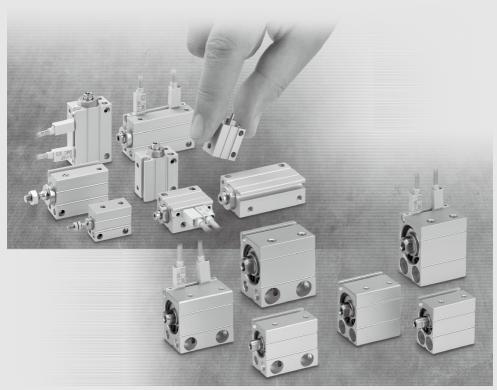
Mini Free Mount Cylinder

CUJ Series

ø4, ø6, ø8, ø10, ø12, ø16, ø20



Series	Bore size	Action							Str	oke (n	nm)						Clean	Auto switch	Rod end
Series	(mm)	Action	4 5 6 8 10 15 20 25 30 35 40 45 50 series Auto swi							Auto switch	Roa ena								
	4	Double acting					 				_		-		+	-		None	Male threaded
	1	Single acting, spring return		_)—	-					+	_		-	+		None	Without thread
	6	Double acting)—	 								_				
	6	Single acting, spring return)—	 	_	_	_	_	-			_	_	-		
	8	Double acting					 									_			
	0	Single acting, spring return)—	 		_	_	_	_	_		-	_	-		
CUJ	10	Double acting)—	 						_		-	_		Solid state	Female
000	10	Single acting, spring return)—	 				_	_	_		-	_	-	switch D-F8⊡	threaded
	12	Double acting	_											 \vdash				D-M9⊟ D-M9⊟W	Male threaded
	12	Single acting, spring return									_	_	_			_	-	D-1013-100	
	16	Double acting												 <u> </u>					
	10	Single acting, spring return					-		+			_	_		-		-		
	20	Double acting	_				+							 \vdash					
	20	Single acting, spring return					+		+	_	_				+	_	_		



. . .

SMC

Mini Free Mount Cylinder

Miniature Body

Full length is shortened by up to approx. 20%.

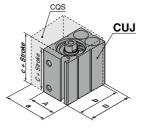
(mm)

Volume is reduced by up to approx. 45%.

(Compared with the CQS series cylinders, double acting, with magnet)

Dimensions	(With I	Magnet)
------------	---------	---------

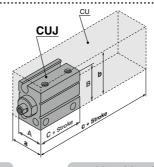
Bore size (mm)	A(a)	B(b)	C(c)
12	17(25)	26.5(25)	19.5(22)
16	21(29)	29.5(29)	21(22)
20	25(36)	36(36)	23.5(29.5)
(): Dimensions	of the CQS serie	es cylinders	

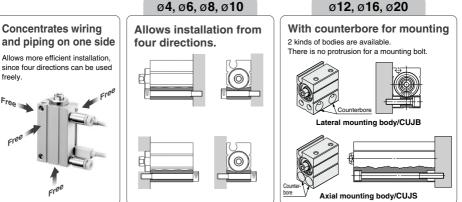


Full length is shortened by up to approx. 64%. Volume is reduced by up to approx. 70%. (Compared with the CU series cylinders, double acting, without magnet)

Dimension	ns (Without	Magnet)	(mm)
Bore size (mm)	A(a)	B(b)	C(c)
4	10(—)	15(—)	13(—)
6	13(13)	19(22)	13(33)
8	13(—)	21()	13(—)
10	13.5(15)	22(24)	13(36)
12	17(—)	26.5()	15.5(—)
16	21(20)	29.5(32)	16.5(30)
20	25(26)	36(40)	19.5(36)

(): Dimensions of the CU series cylinders

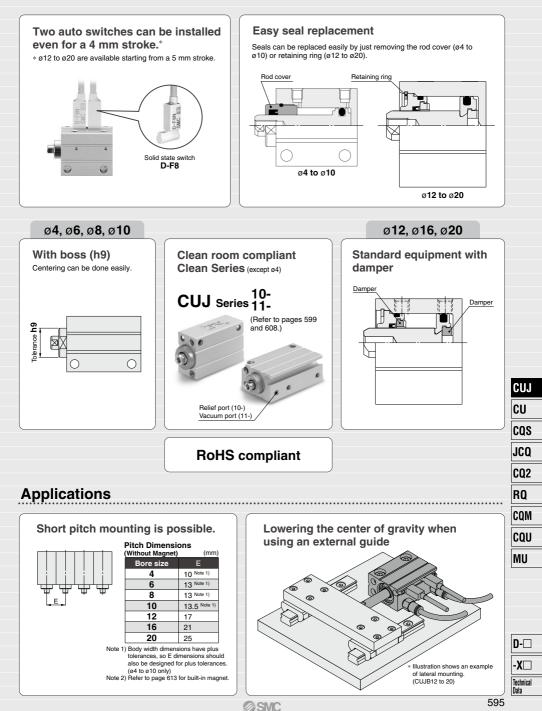




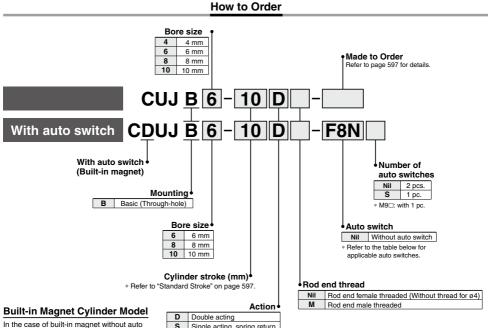
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SMC

