Large Size Vacuum Module:

Series ZR

Ejector System/Vacuum Pump System

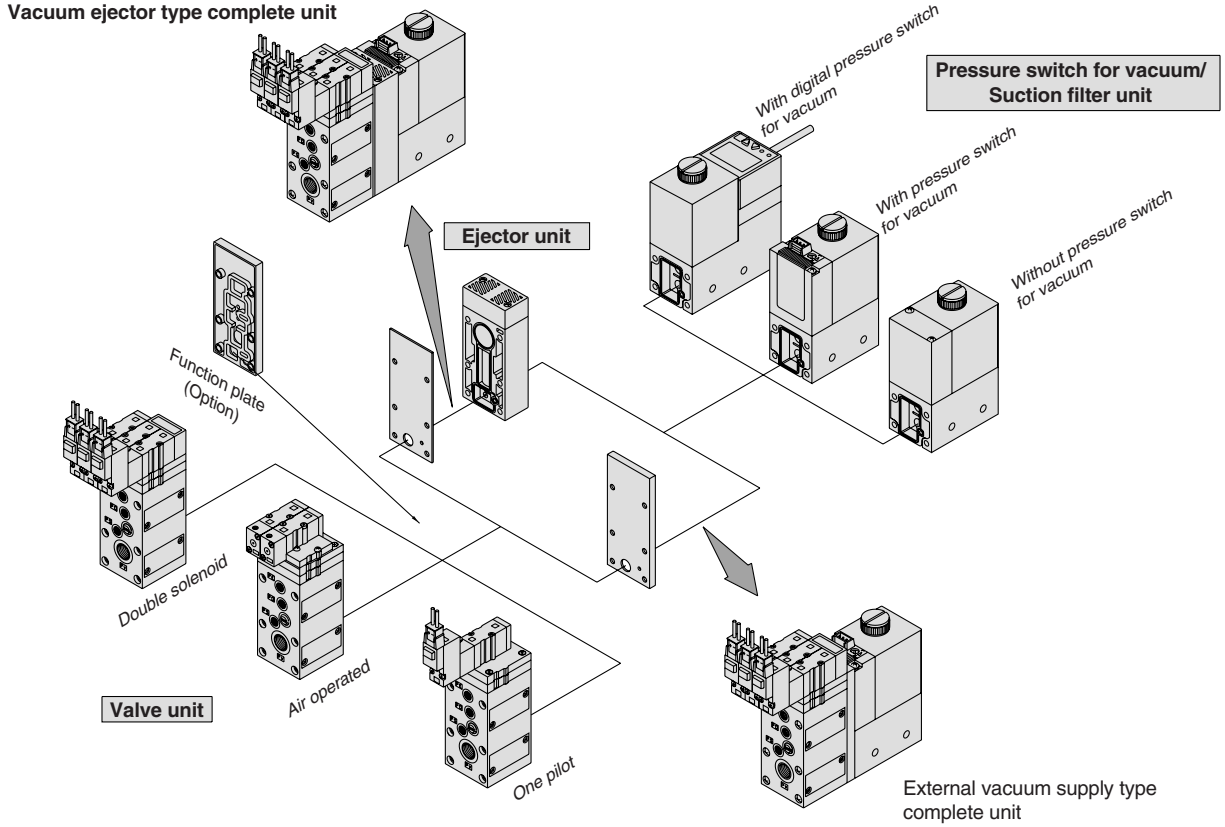
- **Large suction flow rate, suitable when used with large size pads or multiple pads.**
- **Nozzle dia. ø1.0, ø1.3, ø1.5, ø1.8, ø2.0**
- **Vacuum module suitable for handling workpieces of 0.5 to 5 kg.**

Large Size Vacuum Module: Ejector System/Vacuum Pump System

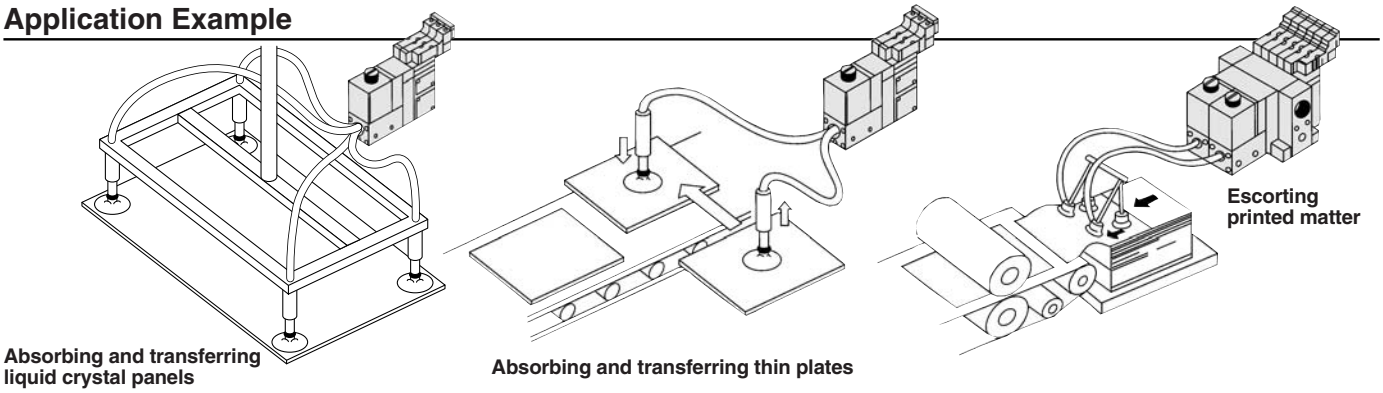
Series ZR

Vacuum module suitable for handling workpieces of 0.5 to 5 kg.

- **Modular design**/Customized application function through selection of modular components.
- **Modules for use with external vacuum supply (from pump or mainline) or as an air driven ejector system.**
- **Safe — Vacuum self-holding function by means of double solenoid valves.**
- **Compact, Lightweight**
- **Manifolding possible**

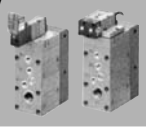


Application Example

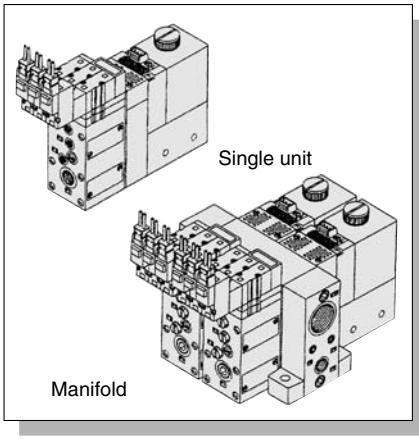


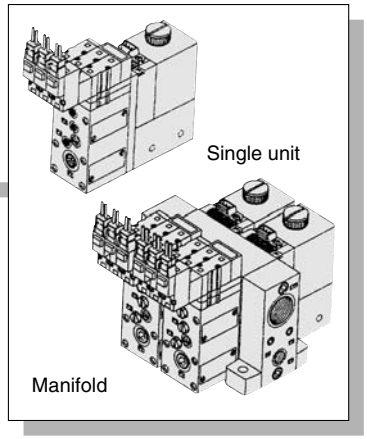
Absorbing and transferring copper plates, Automatic labeling machine, Absorbing and transferring veneers, Automatic screw fastening machine

Modular Components Introduction

System			Ejector System					Vacuum Pump System
Component equipment	Characteristics		P. 940 to 967					P. 968 to 983
Ejector unit ZR1-W 	Nozzle dia. (mm)		1.0	1.3	1.5	1.8	2.0	—
	Maximum suction flow rate (ℓ/min. (ANR))	Type S	22	38	54	62	84	
		Type L	42	52	74	88	105	
	Air consumption (ℓ/min (ANR))		46	78	95	150	185	
	Maximum vacuum pressure		S: -84 kPa L: -53 kPa					
	Exhaust release (Ejector exhaust)		Built-in silencer, Manifold exhaust Individual exhaust port					
Valve unit ZR1-V 	Component equipment		Supply valve (Pilot type)/Release valve (Pilot type)					
	Function		N.C./N.O.					
	Operation		Solenoid valve (Double, Single)/Air operated valve					
	Power supply voltage		3, 5, 6, 12, 24 VDC, 100, 110 VAC (50/60Hz)					
Pressure switch for vacuum ZSE2-0R-15 ZSE30A-00-□-□□□-X505 	Set pressure range		–101 to 0 kPa/–101 to 10 kPa					
	Hysteresis		3% or less/variable					
	Operating voltage		12 to 24 VDC (Ripple ±10% or less)					
Suction filter unit ZR1-F 	Operating pressure range		Vacuum to 100 kPa					
	Filtration degree		30μm					
	Material		PVF					
Function plate ZR1-RV	Symbol	RV1	Air pressure supply port(PV)←→Pilot pressure supply port(PS)←→Release pressure supply port(PD)					
		RV2	Air pressure supply port(PV)←→Pilot pressure supply port(PS) / Release pressure supply port(PD)					
		RV3	Air pressure supply port(PV) / Pilot pressure supply port(PS)←→Release pressure supply port(PD)					
Common specifications	Unit	Air supply port	Rc 1/8					
		Vacuum pad connection port	Rc 1/8					
	Manifold	Air supply port	Rc 1/8					
		Pilot valve connection port	M5					
		Release valve connection port	M5					
		Common exhaust port	Rc 1/2					
		External vacuum supply port	—					Rc 1/8

Refer to pages 945 to 954 for further specifications of each unit.





Large Size Vacuum Module: Ejector System

Series ZR

[Option]

How to Order

Note for model selection

Take function plates into consideration. (Refer to page 943.)

Components

Ejector unit	Supply valve self-holding	Pressure switch for vacuum unit	ZR1 20 S 1 – K1 5 M Z
Ejector unit	Supply valve N.C.	Pressure switch for vacuum unit	ZR1 20 L 1 – K2 5 M Z
Ejector unit		Pressure switch for vacuum unit	ZR1 20 S 1
Ejector unit		Filter unit	ZR1 20 L 1

Ejector unit nozzle dia. / Maximum vacuum pressure / Ejector exhaust / Combination of supply valve and release valve Refer to "Table (1)". / Pilot valve / Solenoid valve rated voltage / Electrical entry / Light/Surge voltage suppressor / Manual override / Combination of switch/filter / Output specifications / Unit specifications / Lead wire specifications / Release flow rate adjusting needle

Ejector module nozzle diameter

10	1.0 mm	18	1.8 mm
13	1.3 mm	20	2.0 mm
15	1.5 mm		

Maximum vacuum pressure

S	–84 kPa
L	–53 kPa

Ejector exhaust

Symbol	Type	Valve	Manifold
1	Built-in silencer	●	●
2 Note 1)	Port exhaust	●	●
3 Note 2)	Common exhaust	—	●

Note 1) When port exhaust is applied to the manifold, pilot exhaust is done by common exhaust. Thus, the exhaust port on the manifold base should be open while operating.

Note 2) When the product is used for the manifold specification and common exhaust, the exhaust air of the operating ejector releases may enter the vacuum (V) port of the non-operating ejector and be released if there are an operating and non-operating ejector. Select either the built-in silencer or port exhaust for the ejector exhaust method.

Combination of supply valve and release valve

Refer to "Table (1)" on page 941 for details.

Electrical entry

Nil	DC: 1 W (With indicator light: 1.05 W)
	AC
Y*	DC: 0.45 W (With indicator light: 0.5 W)

* Only 24 VDC and 12 VDC are applicable to 0.45 W.

Solenoid valve rated voltage

Nil	Air operated
5	24 VDC
6	12 VDC
V	6 VDC
S	5 VDC
R	3 VDC
D1 Note)	100 VAC (50/60 Hz)
D2 Note)	110 VAC (50/60 Hz)

Note) CE marked products are not available for "D1" and "D2".

Electrical entry

Nil	Air operated	
For 24, 12, 6, 5, 3 VDC		
L	Plug connector type	Lead wire length 0.3 m
LN		Without lead wire (Applicable to only DC)
LO		Without connector
M		Lead wire length 0.3 m
MN		Without lead wire (Applicable to only DC)
MO		Without connector
G	Grommet type	Lead wire length 0.3 m (Applicable to only DC)
H		Lead wire length 0.6 m (Applicable to only DC)
100, 110 VAC (With rectifier)		
L	Plug connector type	Lead wire length 0.3 m
M		Lead wire length 0.3 m

• Refer to "Table (2)" on page 941 for part no. of lead wire with connector.

Light/Surge voltage suppressor

Nil	None
Z	With light/surge voltage suppressor
S	With surge voltage suppressor

* S is not available for AC.
DC voltage (with surge voltage suppressor)
If the polarity is incorrect at DC (surge voltage suppressor), diode or switching element may be damaged.

Manual override

Nil	Non-locking push type
B	Slotted locking type

Combination of switch/filter

Nil	None
D	Digital pressure switch for vacuum (ZSE30A) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

CE compliant

Nil	—
Q	CE marked

Release flow rate adjusting needle

Nil	Without lock nut
L	With lock nut

Lead wire specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Refer to "Table (4)" on page 941 for part no. of lead wire with connector.

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	With connector/Without lead wire

Refer to "Table (3)" on page 941 for part no. of lead wire with connector.

Filter specifications (F)

Nil	No setting

Unit specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).

Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

Output specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

N	NPN open collector 1 output
P	PNP open collector 1 output
A	NPN open collector 2 outputs
B	PNP open collector 2 outputs
C	NPN open collector 1 output + Analog voltage output
D	NPN open collector 1 output + Analog current output
E	PNP open collector 1 output + Analog voltage output
F	PNP open collector 1 output + Analog current output

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

⚠ Caution

When using AC, the DC solenoids are operated via a rectifier. Therefore, make sure to combine the connector assembly equipped with a rectifier with the exclusive solenoids.
Using other combinations could lead to burned coils or other malfunctions.

Table (1) Combination of Supply Valve and Release Valve

Valve unit function			Valve unit components	
Operation stop	Vacuum adsorption	Vacuum release	Supply valve	Release valve
◎	◎	○	Double SOL. (VJ3233-X17)	N.C. (VJ3133)
○	○	○	N.C. (VJ3133)	N.C. (VJ3133)
○	○	○	Air operated (VJA3130)	Air operated (VJA3130)
×	○	○	N.C. (VJ3133)	
×	○	○	Air operated (VJA3130)	
×	○	○	N.O. (VJ3133)	
×	◎	◎	Double SOL. (VJ3233-X18)	
◎: Possible ○: Possible with limitations (without self-holding function) ×: Not possible			—	

Symbol	Supply valve				Release valve			
	Solenoid valve			Air operated	Solenoid valve			Air operated
	Double SOL. (VJ3233-X17)	Double SOL. (VJ3233-X18)	N.C (VJ3133)	(VJA3130)	Double SOL. (VJ3233-X17)	Double SOL. (VJ3233-X18)	N.C (VJ3133)	(VJA3130)
K1	●	—	—	—	—	—	●	—
K2	—	—	●	—	—	—	●	—
K3	—	—	—	●	—	—	—	●
C1	—	—	●	—	—	—	(Common with supply valve)	—
C2	—	—	—	●	—	—	—	(Common with supply valve)
C3	—	—	●	—	—	—	(Common with supply valve)	—
C4	—	●	—	—	—	(Common with supply valve)	—	—
Nil	Without valve module							

Table (2) How to Order Valve Plug Connector Assembly

DC **VJ10 − 20 − 4A −** □

100 VAC (with rectifier) **VJ10 − 36 − 1A −** □

110 VAC (with rectifier) **VJ10 − 36 − 3A −** □

Lead wire length

Nil	300 mm (Standard)
6	600 mm
10	1000 mm
15	1500 mm
20	2000 mm
25	2500 mm
30	3000 mm

How to order

When requiring a vacuum unit equipped with valves with lead wires of 600 mm or more, specify the vacuum module valves without the standard connectors and order the required connector ass'ys separately.

Example) ZR120S1-K15M□Z-EC(-Q) ····· 1 pc.
＊VJ10-20-4A-6 ····· 3 pcs.

Table (3) Pressure Switch for Vacuum/ Lead Wire with Connector

ZS − 10 − 5A − □

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

How to order

When requiring a vacuum switch with a lead wire of 5 m, indicate the part numbers of the vacuum unit switch without a lead wire connector and the 5 m lead wire connector separately.

Example) ZR1□□□-□□□□□-□CN(-Q) ····· 1 pc.
＊ZS-10-5A-50 ····· 1 pc.

Table (4) Digital Pressure Switch for Vacuum/ Lead Wire with Connector

ZS − 38 − **3** **L**

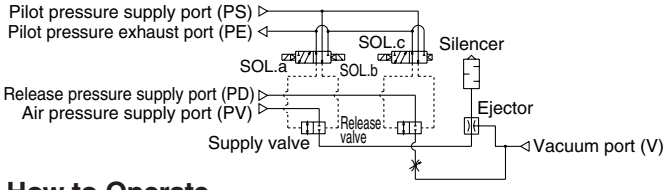
Lead wire core

3	3 cores, 1 output, 2 m (Output specifications: N, P)
4	4 cores, 2 outputs, 2 m (Output specifications: A, B, C, D, E, F)

Ejector System/Combination of Supply Valve and Release Valve

Combination Symbol: K1

Feature: Double solenoid supply valve allows for self-holding.

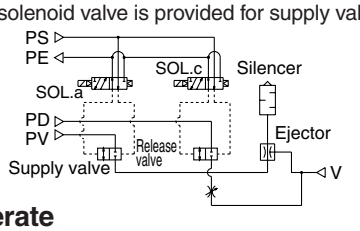


How to Operate

Operation \ Pilot valve operation	Supply valve		Release valve	Note
	SOL.a	SOL.b	SOL.c	
1. Adsorption	ON	OFF	OFF	When power supply is cut off while the supply valve is ON, the operational state is held.
2. Vacuum release	OFF	ON	ON	
3. Operation stop	OFF	ON	OFF	

Combination Symbol: K2

Feature: Single solenoid valve is provided for supply valve.

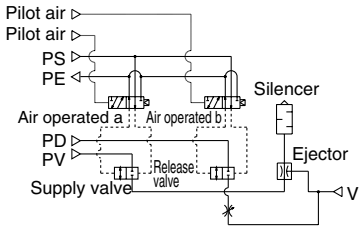


How to Operate

Operation \ Pilot valve operation	Supply valve	Release valve	Note
	SOL.a	SOL.c	
1. Adsorption	ON	OFF	When power supply is stopped, all operations will be stopped.
2. Vacuum release	OFF	ON	
3. Operation stop	OFF	OFF	

Combination Symbol: K3

Feature: Operation can be controlled by an external pilot valve.



How to Operate

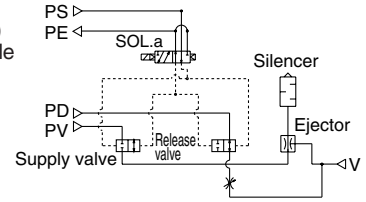
Operation \ Pilot valve operation	Supply valve	Release valve	Note
	Air operated a	Air operated b	
1. Adsorption	ON	OFF	The product is used under the environment in which solenoid valves cannot be used or when the centralized control is applied using external pilot air.
2. Vacuum release	OFF	ON	
3. Operation stop	OFF	OFF	

⚠ Caution

When pipe connection is made to one port connection (PV port) only, use a function plate (ZR1-RV1). Refer to page 943 for further information.

Combination Symbol: C1

Feature: Adsorption of workpieces (when energized) and release of vacuum (when de-energized) are switched by single solenoid valve.

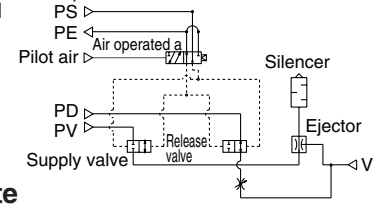


How to Operate

Operation \ Pilot valve operation	Supply valve/Release valve	Note
	SOL.a	
1. Adsorption	ON	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	OFF	

Combination Symbol: C2

Feature: Adsorption of workpieces and release of vacuum are switched by external pilot valve.

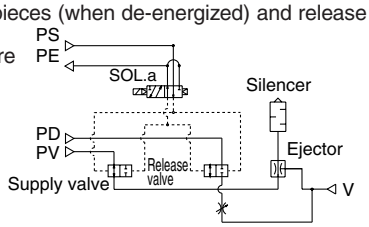


How to Operate

Operation \ Pilot valve operation	Supply valve/Release valve	Note
	Air operated a	
1. Adsorption	ON	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	OFF	

Combination Symbol: C3

Feature: Adsorption of workpieces (when de-energized) and release of vacuum (when energized) are switched by single solenoid valve.

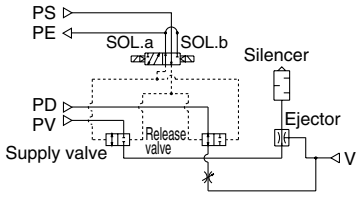


How to Operate

Operation \ Pilot valve operation	Supply valve/Release valve	Note
	SOL.a	
1. Adsorption	OFF	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	ON	

Combination Symbol: C4

Feature: Adsorption of workpieces and release of vacuum are switched by double solenoid valve.



How to Operate

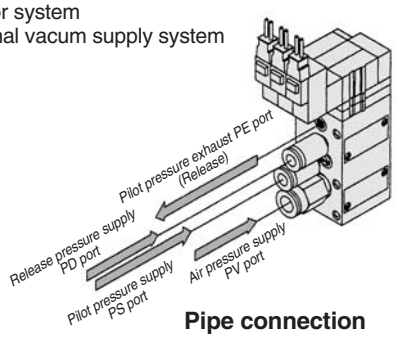
Operation \ Pilot valve operation	Supply valve/Release valve		Note
	SOL.a	SOL.b	
1. Adsorption	ON	OFF	When power supply is stopped, supply valve/ release valve will hold the operation.
2. Vacuum release	OFF	ON	

Function Plate/ZR1-RV□

A function plate is used when each connecting port for the valve unit is common. If a function plate is not used (standard), make individual pipe connections to PV, PS, and PD ports respectively.

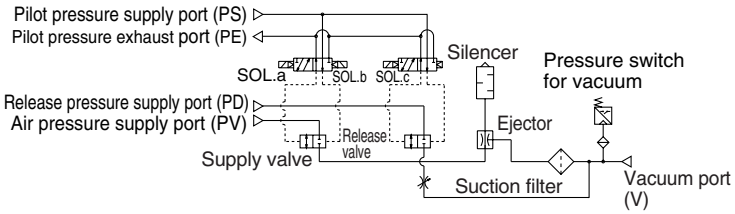
Without Function Plate (Standard)

Applicable system: Ejector system
External vacum supply system



Pipe connection

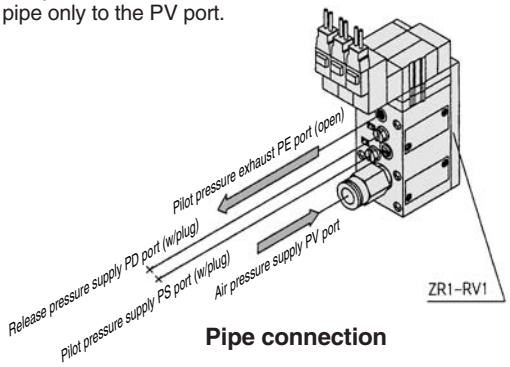
Circuit diagram



With Function Plate/Applicable to Ejector System Only

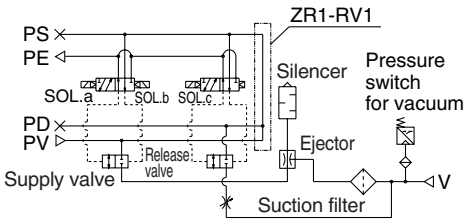
When ZR1/RV1 (PV⇔PS⇔PD) is Selected

Since PV, PS and PD ports are made common via the function plate, pipe only to the PV port.



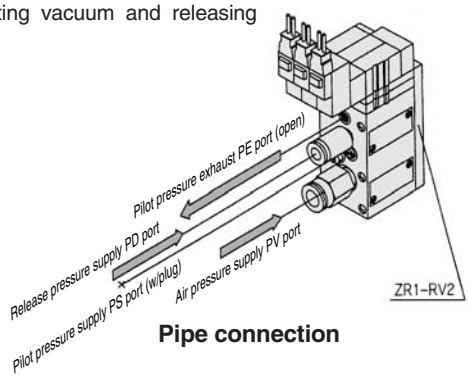
Pipe connection

Circuit diagram



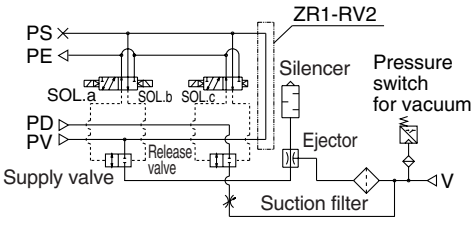
When ZR1/RV2 (PV⇔PS/PD) is Selected

Supply air for generating vacuum and releasing vacuum respectively.



Pipe connection

Circuit diagram



How to Order Function Plate Unit (For Ejector System)

ZR1 − RV [1]

Piping specifications

Symbol	Indication	PV port	PS port	PD port
1	PV ↔ PS ↔ PD	Common		
2	PV ↔ PS/PD	Common		Individual

How to order

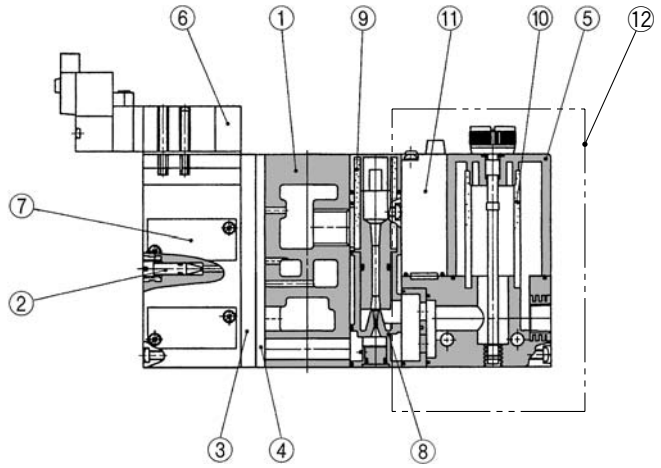
Indicate the model numbers of the vacuum module and the function plate.

Example) ZR120S1-K15MZ-EC ····· 1 pc.
＊ZR1-RV1 ····· 1 pc.

⚠ Caution

Length of assembling screw varies when adding function plate.
Order from the mounting thread parts list for unit combination on page 982.
Order a plug (M-5P) separately in order to plug the PD and PS ports that are no longer used due to the addition of function plate.

