

Gard Trapped Key Technology Gard **Gard Total Access & Control**

Safety Gate Switch Interlocks

Catalogue Product 11)

Courtesy of Steven Engineering, Inc.-230 Ryan Way, South San Francisco, CA 94080-6370-Main Office: (650) 588-9200-Outside Local Area: (800) 258-9200-www.stevenengineering.com

Total Access & Control





"Who we are"

A market leader, Fortress Interlocks design and manufacture safety access & control systems. Fortress offer an unrivalled portfolio suitable for applications across a wide industrial base from power generation and distribution, steel, automotive, recycling, building materials, through safeguarding robots and palletisers.

With in excess of 40 years experience in the safety market, Fortress are renown for their innovative design, robust engineering and reliability.

"Total Access & Control"

With the introduction of eGard, Fortress can provide "Total Access & Control", from cost effective general duty access interlocks and simple automation control systems (eGard), to the most robust trapped key interlocks (mGard) or safety gate switches (amGard).

"What we do"

Fortress help customers protect their human and capital assets. We create safe workplaces where employees are safeguarded from injury and plant is protected from damage.

We are world leaders in access control systems, and our products guarantee that actions and events are undertaken in a pre-determined sequence ensuring a safe working environment.

"Why choose Fortress"

Fortress are a solution provider and our extensive product offering and interlocking experience allows us to provide unique solutions for all safeguarding applications. We regularly create bespoke solutions, often by customising our standard products.

Fortress Interlocks

The Global Supplier of Total Access and Control Safety Systems.



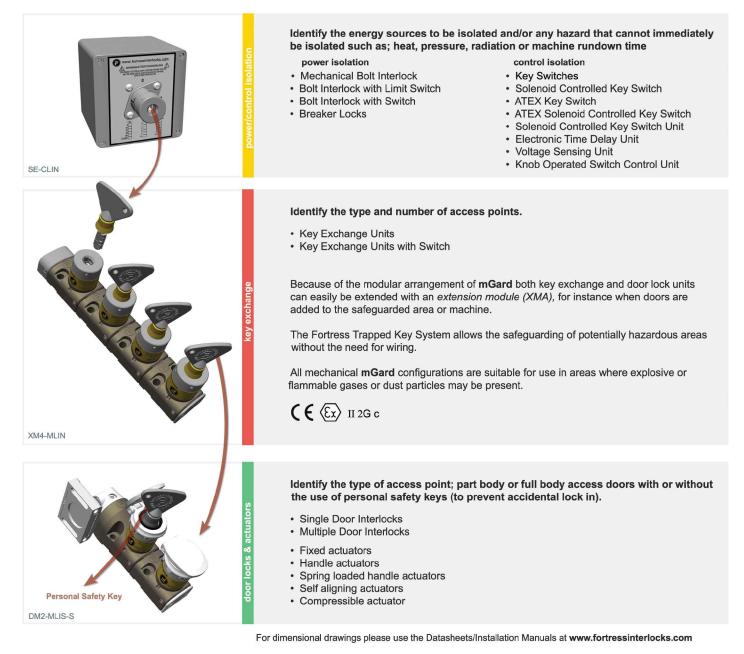
NB Our brochure is designed to give an overview of our brand portfolio. For detailed technical information including 2D autocad file downloads, 3D animated product views and specific application information, visit our web site www.fortressinterlocks.com



mGard is the premier range of modular robust trapped key interlocks for heavy duty applications. Trapped key interlocking is a tried and tested method of mechanically safeguarding dangerous machines and hazardous processes, and is suitable for category 4 (EN 954-1) applications. It is called "Trapped Key" as it works by releasing and trapping keys in a predetermined sequence. After the control or power has been isolated, a key is released that can be used to grant access to individual or multiple doors.

The principles of trapped key technology apply to all industries where it is essential that all energy sources are isolated before gaining access to machinery. Almost all safety issues can simply be solved by selecting the required products in order of the steps shown on this page.







mGard Application Example I (safeguarding without rundown time)

By using a trapped key system, this mixer is safeguarded in a pre-determined sequence without the need for wiring. **mGard** products are very robust and ideal for use in harsh conditions, such as heat, vibration, dust and moisture.

