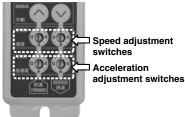
Akihabara UDX 15F, 4-14-1, Sotokanda, Chiyoda-ku, **SNC** Information Tokyo 101-0021, JAPAN URL http://www.smcworld.com ©2010 SMC Corporation All Rights Reserved 09-E564 D-DN Printing OZ 12450SZ **Programless Controller** (E RoHS Series LECP1 Applicable to 14 points of positioning No programming Capable of setting up an electric actuator operation without using a PC or teaching box 2 Setting a stop position 3 Registration 1 Setting position number Setting a registered number Moving the actuator to a stop **Registering the stop** position using FORWARD and position using SET for the stop position Maximum 14 points **REVERSE** buttons button Position number display Position selecting SET button switch FOWARD and **REVERSE** buttons

 Speed/acceleration 16-level adjustment



- Compatible with actuators with locks
- Setting 3-level pushing force
- Compatible electric actuator

Compatible actuators	Catalog No.
Electric Grippers Series LEH	ES100-77
Electric Slide Table Series LES	ES100-78
Electric Actuator/ Rod Type Series LEY	ES100-83
Electric Actuator/ Slider Type Series LEF	ES100-87
Electric Rotary Table Series LER	ES100-94

Specifications

Item	LECP1	
Compatible motor	Step motor (Servo/24 VDC)	
Power supply Note 1)	Power supply voltage: 24 VDC ±10% Current consumption: 3 A (Peak 5 A) Note 2) (Including motor drive power, control power, lock release)	
Positioning points	14 points	
Operation	Positioning operation/Pushing operation	
Adjustment method	 Adjustment using the control panel 3 push buttons: SET button, Manual buttons Change-over switch (Automatic/Manual) 5 rotary switches: Position selecting switch, Speed adjustment (forward and reverse), Acceleration/deceleration adjustment (forward and reverse) 	
Number of controlled axis	1	
Parallel input	6 inputs (Photo-coupler isolation)	
Parallel output	6 outputs (Photo-coupler isolation)	
Compatible encoder	A/B phase, Line receiver input Resolution 800 p/r	
Memory	EEPROM	
Lock control	Forced-lock release terminal	
Cable length (m)	I/O cable: 5 or less Actuator cable: 20 or less	
Cooling method	Natural air cooling	
Operating temperature range (°C)	0 to 40	
Operating humidity range (%)	35 to 85 (No condensation and freezing)	
Storage temperature range (°C)	-10 to 60	
Storage humidity range (%)	35 to 85 (No condensation and freezing)	
Weight (g)	128	
Note 1) Do not use the power supply of "inrush current prevention type" for the controller DC		

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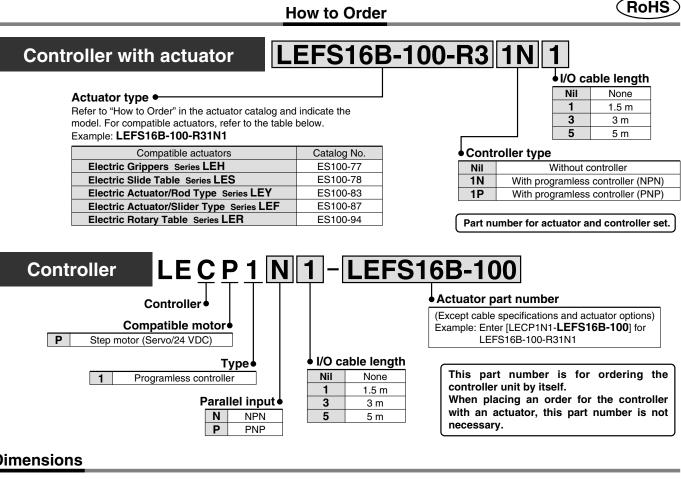
power supply. When using "inrush current prevention type," the actuator may not be able to operate at

maximum capacity. Note 2) The power consumption changes depending on the actuator model. Refer to the specifications of actuator for more details.



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Series LECP1



Dimensions

a 2