CUJ Series Ø4, Ø6, Ø8, Ø10, Ø12, Ø16, Ø20



Mini Free Mount Cylinder **CUJ** Series ø4, ø6, ø8, ø10



switch, the symbol for auto switch is "Nil". (Example) CDUJB8-15DM

s Single acting, spring return

Annlicable Auto Switches/Refer to pages 1575 through to 1701 for additional information on auto switches

Mpp ii		01110110	0/11	cici to pugeo	10/0 1	nough to	1701 101	additional in	ionnation c	in auto swi		J.				
			light			Load volta	age	Auto swite	ch model	Lead wire	leng	th (I	m) *			
Туре	Special function	Electrical entry	Indicator	Wiring (Output)		DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applic	able load
				3-wire (NPN)				_	M9N		۲	۲	0	0		
_				3-WITE (INPIN)		5 V,		F8N	—	•	—	•	0	—	IC	
switch				3-wire (PNP)		12 V		—	M9P	•	•	۲	0	0	circuit	
Ň	_			3-WITE (FINF)				F8P	—	•	—	۲	0	—		
ő				2-wire		12 V		—	M9B	•	•	•	0	0		
aut		Grommet	Vac		24 V	12.0		F8B	—	•	—	۲	0	—	_	Relay,
e e	Diagnostic	Circininet	103	3-wire (NPN)	24 V	5 V,	_	_	M9NW	•	\bullet	۲	0	0	IC	PLC
state	indication			3-wire (PNP)		12 V		—	M9PW	•	•	•	0	0	circuit	
면	(2-color indicator)			2-wire		12 V		_	M9BW		•	۲	0	0	—	
Solid	Water resistant			3-wire (NPN)		5 V,		—	M9NA**	0	0	•	0	0	ы	
	(2-color indicator)			3-wire (PNP)		12 V		—	M9PA**	0	0	•	0	0	circuit	
				2-wire		12 V		_	M9BA**	0	Ō	•	0	0	-	

** Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers. * Lead wire length symbols: 0.5 m ----- Nil (Example) M9N

* Auto switches marked with "O" are produced upon receipt of order.

- (Example) M9NM 1 m M 3 m I
- (Example) M9NL 5 m Z (Example) M9NZ

Note 1) For 2-color indicator, use caution on hysteresis. Refer to page 1585, "Auto Switch Hysteresis" prior to use

Note 2) Refer to pages 1575 through to 1701 for detailed auto switch specifications.

* Auto switches are included, (but not assembled).

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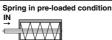


Bore size (mm) 4 6 8 10 Action Double acting; Single acting, spring return Fluid Air Proof pressure 1.05 MPa Minimum operating Double acting 0.15 MPa 0.1 MPa 0.35 MPa 0.3 MPa 0.2 MPa pressure Single acting, spring return 0.7 MPa Maximum operating pressure Without auto switch: -10 to 70°C (No freezing) Ambient and fluid temperature With auto switch: -10 to 60°C (No freezing) Cushion None Lubrication Non-lube Piston speed 50 to 500 mm/s Stroke length tolerance +0.5 Mounting Through-hole

Theoretical Output: Double Acting

						– IN Unit: N
Bore size	Rod size	Operating	Piston area	Opera	ting pressure	(MPa)
(mm)	(mm)	direction	(mm ²)	0.3	0.5	0.7
4	2	OUT	12.6	3.76	6.28	8.79
4	2	IN	9.4	2.82	4.71	6.59
6	4	OUT	28.3	8.48	14.13	19.79
U	4	IN	15.7	4.71	7.85	10.99
8	5	OUT	50.3	15.07	25.13	35.18
0	5	IN	30.6	9.18	15.31	21.44
10	6	OUT	78.5	23.56	39.26	54.97
10	0	IN	50.3	15.07	25.13	35.18

Spring Reaction Force: Single Acting, Spring Return



When the spring is set in the cylinder.

Specifications

Spring in loaded condition OUT

When the spring is contracted by applying air. Unit: N

which are sp	ing is set in the of	Mildel. ••	nen tre spring is	contracted by ap	Unit: N	CU
Bore size	Spring		Stroke	e (mm)		00
(mm)	condition	4	6	8	10	000
4	Pre-loaded	1.70	1.27	—	—	CQS
4	Loaded	2.55	2.55	_	_	
6	Pre-loaded	2.45	2.01	1.57	—	JCQ
0	Loaded	3.33	3.33	3.33	_	+
8	Pre-loaded	4.67	3.76	2.86	1.96	CQ2
•	Loaded	6.47	6.47	6.47	6.47	UQL
10	Pre-loaded	5.04	4.18	3.31	2.45	DO
10	Loaded	6.77	6.77	6.77	6.77	RQ

Weight: Double Acting

										Unit: g	
Bore size	ize Standard stroke (mm)								Additional weight		
(mm)	4	6	8	10	15	20	25	30	Built-in magnet	Rod end male threaded	
CUJB4	7.2	7.9	8.6	9.3	11.1	12.8		_	_	0.4	
CUJB6	12.4	13.6	14.8	16.0	18.9	21.8	24.7	27.6	2.7	0.8	
CUJB8	15.6	17.0	18.4	19.7	23.0	26.4	29.9	33.4	3.0	1.5	
CUJB10	17.9	19.4	20.8	22.3	25.9	29.5	33.1	36.7	3.2	2.6	