1 BM1-CLIN

First the isolation switch is operated into a safe condition. In this "off" position it is possible to shoot the bolt of the BM1 bolt-lock to isolate the switch and release the key.

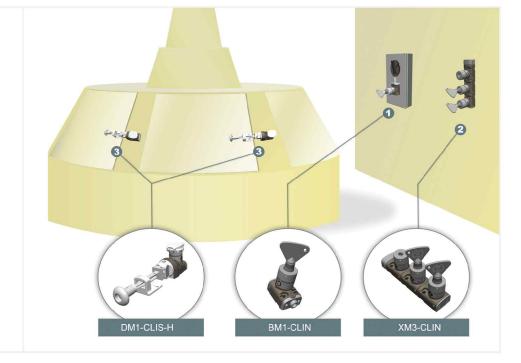
2 XM3-CLIN

The isolation key can now be inserted into the XM3 key exchange box and trapped, allowing the two access keys to be released.

3 DM1-CLIS-H

The two access keys can be inserted into the handle operated door interlocks located on the mixer, enabling the hatches to be opened for maintenance or repair purposes.

Mixer restart is only possible after reversing the sequence.



mGard Application Example II (safeguarding with rundown time)

This enclosed machine area is safeguarded with the use of a solenoid controlled trapped key interlock system. The modular arrangement allows configurations of virtually any safeguarding application.

1 SS1-CLIN-A02022D024B

After remote request for access and/or rundown time, the solenoid of the SS1 solenoid controlled key switch is energised releasing the key. After releasing the isolation key, the machine is isolated.

2 XM3-CLIN

The isolation key can be inserted into the XM3 key exchange box to release two access keys.

3 DM1-CLIN-H & DM2-CLIN-H

The access keys can be used to open the doors to the safeguarded area. Full body access doors are equipped with a safety key, that can be taken into the safeguarded area, to prevent accidental lock in.

Machine restart is only possible after reversing the sequence.

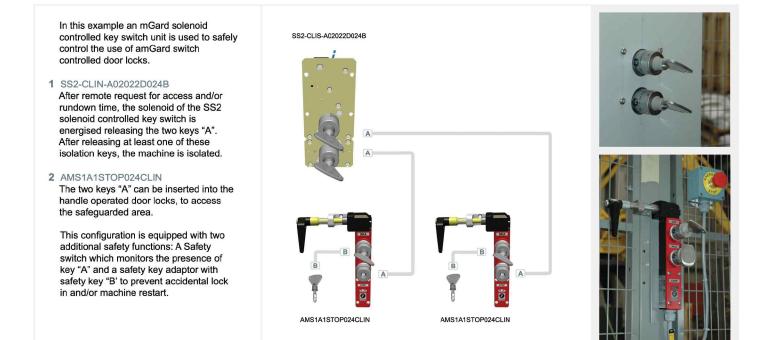


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mGard Application Example III (mGard linked to amGard)

By combining the **mGard** range of trapped key interlocks, with the electro mechanical functions of the **amGard** range, additional safety features can easily be integrated to meet Category 4 (EN 954) requirements.



mGard Application Example IV (electrical switch gear interlocking)

To prevent paralleling of incoming or busbar power supplies, mGard mechanical trapped key systems are used to control safe operation.

In this application example two incomming supply isolators are fitted with BM1 bolt 1 2 interlocks, allowing only one isolator 1401 to be closed (switched "on") at any time. Each bolt lock is equipped with a blocking A BM1-CLIN-A150 В BM1-CLIN-A150 device such that when the bolt is shot, the isolator cannot be closed. 3 Only one key is supplied with this system in order to prevent parralleling of incoming or busbar power supplies. 1 2 1311 B BM1-CLIN-A150 A BM1-CLIN-A150 3