Construction



Component Parts

No.	Description	Material	Note
①	**Manifold base**	Aluminum	
②	**Release flow rate adjusting needle**	Stainless steel	Refer to Note 2)
③	**Function plate**	PBT	Refer to page 962.
④	**Individual spacer**	PBT	Refer to page 962.
⑤ Note 1)	**Filter case**	Polycarbonate	(ZR1-FC-PC) (Assembly part no.: ZR1-FC-PC-AS) → Refer to page 953

Note 1) Precautions on handling the filter case
1. The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkalinic), etc.
2. Do not expose it to direct sunlight.

Note 2) Turning the release flow rate adjusting needle 2 full turns from the fully closed position renders the needle valve fully open. Do not turn more than two times since turning excessively may cause the needle fall off.
In order to prevent the needle from loosening and falling out, the release flow rate adjusting needle with lock nut is also available.

Replacement Parts

No.	Description	Material	Part no.
⑥	**Pilot valve assembly**	—	Refer to (5).
⑦	**Valve body assembly**	—	Refer to (1).
⑧	**Ejector assembly**	—	Refer to (2).
⑨	**Silencer element**	PVF	Refer to (3).
⑩	**Filter element**	PVF	ZR1-FZ(30 μm)
⑪	**Pressure switch for vacuum**	—	ZSE2-OR-15-□ ZSE30A-00-□-□□□-X505
⑫	**Filter switch unit for replacement**	—	ZR1-F□□□□-D

How to Order Solenoid Valves/Air Operated Valves

Air operated

ZR1−VJA3130

Solenoid valve

ZR1−VJ3233 □ − **5 M Z** □ − **X17 X18**

ZR1−VJ3133 □ − □ □ □ □

- Pilot valve
- Solenoid valve rated voltage
- Electrical entry
- With light/surge voltage suppressor
- Manual operation

∗ Refer to page 940 for detailed specifications of each code.

Note) Pilot valve gasket is included. (ZR1-PVG-1 or ZR1-PVG-2)

(1) How to Order Valve Body Assembly

ZR1−VD K1 □ **5 M Z** □ **− L**

- Combination of supply valve and release valve
- Pilot valve
- Solenoid valve rated voltage
- With light/surge voltage suppressor
- Manual operation
- Release flow rate adjusting needle
- Electrical entry

∗ Refer to page 940 for detailed specifications of each code.

(2) How to Order Ejector Assembly

ZR1−WD 10 S 1

Nozzle diameter

10	1.0 mm
13	1.3 mm
15	1.5 mm
18	1.8 mm
20	2.0 mm

Maximum vacuum pressure

S	−84 kPa
L	−53 kPa

Ejector exhaust

1	Built-in silencer
2	Port exhaust
3	Common exhaust

(3) How to Order Silencer Element

ZR1− SZ 10

Nozzle diameter

10	1.0 mm
13	1.3 mm
15	1.5 mm
18	1.8 mm
20	2.0 mm

(4) Pressure Switch for Vacuum + Suction Filter Unit

ZR1− F E L □ □ **− D**

- Option (Connector/lead wire specifications)
- Unit specifications
- Output specifications
- Combination of switch/filter

∗ Refer to page 953 for detailed specifications of each code.

(5) How to Order Pilot Valves

Combination Symbol	Components		Model
	Supply valve	Release valve	
K1	Double solenoid valve N.C. (VJ3233)	Single solenoid valve N.C. (VJ3133)	Refer to "How to Order" below. Supply: ZR1-VJ3233-□□□□-X17 Release: ZR1-VJ3133-□□□□
C4	Double solenoid valve N.O. (VJ3233)	Double solenoid valve N.O. (VJ3233)	Refer to "How to Order" below. ZR1-VJ3233-□□□□-X18
K3	Air operated N.C (VJA3130)	Air operated N.O (VJA3130)	ZR1-VJA3130

Ejector Unit/Series ZR1

Model/Max. Vacuum Pressure –84 kPa (S: Standard type)

Model	Nozzle dia. (mm)	Maximum suction flow rate (ℓ/min (ANR))	Air consumption (ℓ/min (ANR))	Mass (With bracket) (kg)
ZR1-W10S□	1.0	22	46	0.132
ZR1-W13S□	1.3	38	78	0.134
ZR1-W15S□	1.5	54	95	0.136
ZR1-W18S□	1.8	62	150	0.154
ZR1-W20S□	2.0	84	185	0.156

Model/Max. Vacuum Pressure –53 kPa (L: Large flow type)

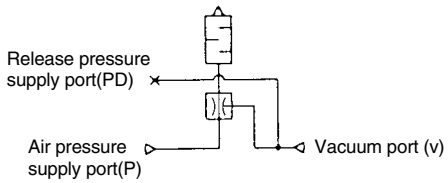
Model	Nozzle dia. (mm)	Maximum suction flow rate (ℓ/min (ANR))	Air consumption (ℓ/min (ANR))	Mass (With bracket) (kg)
ZR1-W10L□	1.0	42	46	0.133
ZR1-W13L□	1.3	52	78	0.133
ZR1-W15L□	1.5	74	95	0.135
ZR1-W18L□	1.8	88	150	0.155
ZR1-W20L□	2.0	105	185	0.154

Common Specifications

Maximum operating pressure	0.7 MPa
Supply pressure range	0.2 to 0.55 MPa
Standard supply pressure	0.45 MPa
Operating temperature range	5 to 50°C
Model (Ejector exhaust method)*	Code 1: Built-in silencer — For unit and manifold
	Code 2: Individual exhaust — For unit and manifold
Standard accessory	Bracket (P3270154)

* How to Order: Code 1 and 2 are the suffixes in the ordering number to indicate the exhaust method.
Note) Operation outside of the specified supply pressure and operating temperature range may cause a serious accident or damage.

JIS Symbol



How to Order

ZR1−W 20 S 1

Nozzle diameter

10	1.0 mm
13	1.3 mm
15	1.5 mm
18	1.8 mm
20	2.0 mm

Ejector exhaust

1	Built-in silencer
2	Individual exhaust*

* Port size:
RC 1/8 (Nozzle dia. 1.0 to 1.5 mm)
RC 1/4 (Nozzle dia. 1.8, 2.0 mm)

Maximum vacuum pressure

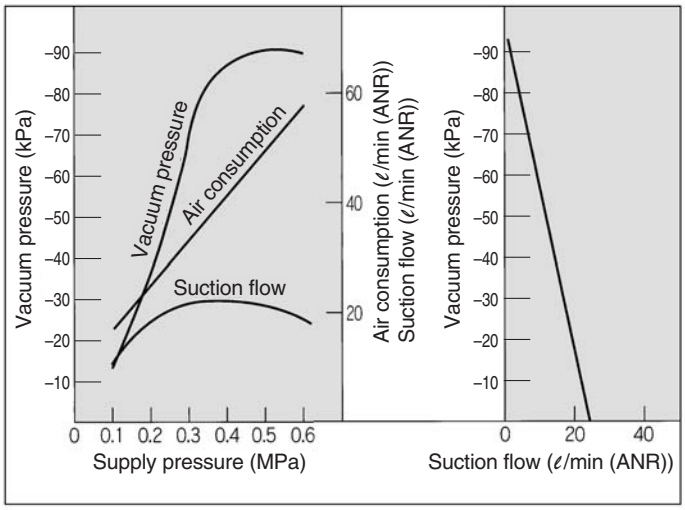
S	– 84 kPa
L	– 53 kPa

Characteristics (Representative value)

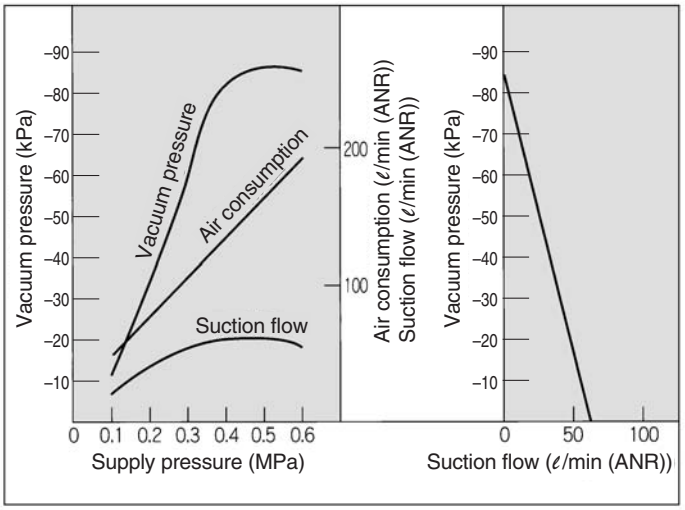
Ejector Unit/Standard Type (S): Max. Vacuum Pressure –84 kPa

At 0.45 MPa

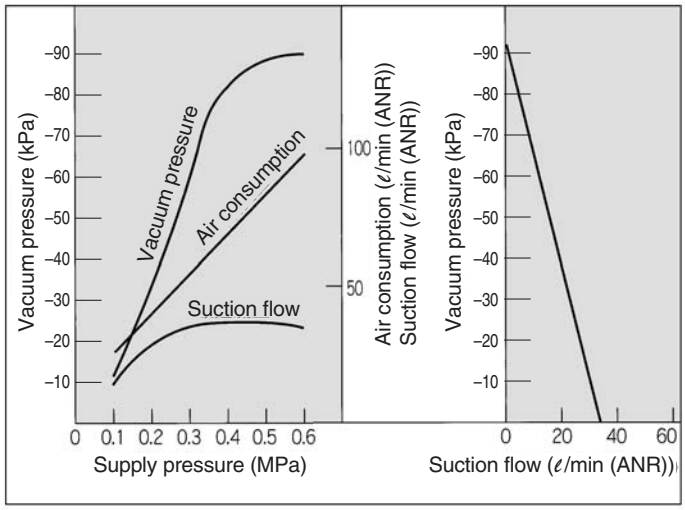
ZR1-W10S1 Exhaust characteristics / Flow characteristics



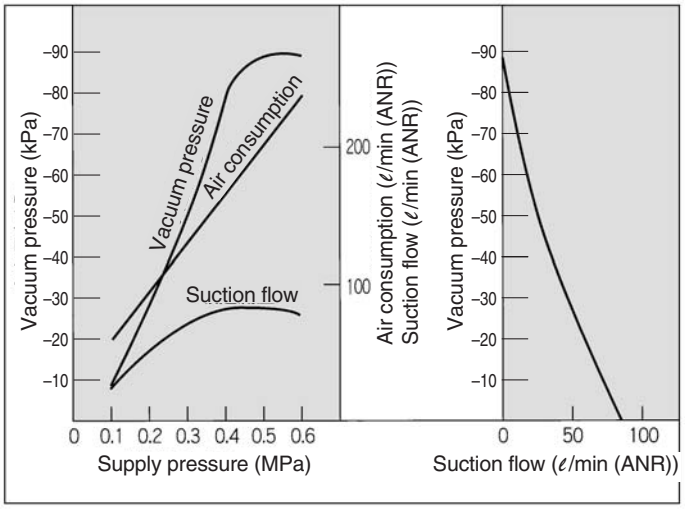
ZR1-W18S1 Exhaust characteristics / Flow characteristics



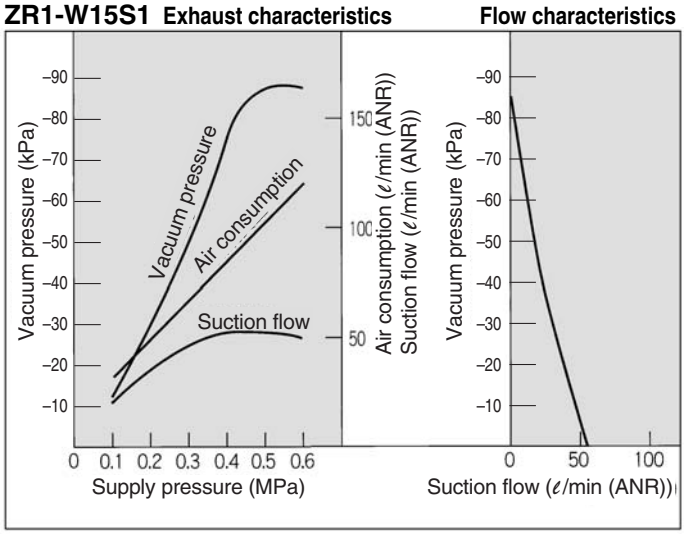
ZR1-W13S1 Exhaust characteristics / Flow characteristics



ZR1-W20S1 Exhaust characteristics / Flow characteristics



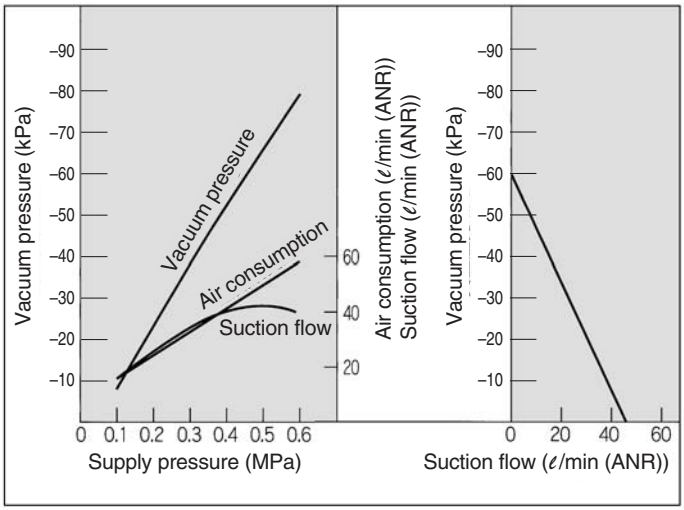
ZR1-W15S1 Exhaust characteristics / Flow characteristics



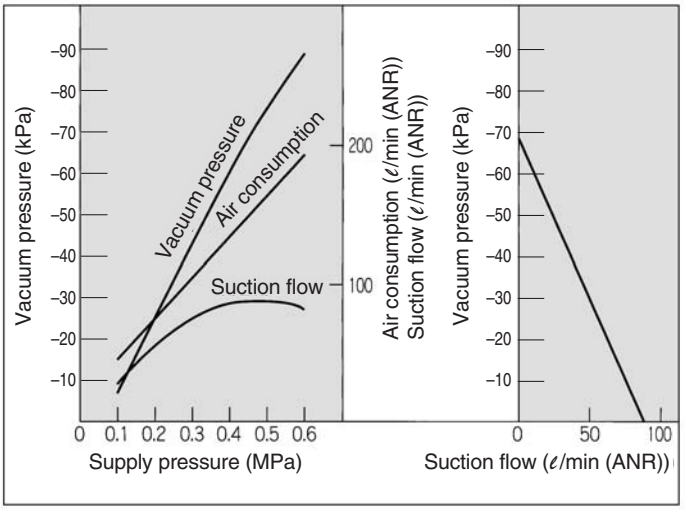
Ejector Unit/Large Flow Type (L): Max. Vacuum Pressure –53 kPa

At 0.45 MPa

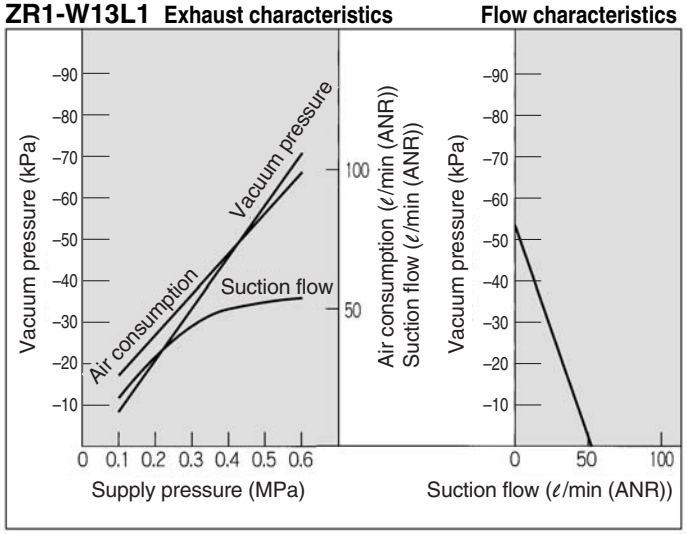
ZR1-W10L1 Exhaust characteristics / Flow characteristics



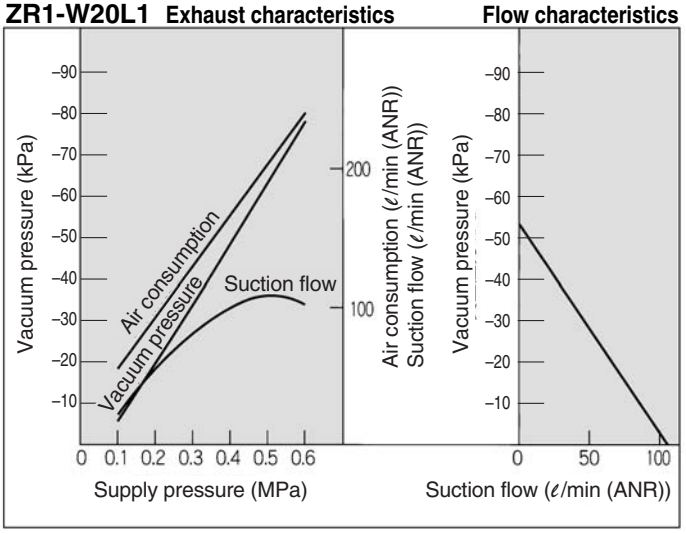
ZR1-W18L1 Exhaust characteristics / Flow characteristics



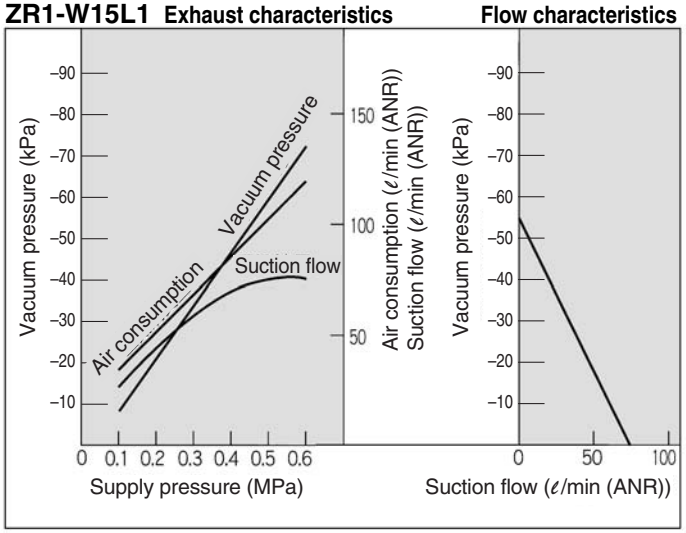
ZR1-W13L1 Exhaust characteristics / Flow characteristics



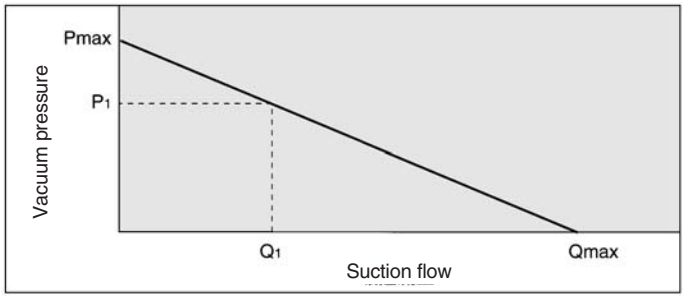
ZR1-W20L1 Exhaust characteristics / Flow characteristics



ZR1-W15L1 Exhaust characteristics / Flow characteristics



How to Read Flow Characteristics Graph

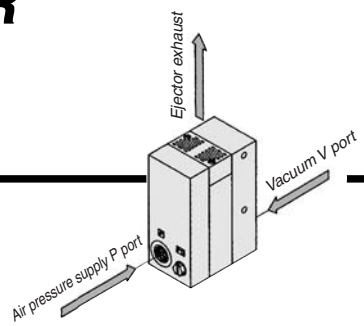


Flow characteristics are expressed in ejector vacuum pressure and suction flow. If suction flow rate changes, the vacuum pressure will also be changed. Normally this relationship is expressed in ejector standard use. In graph, Pmax is max. vacuum pressure and Qmax is maximum suction flow. The values are specified according to catalog use. Changes in vacuum pressure are expressed in the below order.

1. When ejector suction port is covered and made airtight, suction flow becomes 0 and vacuum pressure is at maximum value (Pmax).
2. When suction port is opened gradually, air can flow through, (air leakage), suction flow increases, but vacuum pressure decreases. (condition P1 and Q1)
3. When suction port is opened further, suction flow moves to maximum value (Qmax), but vacuum pressure is near 0 (atmospheric pressure).

   Based on the above, when vacuum port (vacuum piping) has no leakage, vacuum pressure becomes maximum, and vacuum pressure decreases as leakage increases. When leakage value is the same as max. suction flow, vacuum pressure is near 0. In the case when ventirative or leaky work should be adsorbed, please note that vacuum pressure will not rise.

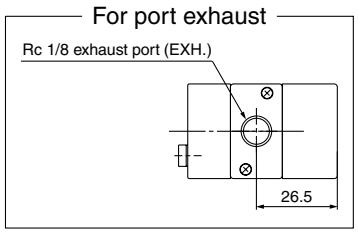
Ejector Unit

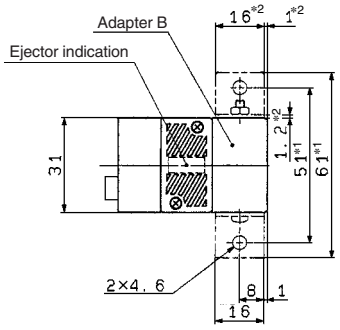


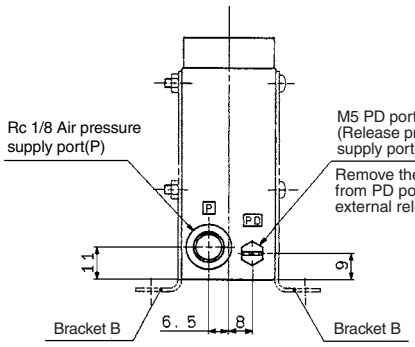
Nozzle Dia./ø1.0, ø1.3, ø1.5, ø1.8, ø2.0

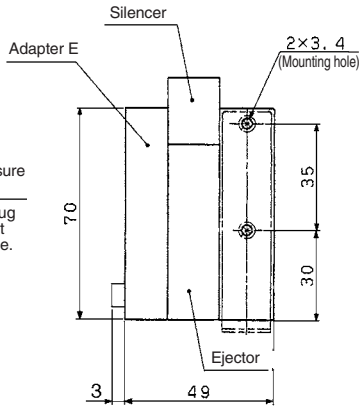
Nozzle dia./ø1.0, ø1.3, ø1.5 mm

ZR1-W$^{10}_{13}_{15}$□□

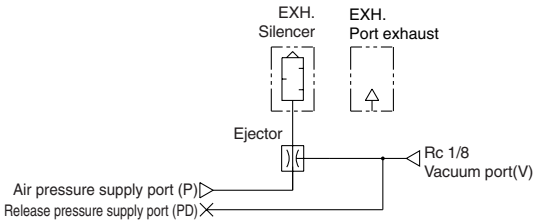


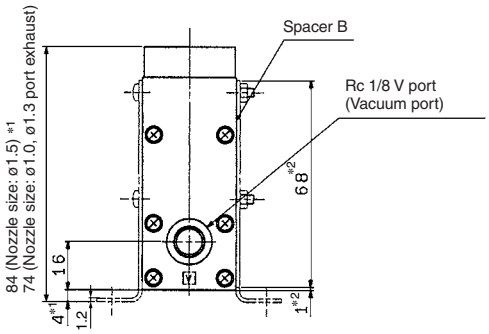






Circuit diagram

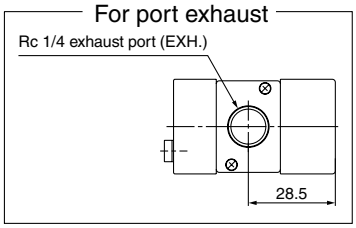


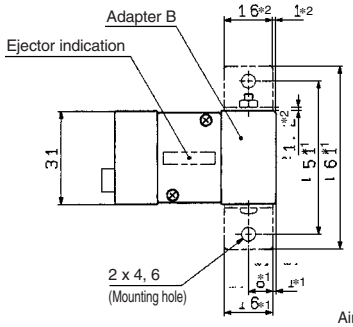


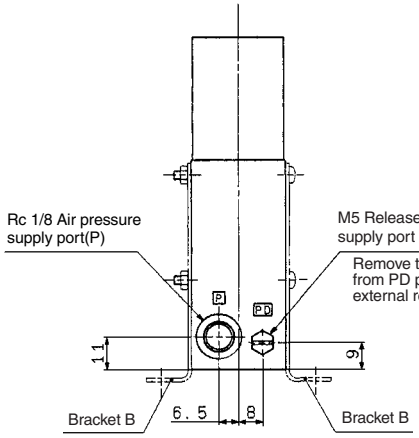
Note) *1 Dimensions for mounting bracket B
*2 Dimensions for mounting spacer B
Spacer B is used to leave space for maintenance (for replacement of silencer etc.) on side mounting.
Bracket B part no.: P3270154#1
(Standard accessory)
Spacer B part no. : P3270157#1

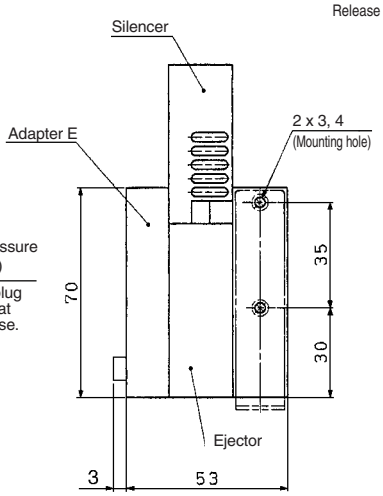
Nozzle dia./ø1.8, ø2.0 mm

ZR1-W$^{18}_{20}$□□

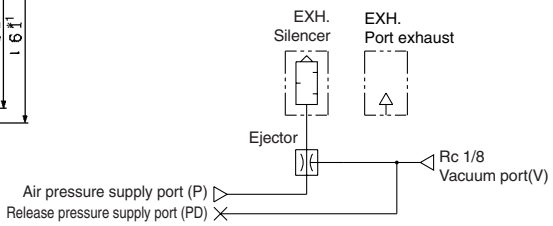


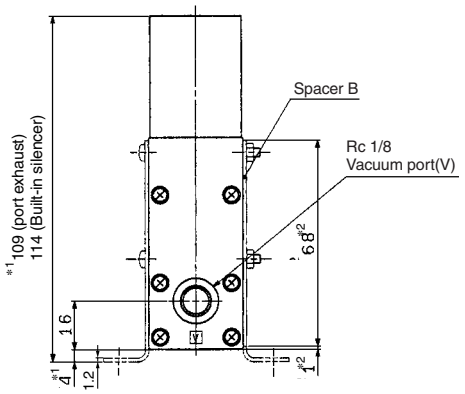






Circuit diagram





Pressure Switch Unit for Vacuum/Pressure Switch for Vacuum: ZSE2-0R-□□

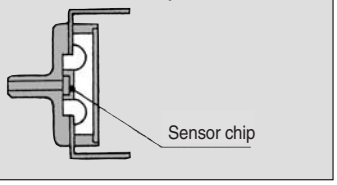
Quick response: 10 mS

Compact size: 39H x 20W x 15D (except the connecting portion)

Improved wiring: Connector style

Uses a carrier diffusion semiconductor pressure sensor

Pressure detector
(A carrier diffusion semiconductor pressure sensor is used.)