Weight: Single Acting, Spring Return

						Unit: g	
Bore size		Standard s	troke (mm)		Addition	nal weight	D-🗆
(mm)	4	6	8	10	Built-in magnet	Rod end male threaded	
CUJB4	7.2	7.9	_	_	—	0.4	-X
CUJB6	12.8	14.0	15.2	_	2.4	0.8	
CUJB8	15.8	17.2	18.6	19.9	2.5	1.5	Technical
CUJB10	17.9	19.4	20.8	22.3	2.4	2.6	Data

Symbol

Double acting, single rod, without cushion



Single acting, spring return



Standard Stroke

Action	Bore size (mm)	Standard stroke (mm)
	4	4, 6, 8, 10, 15, 20
Double acting	6	4, 6, 8, 10, 15, 20
	8, 10	25, 30
Oin also a stime	4	4, 6
Single acting, spring return	6	4, 6, 8
spring return	8, 10	4, 6, 8, 10

Made to Order

Made to Order Click here for details

Symbol	Contents
-XA🗆	Change of Rod End Shape Note 1)
-XB6	Heat resistant cylinder (-10 to 150°C) Note 1)
-XC22	Fluororubber seals Note 2)

Note1) Except models with auto switch and singleacting, spring return type Except bore size 4

Note2) Except single acting, spring return type and bore size 4



When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions. Simply connecting the moisture control tube to the

actuator will prevent dew condensation from occurring. For details, refer to the IDK series in the Best Pneumatics No. 6.

SMC

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CQU

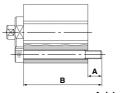
MU

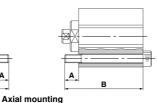
CUJ Series

Mounting

How to Mount: Through-hole mounting bolts are available. How to Order: Add the "CUJ-" in front of the bolts to be used.

Example) CUJ-M3 x 27 L







Lateral mounting

Without Auto Switch (Without Magnet) For Axial Mounting

Cylinder model	A	B	Mounting bolt size
ĆUJB4-4		21	M2.5 x 21 L
-6	1	23	M2.5 x 23 L
-8	4	25	M2.5 x 25 L
-10] 4	27	M2.5 x 27 L
-15]	32	M2.5 x 32 L
-20		37	M2.5 x 37 L Note)
CUJB6-4		22	M3 x 22 L
-6]	24	M3 x 24 L
-8]	26	M3 x 26 L
-10	5	28	M3 x 28 L
-15		33	M3 x 33 L
-20]	38	M3 x 38 L
-25		43	M3 x 43 L
-30		48	M3 x 48 L
CUJB8-4		22	M3 x 22 L
-6]	24	M3 x 24 L
-8]	26	M3 x 26 L
-10	5	28	M3 x 28 L
-15]]	33	M3 x 33 L
-20]	38	M3 x 38 L
-25]	43	M3 x 43 L
-30		48	M3 x 48 L
CUJB10-4		22	M3 x 22 L
-6		24	M3 x 24 L
-8		26	M3 x 26 L
-10	5	28	M3 x 28 L
-15		33	M3 x 33 L
-20		38	M3 x 38 L
-25		43	M3 x 43 L
-30		48	M3 x 48 L

For Lateral Mounting								
Cylinder model								
CUJB4-4								
-6								
-8	4	14	M2.5 x 14 L					
-10	-	14	1012.3 X 14 L					
-15								
-20								
CUJB6-4								
-6								
-8								
-10	5	18	M3 x 18 L					
-15								
<u>-20</u> -25								
-25 -30								
 CUJB8-4								
-6								
-10	-							
-15	5	18	M3 x 18 L					
-20								
-25	1							
-30	1							
CUJB10-4								
-6								
-8								
-10	5	18	M3 x 18 L					
-15		.0	IVIS X IOL					
-20								
-25								
-30								

Note) Only M2.5 x 37 L is made of stainless steel. Others are made of structural steel.

With Auto Switch (Built-in Magnet) For Axial Mounting

Ordinaton model

Cylinder model	A	В	Mounting bolt size
CDUJB6-4		27	M3 x 27 L
-6	1	29	M3 x 29 L
-8	1	31	M3 x 31 L
-10	5	33	M3 x 33 L
-15		38	M3 x 38 L
-20		43	M3 x 43 L
-25	1 1	48	M3 x 48 L
-30		53	M3 x 53 L
CDUJB8-4		27	M3 x 27 L
-6		29	M3 x 29 L
-8		31	M3 x 31 L
-10	5	33	M3 x 33 L
-15	5	38	M3 x 38 L
-20		43	M3 x 43 L
-25		48	M3 x 48 L
-30		53	M3 x 53 L
CDUJB10-4		27	M3 x 27 L
-6		29	M3 x 29 L
-8		31	M3 x 31 L
-10	5	33	M3 x 33 L
-15		38	M3 x 38 L
-20		43	M3 x 43 L
-25		48	M3 x 48 L
-30		53	M3 x 53 L