Power Isolation

		Mechanical Bolt Interlock	Product Types	
ви)	 The BM is used to interlock circuit breakers, valves earth switches etc. It is used where hazards needs to indirectly interlocked. No product handing issues 16mm diameter bolt with 16mm of travel standard (extended bolt lengths available) Standard operation: Key free, bolt shot (other sequences available) This product may not be used as an access lock. 	N° of Locks 1 » 10 N° of Locks (Full Stainless Steel) 1 » 5 Lock Type For key and lock specifications view Bolt Lengths 6.35mm 50mm extension 150mm extension	Ref № BM1 » BM10 Ref № BMS1 » BMS5 v page 12 Ref № - 50 150
		Bolt Interlock with Limit Switch	Product Types	
BML	c (U) us	 This device is used to interlock circuit breakers, valves, earth switches etc. It additionally provides eletrical indication of the bolt position. No product handing issues 16mm diameter bolt with 16mm of travel standard (extended bolt lengths available) Standard operation: Key Free, bolt shot (other sequences available) Standard IP67 switch 	N° of Locks 1 » 4 N° of Locks (Full Stainless Steel) 1 » 4 Switch AMPS 3A Switch Contacts 1NO / 1NC Lock Type For key and lock specifications view Bolt Lengths	Ref № BML1 » BML4 Ref № BMSL1 » BMSL4 Ref № - ref №
		This product may not be used as an access lock.	See BM specification	
		Bolt Interlock with Switch	Product Types	
BMR	c (th) us	 This device is used to interlock circuit breakers, valves, earth switches etc. It additionally provides eletrical indication of the bolt position. No product handing issues 16mm diameter bolt with 16mm of travel standard (extended bolt lengths available) Standard operation: Key free, bolt shot (other sequences available) Special switch ratings and/or contact arrangements available on request 	N° of Locks 1 » 10 N° of Locks (Full Stainless Steel) 1 » 5 Lock type For key and lock specifications view Switch AMPS 20A 32A 63A Switch Contacts 4NO / 0NC 2NO / 2NC Bolt Lengths	Ref № BMR1 » BMR10 Ref № BMSR1 » BMSR / page 12 Ref № 020 032 063 Ref № 40 22 Ref №
		This product may not be used as an access lock.	50n Lengins 6.35mm 50mm extension 150mm extension	- 50 150
		Circuit Breakers	Product Types	
ACOBOAB		When mounted on the front of the circuit breaker, this lock allows or prevents switching of the breaker. • All circuit breakers make and type must be specified	Breaker Type ABB (SACE EMAX) Merlin Gerin (Masterpact) Siemens (3WL) Key Type Standard Low Profile Low Profile (Siemens)	Ref Nº CLIN-AC090AB CLIN-MC090MG CLIN-X002 Ref Nº CLK-SUS CLK-LP CLK-SBS

Bolt Interlocks

For isolation of existing machinery or equipment, Fortress bolt interlocks are a simple mechanical solution to guarantee a safe work place, without the need for wiring. The robust design for both keys and locks can

withstand harsh environments, such as dust, moisture and vibration.