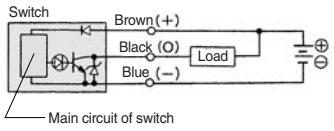
Specifications

Pressure switch for vacuum part no.	ZSE2-0R-15□	ZSE2-0R-55□
Fluid	Air	
Setting pressure range	–101 to 0 kPa	
Hysteresis	3% F.S. or less (Fixed)	
Temperature characteristics (Based on 25°C)	± 3% F.S. or less	
Operating voltage	12 to 24 VDC (Ripple ±10% or less)	
Output	NPN Open collector 30 V, 80 mA	PNP Open collector 80 mA
Indicator light	Lights up when ON	
Current consumption	17 mA or less (when 24 VDC is ON)	
Proof pressure (Max. operating pressure)	0.5 MPa*	
Operating temperature range	5 to 50°C	

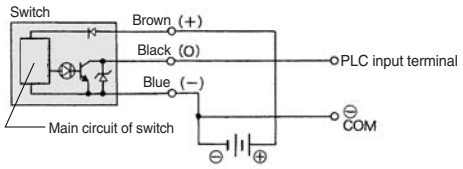
∗ When using ejector system, instantaneous pressure up to 0.5 MPa will not damage the switch.
Note) Operation outside of the maximum operating pressure and operating temperature range may cause a serious accident or damage.

Wiring

ZSE2 connection



Connection with PLC at negative COM terminal



How to Order

ZSE2 – 0R – 15 L

Output specifications

15	NPN Open collector 30V 80mA
55	PNP Open collector 80mA

Piping specifications

Nil	Grommet type	Lead wire length 0.6 m
L		Lead wire length 3 m
C	Connector type	Lead wire length 0.6 m
CL		Lead wire length 3 m
CN		W/o lead wire

With Connector/How to Order

●**Without lead wire (housing and 3 sockets)** ····· ZS-10-A
●**With lead wire** ····· ZS-10-5A-□

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

Note) When requiring a switch with lead wire of 5 m, indicate separately the model numbers of the connector type switch without lead wire and the connector assembly with 5 m lead wire.

Example) ZSE2-0R-15CN ····· 1 pc.
ZS-10-5A-50 ····· 1 pc.

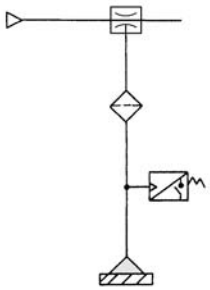
∗ Refer to Best Pneumatics No. 6 for detailed specifications of pressure switches for vacuum.

Pressure Switch Unit for Vacuum/Pressure Switch for Vacuum: ZSE2-0R-□□

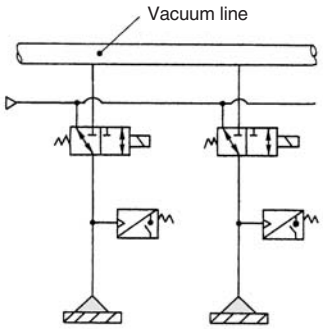
Guidelines for Use of Pressure Switch Unit for Vacuum

System circuit for work adsorption

Ejector style

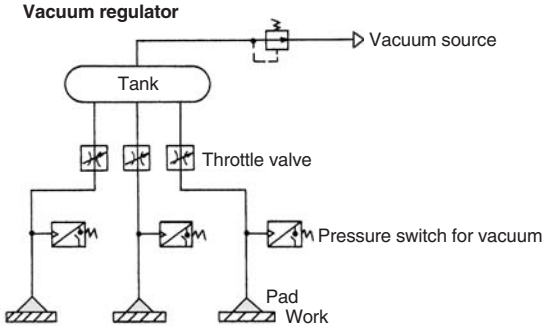


Vacuum pump style



When pads and switches are common to one vacuum source, sometimes there is a possibility, depending on the number of adsorption and non-adsorption applications at each point in time, that the switches will not work within the range of set pressures due to pressure variations from the vacuum source. In particular, when small diameter nozzles are used for adsorption, the switches are greatly influenced by pressure variations. In order to remedy this situation, the following circuit is recommended.

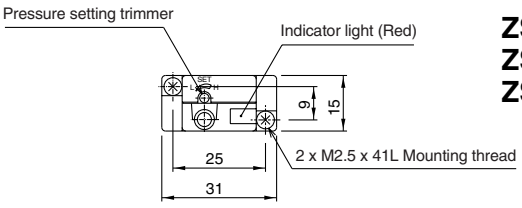
Vacuum regulator

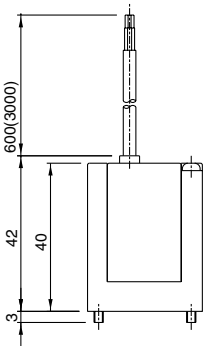


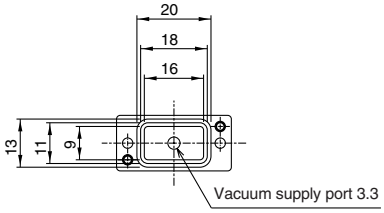
- Adjust the throttle valve to reduce the pressure fluctuation between absorption and non-absorption.
- Stabilize the source pressure by providing a tank and a vacuum regulator.
- If a vacuum switch valve is inserted into individual lines and false absorption occurs, each valve should be turned OFF to minimize the influences on other pads.

Pressure Switch for Vacuum: ZSE2-0R-□□

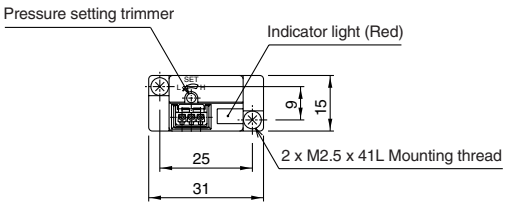
ZSE2-0R-□
ZSE2-0R-□L

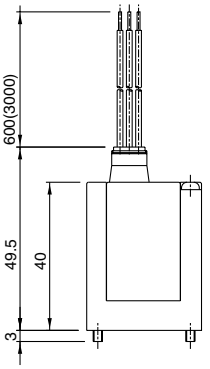


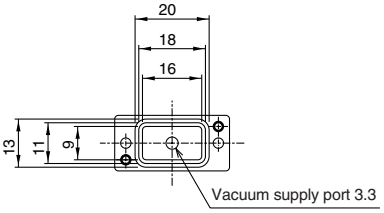




ZSE2-0R-□C
ZSE2-0R-□CL
ZSE2-0R-□CN

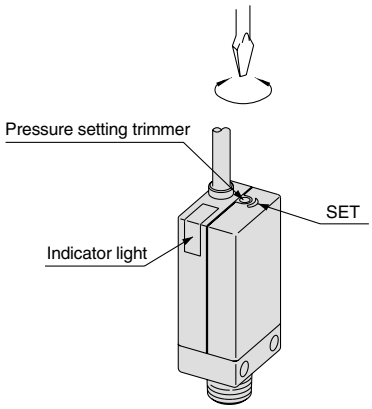




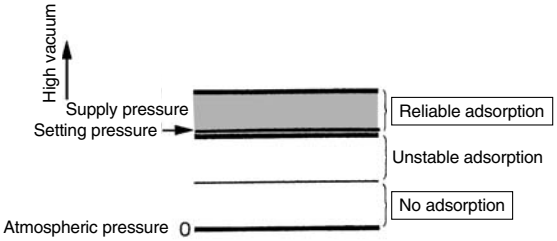


How to Set Vacuum Pressure

- Pressure trimmer selects the ON pressure. Clockwise rotation increases high vacuum set point.

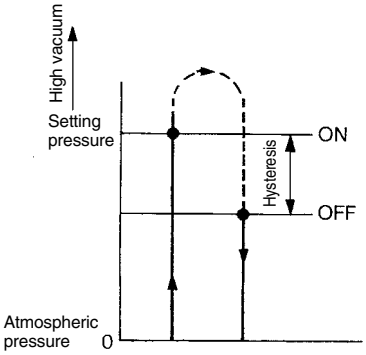


- When using the switch to confirm correct absorption, the vacuum pressure is set to the minimum value to reliably absorb. If the value is set below the minimum, the switch will be turned ON even when adsorption has failed or is insufficient. If the pressure is set too high, the switch may not operate stably even though it may absorb correctly.



Hysteresis

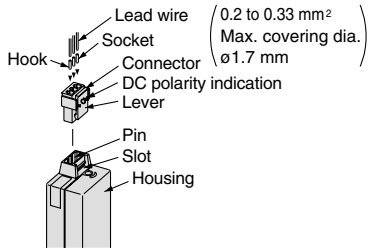
Hysteresis is the actual pressure variance from set pressure occuring when the output signal turns from ON to OFF. The set pressure is the pressure selected to switch from OFF to ON mode.



How to Use Connector

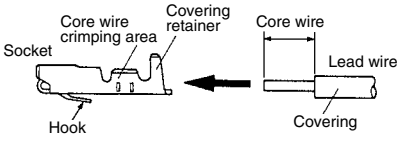
1. Attaching and detaching connectors

- When assembling the connector to the switch housing, push the connector straight onto the pins until the level locks into the housing slot.
- When removing the connector from the switch housing, push the lever down to unlock it from the slot and then withdraw the connector straight off of the pins.



2. Crimping of lead wires and sockets

Strip 3.2 to 3.7 mm at the end of the lead wires, insert the ends of core wires evenly into the sockets, and then crimp with a crimping tool. When this is done, take care that the coverings of the lead wires do not enter the core wire crimping area. (Crimping tool: model no. DXT170-75-1)



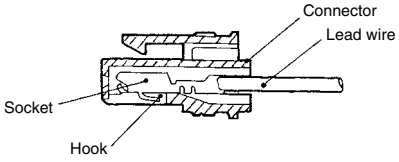
3. Attaching and detaching of socket to connector with lead wire

- **Attaching**

Insert the sockets into the square holes of the connector (with +, 1, 2, – indication), and continue to push the sockets all the way end. (When they are pushed in their hooks open and they are locked automatically.) Then confirm that they are locked by pulling lightly on the lead wires.

- **Detaching**

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (about 1 mm). If the socket will be used again, first spread the hook outward.



⚠ Precautions

Be sure to read before handling. Refer to front matters 38 and 39 for Safety Instructions and pages 844 to 846 for Vacuum Equipment Precautions.

Mounting

⚠Warning

1. Do not give an excessive impact load.

Do not drop, bump or apply excessive impact (1000 m/s²) when handling. Even if the switch body is not damaged, the switch may suffer internal damage that will lead to malfunction.

2. Hold the product from the body side when handling.

When raising and moving the product, do not raise it by holding the lead wire only, but hold the body. It may cause malfunction due to broken contacts.

Vacuum Pressure Switch Unit/Digital Pressure Switch for Vacuum: ZSE30A-00-□-□□□-X505

How to Order

Refer to the separate catalog (CAT.ES100-70) for details.

ZSE30A − 00 − N − M □ □ − X505

Output specifications

Symbol	Output		Analog output	
	Type	Point	Voltage	Current
N	NPN	1	—	—
P	PNP	1	—	—
A	NPN	2	—	—
B	PNP	2	—	—
C	NPN	1	○	—
D	NPN	1	—	○
E	PNP	1	○	—
F	PNP	1	—	○

Option 2 (Operating manual specifications)

Nil	Operating manual (Leaflet)
Y	Without operating manual

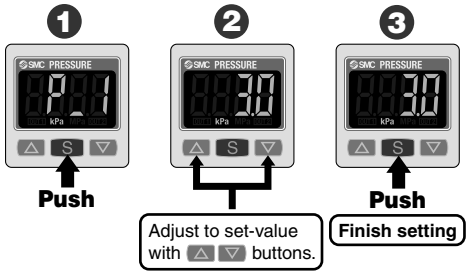
Option 1 (Connector/Lead wire specifications)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Display unit

Nil	With unit display switching function
M	Fixed SI unit
P	With unit display switching function (Initial value psi)

● 3-step setting



● Power-saving function

Power consumption is reduced by turning off the monitor. (Reduce power consumption by up to 20%.)

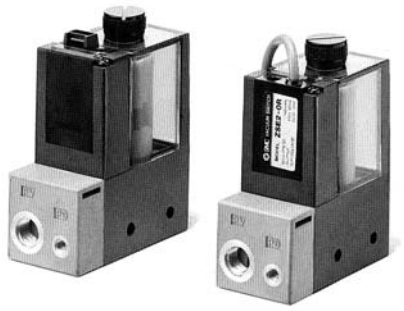
Specifications

Rated pressure range			0.0 to –101.0 kPa
Set pressure range			10.0 to –105.0 kPa
Withstand pressure			500 kPa
Minimum unit setting			0.1 kPa
Applicable fluid			Air, Non-corrosive gas, Non-flammable gas
Power supply voltage			12 to 24 VDC ±10% (with power supply polarity protection)
Current consumption			40 mA (at no load)
Switch output			NPN or PNP open collector 1 output NPN or PNP open collector 2 outputs (selectable)
	Maximum load current		80 mA
	Maximum applied voltage		28 V (at NPN output)
	Residual voltage		1 V or less (with load current of 80 mA)
	Response time		2.5 ms or less (with anti-chattering function: 20, 100, 500, 1000, 2000 ms)
	Short circuit protection		Yes
Repeatability			±0.2% F.S. ±1 digit
Hysteresis	**Hysteresis mode**		Variable (0 to variable)
	Window comparator mode		
Analog output	Note 1) Voltage output	Output voltage (Rated pressure range)	1 to 5 V ±2.5% F.S.
		Linearity	±1% F.S. or less
		Output impedance	Approx. 1 kΩ
	Note 2) Current output	Output current (Rated pressure range)	4 to 20 mA ±2.5% F.S.
		Linearity	±1% F.S. or less
		Load impedance	Maximum load impedance: Power supply voltage 12 V: 300 Ω, Power supply voltage 24 V: 600 Ω Minimum load impedance: 50 Ω
Display			4-digit, 7-segment, 2-color LCD (Red/Green) Sampling cycle: 5 times/sec.
Display accuracy			±2% F.S. ±1 digit (Ambient temperature of 25°C)
Indicator light			Lights up when switch output is turned ON. (OUT1: Green, OUT2: Red)
Environment resistance	**Enclosure**		IP40
	Operating temperature range		Operating: 0 to 50°C, Stored: –10 to 60°C (No freezing or condensation)
	Operating humidity range		Operating/Stored: 35 to 85% RH (No condensation)
	Withstand voltage		1000 VAC for 1 minute between live parts and case
	Insulation resistance		50 MΩ or more between live parts and case (at 500 VDC Mega)
	Vibration resistance		10 to 150 Hz at whichever is smaller of 1.5 mm amplitude or 20 m/s^2 acceleration, in X, Y, Z directions, for 2 hours each
	Impact resistance		100 m/s^2, in X, Y, Z directions, for 2 hours each
Temperature characteristics			±2% F.S. (Based on 25°C)
Lead wire			Oilproof heavy-duty vinyl cable, 3 cores ø3.5, 2 m 4 cores Conductor area: 0.15 mm^2 (AWG26) Insulator O.D.: 1.0 mm
Standards			CE Marking, UL/CSA, RoHS compliance

Note 1) When analog voltage output is selected, analog current output cannot be used together.
Note 2) When analog current output is selected, analog voltage output cannot be used together.

Pressure Switch for Vacuum + Suction Filter Unit: ZR1-F□□□□

Combination unit of vacuum pressure switch for vacuum pressure detection and suction filter to protect the unit from dust and contamination.



Specification

Unit no.		ZR1-F□□□□
Suction filter	Operating pressure range	Vacuum to 100 kPa
	Operating temperature range	5 to 50°C
	Filtration degree	30 μm
Filtration material		PVF
Pressure switch for vacuum		Refer to page 949 and 952 regarding pressure switch for vacuum.
Standard option		Bracket A (P3270153)

Note) If not operated within the specified range of pressure and temperature, trouble may be caused.

Combination of Pressure Switch for Vacuum and Suction Filter

Combination symbol	Suction filter	Pressure switch for vacuum	Weight (with bracket A) (kg)
E	●	ZSE2	0.15
D	●	ZSE30A	0.23
F	●	—	0.15

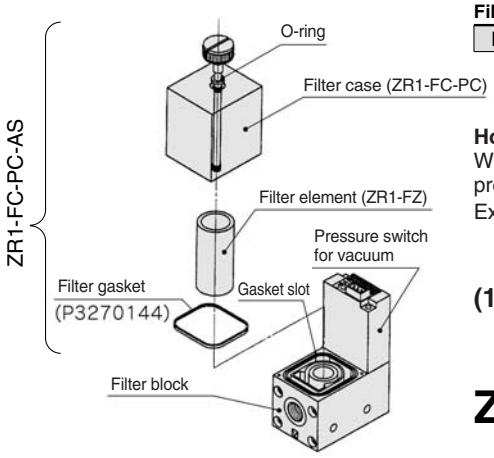
Filter case

⚠Caution

1. The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkalinic), etc.
2. Do not expose it to direct sunlight.

How to Replace Elements

When an element becomes clogged, adsorption performance and response times are degraded. Stop operation and replace element. (Element no. ZR1-FZ). Please ensure that gasket is in slot before re-installation.



How to Order

ZR1 − F □ □ □ □

Combination of pressure switch/filter

Nil	None
D	Digital pressure switch for vacuum (ZSE30A) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

∗The filter mounted on the product is a simplified one. When used in an environment with a lot of dust, the built-in filter is likely to be clogged soon. The use with the ZFA, ZFB and ZFC series is recommended.

Output specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

N	NPN open collector 1 output
P	PNP open collector 1 output
A	NPN open collector 2 outputs
B	PNP open collector 2 outputs
C	NPN open collector 1 output + Analog voltage output
D	NPN open collector 1 output + Analog current output
E	PNP open collector 1 output + Analog voltage output
F	PNP open collector 1 output + Analog current output

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

Lead wire specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Refer to "Table (2)" for part numbers for lead wire with connector.

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	With connector/Without lead wire

Refer to "Table (1)" for part numbers for lead wire with connector.

Filter specifications (F)

Nil	No setting

Unit specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

How to order

When requiring a switch with lead wire of 5 m, indicate separately the model numbers of a pressure switch unit for vacuum without a lead wire connector and the 5 m lead wire connector.

Ex.) ZR1□□□-□□□□□-□CN ····· 1 pc.
ZS-10-5A-50 ····· 2 pcs.

(1) Lead wire length for pressure switch for vacuum connector assembly

ZS − 10 − 5A − □

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

(2) Lead wire length for digital pressure switch for vacuum connector assembly

ZS − 38 − 3 **L**

Lead wire core

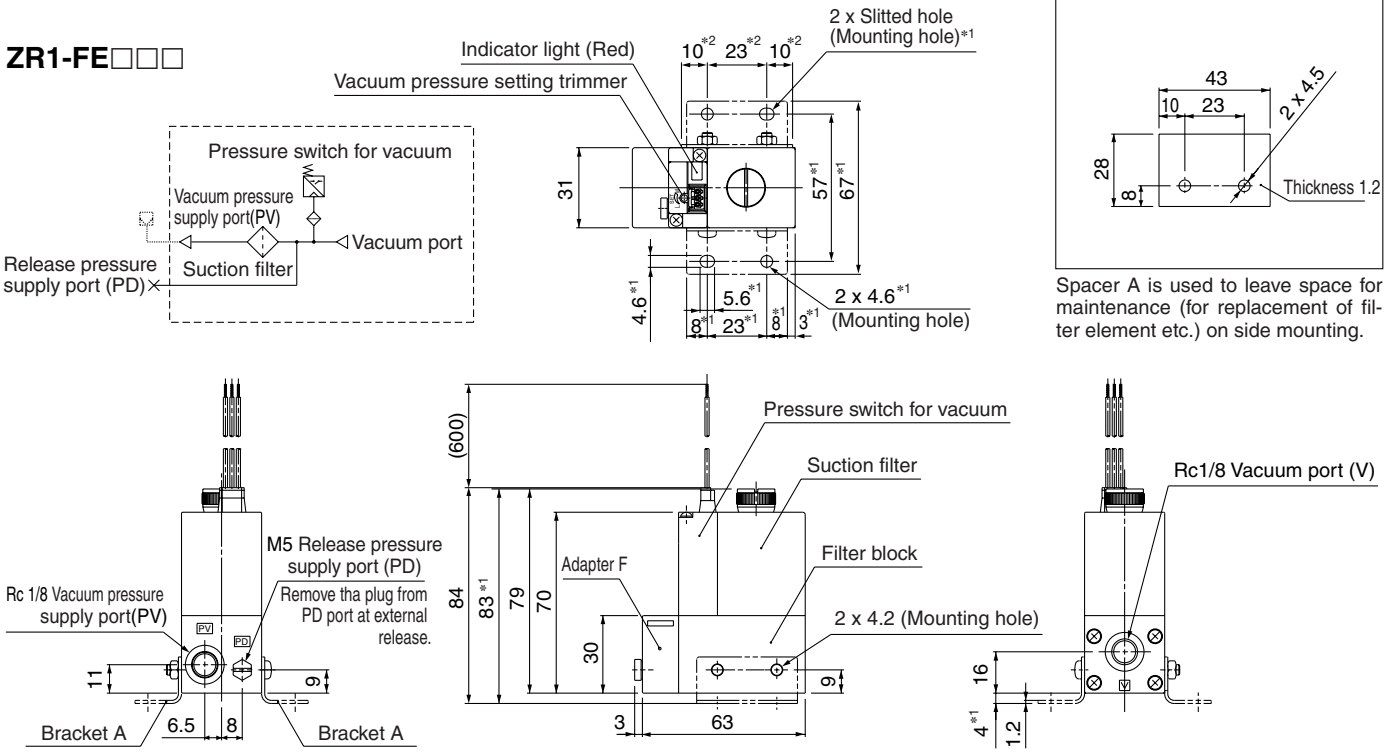
3	3 cores, 1 output, 2 m (Output specifications: N, P)
4	4 cores, 2 outputs, 2 m (Output specifications: A, B, C, D, E, F)

Pressure Switch for Vacuum + Suction Filter Unit: ZR1-F□□□□

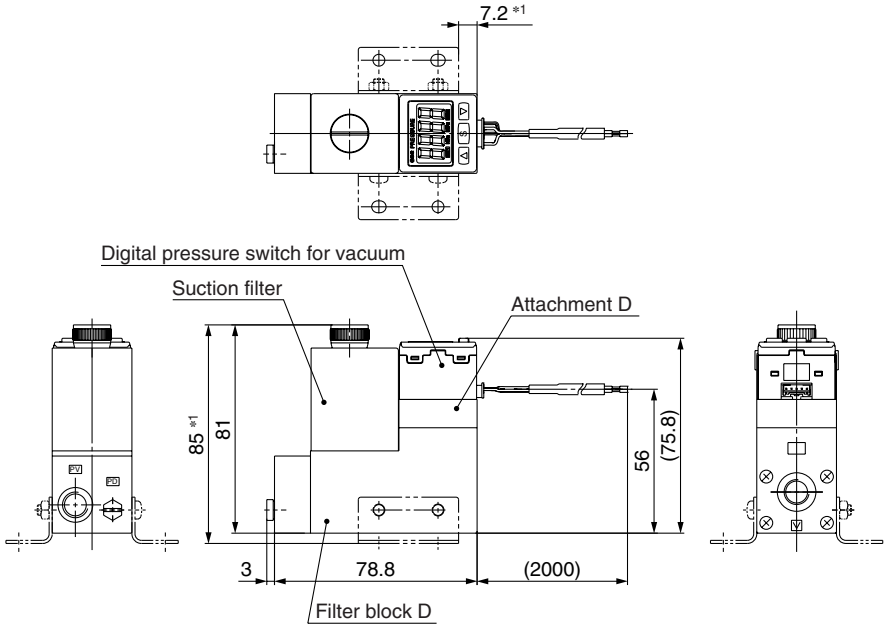
Dimensions: ZR1-F□□□□

Circuit diagram

ZR1-FE□□□



ZR1-FD□□□



Note) ∗1 Dimensions for mounting bracket A ∗2 Dimensions for mounting spacer A
Bracket A part no. : P3270153#1 (Standard accessory)
Spacer A part no. : P3270156#1

Suction Filter: ZR1-FX

ZR1-FX is to be used alone and cannot be combined with other units.

Specification

Model	ZR1-FX
Operating pressure range	Vacuum to 0.5 MPa
Operating temperature range	5 to 50°C
Filtration efficiency	30 μm
Element	PVF
Mass (With bracket)	0.1 kg

Note) If not operated within the specified range of pressure and temperature, trouble may be caused.

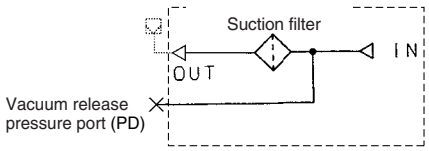
Filter case

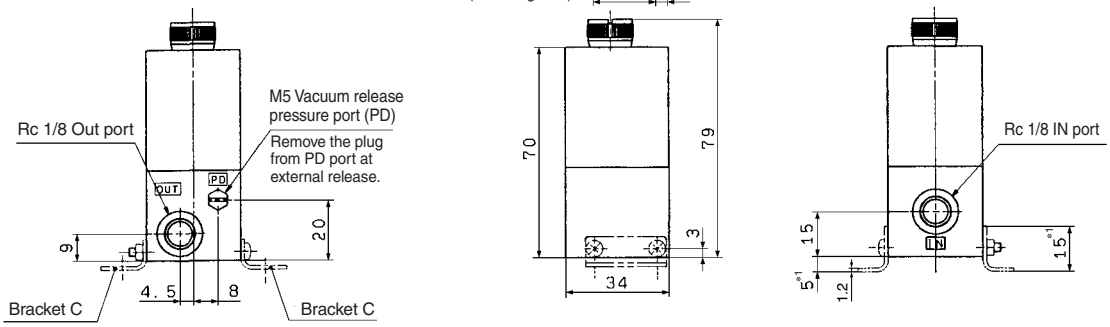
⚠ Caution

1. The case is made of polycarbonate. Therefore, do not use it with or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloro-ethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkalinic), etc.
2. Do not expose it to direct sunlight.