For Lateral Mounting

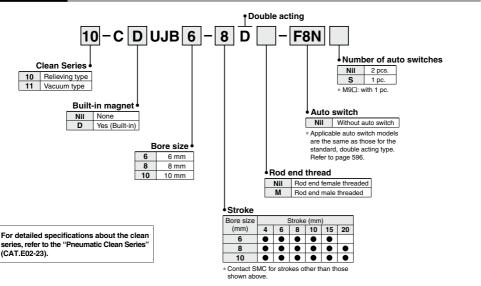
I OI Eatoral Mot	mang		
Cylinder model	C	D	Mounting bolt size
CDUJB6-4			
-6]		
-8			
-10	5	18	M3 x 18 L
-15	, v		
-20			
-25			
-30			
CDUJB8-4			
-6	-		
-8			
-10	5	18	M3 x 18 L
-15	-		
-20	-		
-25	-		
-30 CDUJB10-4			
-6	-		
-0	-		
-10	-		
-10	5	18	M3 x 18 L
-15	-		
-20	1		
	1		
-30	1	1	

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SMC

Clean Series

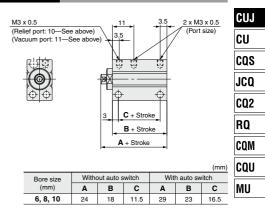




Specifications

The specifications are the same as those for the standard, double acting type. Refer to page 597. However, the operating piston speed is ranged from 50 to 400 mm/s.

Dimensions



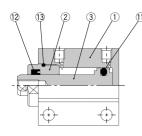


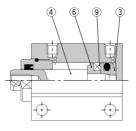
D- □
-X□
Technical Data

CUJ Series

Construction

Double Acting



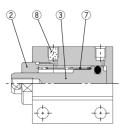


Without magnet

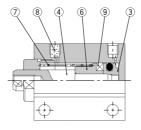
Built-in magnet

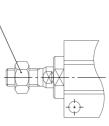


Single Acting, Spring Return



Without magnet





Built-in magnet

Rod end male threaded

Component Parts

No.	Description		Material	Note					
1	Cylinder tube		Aluminum alloy	Hard anodized					
2	Rod cover		Copper alloy	Electroless nickel plated					
3	Without switch		Stainless steel						
3	Piston	With switch	Aluminum alloy	Chromated					
4	Piston	rod	Stainless steel						
5	5 Seal retainer		Aluminum alloy	Chromated (CUJB4 only)					
6	6 Magnet retainer		Aluminum alloy	Chromated					
7	7 Return spring		Piano wire						
8	8 Bronze element		onze element Sintered metallic BC						
9	Magnet		-						
10	10 Rod end nut		Iron	Chromated					
11	11 Piston seal		NBR						
12	12 Rod seal		NBR						
13	Tube ga	asket	NBR						

Replacement Parts: Seal Kit Double Acting

(10)

Bore size (mm)	Kit no.	Contents
4	CUJB4-PS	
6	CUJB6-PS	Set of (1), (2), (3) and grease pack.
8	CUJB8-PS	Set of the, the, the and grease pack.
10	CUJB10-PS	

* Seal kit (1) to (3) comes as a set. Use the kit number for each bore size.

Sinale Actina, Sprina Return

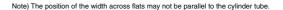
	5/ 1 5				
Bore size (mm)	Kit no.	Contents			
4	CUJB4-S-PS				
6	CUJB6-S-PS	Set of (1) and grease pack.			
8	CUJB8-S-PS	Set of the and grease pack.			
10	CUJB10-S-PS				
I lee the following part number for ordering a grease pack only					

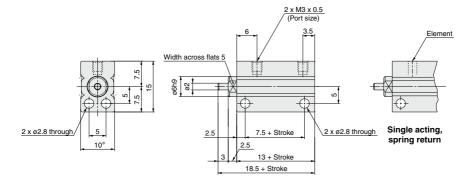
rdering a grease pack only ing p

Grease part no.: GR-L-005 (5 g)

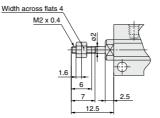
Dimensions: ø4 Double Acting; Single Acting, Spring Return

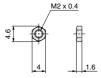
Without Magnet: CUJB4





Rod end male threaded





Rod end nut part no. : NTJ-004

	CUJ
	CU
	CQS
•	JCQ
	CQ2
	RQ
	CQM
	CQU
	MU

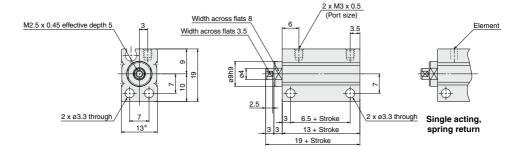


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 Use caution especially when multiple cylinders are used in pararell such as stacking because the body width dimensions have plus tolerances.
Contact SMC for a product with body width dimensions having different tolerances.

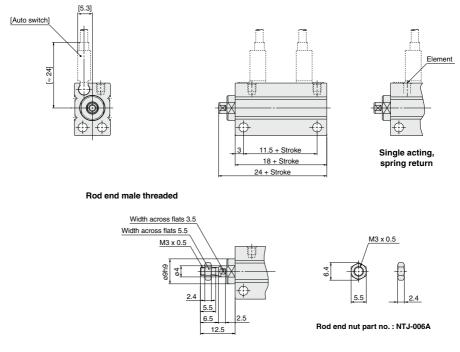
Dimensions: ø6 Double Acting; Single Acting, Spring Return

Without Magnet: CUJB6



Note) The position of the width across flats may not be parallel to the cylinder tube.