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Control Isolation

		Key Switch	Product Types	
s			Maurian	Def NO
	c (UL) us	The S(E) unit is suitable for isolation or switching	Mounting Back of Board	Ref Nº S
	1	current and may be used to isolate power to machinery.	In Enclosure (IP66)	SE
• •			Lock Type	01
ocka.com		 Direct drive operation - positively opens contacts 	For key and lock specification	s view page 12
		 The standard sequence is: Key trapped - Power on, Key free - Power off (other sequences to be specified) 		
			Switch AMPS 20A	Ref Nº A020
			32A	A020
		Special switch ratings and/or contact arrangements	63A	A063
		available on request	Switch Contacts	Ref Nº
		 Enclosed version (SE) in Polycarbonate (IP66) as standard 	4NO / 0NC	40
		standard	2NO / 2NC	22
_		Solenoid Controlled Key Switch	Product Types	
S	c(UL)us	The SS unit is used where the key(s) need(s) to remain	N° of Locks	Ref Nº
		trapped until an electronic signal has been received.	1 » 8	SS1 » SS8
		served and an elecation orginal has been received.	Lock type	
		 Direct drive operation - positively opens contacts 	For key and lock specifications	s view page 12
		 Suitable for machines with a rundown cycle 	Switch AMPS	Ref Nº
		The standard sequence is: Key trapped - Solenoid	20A	A020
	woors	de-energised, Key free - Solenoid energised,	32A	A032
e		(other sequences available)	63A	A063
		 Special switch ratings, solenoid voltage and/or contact 	Switch Contacts	Ref Nº
	9	arrangements available on request	4NO / 0NC 2NO / 2NC	40 22
		 Solenoid monitoring contacts as standard 		
- L		 Enclosed version (SS-F) in Polycarbonate (IP66) 	Solenoid Voltage 24V DC	Ref Nº D024
		as standard	110V AC / 110V DC	A110 / D11
			Mounting	Ref Nº
		Back of Board In Enclosure (IP66)	B F	
		ATEX Key Switch	Product Types	
P			Mounting	Dof Nº
P	С Є (Ех) П 2G с	A key switch for use in areas where explosive/flammable	Mounting	Ref Nº
P	(((£x) 11 2G c	A key switch for use in areas where explosive/flammable gases or dust particles may be present.	In Enclosure (IP65)	Ref N° FLP
P	(€ ⟨E͡x⟩ 11 2G c	gases or dust particles may be present.	In Enclosure (IP65) Lock type	FLP
P	((() 11 2G c	gases or dust particles may be present.Direct drive operation - positively opens contacts	In Enclosure (IP65) Lock type For key and lock specifications	FLP s view page 12
P	С 🧲 🕢 И 2G с	gases or dust particles may be present.Direct drive operation - positively opens contactsThe standard sequence is: Power on - Key trapped	In Enclosure (IP65) Lock type For key and lock specifications Switch AMPS	FLP s view page 12 Ref Nº
	С 🧲 🕢 II 2G с	 gases or dust particles may be present. Direct drive operation - positively opens contacts The standard sequence is: Power on - Key trapped (other sequences to be specified) 	In Enclosure (IP65) Lock type For key and lock specifications Switch AMPS 20A	FLP s view page 12 Ref N° A020
	С € 🕢 II 2G с	 gases or dust particles may be present. Direct drive operation - positively opens contacts The standard sequence is: Power on - Key trapped (other sequences to be specified) BASEEFA (ATEX directive 94/9/EC Certification) 	In Enclosure (IP65) Lock type For key and lock specifications Switch AMPS	FLP s view page 12 Ref Nº
	С Є 🕢 II 2G с	 gases or dust particles may be present. Direct drive operation - positively opens contacts The standard sequence is: Power on - Key trapped (other sequences to be specified) BASEEFA (ATEX directive 94/9/EC Certification) EExdIIC T6 Zones 1 & 2 	In Enclosure (IP65) Lock type For key and lock specification: Switch AMPS 20A 32A	FLP s view page 12 Ref N° A020 A032
	С € (£х) II 2G с	 gases or dust particles may be present. Direct drive operation - positively opens contacts The standard sequence is: Power on - Key trapped (other sequences to be specified) BASEEFA (ATEX directive 94/9/EC Certification) EExdIIC T6 Zones 1 & 2 Special switch ratings and/or contact arrangements 	In Enclosure (IP65) Lock type For key and lock specifications Switch AMPS 20A 32A 63A Switch Contacts 4NO / ONC	FLP s view page 12 Ref N° A020 A032 A063 Ref N° 40
P	С Є (і́х) II 2G с	 gases or dust particles may be present. Direct drive operation - positively opens contacts The standard sequence is: Power on - Key trapped (other sequences to be specified) BASEEFA (ATEX directive 94/9/EC Certification) EExdIIC T6 Zones 1 & 2 	In Enclosure (IP65) Lock type For key and lock specifications Switch AMPS 20A 32A 63A Switch Contacts	FLP s view page 12 Ref N° A020 A032 A063 Ref N°
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φ (S51)		 gases or dust particles may be present. Direct drive operation - positively opens contacts The standard sequence is: Power on - Key trapped (other sequences to be specified) BASEEFA (ATEX directive 94/9/EC Certification) EExdIIC T6 Zones 1 & 2 Special switch ratings and/or contact arrangements available on request ATEX Solenoid Controlled Key Switch A solenoid key switch for use in areas where explosive, flammable gases or dust particles may be present. Direct drive operation - positively opens contacts The standard sequence is: Power on - Key trapped - Solenoid de-energised (other sequences to be specified) Ex II 2 GD, EEx IIC T6 IP66 T85oC, according to CENELEC standard EN 50018 and EN 50281-1-1. Special switch ratings, solenoid voltage and/or contact 	In Enclosure (IP65) Lock type For key and lock specifications Switch AMPS 20A 32A 63A Switch Contacts 4NO / ONC 2NO / 2NC Product Types Mounting In Enclosure (IP66) Lock type For key and lock specifications Switch AMPS 20A 32A Switch Contacts 4NO / ONC 2NO / 2NC	FLP s view page 12 Ref N° A020 A032 A063 Ref N° 22 Ref N° EEXSS1 s view page 12 Ref N° A020 A020 A032 Ref N°