Dimensions: ZR1-FX

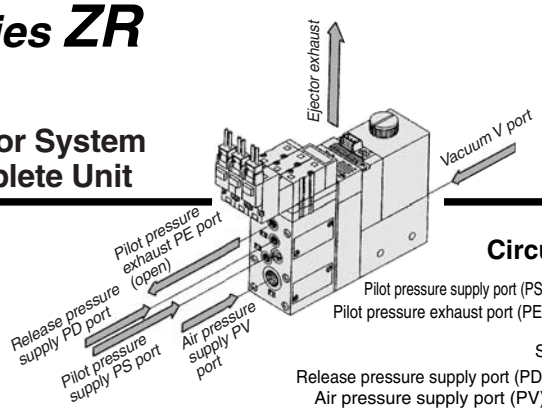
Circuit diagram





Note) ∗1 Dimensions for mounting bracket C
Bracket C part no. : P3270155#1 (Standard accessory)

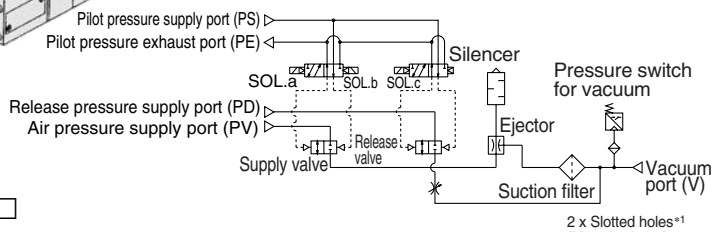
Ejector System Complete Unit



<Components>

Ejector + Valve + Pressure Switch for Vacuum + Filter

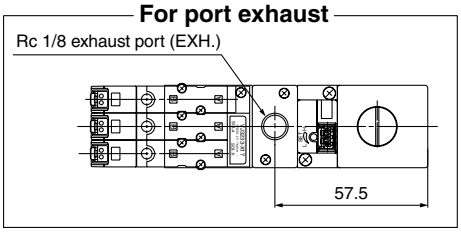
Circuit diagram

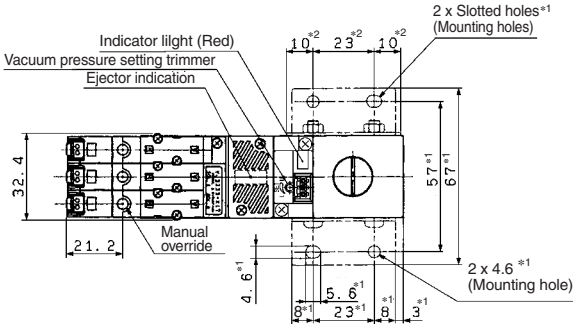


Nozzle dia./ø1.0, ø1.3, ø1.5

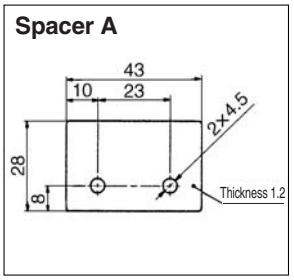
ZR1 10/13/15 □1-K1□M□□-E□□-□

For port exhaust

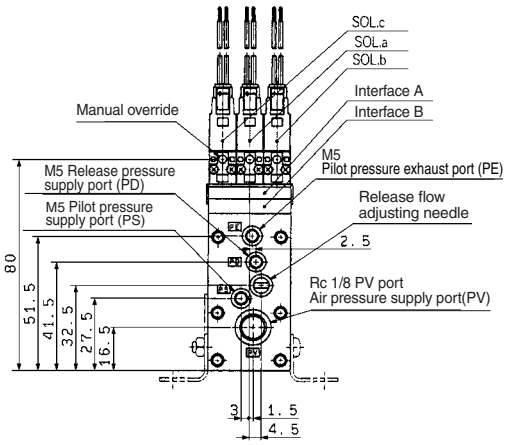


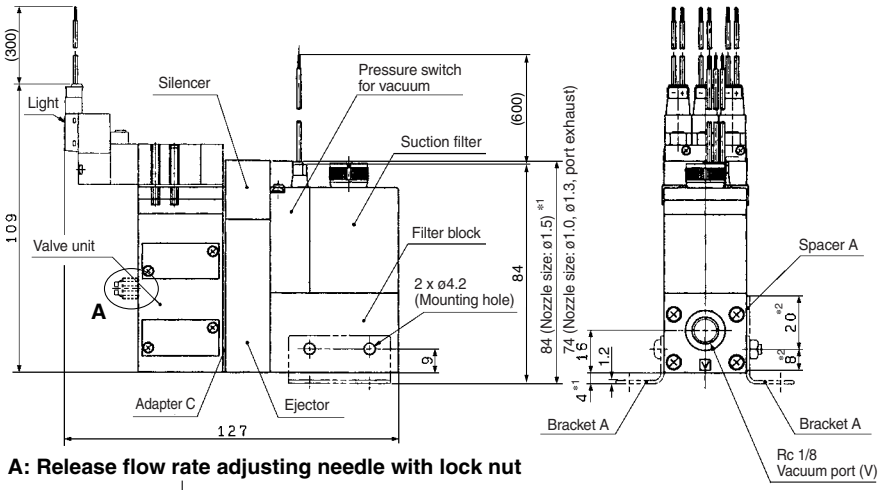


Spacer A



Spacer A is used to leave space for maintenance (for replacement of filter element etc.) on side mounting.

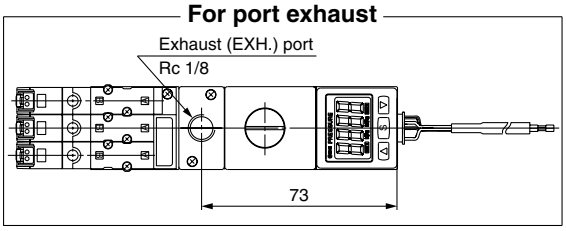


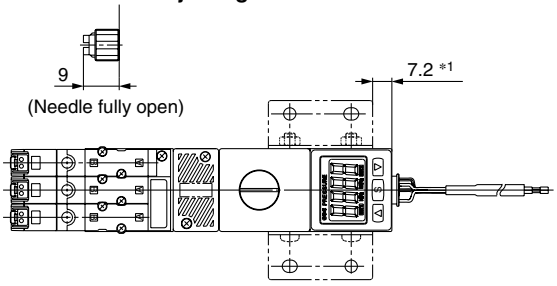


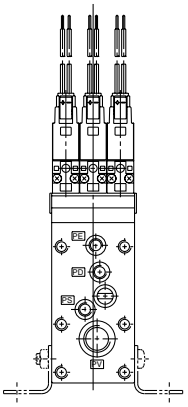
A: Release flow rate adjusting needle with lock nut

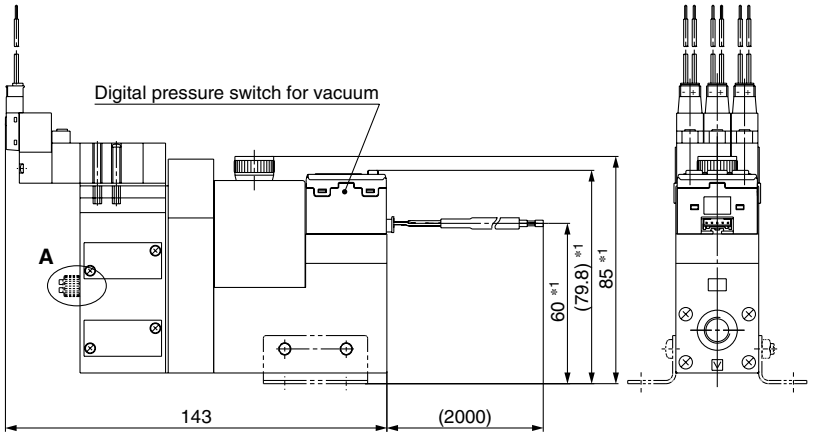
ZR1 10/13/15 1-K1□M□□-D□□□-□

For port exhaust







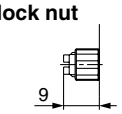


Nozzle dia./ø1.8, ø2.0

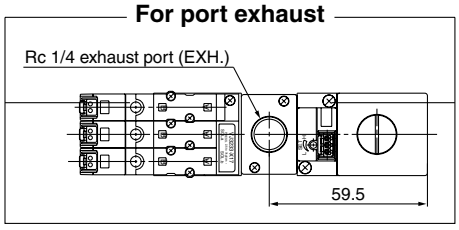
ZR1$^{18}_{20}$□1-K1□M□□-E□□-□

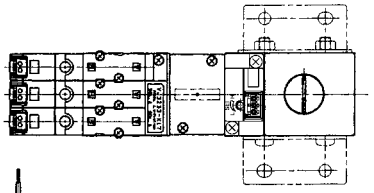
Note) ∗1 Dimensions for mounting bracket A
∗2 Dimensions for mounting spacer A
Bracket A part no. : P3270153#1
(Standard accessory)
Spacer A part no. : P3270156#1

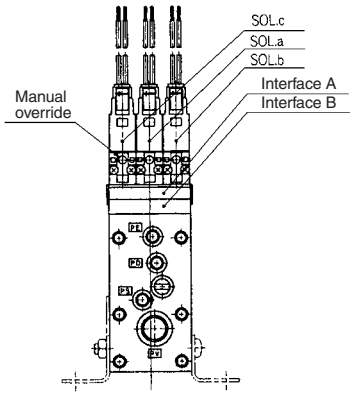
A: Release flow rate adjusting needle with lock nut

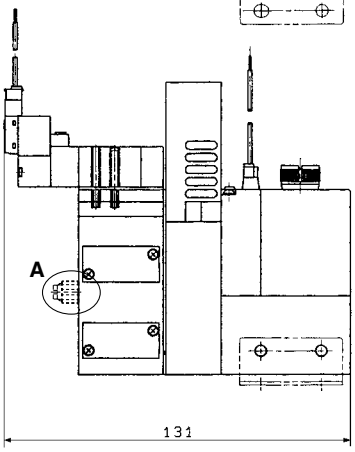


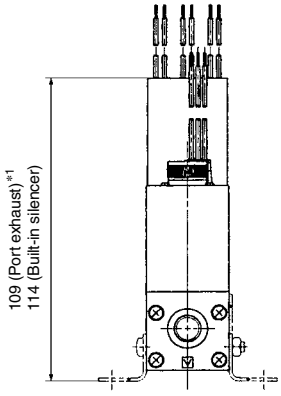
(Needle fully open)





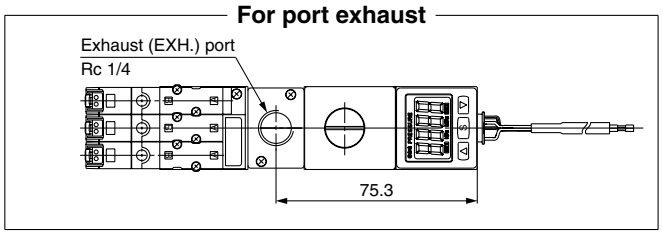


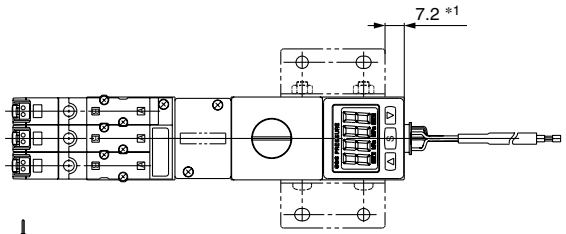


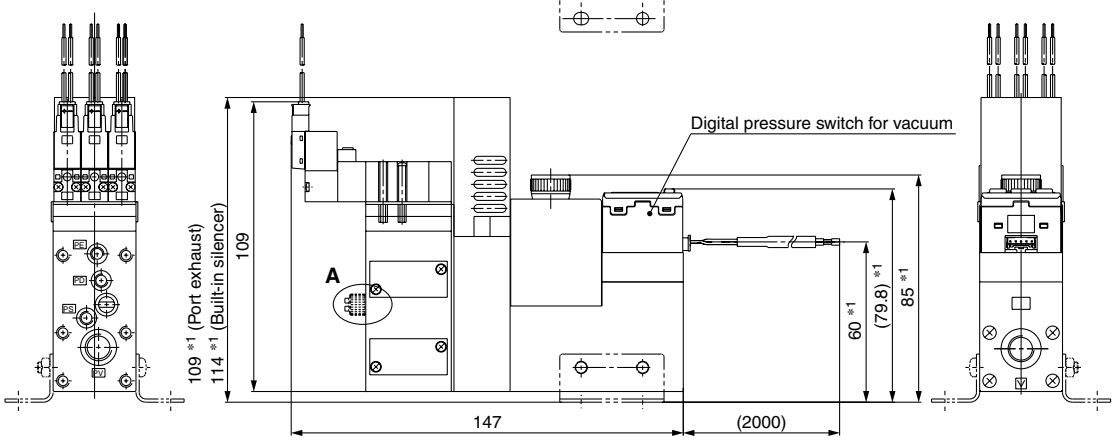


★Dimensions not indicated are identical to the left drawing.

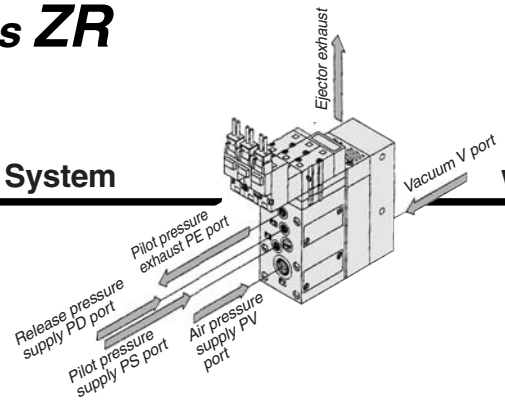
ZR1$^{18}_{20}$1-K1□M□□-D□□□-□



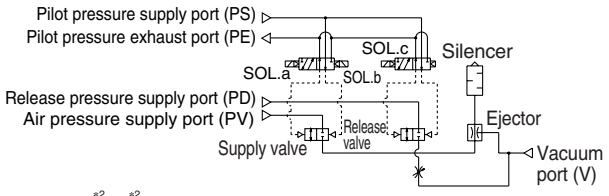




Ejector System with Valve

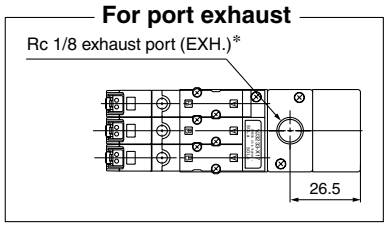


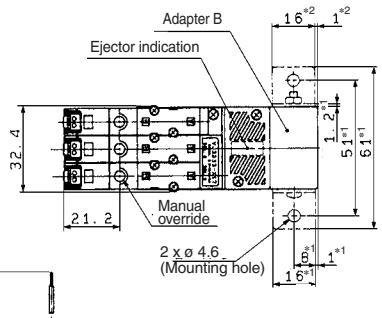
Circuit diagram

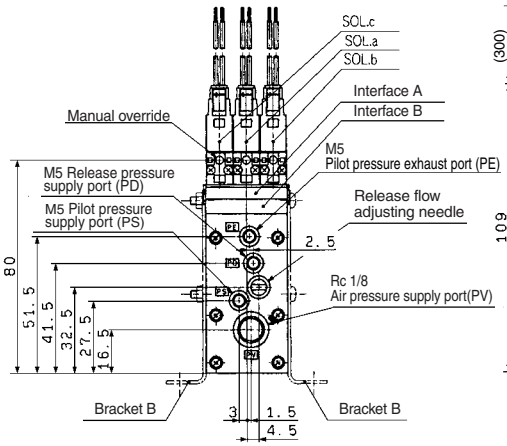


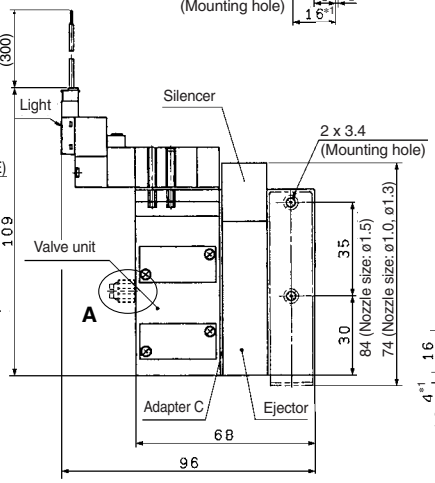
Nozzle dia./ø1.0, ø1.3, ø1.5

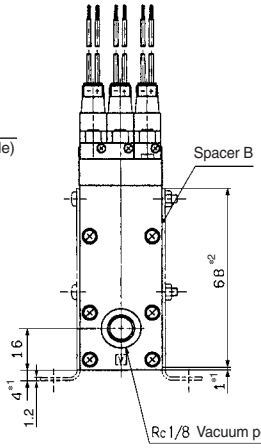
ZR1 $^{10}_{13}_{15}$ □1-K1□M□□-□



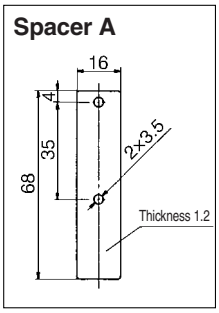








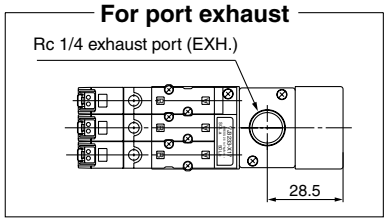
Spacer A



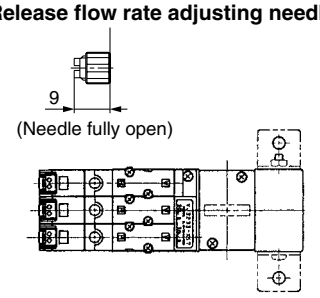
Spacer B is used to leave space for maintenance (for replacement of silencer etc.) on side mounting.

Nozzle dia./ø1.8, ø2.0

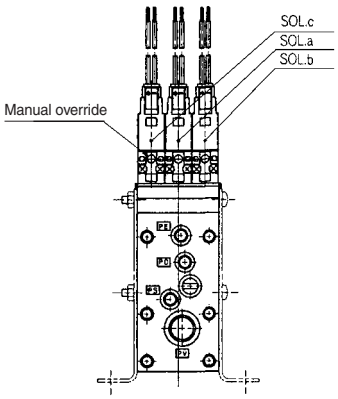
ZR1 $^{18}_{20}$ □1-K1□M□□-□

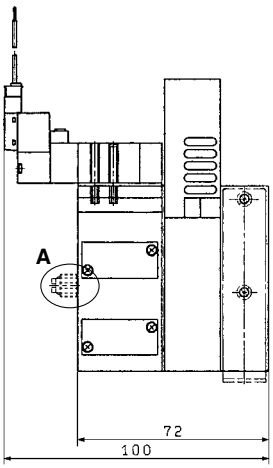


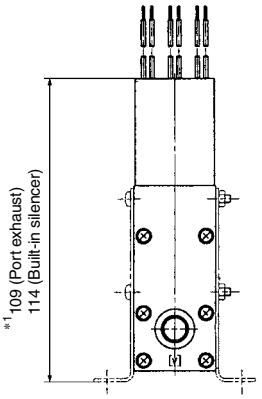
A: Release flow rate adjusting needle with lock nut



Note) ∗1 Dimensions for mounting bracket B
∗2 Dimensions for mounting spacer B
Bracket B part no. : P3270154#1
(Standard accessory)
Spacer B part no. : P3270157#1

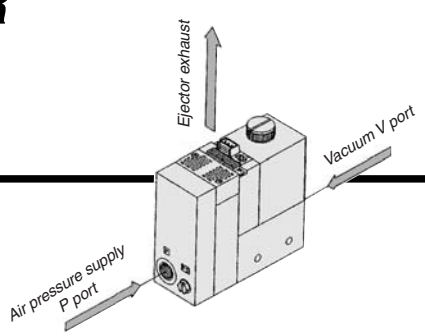




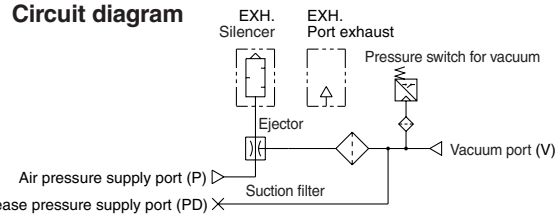


★Dimensions not indicated are identical to the top drawing.

Ejector System without Valve

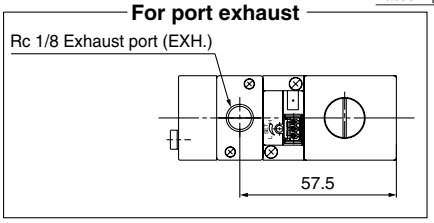


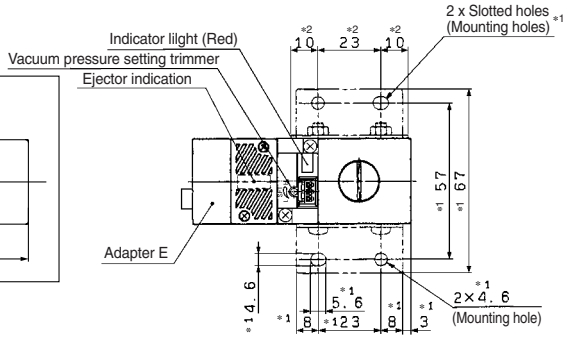
Circuit diagram

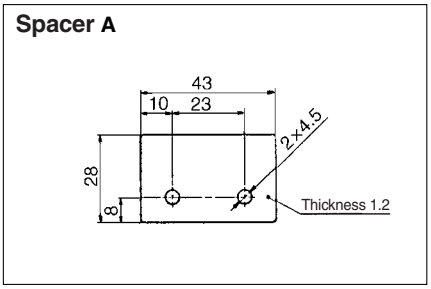


Nozzle dia./ø1.0, ø1.3, ø1.5

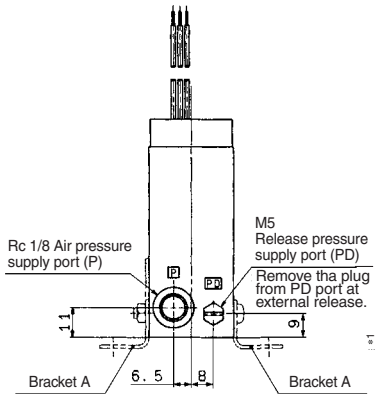
ZR1 10/13/15 □1-E□□

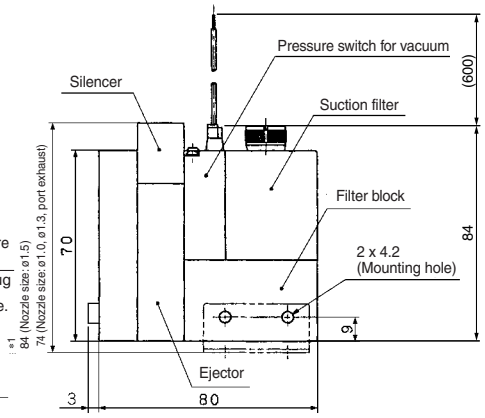


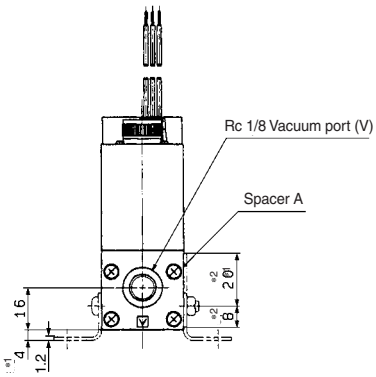




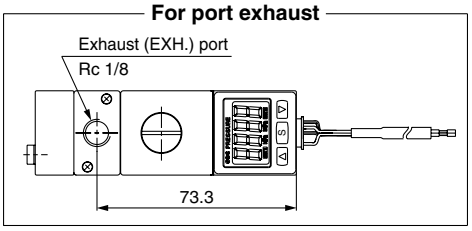
Spacer A is used to leave space for maintenance (for replacement of filter element etc.) on side mounting.