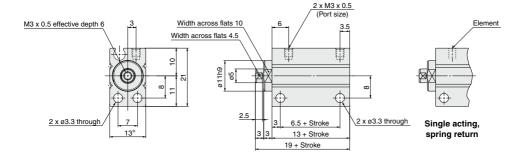
Built-in Magnet: CDUJB6



 Use caution especially when multiple cylinders are used in pararell such as stacking because the body width dimensions have plus tolerances.
Contact SMC for a product with body width dimensions having different tolerances.

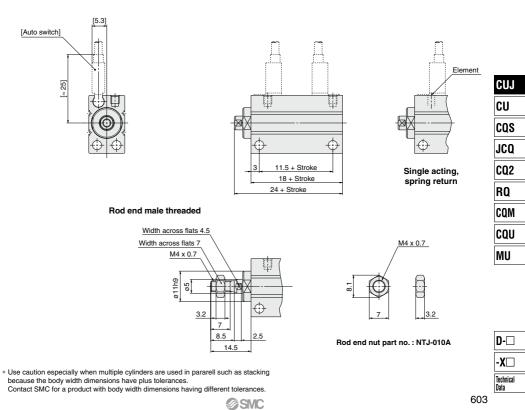
Dimensions: Ø8 Double Acting; Single Acting, Spring Return

Without Magnet: CUJB8



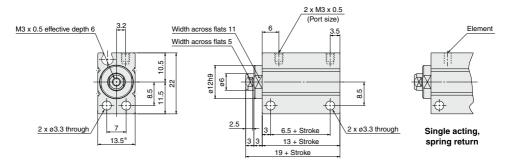
Note) The position of the width across flats may not be parallel to the cylinder tube.

Built-in Magnet: CDUJB8



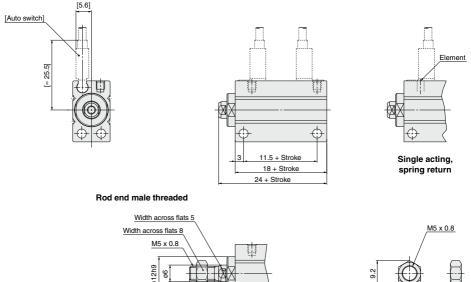
Dimensions: ø10 Double Acting; Single Acting, Spring Return

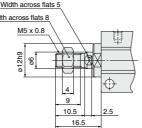
Without Magnet: CUJB10



Note) The position of the width across flats may not be parallel to the cylinder tube.

Built-in Magnet: CDUJB10





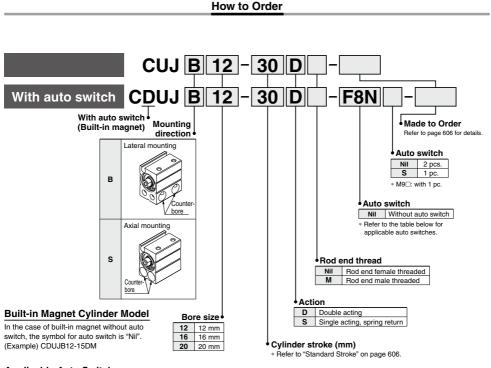


Rod end nut part no. : NTJ-015A

* Use caution especially when multiple cylinders are used in pararell such as stacking because the body width dimensions have plus tolerances.

Contact SMC for a product with body width dimensions having different tolerances. 604 **SMC**

Mini Free Mount Cylinder **CUJ Series** Ø12, Ø16, Ø20



Applicable Auto Switches/Refer to pages 1575 through to 1701 for additional information on auto switches.

			_								_	_					
			량			Load volta	age	Auto swit	ch model	Lead wire	leng	gth (I	m) *	L			
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)		DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applic	cable load	RQ
			_	3-wire (NPN)				_	M9N	•	٠	٠	0	0			COM
				S-wire (INPIN)		5 V,		F8N	_	•	-	•	0	-	IC		UQINI
switch				3-wire (PNP)	1	12 V		_	M9P	•	۲	•	0	0	circuit		0011
Ň	-			3-WITE (PINP)				F8P	—	•			0	_			CQU
f				2-wire		12 V		—	M9B	•			0	0			
ar I		Grommet	Yes		24 V	12.0		F8B	—		-	•	0	-	_	Relay,	MU
e e	Diagnostic	Gronnie	lies	3-wire (NPN)	24 V	5 V,	_	—	M9NW	•	•		0	0	ы	PLC	
state	indication			3-wire (PNP)		12 V		_	M9PW	•	•	•	0	0	circuit		
	(2-color indicator)			2-wire		12 V		_	M9BW		•	•	0	0			
Solid	Materialistant			3-wire (NPN)		5 V,		_	M9NA**	0	0	•	0	0	Ю		
	Water resistant (2-color indicator)			3-wire (PNP)		12 V		—	M9PA**	0	0	۲	0	0	circuit		
				2-wire		12 V		_	M9BA**	0	0	•	0	0			

** Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

* Lead wire length symbols: 0.5 m Nil (Example) M9N

- 1 m ······ M (Example) M9NM 3 m ······ I (Example) M9NI
- 3 m ······ L (Example) M9NL 5 m ····· Z (Example) M9NZ

Note 1) For 2-color indicator, use caution on hysteresis. Refer to page 1585, "Auto Switch Hysteresis" prior to use.

Note 2) Refer to pages 1575 through to 1701 for detailed auto switch specifications.

* Auto switches are included, (but not assembled).





CUJ

CU

CQS

JCQ

C02

D-

-X

Technical

Data

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

* Auto switches marked with "O" are produced upon receipt of order.

