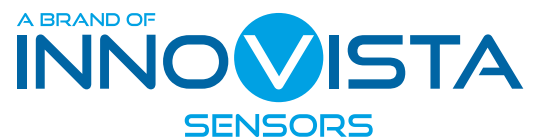


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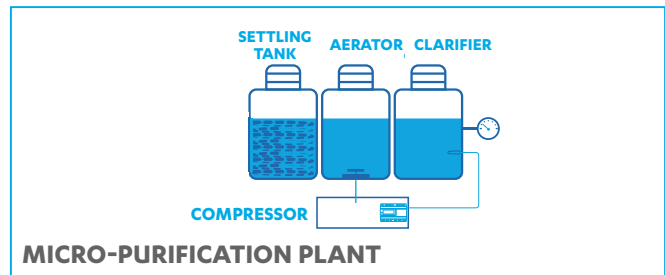
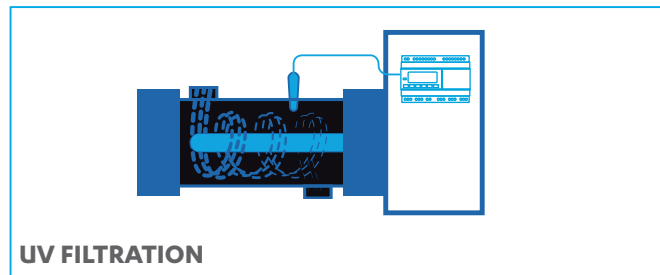
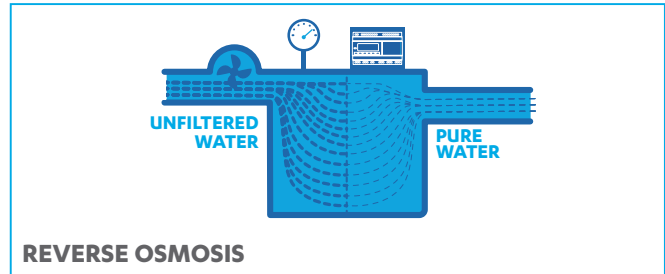
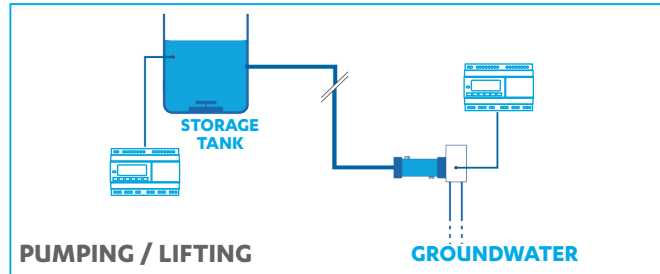
WATER & WASTE TREATMENT INDUSTRY



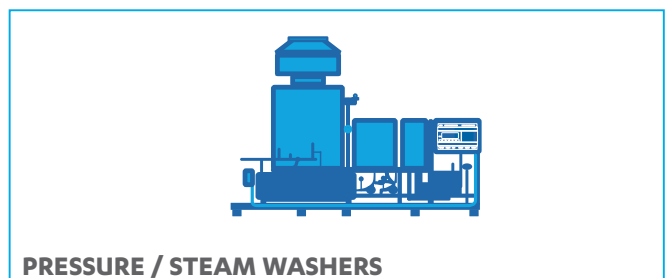
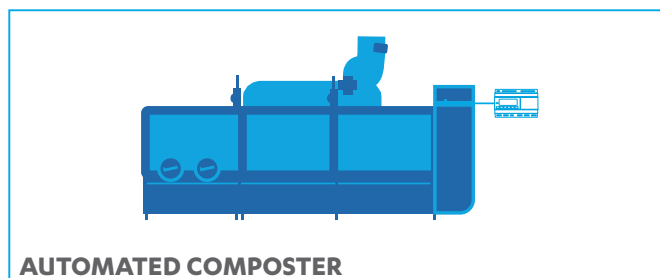
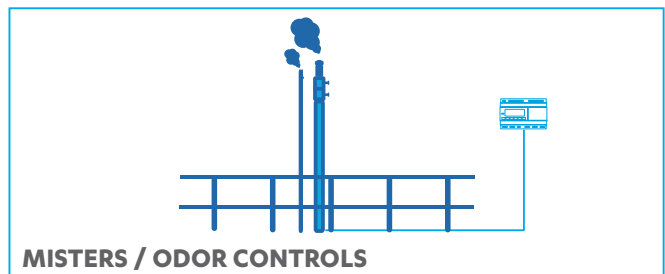
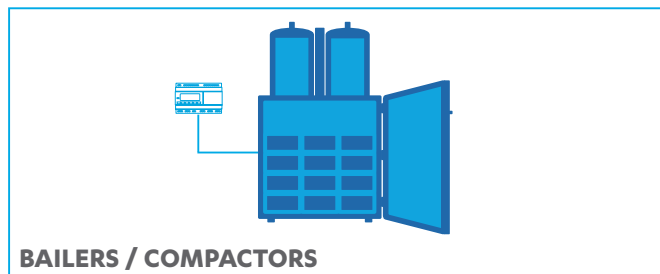
CROUZET AUTOMATION: PERFECTLY MATCH ALL OF YOUR REQUIREMENTS