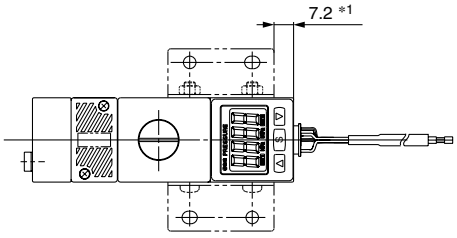


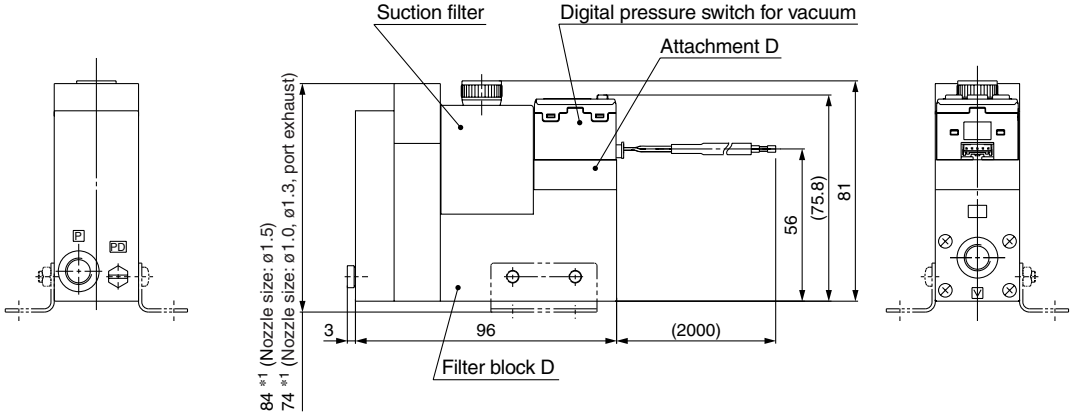




ZR1 10/13/15 -D□□□



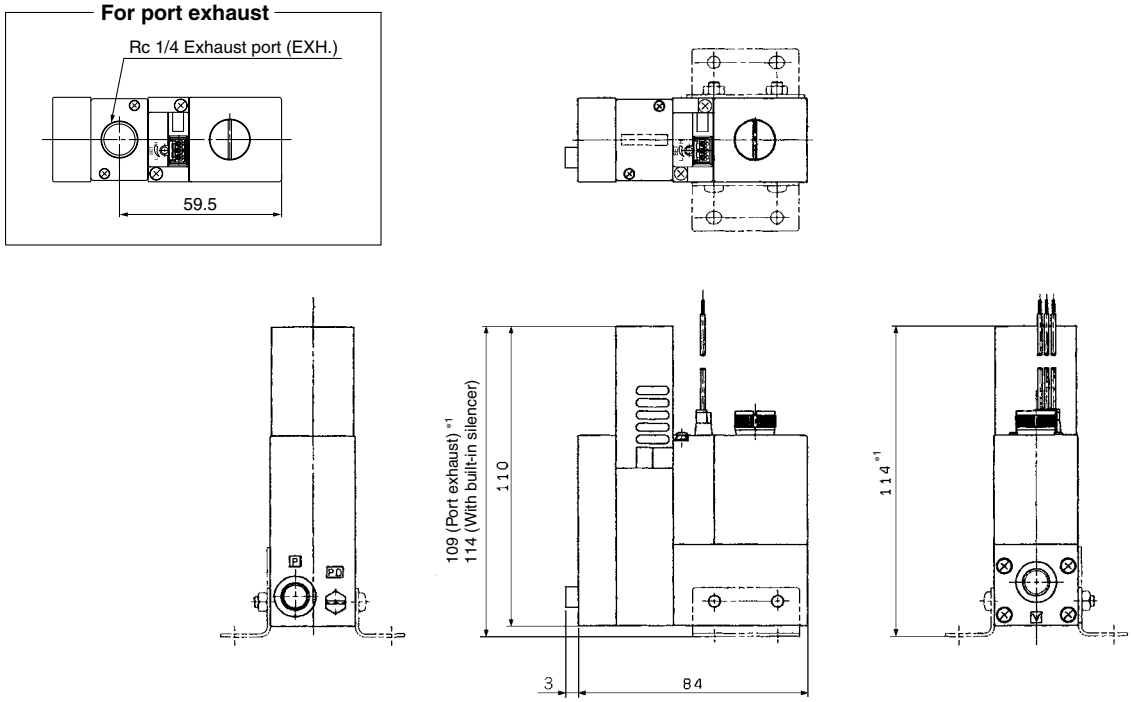




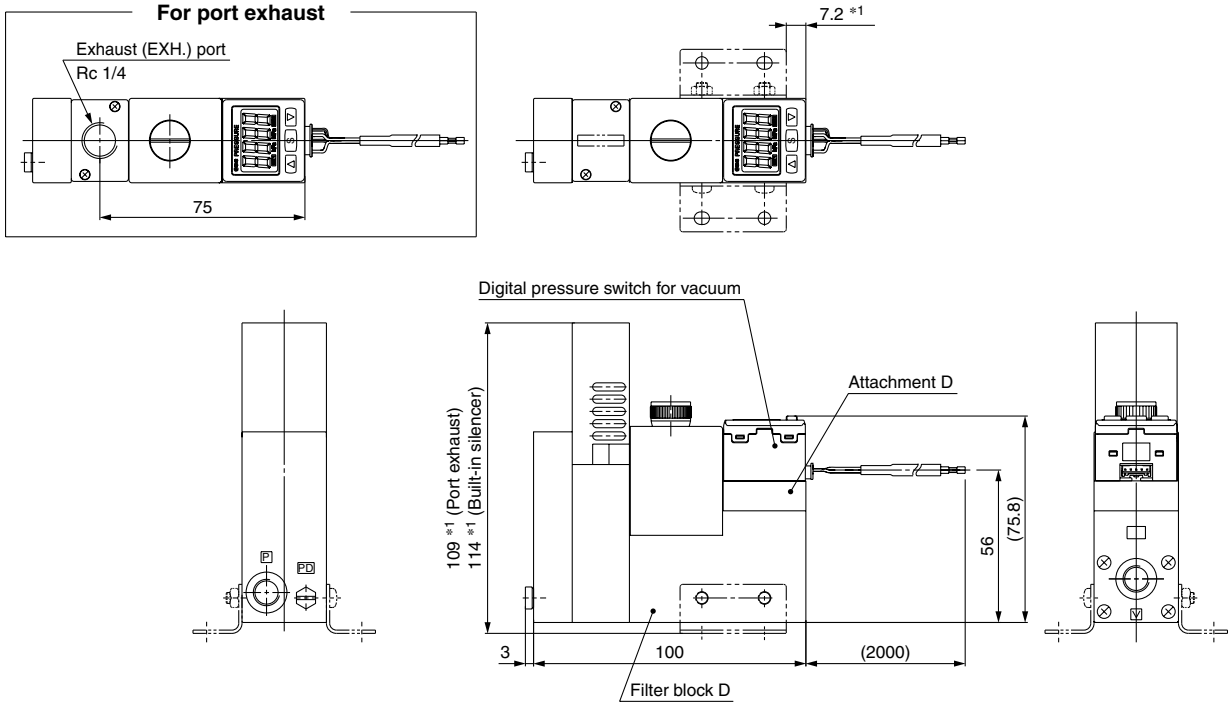
Nozzle dia./ø1.8, ø2.0

ZR1$^{18}_{20}$□1-E□□

Note) ∗ 1 Dimensions for mounting bracket A
∗ 2 Dimensions for mounting spacer A
Bracket A part no.: P3270153#1
(Standard accessory)
Spacer A part no.: P3270156#1



ZR1$^{18}_{20}$-D□□□



★ Dimensions not indicated are identical to the top drawing.

Ejector System/Manifold Specifications

Specifications

Max. number of units	Max. 6 stations

Port	Port size
Common air pressure supply port (PV)	1/8 (Rc, NPTF, G)
Common pilot pressure supply port (PS)	M5
Common release pressure supply port (PD)	M5
Common exhaust port (EXH)	1/2 (Rc, NPTF, G)
Mass	Basic mass for one station is 0.28 kg. Additional mass per one station is 0.12 kg.

(1) When using 3 or more stations with ZR120□□ manifold, utilize PV port as supply port on both sides.
(2) When using 3 or more stations with ZR120□ 3 manifold, utilize EXH port as exhaust port on both sides.

Manifold Air Supply

Supply port location \ Manifold / Port	Left			Right		
	PV	PS	PD	PV	PS	PD
L (Left side)	○	○	○	●	●	●
R (Right side)	●	●	●	○	○	○
B (Both sides)	○	○	○	○	○	○

Air supply to ○ port
BLANK plug attached to ● port
Note) BLANK plug is attached on all ports of valve unit.

Individual Spacer

Part no.	Port	Function
ZR1-R1	PV	Possible to set the air supply pressure individually
	PS	Possible to set the pilot valve air supply pressure individually
	PD	Possible to set the release valve supply pressure individually
	PE	Possible to set the pilot valve exhaust individually

Individual spacer is used when the connecting port of each unit is not common for the manifold connecting port. Mixed specifications of common and individual unit connecting ports for each unit is possible on manifolds with this individual spacer.

How to Order Manifold

<Manifold base>

ZZR1 [06] – [ ] [R]

Stations

01	1
⋮	⋮
06	6

Port location

R	Right side
L	Left side
B	Both sides

∗ Viewed from the front side of valve unit, confirm the port location on the right and/or left side.

Thread type

Nil	Rc
F	G Note)
T	NPTF

Note) The thread ridge shape is compatible with the G thread standard (JIS B 0203), but other shapes are not conforming to ISO16030 and ISO1179.

Example 1)
ZZR106-R ····· 1 pc. (Manifold base only)
∗ ZR120S1-K15MZ-EC ···5 pcs. (Unit)
∗ ZR1-BM1 ····· 1 pc. (Blank plate)
∗ ZR1-R1-3 ····· 1 pc. (Individual spacer)
With reference from valve side, the third station from right side

<Function plate>

ZR1 – RV [1] – [1]

Piping specifications

Symbol	Symbol	PV port	PS port	PD port
1	PV↔PS↔PD	Common		
2	PV↔PS·PD	Common		Individual

Arrangement (Right valve station which is looked from valve side is first station.)

1	1 station only
⋮	⋮
6	6 stations only
A	All stations

∗ When the spacers are attached to the specified locations, specify all spacers.

Example 2) Attached to the first and third stations
∗ZR1-RV1-1
∗ZR1-RV1-3
∗ZR1-R1-A··3
Fill the number

<Individual spacer>

ZR1 – R1 – [1]
⋮
R16

Refer to "About individual spacer."

Arrangement (Right valve station which is looked from valve side is first station.)

1	1 station only
⋮	⋮
6	6 stations only
A	All stations

∗ When the spacers are attached to the specified locations, specify all spacers.
Example) Attached to the first and third stations
∗ZR1-R1-1
∗ZR1-R1-3

<Blanking plate>

ZR1 – BM1

Refer to Example 1).

⚠ Caution when ordering manifold

The asterisk denotes the symbol for assembly. Prefix it to the ejector part numbers to be mounted.
When it is not added, the manifold base and ejector are shipped separately.

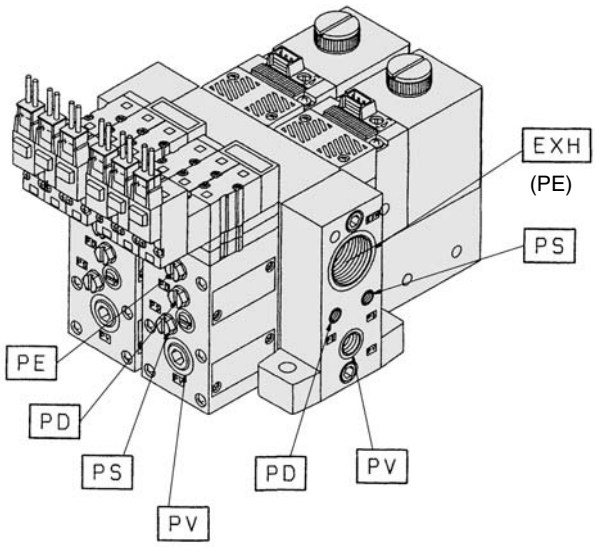
About individual spacers

• In the right table, ports with the symbol ↕ mean that they are manifold supply, while others are individual supply from the valve unit.
• Symbols in the right table are printed on the surface of individual spacers.

Part no.	Symbol	Part no.	Symbol
ZR1-R1	R1	**ZR1-R9**	R9 ↕PV
-R2	R2 ↕PE	**-R10**	R10 ↕PV ↕PE
-R3	R3 ↕PD	**-R11**	R11 ↕PV ↕PD
-R4	R4 ↕PD ↕PE	**-R12**	R12 ↕PV ↕PD ↕PE
-R5	R5 ↕PS	**-R13**	R13 ↕PV ↕PS
-R6	R6 ↕PS ↕PE	**-R14**	R14 ↕PV ↕PS ↕PE
-R7	R7 ↕PS ↕PD	**-R15**	R15 ↕PV ↕PS ↕PD
-R8	R8 ↕PS ↕PD ↕PE	**-R16**	R16 ↕PV ↕PS ↕PD ↕PE

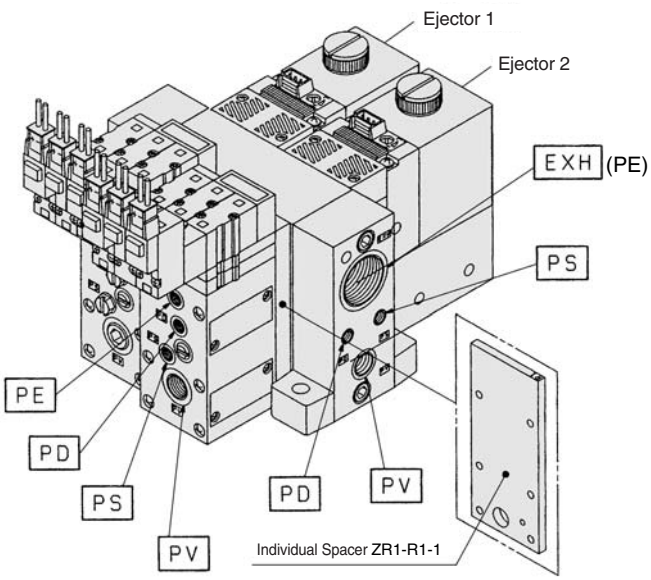
Manifold/System Circuit Example

When not using individual spacer



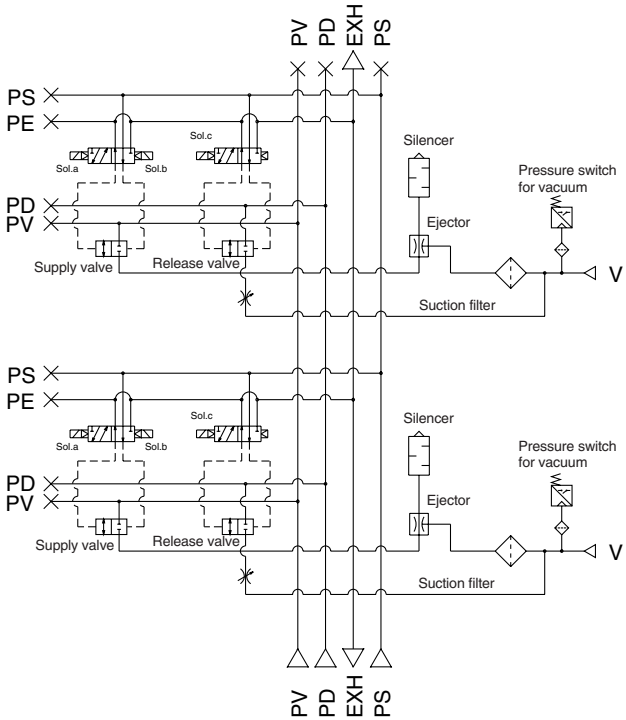
PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH: Common exhaust port
V: Vacuum Port

When using individual spacer

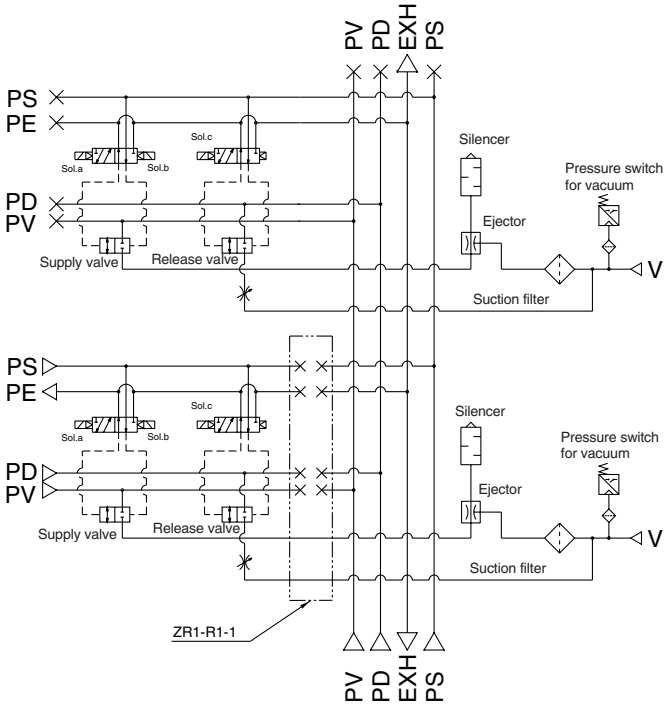


PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH: Common exhaust port
V: Vacuum Port

<System circuit example>

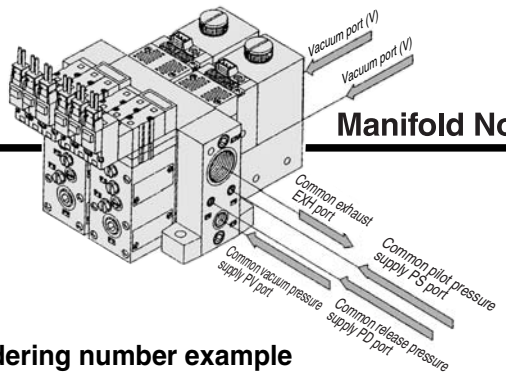


<System circuit example>



Ejector System

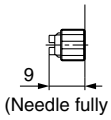
Manifold Nozzle Dia./ø1.0, ø1.3, ø1.5

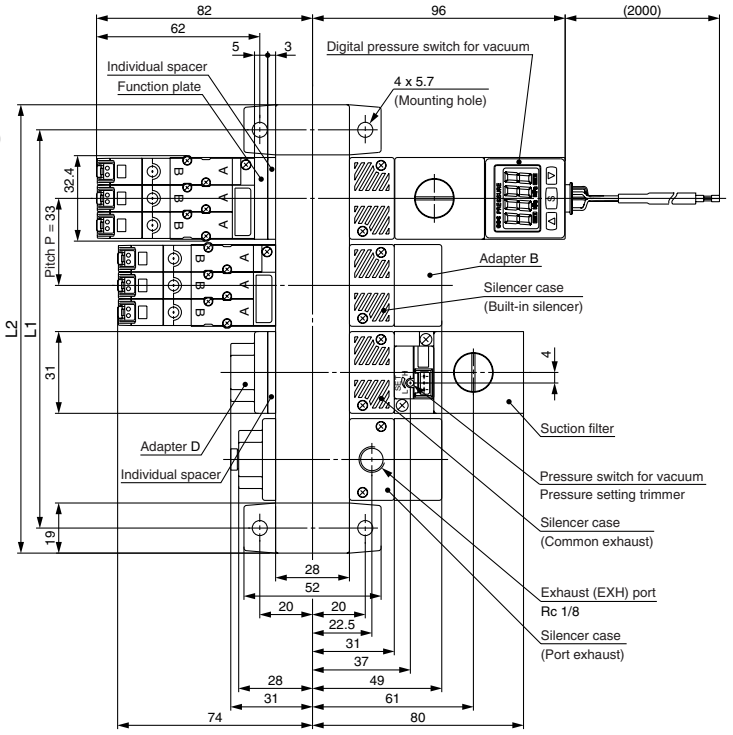


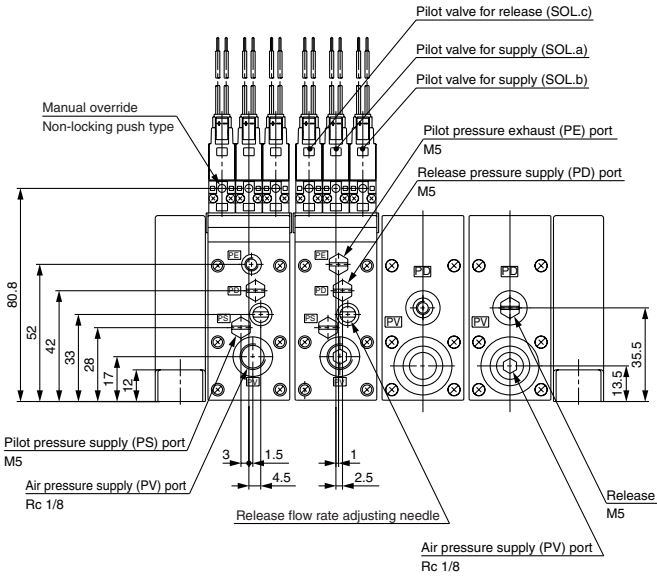
4 stations manifold: Ordering number example

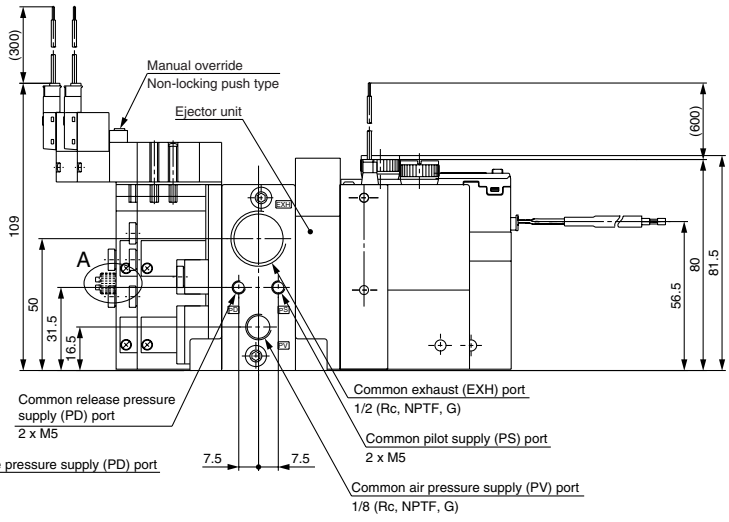
ZZR104-□□ ·····1pc. (Manifold base)
* **ZR1□□2** ·····1pc. (Port exhaust type)
* **ZR1□□1-EC** ·····1pc. (Single unit)
* **ZR1□□1-K1□M□□** ·····1 pc. (Single unit)
* **ZR1□□1-K1□M□-D□□□** ···1pc. (Single unit)
* **ZR1-RV1-4** ·····1pc. (Function plate)
* **ZR1-R1-4** ·····1pc. (Individual spacer)

A: Release flow rate adjusting needle with lock nut





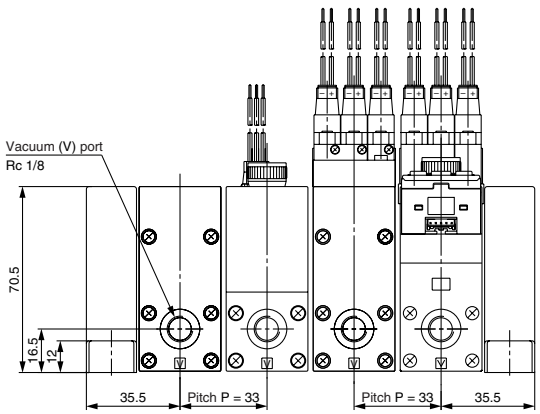




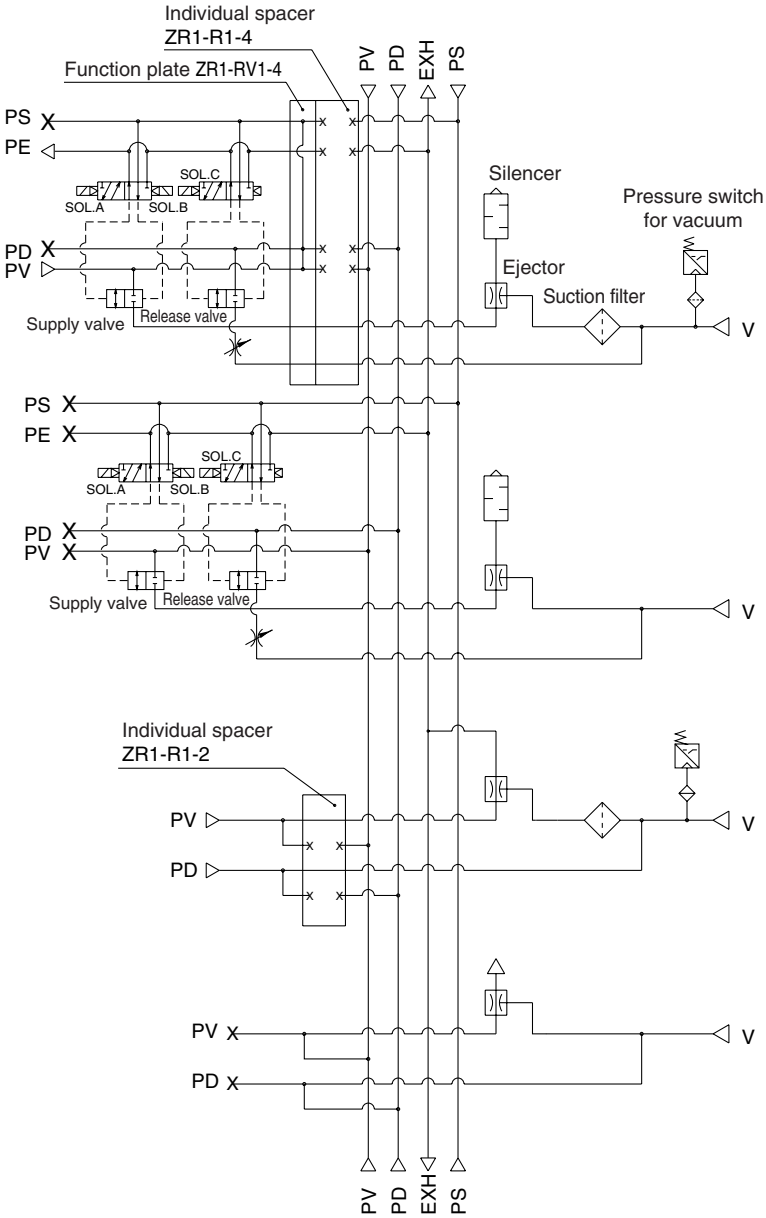
* 1 The common exhaust port (EXH.) is also used as the pilot pressure exhaust (PE) port of the pilot valve. Use while the port is open to the atmosphere.