CUJ Series



Symbol

Double acting, single rod, rubber bumper



Single acting, spring return, rubber bumper





Made to Order Click here for details

Symbol	Contents					
-XA🗆	Change of Rod End Shape					
-XB6	-XB6 Heat resistant cylinder (-10 to 150°C) Note					
-XC22	Fluororubber seals Note 2)					

Note 1) Except models with auto switch and single acting, spring return type.

Note 2) Excluding single acting, spring return type. A bumper is a standard product.

Theoretical Output: Double Acting

		оит 🛛		N Unit: N	
Bore size	Operating	Operati	ng pressu	re MPa	
(mm)	direction	0.3	0.5	0.7	
12	OUT	34	57	79	
12	IN	25	42	59	
16	OUT	60	101	141	
10	IN	45	75	106	
20	OUT	94	157	220	
20	IN	71	118	165	

Moisture Control Tube **IDK Series**

When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the IDK series in the **Best Pneumatics No. 6**

Specifications

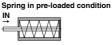
Bore s	ize (mm)	12	16	20		
Action	. ,	Double acting; Single acting, spring return				
Fluid			Air			
Proof pressure 1.05 MPa						
Minimum operating	Double acting	0.07	MPa	0.05 MPa		
pressure	Single acting, spring return	0.25	MPa	0.18 MPa		
Maximum operatin	g pressure		0.7 MPa			
Ambient and fluid	temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)				
Cushion			Rubber bumper			
Lubrication		Non-lube				
Piston speed			50 to 500 mm/s *			
Stroke length toler	ance	+1.0 0				
Mounting		CUJB: Through-hole (lateral, axial direction: 2 locations each) CUJS: Through-hole (axial direction: 2 locations)				

Depending on the circuit condition, the piston speed may not reach the maximum speed.

Standard Stroke

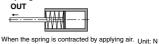
Bore size (mm)	Operating direction	Standard stroke (mm)		
12		5, 10, 15, 20, 25, 30, 35, 40, 45, 50		
16	Double acting			
20		5, 10, 15, 20, 25, 30, 35, 40, 45, 50		
12	Cingle esting	5, 10		
16	Single acting, spring return			
20	op.i.ig fotum			

Spring Reaction Force: Single Acting, Spring Return





Spring in loaded condition



When the spring is set in the cylinder.

Bore size	Spring condition	Stroke (mm)			
(mm)	Spring condition	5	10		
12	Pre-loaded	6	3.5		
12	Loaded	9.5	9.5		
16	Pre-loaded	7.5	4.5		
10	Loaded	11	11		
20	Pre-loaded	10.5	5.5		
20	Loaded	16.5	16.5		

Ē

* Moving the load with the thrust (spring response) on the spring return side will cause poor stroke.

Weight

Double acting Unit: g												
Bore size		Standard stroke (mm)					Additio	onal weight				
(mm)	5	10	15	20	25	30	35	40	45	50	Built-in magnet	Rod end male threaded
CUJ□12	21	26	31	35	40	45	50	55	60	65	6	4
CUJ□16	32	39	46	53	60	67	74	81	88	95	9	8
CUJ□20	52	62	72	82	92	102	112	122	132	142	12	13

Single acting, Spring return

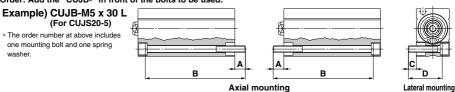
	<u> </u>	/ .	Additional weight		
Bore size	Standard s	troke (mm)	Addition	al weight	
(mm)	5	10	Built-in magnet	Rod end male threaded	
CUJ□12	23	28	6	4	
CUJD16	34	41	9	8	
CUJ□20	53	63	11	13	

E 606

SMC

Mounting

How to Mount: Through-hole mounting bolts are available. How to Order: Add the "CUJB-" in front of the bolts to be used.



* When mounting the cylinder, be sure to use the included spring washer.

Without Auto Switch (Without Magnet)

For Axial Moun	ting		Material: Structural steel
Cylinder model	A	B	Mounting bolt size
CUJS12-5		25	M4 x 25 L
-10	1	30	M4 x 30 L
-15	1	35	M4 x 35 L
-20	1	40	M4 x 40 L
-25	8.5	45	M4 x 45 L
-30	0.5	50	M4 x 50 L
-35	1	55	M4 x 55 L
-40		60	M4 x 60 L
-45	1	65	M4 x 65 L
-50	1	70	M4 x 70 L
CUJS16-5		25	M4 x 25 L
-10		30	M4 x 30 L
-15		35	M4 x 35 L
-20		40	M4 x 40 L
-25	7.5	45	M4 x 45 L
-30	7.5	50	M4 x 50 L
-35		55	M4 x 55 L
-40]	60	M4 x 60 L
-45]	65	M4 x 65 L
-50		70	M4 x 70 L
CUJS20-5		30	M5 x 30 L
-10		35	M5 x 35 L
-15		40	M5 x 40 L
-20		45	M5 x 45 L
-25	10.5	50	M5 x 50 L
-30	10.5	55	M5 x 55 L
-35]	60	M5 x 60 L
-40]	65	M5 x 65 L
-45]	70	M5 x 70 L
-50		75	M5 x 75 L