Of the various water and waste treatment applications, Crouzet Automation has identified eight major applications for which **Millenium 3** and **em4** are particularly suitable.

WATER TREATMENT



WASTE TREATMENT



1 CONTROL

- › Operating control of pumps and fans
- › Pressure, level and flow regulation
- › No-load operating control
- › Control of motors, valves, heaters and pumps
- › Indicator lights
- › Auto start-up and stop

2 MEASUREMENT

- › Flow rate
- › pH/redox
- › Current consumption
- › Fluid levels
- › Hydraulic pressure
- › Temperature

3 MONITORING

- › Production monitoring
- › Alarm management (overflow, current draw)
- › Remote diagnostics
- › Temperature, aeration and humidity
- › Limit and door switches
- › Remotely set parameters

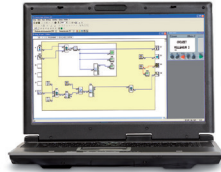
4 DATALOG

- › Pressure
- › Temperature
- › Flow rate
- › Power consumption
- › Running and stopping times
- › Tank levels

SOLUTIONS FOR WATER AND WASTE TREATMENT

The **Millenium 3** logic controller and the **em4** nano-PLC are the easiest to use programmable modules in the water and waste treatment industry. With simple and intuitive software, controlling and monitoring of machines and automation installations is incredibly simple.

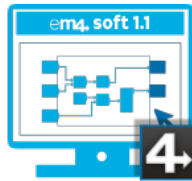
Millenium 3



Millenium 3

- › Multiple configuration options thanks to an extensive product range with up to 50 I/O
- › Enhanced visibility due to the highly contrasted blue display
- › Easy implementation via the M3 Soft programming software
- › Application-specific solution thanks to dedicated function blocks

em4



em4 remote PLC

- › Attractive designs that are easy to integrate up to 46 I/O
- › Expandable
- › High accuracy and performance
- › **em4** soft, the most intuitive PLC software on the market
- › On board connectivity from SMS to Internet

With em4 remote, your equipment gets the simplest access to the Internet of Things

em4 web

Your em4 fleet available anywhere, anytime

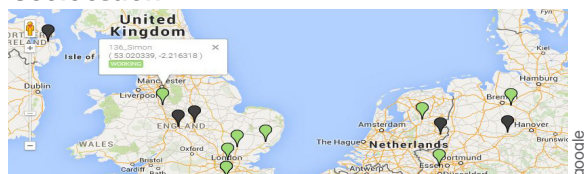
The **em4 web** provides you with a powerful **device management** web-based platform. There is no need to configure the communication: log on, identify your **em4** remote and instantly get connected!

It allows you to easily manage your **em4** fleet on demand:

- › manage your access rights, as well as your customers
- › **download** your **application** program or firmware
- › **monitor** and **control** your devices
- › **localize** them on a map
- › display your **data history**
- › receive **event notifications** by email and SMS

Last but not least, it implements the latest security systems and protocols.

Geolocation



em4 app

The em4 simply enters your smartphone

Mobile complement to the **em4 web**, the **em4** app is the ultimate way to control and monitor your **em4** from your smartphone.

It uses a **fully secured** and **optimized infrastructure** to ensure total protection of your data.

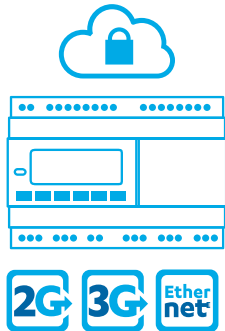
Simply log in, scan the QR code on the product, and instantly begin **monitoring** and **controlling** your device.