(mm)

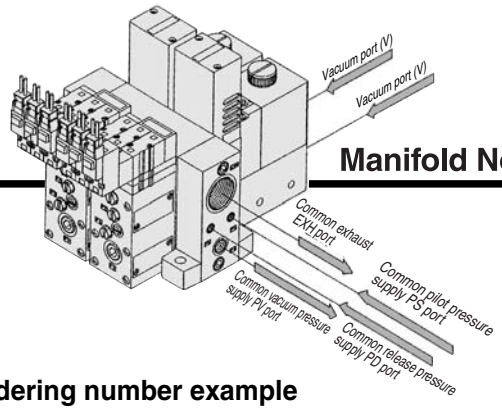
Symbol \ Stations	1	2	3	4	5	6
L1	52	85	118	151	184	217
L2	71	104	137	170	203	236



Circuit diagram



PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH: Exhaust port
V: Vacuum Port

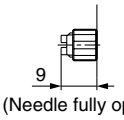


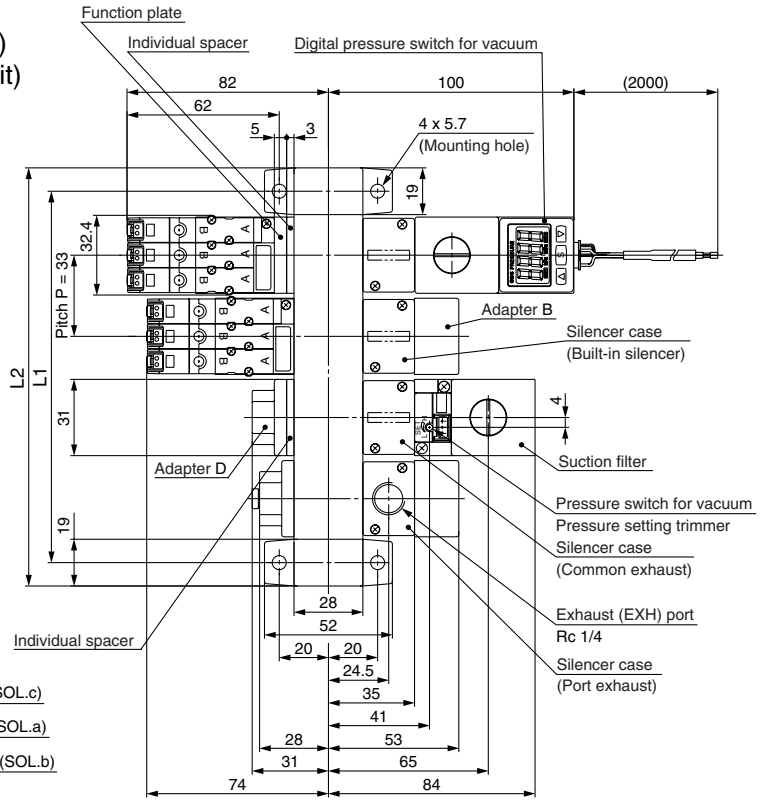
Ejector System — Manifold Nozzle Dia./ø1.8, ø2.0

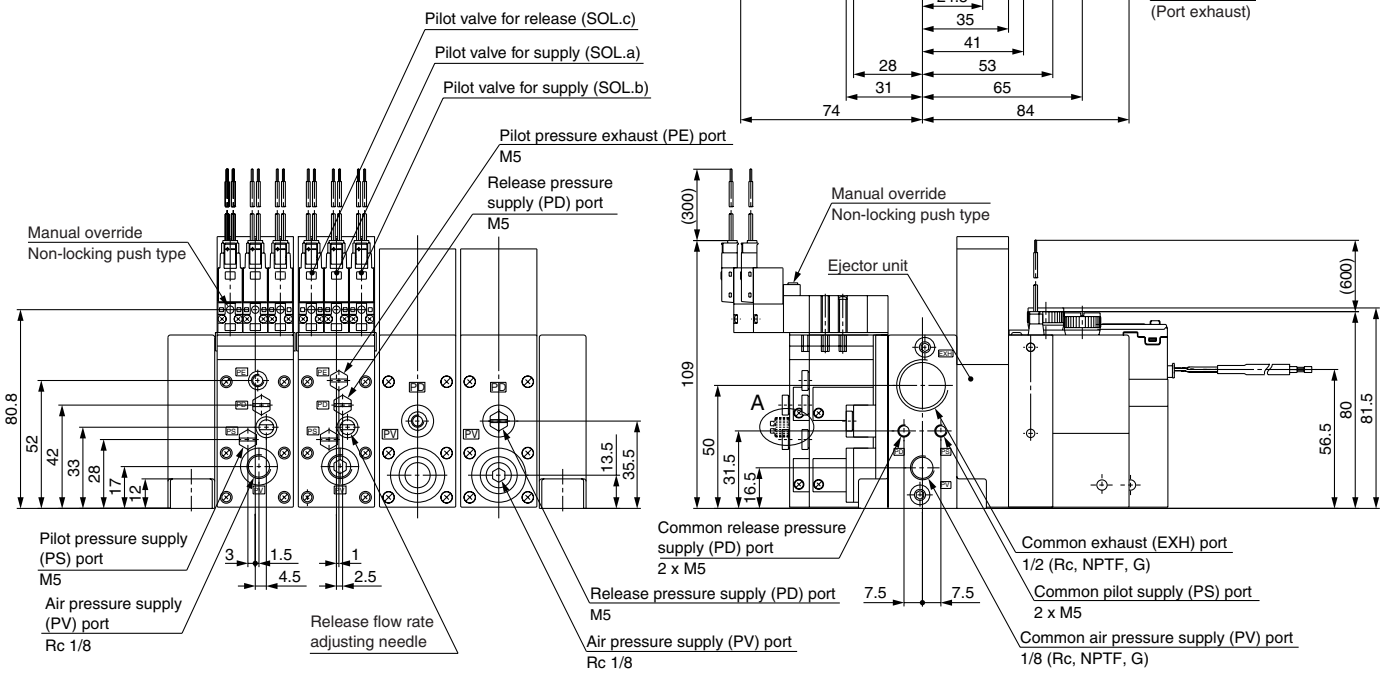
4 stations manifold: Ordering number example

ZZR104-□□ ·····1pc. (Manifold base)
* **ZR1□□2** ·····1pc. (Port exhaust type)
* **ZR1□□1-EC** ·····1pc. (Single unit)
* **ZR1□□1-K1□M□□** ·····1 pc. (Single unit)
* **ZR1□□1-K1□M□-D□□□** ···1pc. (Single unit)
* **ZR1-RV1-4** ·····1pc. (Function plate)
* **ZR1-R1-4** ·····1pc. (Individual spacer)

A: Release flow rate adjusting needle with lock nut



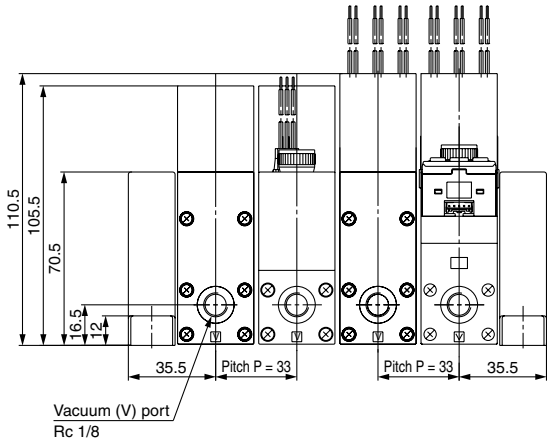




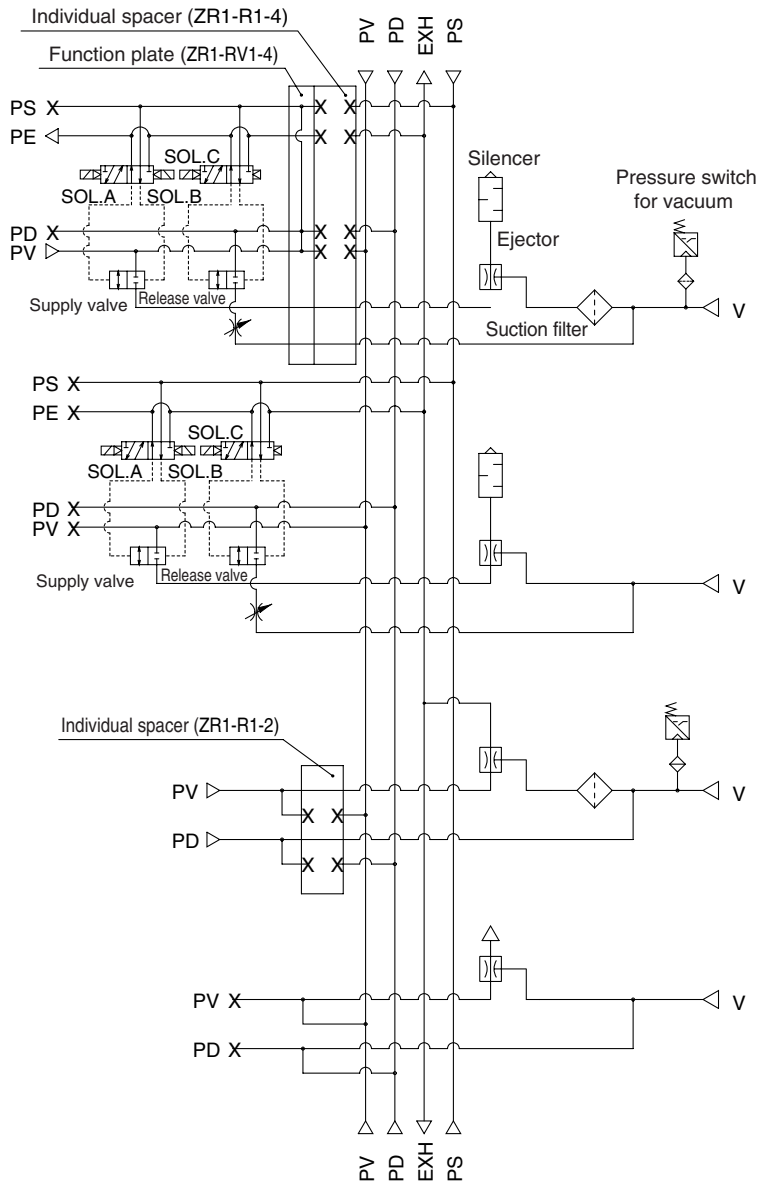
* 1 The common exhaust port (EXH.) is also used as the pilot pressure exhaust (PE) port of the pilot valve. Use while the port is open to the atmosphere.

(mm)

Symbol \ Stations	1	2	3	4	5	6
L1	52	85	118	151	184	217
L2	71	104	137	170	203	236



Circuit diagram



PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH: Common exhaust port
V: Vacuum Port

Large Size Vacuum Module: Vacuum Pump System

Series ZR

[Option]

How to Order

Note for model selection

Take function plates into consideration. (Refer to page 971.)

Components

Valve unit – Pressure switch for vacuum – Suction filter

ZR100 – K1 [ ] 5 M Z [ ] – [ ] [ ] [ ] [ ] – [ ] – [ ]

Combination of supply switch valve and release valve (Refer to "Table (1)".) / Pilot valve / Solenoid valve rated voltage / Electrical entry / Light/Surge voltage suppressor / Manual override / Combination of switch/filter / Output specifications / Unit specifications / Lead wire specifications / Release flow rate adjusting needle

CE compliant

Nil	—
Q	CE marked

Release flow rate adjusting needle

Nil	Without lock nut
L	With lock nut

Combination of vacuum valve and release valve

Refer to "Table (1)" in page 969 for details.

Lead wire specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Refer to "Table (4)" on page 969 for part no. of lead wire with connector.

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	With connector/Without lead wire

Refer to "Table (3)" on page 969 for part no. of lead wire with connector.

Filter specifications (F)

Nil	No setting

Solenoid valve rated voltage

Nil	Air operated
5	24 VDC
6	12 VDC
V	6 VDC
S	5 VDC
R	3 VDC
D1 Note)	100 VAC (50/60Hz)
D2 Note)	110 VAC (50/60Hz)

Note) CE marked products are not available for "D1" and "D2".

⚠Caution

When using AC, the DC solenoids are operated via a rectifier. Therefore, make sure to combine the connector assembly equipped with a rectifier with the exclusive solenoids. Using other combinations could lead to burned coils or other malfunctions.

Pilot valve

Nil	DC: 1 W (With indicator light: 1.05 W)
	AC
Y*	DC: 0.45 W (With indicator light: 0.5 W)

* Only 24 VDC and 12 VDC are applicable to 0.45 W.

Electrical entry

Nil	Air operated	
For 24, 12, 6, 5, 3 VDC		
L	Plug connector type	Lead wire length 0.3 m
LN		Without lead wire (Applicable to only DC)
LO		Without connector
M		Lead wire length 0.3 m
MN		Without lead wire (Applicable to only DC)
MO		Without connector
G	Grommet type	Lead wire length 0.3 m (Applicable to only DC)
H		Lead wire length 0.6 m (Applicable to only DC)
100, 110 VAC (With rectifier)		
L	Plug connector type	Lead wire length 0.3 m
M		Lead wire length 0.3 m

• Refer to "Table (2)" on page 969 for part no. of lead wire with connector.

Unit specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).

Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

Light/Surge voltage suppressor

Nil	None
Z	With light/surge voltage suppressor
S	With surge voltage suppressor

* DC voltage: Be much careful about polarity, because it is incorrect at DC (surge voltage suppressor), diode or switching element may be damaged.
AC voltage: S is not available for AC.

Manual override

Nil	Non-locking push type
B	Locking slotted type

Output specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

N	NPN open collector 1 output
P	PNP open collector 1 output
A	NPN open collector 2 outputs
B	PNP open collector 2 outputs
C	NPN open collector 1 output + Analog voltage output
D	NPN open collector 1 output + Analog current output
E	PNP open collector 1 output + Analog voltage output
F	PNP open collector 1 output + Analog current output

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

Combination of switch/filter

Nil	None
D	Digital pressure switch for vacuum (ZSE30A) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

Table (1) Valve Unit/Combination of Vacuum Switch Valve and Release Valve

Valve unit function			Valve unit components	
Operation stop	Vacuum adsorption	Vacuum release	Supply valve	Release valve
◎	◎	○	Double SOL. (VJ3233-X17)	N.C. (VJ3133)
○	○	○	N.C. (VJ3133)	N.C. (VJ3133)
○	○	○	Air operated (VJA3130)	Air operated (VJA3130)
×	○	○	N.C. (VJ3133)	
×	○	○	Air operated (VJA3130)	
×	○	○	N.O. (VJ3133)	
×	◎	◎	Double SOL. (VJ3233-X18)	
◎: Possible ○: Possible with limitations (without self-holding function) ×: Not possible			—	

Symbol	Supply valve				Release valve			
	Solenoid valve			Air operated	Solenoid valve			Air operated
	Double SOL. (VJ3233-X17)	Double SOL. (VJ3233-X18)	N.C (VJ3133)	(VJA3130)	Double SOL. (VJ3233-X17)	Double SOL. (VJ3233-X18)	N.C (VJ3133)	(VJA3130)
K1	●	—	—	—	—	—	●	—
K2	—	—	●	—	—	—	●	—
K3	—	—	—	●	—	—	—	●
C1	—	—	●	—	—	—	(Common with supply valve)	—
C2	—	—	—	●	—	—	—	(Common with supply valve)
C3	—	—	●	—	—	—	(Common with supply valve)	—
C4	—	●	—	—	—	(Common with supply valve)	—	—
Nil	Without valve module							

Table (2) How to Order Valve Plug Connector Assembly

DC **VJ10 − 20 − 4A −** □

100 VAC (with rectifier) **VJ10 − 36 − 1A −** □

110 VAC (with rectifier) **VJ10 − 36 − 3A −** □

Lead wire length

Nil	300 mm (Standard)
6	600 mm
10	1000 mm
15	1500 mm
20	2000 mm
25	2500 mm
30	3000 mm

How to order

When requiring a vacuum unit equipped with valves with lead wires of 600 mm or more, specify the vacuum module valves without the standard connectors and order the required connector ass'ys separately.

Example) ZR100-K15M□Z-EC (-Q) ····· 1 pc.
＊ VJ10-20-4A-6 ····· 3 pcs.

Table (3) Pressure Switch for Vacuum/ Lead Wire with Connector

ZS − 10 − 5A − □

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

How to order

When requiring a vacuum switch with a lead wire of 5 m, indicate the part numbers of the vacuum unit switch without a lead wire with connector and the 5 m lead wire connector separately.

Example) ZR100-□□□□□-□CN (-Q) ····· 1 pc.
＊ ZS-10-5A-50 ····· 1 pc.

Table (4) Digital Pressure Switch for Vacuum/ Lead Wire with Connector

ZS − 38 − **3** **L**

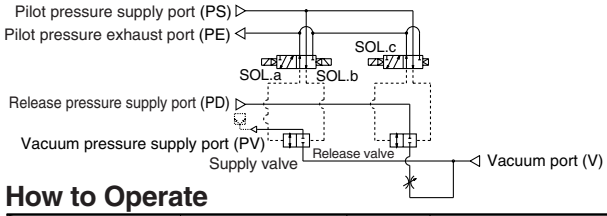
Lead wire core

3	3 cores, 1 output, 2 m (Output specifications: N, P)
4	4 cores, 2 outputs, 2 m (Output specifications: A, B, C, D, E, F)

Vacuum Pump System/Combination of supply valve and release valve

Combination Symbol : K1

Feature : Double solenoid vacuum valve allows for self-holding.

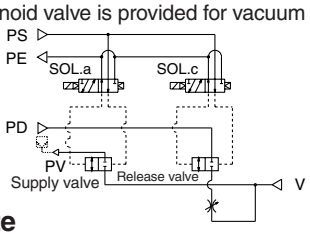


How to Operate

Pilot valve operation / Operation	Supply valve		Release valve	Note
	SOL.a	SOL.b	SOL.c	
1. Adsorption	ON	OFF	OFF	When power supply is cut off while the supply valve is ON, the operational state is held.
2. Vacuum release	OFF	ON	ON	
3. Operation stop	OFF	ON	OFF	

Combination Symbol : K2

Feature: Single solenoid valve is provided for vacuum valve.

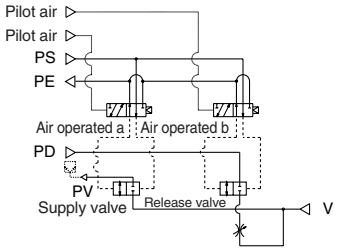


How to Operate

Pilot valve operation / Operation	Supply valve	Release valve	Note
	SOL.a	SOL.c	
1. Adsorption	ON	OFF	When power supply is stopped, all operations will be stopped.
2. Vacuum release	OFF	ON	
3. Operation stop	OFF	OFF	

Combination Symbol : K3

Feature: Operation can be controlled by an external pilot valve.



How to Operate

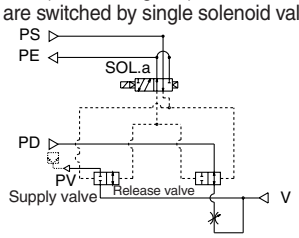
Pilot valve operation / Operation	Supply valve	Release valve	Note
	Air operated a	Air operated b	
1. Adsorption	ON	OFF	The product is used under the environment in which solenoid valves cannot be used or when the centralized control is applied using external pilot air.
2. Vacuum release	OFF	ON	
3. Operation stop	OFF	OFF	

⚠ Caution

When pipe connection is made to two port connections (PV port, PD port) only, use a function plate (ZR1-RV3). Refer to page 971 for further information.

Combination Symbol : C1

Feature: Adsorption of workpieces (when energized) and release of vacuum (when de-energized) are switched by single solenoid valve.

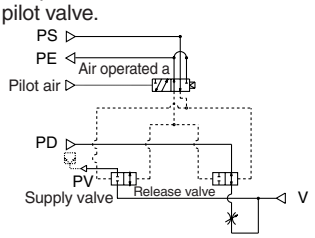


How to Operate

Pilot valve operation / Operation	Supply valve/Release valve	Note
	SOL.a	
1. Adsorption	ON	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	OFF	

Combination Symbol : C2

Feature: Adsorption of workpieces and release of vacuum are switched by an external pilot valve.

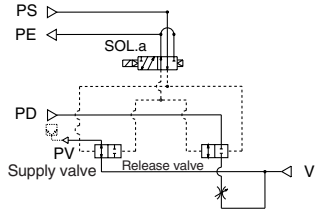


How to Operate

Pilot valve operation / Operation	Supply valve/Release valve	Note
	Air operated a	
1. Adsorption	ON	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	OFF	

Combination Symbol : C3

Feature: Adsorption of workpieces (when de-energized) and release of vacuum (when energized) are switched by the single solenoid

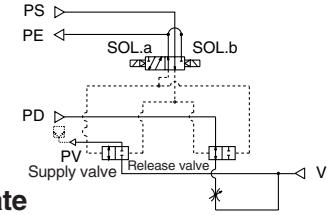


How to Operate

Pilot valve operation / Operation	Supply valve/Release valve	Note
	SOL.a	
1. Adsorption	OFF	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	ON	

Combination Symbol : C4

Feature: Adsorption of workpieces and release of vacuum are switched by double solenoid valve.



How to Operate

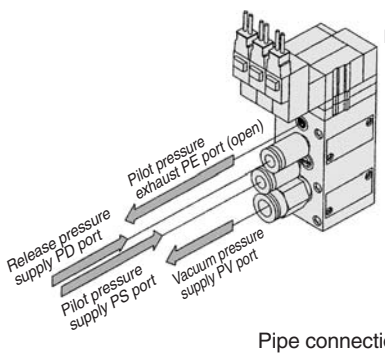
Pilot valve operation / Operation	Supply valve/Release valve		Note
	SOL.a	SOL.b	
1. Adsorption	ON	OFF	When power supply is stopped vacuum valve/vacuum release valve will hold the operation.
2. Vacuum release	OFF	ON	

Function Plate : ZR1-RV3

A function plate is used when each connecting port for the valve unit is common. If a function plate is not used (standard), make individual pipe connections to PV, PS, and PD ports respectively.

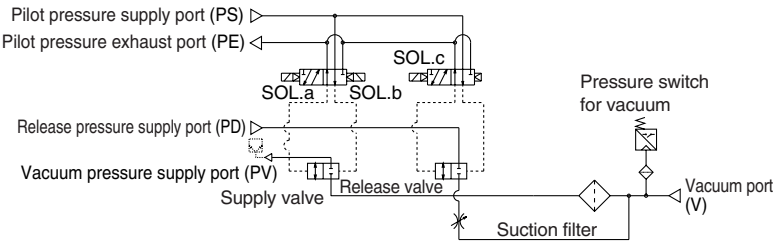
Without Function Plate (Standard)

Applicable system: Ejector system
External vacuum supply system



Pipe connection

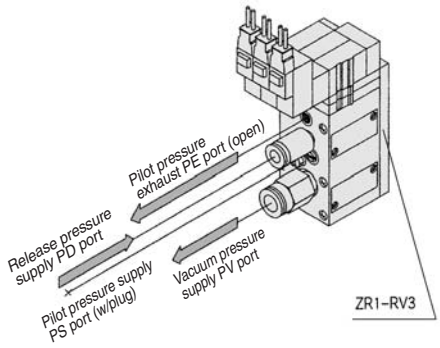
Example of circuit diagram



With Function Plate/Applicable to Vacuum Pump System Only

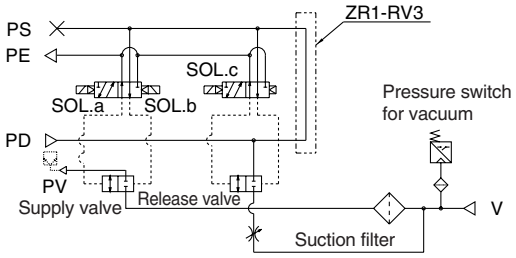
When ZR1-RV3 (PV/PS⇔PD) is Selected

Since compressed air is necessary to operate pilot valve in vacuum pump system, supply air to PD port (or PS port).



Pipe connection

Example of circuit diagram



How to Order Function Plate Unit (For Pump System)

ZR1 − RV 3

Piping specifications

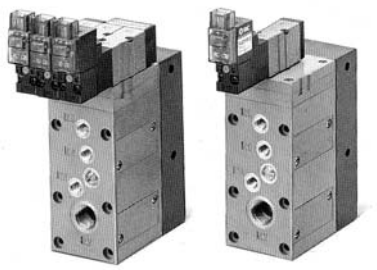
Symbol	Symbol	PV port	PS/PD port
3	PV/PS ←→ PD	Individual	Common

How to order
Indicate the model numbers of the vacuum module and the function plate.
Example) ZR100-K15MZ-E ····· 1
∗ ZR1-RV3 ····· 1

⚠Caution

Length of assembling screw varies when adding function plate.
Order from the mounting thread parts list for unit combination on page 983.
Order a plug (M-5P) separately in order to plug the PD and PS ports that are no longer used due to the addition of function plate.

Valve Unit : ZR1-V



Specifications

Valve unit part no.	ZR1-V□□□□□	
Components	Supply valve	Release valve
Operating method	Pilot operated	Pilot operated
Combination of supply valve and release valve	Refer to the combination of supply valve and release valve below.	
PV port supply pressure	–0.1 to 0.6 MPa	
PD port supply pressure	0.05 to 0.6 MPa	
PS port supply pressure	0.25 to 0.6 MPa	
Main valve effective area (mm²)	8.2	0.96
Main valve effective area (Cv)	0.45	0.053
Maximum operating frequency	5 Hz	
Operating temperature range	5 to 50°C	

Standard accessory - Bracket B

Solenoid Valve/Specifications

Solenoid	VJ3133-□□□□, VJ3233-□□□□-X17, VJ3233-□□□□-X18
Rated voltage	24, 12, 6, 5, 3 VDC, 100*, 110* VAC (50/60 Hz)
Electrical entry	100, 110 VAC-L/M plug connector (With rectifier)
	3, 5, 6, 12, 24 VDC-L/M plug connector, Grommet
Light/Surge voltage suppressor	Available, Not available (at grommet)
Manual operation	Non-locking push type, Locking slotted type

* Applicable to plug connector; connector assembly with rectifier is attached.

Combination of Supply Valve and Release Valve

Combination symbol	Vacuum switch valve	Release valve	Mass (kg)
K1	Double SOL. (VJ3233-X17)	N.C. (VJ3133)	0.245
K2	N.C. (VJ3133)	N.C. (VJ3133)	0.213
K3	Air operated VJA3130	Air operated VJA3130	0.194
C1	N.C. (VJ3133)		0.187
C2	Air operated VJA3130		0.174
C3	N.C. (VJ3133)		0.184
C4	Double SOL. (VJ3233-X18)		0.214

* Weight includes Bracket B. (Solenoid valve: 24 VDC, M plug connector type)

How to Order

Refer to page 968 for further part no. information.

ZR1 – V K1 □ 5 M Z □ – L

- K1: Combination of vacuum valve and release valve
- □: Pilot valve
- 5: Solenoid valve rated voltage
- M: Electrical entry
- Z: With light/surge voltage suppressor
- □: Manual override
- L: Release flow rate adjusting needle

Vacuum Pressure Switch Unit/Digital Pressure Switch for Vacuum : ZSE30A-00-□-□□□-X505

Specifications

Rated pressure range		0.0 to –101.0 kPa
Set pressure range		10.0 to –105.0 kPa
Withstand pressure		500 kPa
Applicable fluid		Air, Non-corrosive gas, Non-flammable gas
Power supply voltage		12 to 24 VDC ±10% (with power supply polarity protection)
Current consumption		40 mA (at no load)
Switch output		NPN or PNP open collector 1 output NPN or PNP open collector 2 outputs (selectable)
Hysteresis	**Hysteresis mode**	Variable (0 to variable)
	Window comparator mode	
Display		4-digit, 7-segment, 2-color LCD (Red/Green) Sampling cycle: 5 times/sec.
Display accuracy		±2% F.S. ±1 digit (Ambient temperature of 25°C)
Environment resistance	**Enclosure**	IP40
	Operating temperature range	Operating: 0 to 50°C, Stored: –10 to 60°C (No freezing or condensation)
	Operating humidity range	Operating/Stored: 35 to 85% RH (No condensation)
	Withstand voltage	1000 VAC for 1 minute between live parts and case
Temperature characteristics		±2% F.S. (Based on 25°C)

Note 1) When analog voltage output is selected, analog current output cannot be used together.
Note 2) When analog current output is selected, analog voltage output cannot be used together.