For Lateral Mou	inting	Material: Structural steel	
Cylinder model	Č	D	Mounting bolt size
CUJB12-5			
-10			
-15			
-20			
-25	8.5	20	M4 x 20 L
-30	0.0	20	1014 X 20 E
-35			
-40			
-45			
-50			
CUJB16-5			
-10	9.5	25	
<u>-15</u> -20			
-20 -25			
-25			M4 x 25 L
-35			
-40			
-45	1		
-50	ł		
CUJB20-5			
-10	ĺ		
-15	ĺ		
-20			
-25		05	ME - OF I
-30	7.5	25	M5 x 25 L
-35			
-40]		
-45			
-50			<u> </u>

With Auto Switch (Built-in Magnet)

For Axial Moun	ting	Material: Structural steel	
Cylinder model	A	В	Mounting bolt size
CDUJS12-5		30	M4 x 30 L
-10	1	35	M4 x 35 L
-15	1	40	M4 x 40 L
-20	9.5	45	M4 x 45 L
-25		50	M4 x 50 L
-30		55	M4 x 55 L
-35		60	M4 x 60 L
-40		65	M4 x 65 L
-45		70	M4 x 70 L
-50	1	75	M4 x 75 L
CDUJS16-5		30	M4 x 30 L
-10		35	M4 x 35 L
-15		40	M4 x 40 L
-20		45	M4 x 45 L
-25	8	50	M4 x 50 L
-30	0	55	M4 x 55 L
-35]	60	M4 x 60 L
-40]	65	M4 x 65 L
-45	1	70	M4 x 70 L
-50		75	M4 x 75 L
CDUJS20-5		35	M5 x 35 L
-10]	40	M5 x 40 L
-15		45	M5 x 45 L
-20		50	M5 x 50 L
-25	11.5	55	M5 x 55 L
-30	11.5	60	M5 x 60 L
-35]	65	M5 x 65 L
-40]	70	M5 x 70 L
-45]	75	M5 x 75 L
-50		80	M5 x 80 L

r Lateral Mou		_	Material: Structural s
Cylinder model CDUJB12-5	С	D	Mounting bolt size
-10			
-10			
-20			
-25	5 8.5 20 M4		
-30		M4 x 20 L	
-35			
-40			
-45			
-50			
CDUJB16-5			
-10	9.5	9.5 25	
-15			
-20 -25			M4 x 25 L
-25 -30			
-30			
-40			
-45			
-50			
CDUJB20-5			
-10			
-15			
-20			
-25	7.5	25	M5 x 25 L
-30			
-35			
-40 -45			
-45 -50			

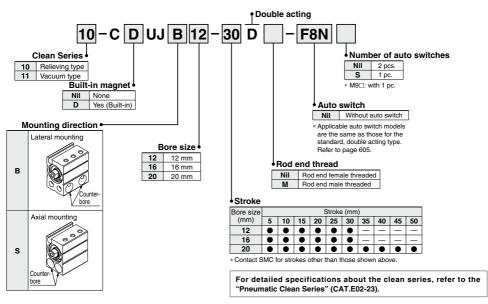
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

CUJ CU

CUJ Series

Clean Series

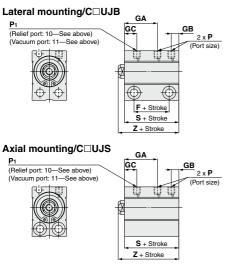
How to Order



Specifications

The specifications are the same as those for the standard, double acting type. Refer to page 606. However, the operating piston speed is ranged from 50 to 400 mm/s.

Dimensions



				(mm
Bore size		Without	magnet	
(mm)	F	GA	S	Z
12	11.5	15.5	23.5	27
16	13.5	17.5	25.5	29
20	15.5	18.5	29.5	34
	•			-

				(11111)	
Bore size	Built-in magnet				
(mm)	F	GA	S	Z	
12	15.5	15.5	27.5	31	
16	18	18	30	33.5	
20	19.5	18.5	33.5	38	

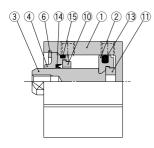
				(mm)
Bore size (mm)	GC	GB	P 1	Р
12	7	4	M3 x 0.5	M3 x 0.5
16	8.5	4	M3 x 0.5	M3 x 0.5
20	8.5	5.5	M5 x 0.8	M5 x 0.8



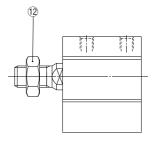
608

Construction

Double Acting

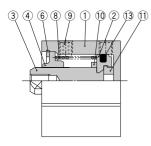


5



Without magnet

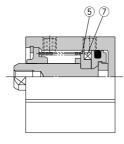
Single Acting, Spring Return



Without magnet

Built-in magnet

Rod end male threaded



Built-in magnet

Component Parts

COI	inponent Faits		
No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Piston	Aluminum alloy	Trivalent chromated
3	Piston rod	Stainless steel	
4	Collar	Aluminum alloy	Hard anodized
5	Magnet holder	Aluminum alloy	Trivalent chromated
6	Retaining ring	Steel for special applications	Phosphate coated
7	Magnet	-	
8	Return spring	Steel wire	Zinc trivalent chromated
9	Element	Bronze casted	(for ø12, ø16)
9	Plug with fixed restrictor	Structural steel	Nickel plated (for ø20)
10	Damper A	Resin	
11	Damper B	Resin	
12	Rod end nut	Steel wire	Chromated
13	Piston seal	NBR	
14	Rod seal	NBR	
15	O-ring	NBR	

Replaceme Double Act	nt Parts: Sea	l Kit	JCQ
Bore size (mm)	Kit no.	Contents	CQ2
12	CUJB12-PS		<u> </u>
16	CUJB16-PS	Set of (3, 14, (5 and grease pack.	RQ
20	CUJB20-PS		
* Seal kit 🚯 to 🕼 co	omes as a set. Use th	e kit number for each bore size.	CQM

Single Acting, Spring Return

Bore size (mm)	Kit no.	Contents
12	CUJB12-S-PS	
16	CUJB16-S-PS	Set of (3) and grease pack.