Download it on the App store and Google Play!



THE RIGHT SOLUTION THAT YOU NEED!

The **em4** remote and the **em4** alert are the best remote management solutions supported by best-in-class tools. Select your **em4** depending on your remote management needs!



em4 remote

The first all-in-one solution to bring your application into the Internet of Things

- › First PLC capable of fleet management including map localization
- › Highly secured solution, using e-banking practices and infrastructure
- › Only one device to program via a unique software, **em4** soft



Remote management of fleets of pump houses without adding external modules

- › Inter-site communication links the reservoir and the pumping station that supplies it
- › Devices communicate with one another
- › The reservoir sends pumping commands to the station according to the water level

em4 toolbox

em4 soft

em4 web

em4 app



Machine / Equipment fleet management

Manage, classify your equipment, use filters to select it, manage the application programs



Secured platform and connections

Use highly secure protocols and infrastructure to manage data and machines / equipment



Advanced data history

Graphically display the history of data values in your process, download it in .csv



Device maintenance & management

Remotely download the new version of an application program and/or firmware to a set of **em4** remote



Advanced event management

Receive and manage notifications when an event occurs in your application with an app/web platform



Advanced monitoring and control functions

Remotely display or control data values with an app/web platform



em4 alert

Nano-PLC that can alert you via SMS and email

- › Only one device to program via a unique software, **em4** soft
- › Needs only GSM network to operate (SMS)
- › From a unique and trusted supplier
- › Secured solution, only users identified in the PLC can interact



Monitoring via SMS and email of a reverse osmosis installation

- › Pump houses send alerts if an event occurs
- › Receipt of datalogs
- › Messages can be exchanged between different machines



Event management via SMS and email

Receive an email and/or an SMS when an event occurs in your application



Data report via SMS and datalogs via email or FTP

Periodically receive reports by SMS or email, or .csv files via email or FTP



Monitoring and control functions via SMS

Remotely display or control data values with SMS



PLC to PLC SMS communication

Exchange data by SMS from one PLC to another



Remote directory management

Remotely manage phone numbers and email addresses with SMS

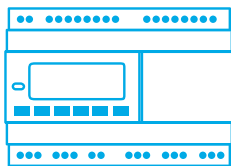


Remote application program update

Remotely update your application program with FTP server and SMS commands

em4 toolbox

em4 soft



em4 local

The em4 for stand alone use or local area network

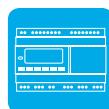
- › The most compact and powerful of its category
- › Includes highly accurate 4-20mA analog inputs for industrial sensors
- › Attractive design for an easier integration



Easily swap from one version to another version (remote and alert), enabling the upgrade of the equipment

em4 toolbox

em4 soft



PLC with local functions only

Powerful stand alone PLC or locally connected with the Ethernet

0-10V
4-20mA

Embedded configurable 0-10V / 4-20 mA accurate analog inputs

Use industrial sensors with 1%

Modbus TCP/IP

Modbus TCP/IP

Easy client and server networking with touch panel and other equipment

Modbus RS485

Modbus RS485 slave option interface

Easy connection with touch panel and other equipment



The most intuitive graphical function block language

Use FBD and SFC for efficient programming



Millenium 3 Smart

To control and monitor machines or automation installations with up to 50 I/O

- › Simple, straight-forward programming
- › The most compact expansion on the market (72 mm)



The same PLC controls the physical filtration and chemical treatment function

Millenium 3 toolbox

M3 soft

Compact range



CD20

CB20



CD12

CB12

- › Application-specific solutions thanks to dedicated and easy to use specific function blocks

- › Enhanced visibility on the display with high contrast, blue back lit LCD screen

Expandable range



XD26

XB26



XD10

XB10

- › Multiple configuration options derived from an extensive product range with numerous accessories

- › Simplified connectivity making integration of communication systems easy

- › Easy implementation supported by free, user-friendly programming software (M3 Soft)

Millenium 3 Essential

To tackle simpler applications that still require a powerful logic controller, Crouzet Automation offers the **Millenium 3 Essential** range.

The 12 VDC or 24 VDC **Millenium 3 Essential** range includes a variety of versions and is compatible with a large range of accessories.

It is the right solution for simple needs.



CD20

XD20

M3 SOFT

M3 Soft is the easiest programming software to use on the market. It is also incredibly powerful and user-friendly. Thanks to the most comprehensive library of application-specific function blocks in the industry, it allows you to customize water applications very easily.