Solenoid Controlled Key Switch

The device is used where the key(s) need(s) to remain trapped until an electronic signal has been received. (e.g. for machine rundown time or cycle end)

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Modular Components	@ Gard
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		Solenoid Controlled Key Switch Unit	Product Types	
SLS	c (U) us	 This device ensures that keys may not be released untill both the solenoid has been energised and the control power has been isolated. Suitable for machines with a rundown cycle Fortress key operated override facility for mechanical release of the keys LED status indication 	N° of Locks (excl. overide lock) 1 » 6 Lock type For key and lock specifications vie Switch AMPS 10A Switch Contacts 2NO / 2NC Solenoid VOltage 24V DC 110V AC / 110V DC	Ref N° SLS1 » SLS6 w page 12 Ref N° A010 Ref N° 22 Ref N° D024 A110 / D110
		Electronic Time Delay Unit	Product Types	
	c (U) us	The ET unit releases keys at the end of a pre-determined time period. • Direct drive operation - positively opens contacts • Suitable for machines with a rundown cycle • Enclosures in Polycarbonate (IP65) as standard • Special switch ratings, solenoid voltage and/or contact arrangements available on request • Solenoid monitoring contacts as standard • Remotely (ETR) and knob operated (ETS) version available on request Voltage Sensing Unit	N° of Locks 1 » 3 Lock type For key and lock specifications vie Switch AMPS 20A 32A 63A Switch Contacts 4NO / 0NC 2NO / 2NC Solenoid Voltage 24V DC 110V AC / 110V DC Time Delay Up To 5 Min 30 Min Product Types	Ref N° ET1 » ET3 w page 12 Ref N° A020 A032 A063 Ref N° 40 22 Ref N° D024 A110 / D110 Ref N° 05 30
vs	c (UL) us	Releases key(s) after zero voltage detection of the BEMF.	№ of Locks	Ref Nº
E ALA		 Direct drive operation - positively opens contacts Suitable for machines with a rundown cycle Enclosures in Polycarbonate (IP65) as standard Special switch ratings, solenoid voltage and/or contact arrangements available on request Solenoid monitoring contacts as standard 	1 Lock type For key and lock specifications vie Switch AMPS 20A Switch Contacts 2NO / 2NC Solenoid Voltage 24V AC 110V AC 230V AC	VS1 w page 12 Ref N° - Ref N° - Ref N° 024 110 230
		Knob Operated/Key Operated Switch Control Unit	Product Types	
ODS Knop operated CDL Key operated	c 🔥 us	 The ODS Releases key(s) after switching the knob into a visible off position. The ODL is a 'key bank' with a switch. It incorporates one or more rotary switches and any combination of trapped or freed keys. Direct drive operation - positively opens contacts Mild steel enclosure as standard Stainless steel enclosure as standard in combination with CLSS or MLSS lock types Special switch ratings and/or contact arrangements available on request 	Operation Type Knob operated Key operated N° of Locks Released or Trapped 1 » 8 Lock type For key and lock specifications vie Vertical/Horizontal Vertical/Horizontal Linking System Cams (stainless steel) Runnerbar (stainless steel) Mounting Back of Board In Enclosure Switch AMPS 20A 32A 63A 150A (ODS only) Switch Contacts 4NO / ONC 2NO / 2NC	Ref N° ODS ODL Ref N° OD(S/L)1 » OD(S/L)8 w page 12 Ref N° V1 H1 Ref N° C(S) R(S) Ref N° A020 A032 A063 A150 Ref N° 40 22