Refer to page 952 for further specifications.

Vacuum Pressure Switch : ZSE2-0R-□□

Specifications

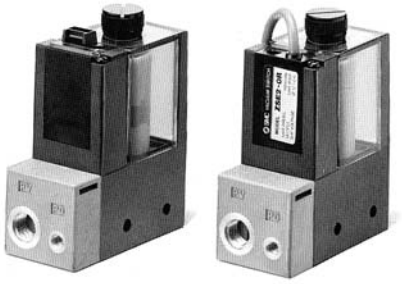
Pressure switch for vacuum part no.	ZSE2-0R-15□	ZSE2-0R-55□
Fluid	Air	
Setting pressure range	0 to –101 kPa	
Hysteresis	3% F.S. or less	
Temperature characteristics (25°C standard)	± 3% F.S. or less	
Operating voltage	12 to 24 VDC (Ripple ±10% or less)	
Output	NPN Open collector 30 V, 80 mA	PNP Open collector 80 mA
Indicator light	Lights up when ON	
Current consumption	17 mA or less (when 24 VDC is ON)	
Proof pressure (Max. operating pressure)	0.5 MPa *	
Operating temperature range	5 to 50°C	

* When using the ejector system, instantaneous pressure up to 0.5 MPa will not damage the switch.

Note) Operation outside of the maximum operating pressure and operating temperature range may cause a serious accident or damage.

Refer to page 949 for further specifications.

Pressure Switch for Vacuum/Suction Filter Unit : ZR1-F□□□□



Specifications

Unit no.		ZR1-F□□□□
Suction filter	**Operating pressure range**	Vacuum to 0.5 MPa
	Operating temperature range	5 to 50°C
	Filtration efficiency	30 μm
Filter media		PVF
Pressure switch for vacuum		Refer to pages 949 and 952 regarding pressure switch for vacuum.
Standard option		Bracket A

Note) Operation outside of the operating pressure and operating temperature range may cause a serious accident or damage.

Refer to page 953 for further specifications.

Filter case

⚠ Caution

① The case is made of polycarbonate. Therefore, do not use it with or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, watersoluble cutting oil (alkalinic), etc.

② Do not expose it to direct sunlight.

Suction Filter : ZR1-FX

Specifications

Model	ZR1-FX
Operating pressure range	Vacuum to 0.5 MPa
Operating temperature range	5 to 50°C
Filtration efficiency	30 μm
Filter media	PVF
Mass (with bracket)	0.1 kg

Note) Operation outside of the operating pressure and operating temperature range may cause a serious accident or damage.

Refer to page 955 for further specifications.

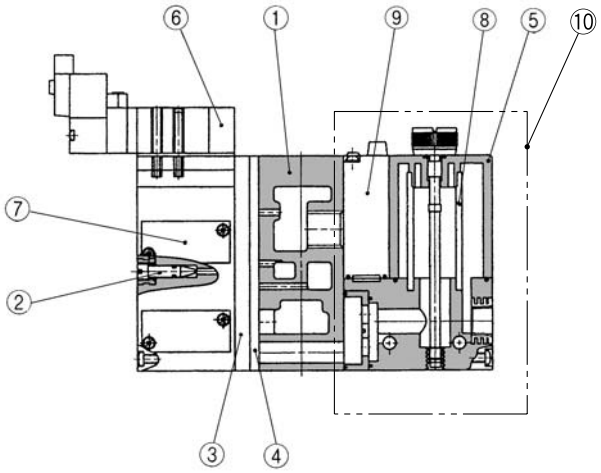
Filter case

⚠ Caution

① The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, watersoluble cutting oil (alkalinic), etc.

② Do not expose it to direct sunlight.

Construction



Components Parts

No.	Description	Material	Note
①	**Manifold base**	Aluminum	
②	**Release flow rate adjusting needle**	Stainless steel	Refer to Note 2)
③	**Function plate**	PBT	→ Refer to page 978.
④	**Individual spacer**	PBT	→ Refer to page 978.
⑤(1)	**Filter case**	Polycarbonate	ZR1-FC-PC (Assembly part no.:ZR1-FC-PC-AS)

Note 1) Precautions on handling the filter case
1. The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkalinic), etc.
2. Do not expose it to direct sunlight.

Note 2) Turning the release flow rate adjusting needle 4 full turns from the fully closed position renders the needle valve fully open. Do not turn more than four times since turning excessively may cause the needle fall off. In order to prevent the needle from loosening and falling out, a release flow rate adjusting needle with lock nut is available.

Replacement Parts

No.	Description	Material	Part No.
⑥	**Pilot valve assembly**	—	→ Refer to Table (1)
⑦	**Valve body assembly**	—	→ Refer to Table (2)
⑧	**Filter element**	PVF	ZR1-FZ (30 μm)
⑨	**Pressure switch for vacuum**	—	ZSE2-OR-15-□
			ZSE30A-00-□-□□□-X505
⑩	**Filter switch unit for replacement**	—	ZR1-F□□□□-D

How to Order Solenoid Valves/Air Operated Valves

Air operated

ZR1 − VJA3130

Solenoid valve

ZR1 − VJ3233 □ − 5 M Z □ − X17 X18

ZR1 − VJ3133 □ − □ □ □ □

- **Pilot valve**
- **Solenoid valve rated voltage**
- **Electrical entry**
- **With light/surge voltage suppressor**
- **Manual override**

Refer to page 968 for further symbol specifications.

Note) Pilot valve gasket is included. (ZR1-PVG-1 or ZR1-PVG-2)

Table (1) How to Order Pilot Valves

Symbol	Components		Model
	Supply valve	Release valve	
K1	Double solenoid valve N.C. (VJ3233)	Single solenoid valve N.C. (VJ3133)	→ Refer to "How to Order" below. Supply:ZR1-VJ3233- □□□□-X17 Release:ZR1-VJ3133-□□□□
C4	Double solenoid valve N.O. (VJ3233)	Double solenoid valve N.O. (VJ3233)	→ Refer to "How to Order" below. Supply:ZR1-VJ3233-□□□□-X18 Release:ZR1-VJ3233-□□□□-X18
K3	Air operated N.C (VJA3130)	Air operated N.O (VJA3130)	ZR1-VJA3130

Table (2) How to Order Valve Body Assembly

ZR1 − VD K1 □ 5 M Z □ − L

- **Combination of supply valve and release valve**
- **Pilot valve**
- **Solenoid valve rated voltage**
- **Electrical entry**
- **With light/surge voltage suppressor**
- **Manual override**
- **Release flow rate adjusting needle**

Nil	Without lock nut
L	With lock nut

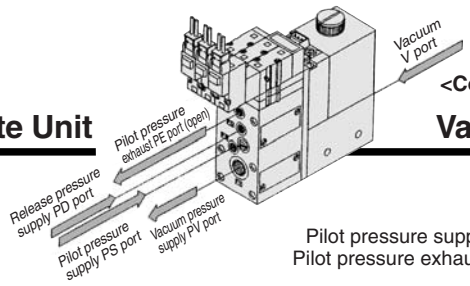
Refer to page 968 for further symbol specifications.

Table (3) Pressure Switch for Vacuum + Suction Filter Unit

ZR1 − F □ □ □ □ − D

- **Option (Connector/lead wire specifications)**
- **Unit specifications**
- **Output specifications**
- **Combination of switch/filter**

Refer to page 953 for further symbol specifications.



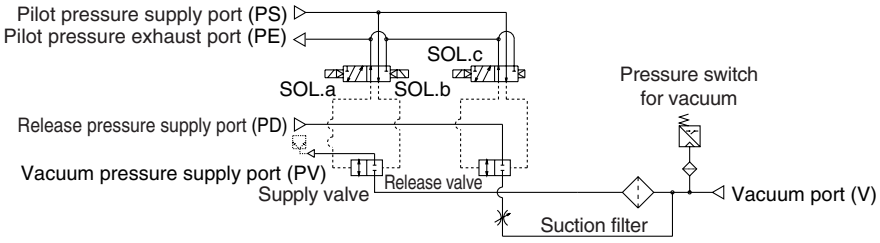
<Components>

Complete Unit

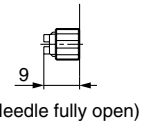
Valve + Pressure Switch for Vacuum + Filter Unit

Type K1
Vacuum valve: Double SOL.
Release valve: Single SOL. (N.C.)
ZR100-K1□M□□-E□□-□

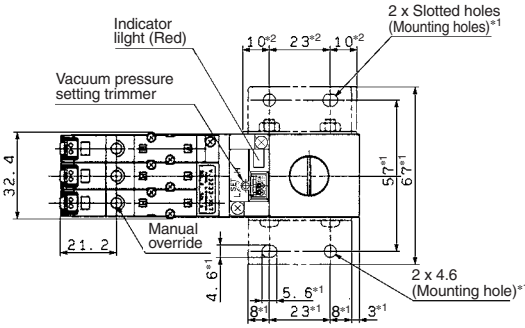
Circuit diagram

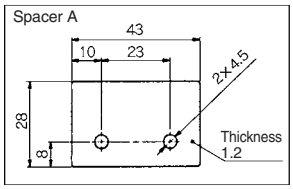


A : Release flow rate adjusting needle with lock nut

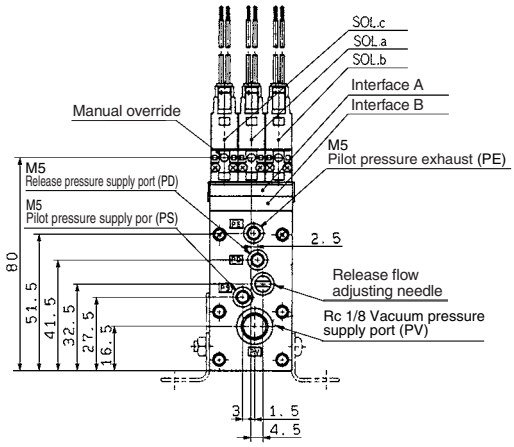


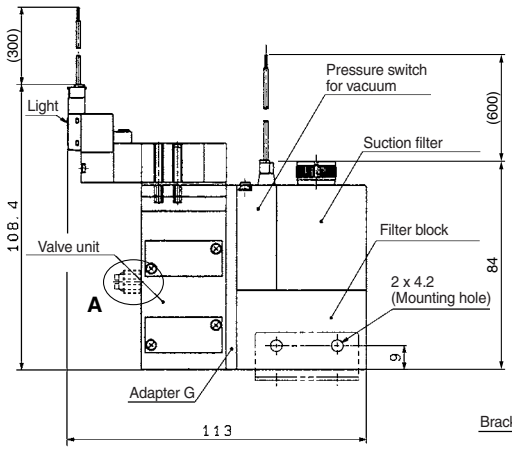
(Needle fully open)

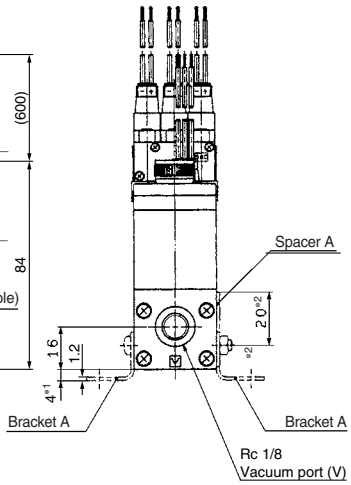




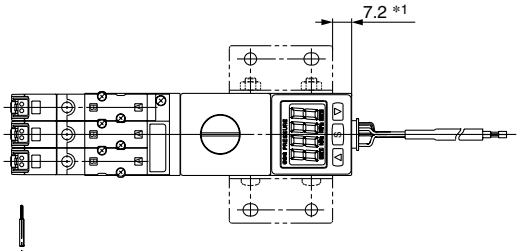
Spacer A is used to leave space for maintenance (for replacement of filter element etc.) on side mounting.

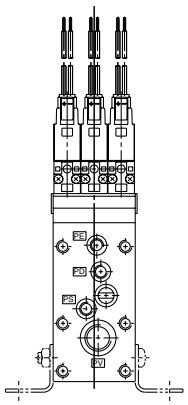


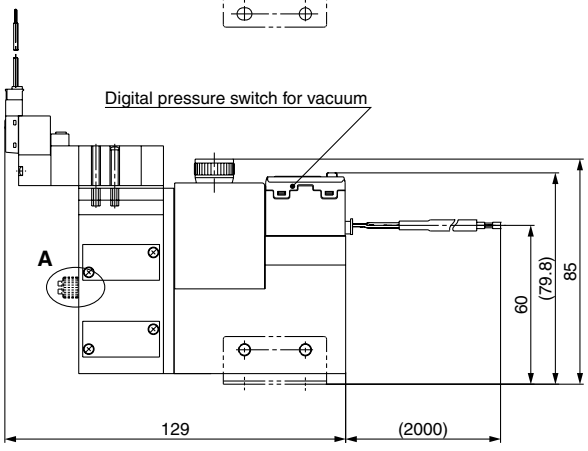


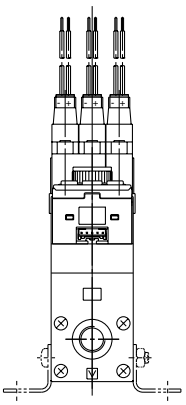


ZR100-K1□M□□-D□□□-□

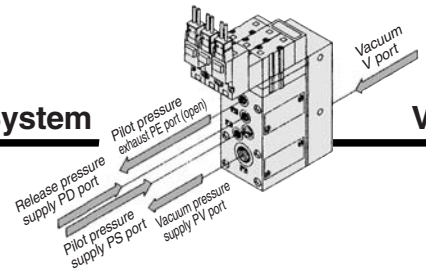








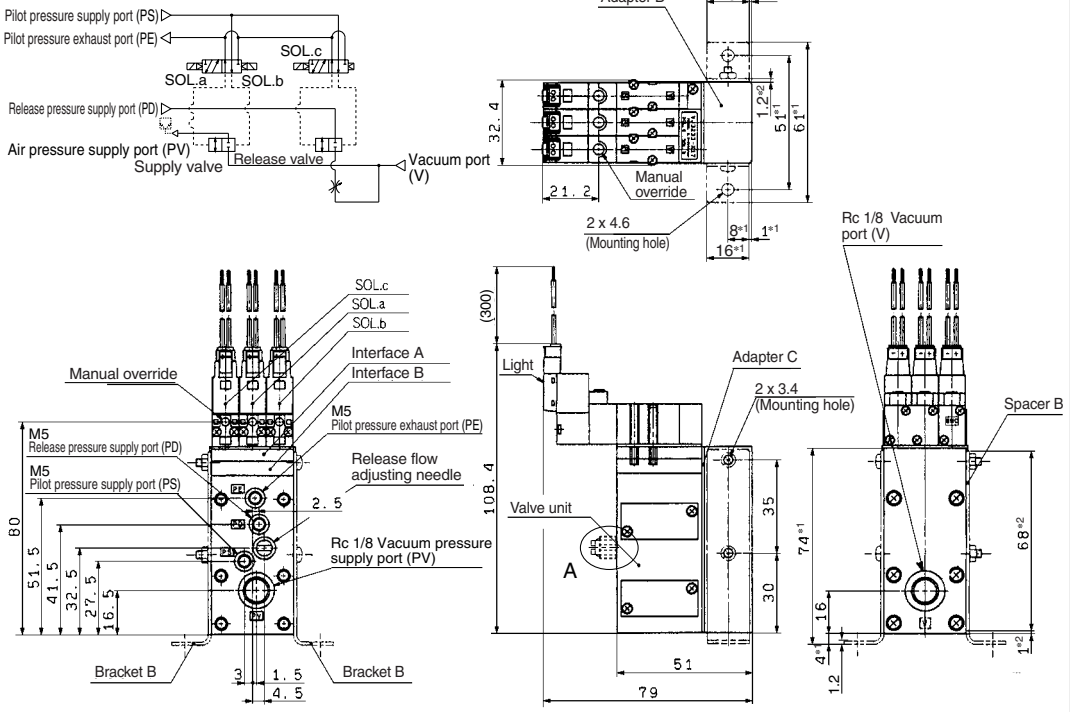
Note) * 1 Dimensions for mounting bracket A
* 2 Dimensions for mounting spacer A
Bracket A part no.: P3270153#1 (Standard accessory) Spacer A part no. : P3270156#1



Vacuum Pump System — Valve Unit

Type K1
ZR1-VK1□M□□-□

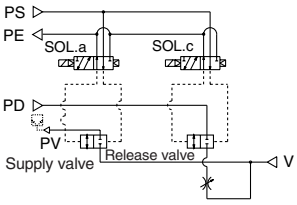
Circuit diagram

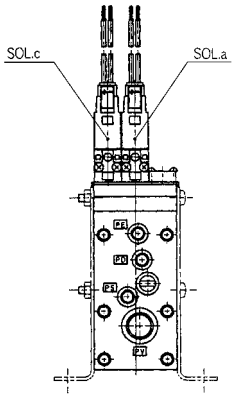


A : Release flow rate adjusting needle with lock nut

Type K2
ZR1-VK2□M□□-□

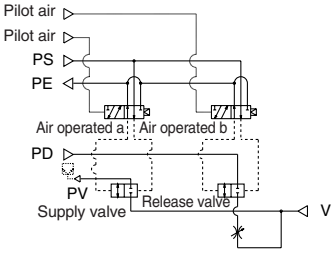
Circuit diagram

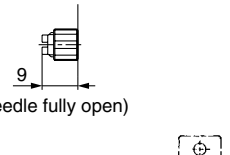


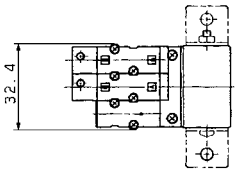


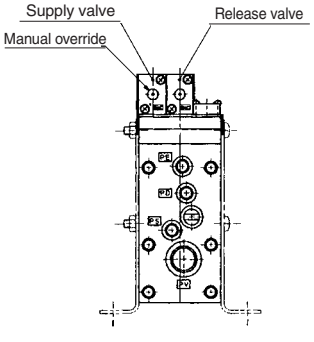
Type K3
ZR1-VK3-□

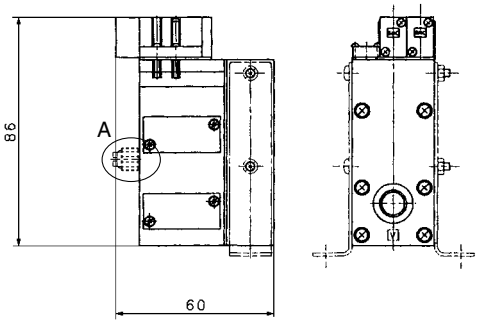
Circuit diagram





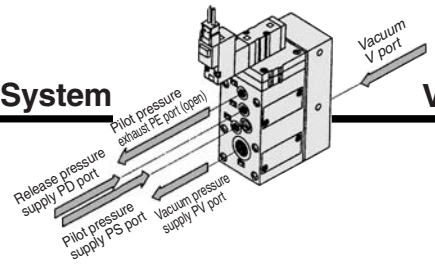






Note) * 1 Dimensions for mounting bracket B
* 2 Dimensions for mounting spacer B
Spacer B is used to leave space for maintenance (for replacement of solenoid valve etc.) on side mounting of used on surface mounting.
Bracket B part no.: P3270154#1
(Standard accessory)
Spacer B part no. : P3270157#1

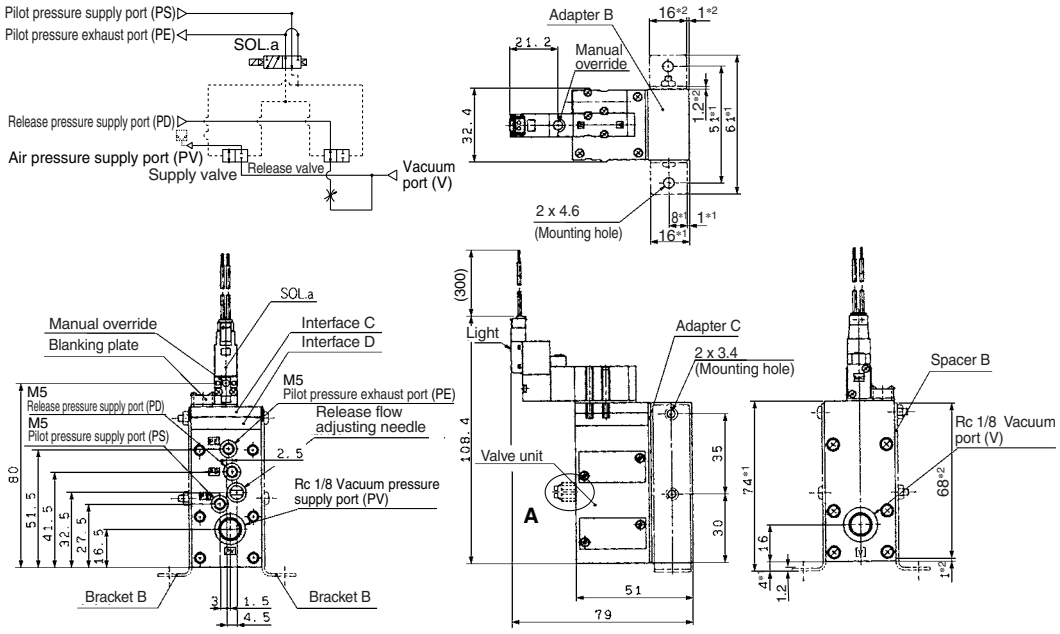
★ Dimensions not indicated are identical to type K2.



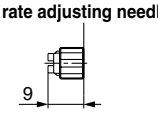
Vacuum Pump System — Valve Unit

Type C1
ZR1-VC1□M□□-□

Circuit diagram



A : Release flow rate adjusting needle with lock nut

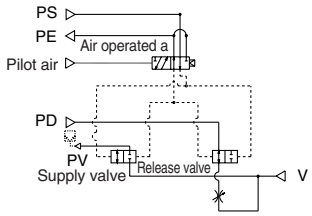


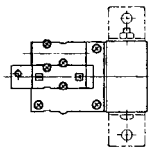
(Needle fully open)

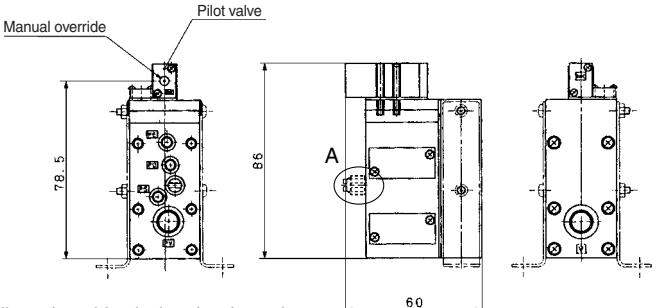
Note) * 1 Dimensions for mounting bracket B
* 2 Dimensions for mounting spacer B
Spacer B is used to leave space for maintenance (for replacement of solenoid valve etc.) on side mounting of used on surface mounting.
Bracket B part no.: P3270154#1
(Standard accessory)
Spacer B part no. : P3270157#1

Type C2
ZR1-VC2-□

Circuit diagram



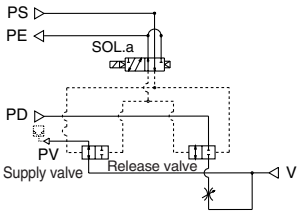


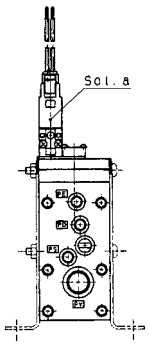


★ Dimensions not indicated are identical to drawings above.

Type C3
ZR1-VC3□M□□-□

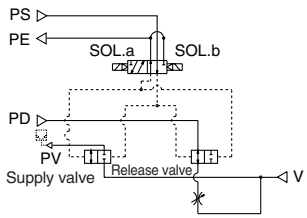
Circuit diagram

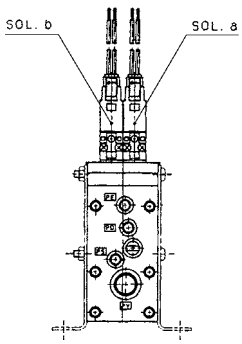




Type C4
ZR1-VC4□M□□-□

Circuit diagram





Manifold Specifications/Vacuum Pump System

Specifications

Max. number of units	6 stations

Port	Port size
Common vacuum pressure supply port (PV)	1/8 (Rc, NPTF, G)
Common pilot pressure supply port (PS)	M5
Common release pressure supply port (PD)	M5
Common exhaust port (EXH)	1/2 (Rc, NPTF, G)
Mass	Basic mass for one station is 0.275 kg. Additional mass per one station is 0.12 kg.

Note) When using 3 or more stations with ZR100 manifold, utilize PV port as suction on both sides.

Manifold Vacuum/Air Supply

Supply port location \ Manifold / Port	Left			Right		
	PV	PS	PD	PV	PS	PD
L (Left side)	◎	○	○	●	●	●
R (Right side)	●	●	●	◎	○	○
B (Both sides)	◎	○	○	◎	○	○

Vacuum supply to ◎ PV port.
Air supply to ○ port.
BLANK plug attached to ● port.
Note) BLANK plug is attached on all ports of valve unit.

Individual Spacer

Part no.	Port	Function
ZR1-R1	PV	Possible to set the external vacuum pressure individually
	PS	Possible to set the pilot valve air supply pressure individually
	PD	Possible to set the release valve supply pressure individually
	PE	Possible to set the pilot valve exhaust individually

Individual spacer is used when the connecting port of each unit is not common for the manifold connecting port. Mixed specifications of common and individual unit connecting ports for each unit is possible on manifolds with this individual spacer.

How to Order Manifold

<Manifold base>

ZZR1 06 – □ □

Stations

01	1
⋮	⋮
06	6

Thread type

Nil	Rc
F	G Note)
T	NPTF

Port location

R	Right side
L	Left side
B	Both sides

∗ Viewed from the front side of valve unit, confirm the port location on the right and/or left side.

Note) The thread ridge shape is compatible with the G thread standard (JIS B 0203), but other shapes are not conforming to ISO16030 and ISO1179.