M3 soft
Function blocks

SL In / SL Out

Allows easy monitoring of your application using a MTP Touch Panel



Pump management

No more time involved to write extensive programs to set up auto pump rotation



Level

Easy set up for tank level readings and control



Filtration

Allows for automatic filtration time based on water temperatures



Flow

Quickly calculate flow and control with set thresholds



Gain

Easy analog calculation to convert analog values (scale, offset)



PWM Output

Proportional output for easy valve control



Time Prog

Easily schedule time events based on calendar



em4 SOFT

em4 soft integrates all the remote management features in a single tool. Based on our strong experience in Millenium programming software development, **em4** soft is the new easy-to-use programming tool dedicated to **em4**.



em4 soft
Function blocks

Event

Allows up to 24 events
SMS/email messages including
2 attached analog values



Data Logging

Allows up to 3 blocks of 8 values
to be logged at a specified time
interval or on command signal.



Monitoring

Allows easy remote monitoring
and control of your application



32 bit function blocks

Allows high speed count,
tachometer, power management,
calculation with 32 bit values



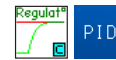
Display

Large 4x18 character display allows
user to visualize text, status, times
and control values in the program



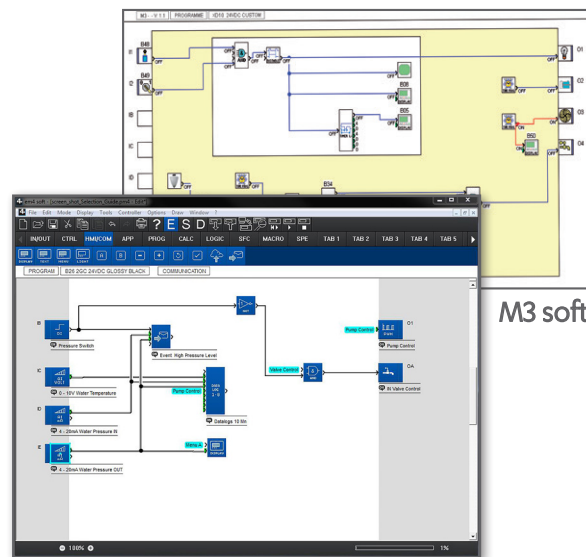
PID Regulator

Will interface with water booster drives for
pressure needs based on demand



Timer

Any timing function needed
for optimizing control



M3 soft

em4 soft

WHICH SOLUTION DO YOU NEED?

Our products are specifically suited for integration in a wide range of applications in water and waste treatment.



- › Save time designing your application and remote functions using the most intuitive graphical function block language on the market
- › Accurately measure your high end industrial sensors with the embedded configurable analog inputs (including 4-20 mA)
- › Easily integrate one of our three high tech designs in your machine
- › Adapt your application during its lifecycle thanks to the enhanced controlling performances

Glossy Black



- › Highly visible blue LCD with 4 lines of 18 characters and configurable backlighting
- › Allow the use of the entire library of specific function blocks of the software workshop
- › Extended temperature range (-20°C to +70°C)
- › Analog inputs 0-10 VDC, Potentiometer, NTC, LDR (0-20 mA/Pt100 with converters)

Smart



Essential



	Millenium 3 range	em4 range
Power Supply	12 V $\overline{--}$, 24 V $\overline{--}$ 24 V \sim , 100 \rightarrow 240 V \sim	24 V $\overline{--}$
Highly Visible HMI	Blue (Smart) or Green (Essential)	Black and white / white and black
Versions	4 rows of 18 characters	
	Compact versions: 12 and 20 I/Os Expandable versions: 10 and 26 I/Os up to 50 I/Os	Expandable version: 26 I/Os up to 46 I/Os
Inputs on the base	Digital, High speed 6kHz Analog 0-10V 5%, Potentiometer, NTC, LDR	Digital, High speed 60kHz Analog 0-10 V, 4-20 mA 1%, Potentiometer, NTC, LDR
Outputs on the base	Relays 8 A or 5 A Static Digital or PWM	Relays 8 A or 6 A Static Digital or PWM
Inputs on expansions	Digital Analog 0-10V 2% 4-20 mA 1% PT100 1,5°C	Digital Analog 0-10 V 1% 4-20 mA 1%
Outputs on expansions	Relay 8 A or 5 A 0-10V 5% Static Digital or PWM	Relay 8 A or 6 A 0-10 V 1% 4-20 mA 1% Static Digital or PWM
Programming interface	USB cable	USB interface Ethernet port Remote download
Ethernet /Com	Ethernet Modbus TCP/IP (server) Modbus RS485 (slave) on expansion	Ethernet version: on base (Modbus TCP/IP server & client) Wireless 2G and 3G versions
Interface	USB, Bluetooth, memory, RS232	USB, Modbus RS485 (slave)
Programming language	FBD/SFC or LD 400 Function Blocks 200 Ladder lines	FBD/SFC 1000 Function Blocks
Temperature range	-20 °C +55 °C (Essential range) -20 °C +70 °C (Smart range)	-20 °C +60 °C
Real time clock backup	10 years	