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Key Exchange

	Modular Key Exchange Unit	Product Types
XM	 The XM unit is used to exchange one or more keys for a number of other keys. This device forms the link betweeen isolation devices and access locks. No product handing issues Any combination of isolation/access keys possible Sequential or Non-sequential key operation Simply add modules to existing configurations 	N° of Locks Ref N° 1 » 10 XM1 » XM10 N° of Locks (Full Stainless Steel) Ref N° 1 » 5 XMS1 » XMS5 Lock type For key and lock specifications view page 12
	Modular Key Exchange Unit with Switch	Product Types
	 Besides exchanging one or more keys for a number of other keys the XMR is additionlly fitted with rotary switch(es) that can be used for power or control isolation. No product handing issues Any combination of isolation/access keys possible Sequential or Non-sequential key operation Simply add modules to existing configurations Enclosed version (XMR-E) in Polycarbonate (IP67) as standard 	N° of Locks Ref N° 1 » 10 XMR1 » XMR10 N° of Locks (Full Stainless Steel) Ref N° 1 » 5 XMSR1 » XMSR5 Lock type For key and lock specifications view page 12 Switch AMPS Ref N° 20A 020 32A 032 63A 063 Switch Contacts Ref N° 4NO / 0NC 40 2NO / 2NC 22 Mounting Ref N° Sealed Enclosure (IP67) -E Back of Board -P
Door Locks		
	Single Door Interlock	Product Types
DM1	 No product handing issues: 4 head rotation angles with an adjustment of 360° at 90° increments with +/- 5° fine adjustment Two actuator entry points All DM locks have stainless steel heads Tamper resistant head mechanism Choice of actuators 	N° of Locks Ref N° 1 DM1 N° of Locks (Full Stainless Steel) Ref N° 1 DMS1 Lock type For key and lock specifications view page 12
	Multiple Modular Door Interlock	Product Types
DM	 No product handing issues: 4 head rotation angles with an adjustment of 360° at 90° increments with +/- 5° fine adjustment Two actuator entry points Any combination of isolation/access keys possible Sequential or Non-sequential key operation Simply add modules to existing configurations All DM locks have stainless steel heads Tamper resistant head mechanism Choice of actuators 	N° of Locks Ref N° 2 » 10 DM2 » DM10 N° of Locks (Full Stainless Steel) Ref N° 2 » 5 DMS2 » DMS5 Lock type For key and lock specifications view page 12



Modular Components @Gard

DM Handing Options

The DM and DMS modules benefit from a revolutionary new patented head design. With 5 actuators to choose from, the head features a choice of 4 head rotation angles and 2 actuator entry points with an adjustment of 360° at 90° increments with +/- 5° fine adjustment









Actuators	
	Fixed Actuator
▶ • is displayed as -F in part N°	 For use with all DM type locks Ideal for most aligned guarding doors Compact (fits within DM body's space envelope) Version with chain available (DM-F-chain)
	Handle Actuator
DM-H • is displayed as -H in part N°	 For use with all DM type locks Suitable for use where secondary action is required to overcome misalignment to prevent lock damage by slamming doors Vertical adjustment: +/- 6mm Rotational adjustment of bracket
	Spring Operated Handle Actuator
M-A * is displayed as -A in part N°	 For use with all DM type locks Suitable for use where secondary action is required to overcome misalignment to prevent lock damage by slamming doors Detent holds actuator in place when door is open Vertical adjustment: +/- 6mm Rotational adjustment of bracket
DM-S * is displayed as -S in part N°	 Self Aligning Actuator For use with all DM type locks Ideal for small radius hinged doors Horizontal adjustment: +/- 7.50mm Vertical adjustment: +/- 3.75mm Rotational adjustment: any angle in 360°
	Compressible Actuator
DM-C • is displayed as -C in part N°	 For use with all DM type locks Ideal to absorb vibration on hatches/doors Can be used on small radius hinged doors Suitable for situations where the door is likely to be slammed