Example 1)
ZZR106-R ····· 1 pc. (Manifold base only)
∗ZR100-K15MZ-EC ····· 5 pcs. (Unit)
∗ZR1-BM1 ····· 1 pc. (Blank plate)
∗ZR1-R1-3 ····· 1 pc. (Individual spacer)
● With reference from valve side, the third station from right side

<Function plate>

ZR1 – RV3 – 1

Arrangement
(Right valve station which is looked from valve side is first station.)

1	1 station only
⋮	⋮
6	6 stations only
A	All stations

∗ When the spacers are attached to the specified locations, specify all spacers.

Example 2) Attached to the first and third stations
∗ZR1-RV3-1
∗ZR1-RV3-3
∗ZR1-RV3-A···2
Fill the number

<Individual spacer>

ZR1 – R1 – 1
⋮
R16

Refer to
(About individual spacer.)

Arrangement
(Right valve station which is looked from valve side is first station.)

1	1 station only
⋮	⋮
6	6 stations only
A	All stations

∗ When the spacers are attached to the specified locations, specify all spacers.

Example 3) Attached to the first and third stations
∗ZR1-R1-1
∗ZR1-R1-3

<Blanking plate>

ZR1 – BM1

Refer to Example 1).

⚠ Caution when ordering manifold

The asterisk denotes the symbol for assembly. Prefix it to the ejector part numbers to be mounted.
When it is not added, the manifold base and ejector are shipped separately.

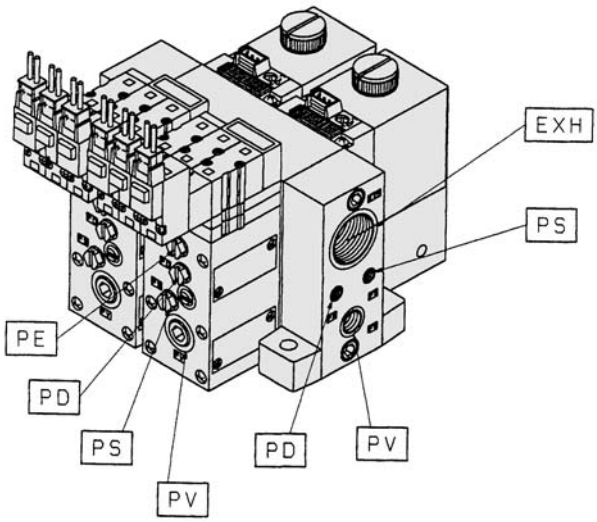
About individual spacers

- Manifold supply or valve unit supply can be selectable for each port. In the right table, ports with the symbol ↕ mean that they are manifold supply, while others are individual supply from the valve unit.
- Symbols in the right table are printed on the surface of individual spacers.

Part no.	Symbol	Part no.	Symbol
ZR1-R1	R1	**ZR1-R9**	R9 ↕PV
-R2	R2 ↕PE	**-R10**	R10 ↕PV ↕PE
-R3	R3 ↕PD	**-R11**	R11 ↕PV ↕PD
-R4	R4 ↕PD ↕PE	**-R12**	R12 ↕PV ↕PD ↕PE
-R5	R5 ↕PS	**-R13**	R13 ↕PV ↕PS
-R6	R6 ↕PS ↕PE	**-R14**	R14 ↕PV ↕PS ↕PE
-R7	R7 ↕PS ↕PD	**-R15**	R15 ↕PV ↕PS ↕PD
-R8	R8 ↕PS ↕PD ↕PE	**-R16**	R16 ↕PV ↕PS ↕PD ↕PE

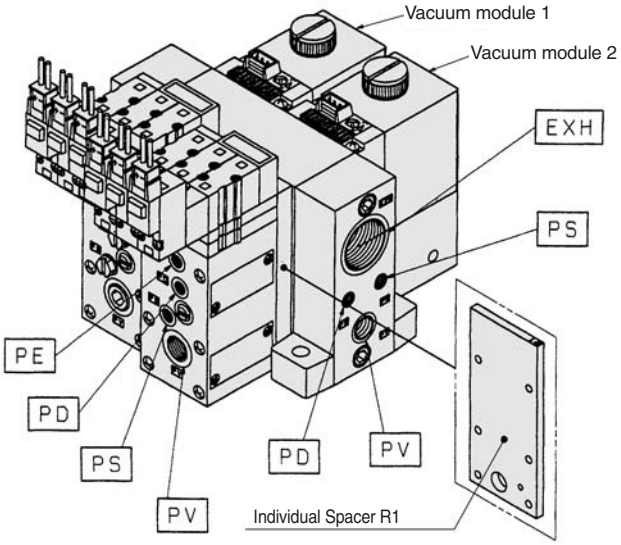
Manifold/System Circuit Example

When not using individual spacer



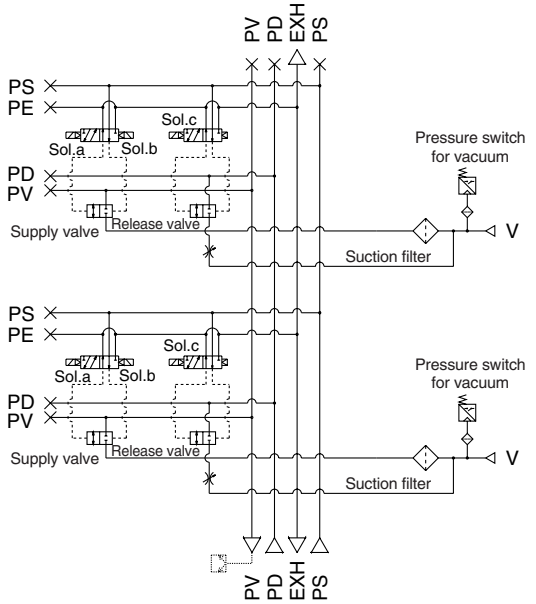
PV: Vacuum pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH: Common exhaust port
V: Vacuum Port

When using individual spacer

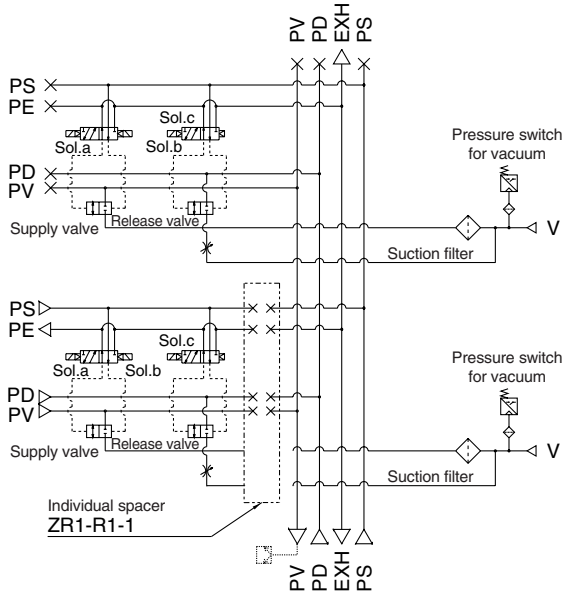


PV: Vacuum pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH: Common exhaust port
V: Vacuum Port

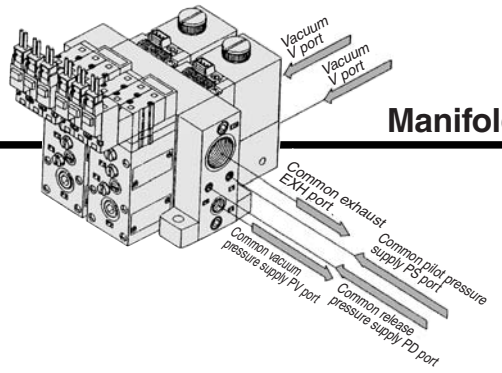
<System circuit example>



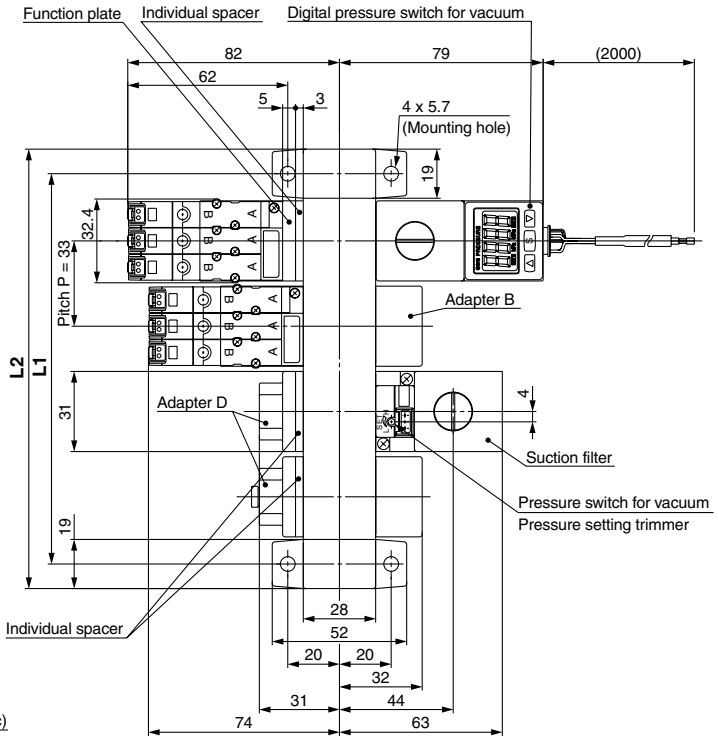
<System circuit example>

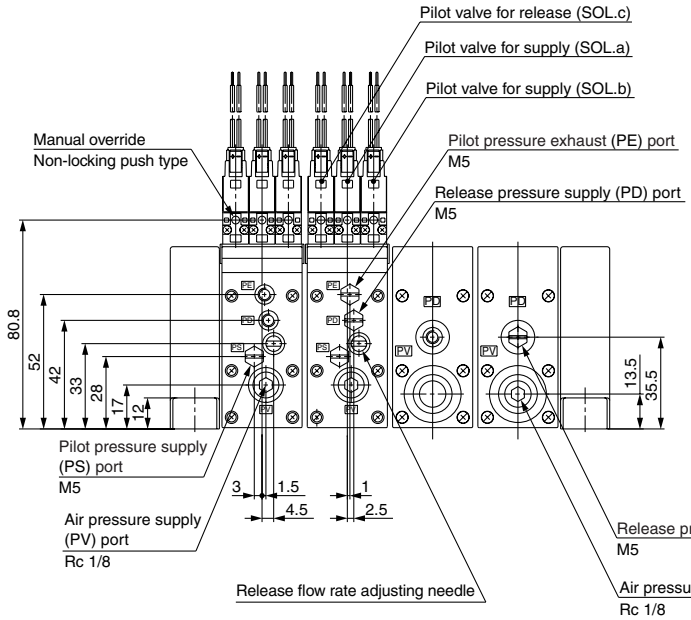


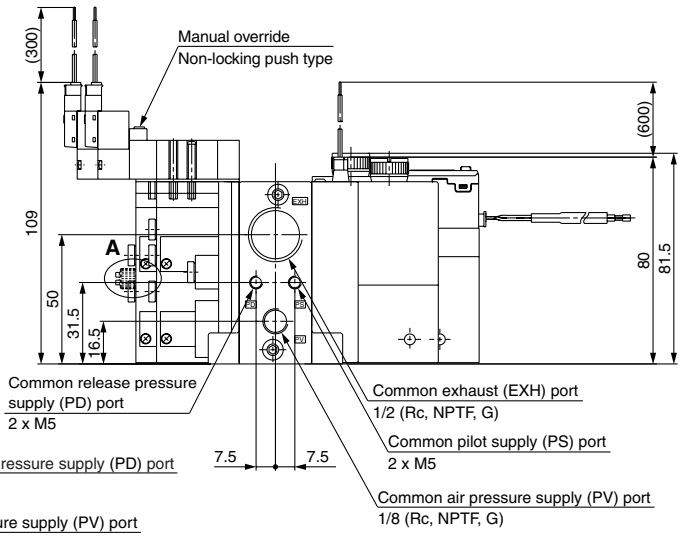
Vacuum Pump System Manifold



A : Release flow rate adjusting needle with lock nut



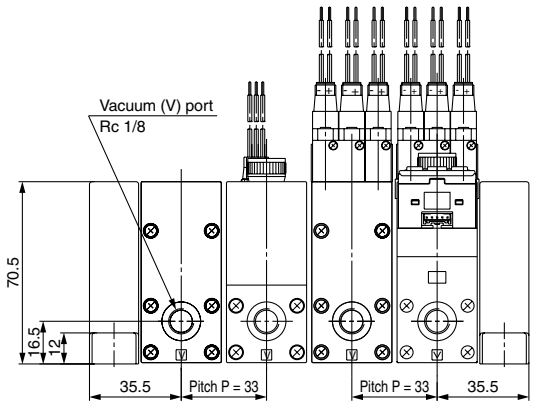




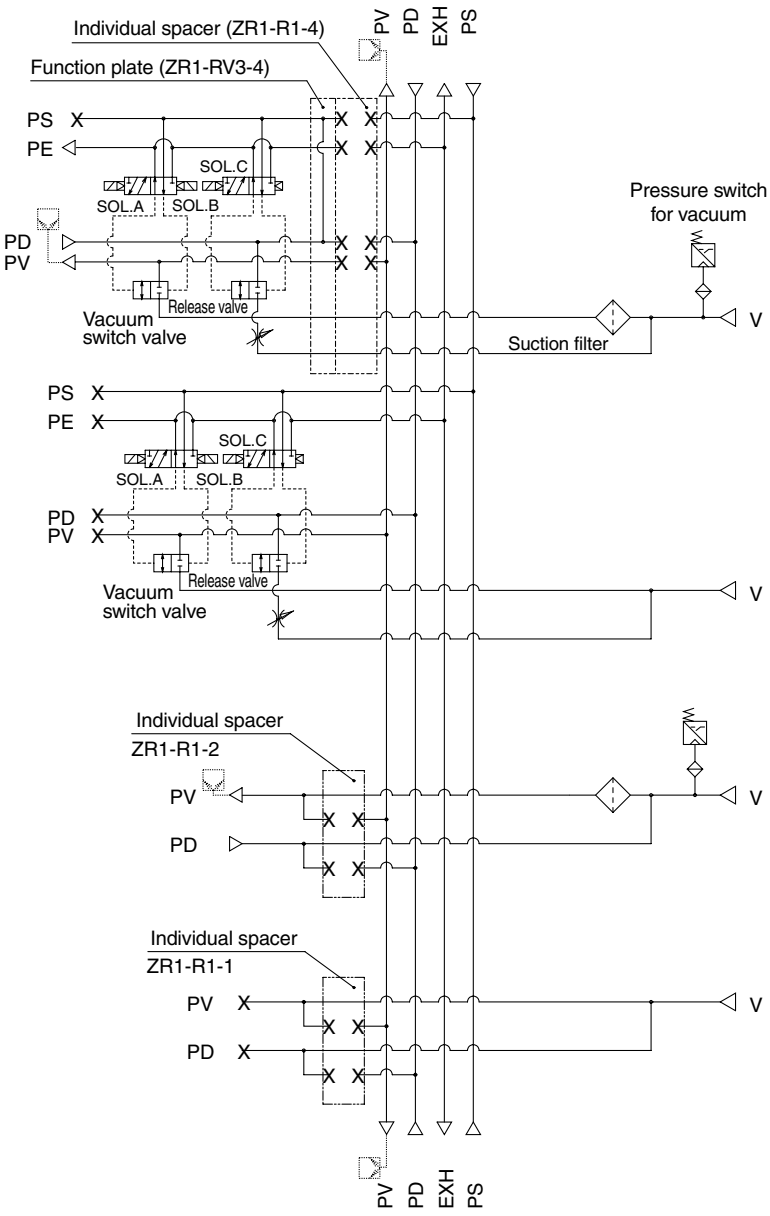
* 1 The common exhaust port (EXH.) is also used as the pilot pressure exhaust (PE) port of the pilot valve. Use while the port is open to the atmosphere.

(mm)

Symbol \ Stations	1	2	3	4	5	6
L1	52	85	118	151	184	217
L2	71	104	137	170	203	236



Circuit diagram



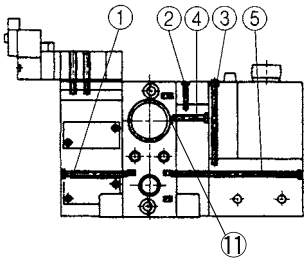
PV : Vacuum pressure supply port
PS : Common pilot pressure supply port
PD : Common release pressure supply port
PE : Pilot valve exhaust port
EXH : Common exhaust port
V : Vacuum Port

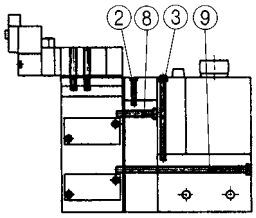
Ejector System

Mounting Thread Parts List for Unit Combination

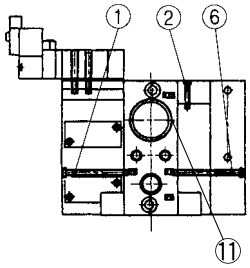
Manifold Specifications	Without Manifold

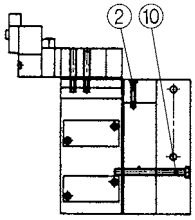
Components: Valve unit + Ejector unit + Pressure switch for vacuum/Filter unit



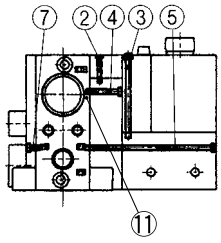


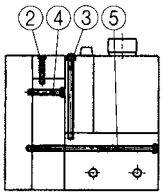
Components: Valve unit + Ejector unit



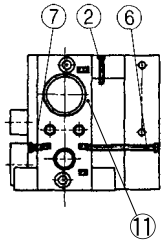


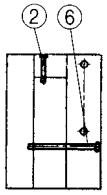
Components: Ejector unit + Pressure switch for vacuum/Filter unit

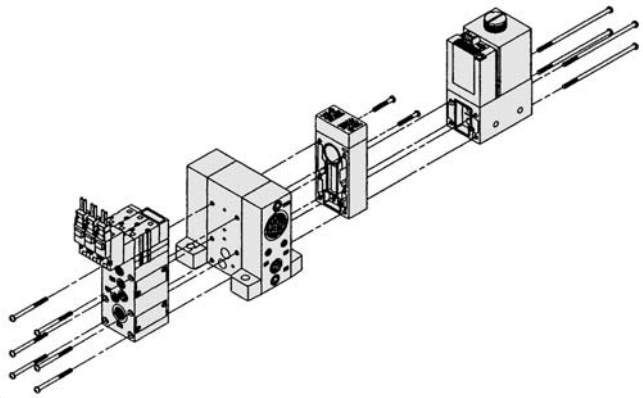




Components: Ejector unit







Mounting Thread Parts List for Unit Combination

No.	Combination specifications	Mounting thread	Quantity
1	Standard (without options)	M2.5 x 0.45 x 33	6
	With individual spacer	M2.5 x 0.45 x 37	6
	With function plate	M2.5 x 0.45 x 38	6
	With individual spacer + with function plate	M2.5 x 0.45 x 41	6
2	Individual, common and port exhaust style for nozzle size 10, 13	M2 x 0.4 x 13	2
	Common and port exhaust style for nozzle size 15		
	Individual exhaust style for nozzle size 15	M2 x 0.4 x 23	2
	Common and port exhaust style for nozzle size 18, 20	M2 x 0.4 x 48	2
	Individual exhaust style for nozzle size 18, 20	M2 x 0.4 x 53	2
3	For vacuum switch and adapter A	M2.5 x 0.45 x 41	2
4	For nozzle size 10, 13, 15	M2.5 x 0.45 x 17	2
	For nozzle size 18, 20	M2.5 x 0.45 x 21	2
5	For nozzle size 10, 13, 15	M2.5 x 0.45 x 66	4
	For nozzle size 18, 20	M2.5 x 0.45 x 70	4
	For nozzle size 10, 13, 15 [For ZSE30A spec.]	M2.5 x 0.45 x 82	4
	For nozzle size 18, 20 [For ZSE30A spec.]	M2.5 x 0.45 x 86	4
6	For nozzle size 10, 13, 15	M2.5 x 0.45 x 35	6
	For nozzle size 18, 20	M2.5 x 0.45 x 39	6
7	Standard (without options)	M2.5 x 0.45 x 5	6
	With individual spacer	M2.5 x 0.45 x 8	6
8	For nozzle size 10, 13, 15	M3 x 0.35 x 19	2
	For nozzle size 18, 20	M3 x 0.35 x 23	2
	For nozzle size 10, 13, 15 + with function plate	M3 x 0.35 x 24	2
	For nozzle size 18, 20 + with function plate	M3 x 0.35 x 28	2
9	For nozzle size 10, 13, 15	M3 x 0.35 x 68	4
	For nozzle size 18, 20	M3 x 0.35 x 72	4
	For nozzle size 10, 13, 15 + with function plate	M3 x 0.35 x 73	4
	For nozzle size 18, 20 + with function plate	M3 x 0.35 x 77	4
	For nozzle size 10, 13, 15 [For ZSE30A spec.]	M3 x 0.35 x 84	4
	For nozzle size 18, 20 [For ZSE30A spec.]	M3 x 0.35 x 88	4
	For nozzle size 10, 13, 15 + with function plate [For ZSE30A spec.]	M3 x 0.35 x 89	4
	For nozzle size 18, 20 + with function plate [For ZSE30A spec.]	M3 x 0.35 x 93	4
10	For nozzle size 10, 13, 15	M3 x 0.35 x 37	6
	For nozzle size 18, 20	M3 x 0.35 x 41	6
	For nozzle size 10, 13, 15 + with function plate	M3 x 0.35 x 42	6
	For nozzle size 18, 20 + with function plate	M3 x 0.35 x 46	6
Note 1) 11	When the ejector is compatible with silencer exhaust or port exhaust	M12 x 12	1
	When the ejector is compatible with common exhaust	Unnecessary	—

Note 1) • Screw M12 x 12 screws (Hexagon socket head set screws) in until the head aligns with the manifold base surface.
• The manifold base not assembled with the unit does not include M12 x 12 screws (Hexagon socket head set screws). Please order them separately.

Note 2) When the valve unit is assembled from a single unit function to a manifold function, 3 pcs. of M-5P for PS, PD, PE ports and 1 pc. of R1/8 for PV port are required.

⚠ Precautions

Be sure to read before handling.
Refer to front matters 38 and 39 for Safety Instructions and pages 844 to 846 for Vacuum Equipment Precautions.

⚠ Caution

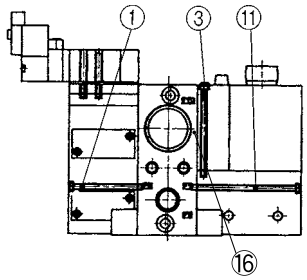
Refer to the Vacuum Equipment Model Selection on page 825 for precautions on matching with vacuum circuit.

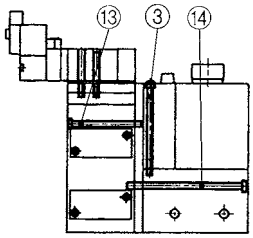
Vacuum Pump System

Mounting Thread Parts List for Unit Combination

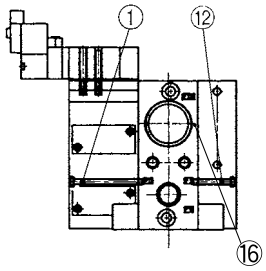
Manifold Specifications	Without Manifold

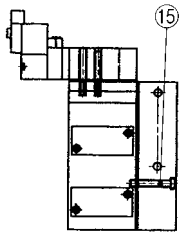
Components	Valve unit + Pressure switch for vacuum / Filter unit



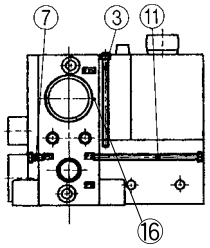


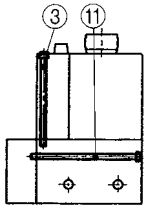
Components	Valve unit

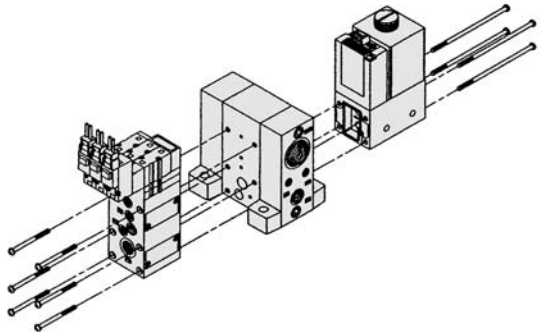




Components	Pressure switch for vacuum / Filter unit







Mounting Thread Parts List for Unit Combination

No.	Combination specifications	Mounting thread	Quantity
1	**Standard (Without options)**	M2.5 x 0.45 x 33	6
	With individual spacer	M2.5 x 0.45 x 37	6
	With function plate	M2.5 x 0.45 x 38	6
	With individual spacer + with function plate	M2.5 x 0.45 x 41	6
3	**For vacuum switch and adapter A**	M2.5 x 0.45 x 41	2
7	**Standard (Without options)**	M2.5 x 0.45 x 5	6
	With individual spacer	M2.5 x 0.45 x 8	6
11	**Standard (Without options)**	M2.5 x 0.45 x 49	4
	Standard (Without options) [For ZSE30A spec.]	M2.5 x 0.45 x 65	4
12	**Standard (Without options)**	M2.5 x 0.45 x 18	6
13	**Standard (Without options)**	M2.5 x 0.45 x 33	2
	With function plate	M2.5 x 0.45 x 38	2
14	**Standard (Without options)**	M3 x 0.35 x 54	4
	With function plate	M3 x 0.35 x 59	4
	Standard (Without options) [For ZSE30A spec.]	M3 x 0.35 x 70	4
	With function plate [For ZSE30A spec.]	M3 x 0.35 x 75	4
15	**Standard (Without options)**	M3 x 0.35 x 19	6
	With function plate	M3 x 0.35 x 24	6
16 Note 1)	**Standard**	M12 x 12	1

Note 1) • Screw M12 x 12 screws (Hexagon socket head set screws) in until the head aligns with the manifold base surface.
• The manifold base not assembled with the unit does not include M12 x 12 screws (Hexagon socket head set screws). Please order them separately.

Note 2) When the valve unit is assembled from a single unit function to a manifold function, 3 pcs. of M-5P for PS, PD, PE ports and 1 pc. of R1/8 for PV port are required.