COMPLETE YOUR EXPERIENCE

The **Millenium 3** and **em4** accessories offer solutions to control your automation systems with the greatest ease of use. They include expansions, remote screens and communication accessories.

Millenium 3

SPECIFIC ANALOG EXPANSIONS

Ref.	Main characteristics
XA03	3 Pt100 temperature inputs (-25 to +125°C)
XA04	2 inputs: 0-10 V / 0-20 mA / Pt100 2 outputs: 0-10 V / PWM
XA04W	Pt100, pH, ORP and 4-20 mA inputs Allows direct connect for pH, ORP and other sensor inputs to the logic controller



MILLENIUM VIRTUAL DISPLAY

Main characteristics
Smartphone/Tablet control
Control your Millenium via Bluetooth without having to open the enclosure
Android application available on Google Play
Bluetooth interface



Accessories compatible with **em4** & **Millenium 3**

MTP PROGRAMMABLE TOUCH PANEL

Main characteristics
TFT/LCD compact resistive touchscreens
Text, data, graphic and animation display
65536 colors, LED backlight
Wide 70 degree viewing angle
Processing of alarms and recipes
400 MHz core logic, 64 MB RAM
Direct connection to the controller (Millenium 3) or via Modbus RS485 or Ethernet TCP/IP
4.3" and 7" screens
MTP 6/50 - MTP 8/50 and MTP 9/70

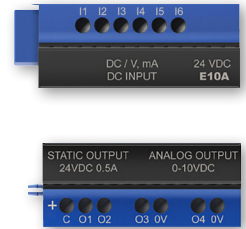


em4

ANALOG EXPANSIONS

Ref.	Main characteristics
E10A	6 24VDC digital inputs 12 bit analog inputs (0-10V +/-0.8%) 11 bit analog inputs (0-20 / 4-20mA +/-1.2%) 2 Static 24VDC 0.5A digital outputs 10 bit PWM 24VDC analog outputs (0-10V or 4-20mA with an external converter) 2 10 bit 0-10V analog output (+/-1%)

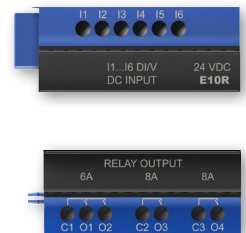
Accuracy of analog inputs and outputs @25°C



DIGITAL EXPANSIONS

Ref.	Main characteristics
E10R	6 24VDC digital inputs 12 bit analog inputs (Potent. or 0-28.8V +/-2%) for NTC, LDR 11 bit analog inputs (0-10V +/-1.2%) 2 Relay 250VAC / 6A digital outputs 2 Relay 250VAC / 8A digital outputs

Accuracy of analog inputs and outputs @25°C



MODBUS RS485 SLAVE INTERFACE

Main characteristics
Control or supervise one or several em4 via Modbus RS485



NTC TEMPERATURE PROBES

Main characteristics
Direct connect with no converter on analog inputs
Easy to use, low cost temperature control
Large temperature ranges (-25 to +180°C)



ABOUT CROUZET AUTOMATION

Supported by an experienced technical team, Crouzet Automation is a pioneer in the simplification of programming. The brand offers the easiest-to-use and most adaptable alternative automation solution for specialized and demanding needs. Crouzet Automation is a brand of InnoVista Sensors™.

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Through its brands, Crouzet Aerospace, Crouzet Automation, Crouzet Control, Crouzet Motors, Crouzet Switches and Systron Donner Inertial, InnoVista Sensors™ offers a wide range of reliable, efficient and customizable components dedicated to the Aerospace & Defence, Transportation and Industrial market and segments.

Thanks to the recognized expertise of its teams and a strong innovation policy, InnoVista Sensors™ brings performance enhancing solutions to its customers worldwide.

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