 PSI | N.O. | 77031 | 77040 | $\begin{gathered} \hline 11-24 \text { PSI } \\ \pm 2 \end{gathered}$ | 77049 |
| $\pm 2$ |  | N.C. | 77022 |  |  |  |
| 13-24 PSI | 20 PSI | N.O. | 77032 | 77041 | $\begin{gathered} 25-46 \text { PSI } \\ \pm 3 \\ \hline \end{gathered}$ | 77050 |
| $\pm 3$ |  | N.C. | 77023 |  |  |  |
| 25-46 PSI | 35 PSI | N.O. | 77033 | 77042 | $\begin{gathered} 47-76 \text { PSI } \\ +5 /-2 \\ \hline \end{gathered}$ | 77051 |
| $\pm 5$ |  | N.C. | 77024 |  |  |  |
| 47-76 PSI | 60 PSI | N.O. | 77034 | 77043 | $\begin{gathered} \hline 77-100 \mathrm{PSI} \\ +7 /-2 \\ \hline \end{gathered}$ | 77052 |
| $\pm 6$ |  | N.C. | 77025 |  |  |  |
| 77-100 PSI | 85 PSI | N.O. | 77035 | 77044 | $\begin{gathered} 101-126 \mathrm{PSI} \\ +9 /-2 \end{gathered}$ | 77053 |
| $\pm 7$ |  | N.C. | 77026 |  |  |  |
| 101-126 | 115 PSI | N.O. | 77036 | 77045 | $\begin{gathered} \hline 127-150 \mathrm{PSI} \\ +10 /-2 \\ \hline \end{gathered}$ | 77054 |
| $\pm 9$ |  | N.C. | 77027 |  |  |  |
| $\begin{array}{\|c\|} \hline \text { 127-150 PSI } \\ \pm 10 \end{array}$ | 135 PSI | N.O. | 77037 | 77046 |  |  |
|  |  | N.C. | 77028 |  |  |  |

Notes:

1. The N.C. circuit is the reference circuit for the dual circuit switch; the normally open circuit is not adjusted. The expected dead band between the N.C. \& N.O. circuit is shown in the chart below. For applications requiring the normally open circuit as the reference circuit the N.C. circuit is not adjusted.
2. Switch may be adjusted so that:
A. N.C. circuit opens before N.O. circuit closes.
B. N.C. and N.O. circuit have same set point.
C. N.O. circuit closes before the
N.C. circuit opens. (There is no dead band and both circuits are on for a brief period of time.)
3. The tolerances given in the table are applicable to a switch adjusted so that the N.O. circuit closes before the N.C. circuit opens and applies to the N.C. circuit. The N.O. set point and tolerances are such that a minimum overlap of 1 PSI exists during which both circuits are on.

Note 1: Expected Dead Band (Higher than N.C. circuit)

| Contact <br> Setting | Dead Band |
| :---: | :---: |
| $0.5-3 \mathrm{PSI}$ | 1.5 PSI |
| $4-7 \mathrm{PSI}$ | 2.5 PSI |
| $8-13 \mathrm{PSI}$ | 3.5 PSI |
| $14-24 \mathrm{PSI}$ | 8 PSI |
| $25-50 \mathrm{PSI}$ | 15 PSI |
| $51-90 \mathrm{PSI}$ | 23 PSI |
| $91-150 \mathrm{PSI}$ | 40 PSI |