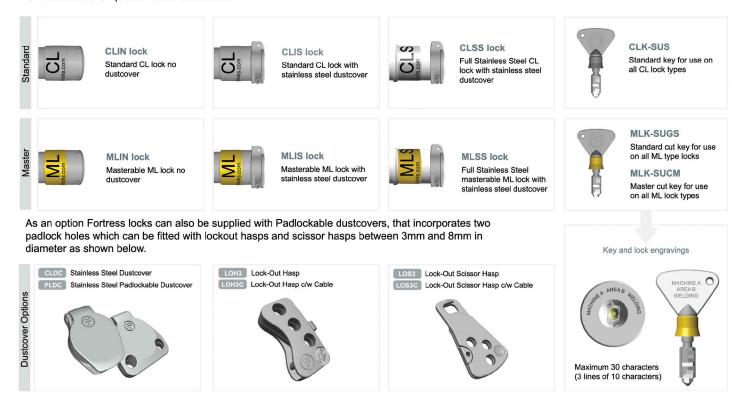
nsion Module	Product Types
adding lock units onto existing BM, BMR, XM, R, DM and DMR configurations	Housing Material Ref N° Standard XMA Full Stainless Steel XMSA Lock type Example 12
of Board Mounting Kit	Product Types
provide back of board mounting possibilities for , BMR, XM, XMR, DM and DMR configurations	Housing Material Ref Nº Standard MBOB
suitable for use onto full stainless steel configurations	
, F	adding lock units onto existing BM, BMR, XM, R, DM and DMR configurations of Board Mounting Kit provide back of board mounting possibilities for BMR, XM, XMR, DM and DMR configurations

Lock and Key Specifications

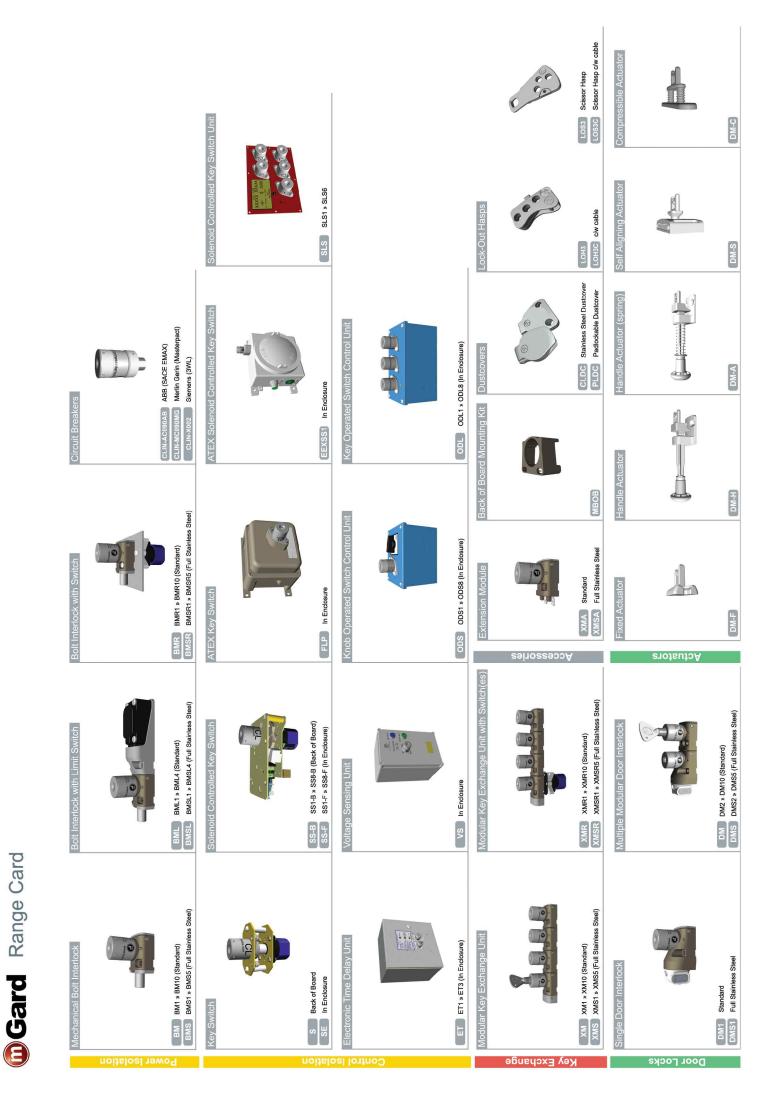
Fortress locks have over 200,000 different lock combinations. Besides the standard basic (CL) it also is also possible to have a master series (ML) which can be operated by a special cut master key (MLK-SUGS) that fits any mastered lock in a specific mastered lock series. For ease of use all Fortress locks provide key insertion in two directions.

Lock and key engravings

Each different key combination is allocated with an engraved code onto the lock and key, of up to maximum 30 characters (3 lines of 10 characters), this engraving code is used to identify locks and keys and is recorded in a database for continuous cross reference. Required engravings are therefore to be provided with each order.



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