20 CUJB20-S-PS Use the following part number for ordering a grease pack only.
Grease part no.: GR-L-005 (5 g)



CQU

MU

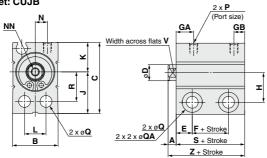
CUJ

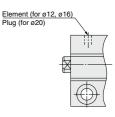
CU CQS

SMC

Dimensions: ø12, ø16, ø20 Double Acting; Single Acting, Spring Return

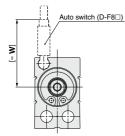
Lateral Mounting Without Magnet: CUJB

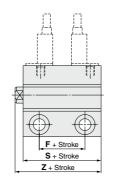


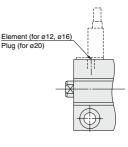


Single acting, spring return

Built-in Magnet: CDUJB



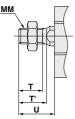




Single acting, spring return

Rod end male threaded

Rod end nut





					(mm)
Part no.	Bore size (mm)	d	Hı	B1	C 1
NTJ-015A	12	M5 x 0.8	4	8	9.2
NT-015A	16	M6 x 1	5	10	11.5
NT-02	20	M8 x 1.25	5	13	15

(mm)

Bore size (mm)	A	в	с	D	Е	GB	н	J	к	L	мм	NN	N	Р	Q
12	3.5	17	26.5	6	6	4	11	15.5	11	8	M5 x 0.8	M3 x 0.5 effective depth of thread 6	3.5	M3 x 0.5	4.4 through
16	3.5	21	29.5	8	6	4	12.5	17	12.5	11.5	M6 x 1	M4 x 0.7 effective depth of thread 8	5.5	M3 x 0.5	4.4 through
20	4.5	25	36	10	7	5.5	15.5	21	15	13.5	M8 x 1.25	M5 x 0.8 effective depth of thread 7	7	M5 x 0.8	5.5 through

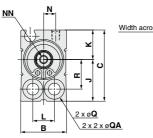
Bore size		0	Ŧ	T		v	w		Without magnet				Built-in magnet			
(mm)	QA	п		•	U	v	vv	F	GA	S	Z	F	GA	S	Z	
12	7.5 depth, depth of counterbore 7	11	9	10.5	14	5	26	3.5 (5)	7.5	15.5 (17)	19 (20.5)	7.5 (9)	7.5	19.5 (21)	23 (24.5)	
16	7.5 depth, depth of counterbore 7	12.5	10	12	15.5	6	27.5	4	8.5	16.5	20	8.5	9	21	24.5	
20	9.5 depth, depth of counterbore 9	15.5	12	14	18.5	8	30	5.5	8.5	19.5	24	9.5	8.5	23.5	28	

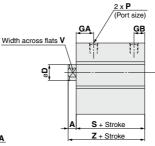
* (): Single acting, spring return

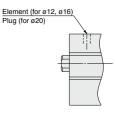
610

SMC

Axial Mounting Without Magnet: CUJS

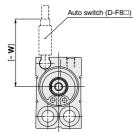


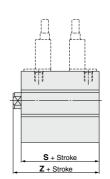


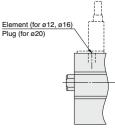


Single acting, spring return

Built-in Magnet: CDUJS

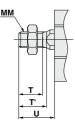






Single acting, spring return

Rod end nut



Bı

					(mm)
Part no.	Bore size (mm)	d	Hı	B1	C 1
NTJ-015A	12	M5 x 0.8	4	8	9.2
NT-015A	16	M6 x 1	5	10	11.5
NT-02	20	M8 x 1.25	5	13	15

CQU MU

(mm)

611

COM

CUJ

CU

CQS

JCQ CQ2 RQ

Bore size (mm)	A	в	С	D	GB	J	к	L	мм	NN	Ν	Р	Q	QA
12	3.5	17	26.5	6	4	15.5	11	8	M5 x 0.8	M3 x 0.5 effective depth of thread 6	3.5	M3 x 0.5	4.4 through	7.5 depth, depth of counterbore 5.5
16	3.5	21	29.5	8	4	17	12.5	11.5	M6 x 1	M4 x 0.7 effective depth of thread 8	5.5	M3 x 0.5	4.4 through	7.5 depth, depth of counterbore 5.5
20	4.5	25	36	10	5.5	21	15	13.5	M8 x 1.25	M5 x 0.8 effective depth of thread 7	7	M5 x 0.8	5.5 through	9.5 depth, depth of counterbore 6.5

Bore size	R	Ŧ	-	U	V W 5 26 6 27.5	W	/ithout magr	net	Built-in magnet			
(mm)	к		•	U	v	vv	GA	S	Z	GA	S	Z
12	11	9	10.5	14	5	26	7.5	15.5 (17)	19 (20.5)	7.5	19.5 (21)	23 (24.5)
16	12.5	10	12	15.5	6	27.5	8.5	16.5	20	9	21	24.5
20	15.5	12	14	18.5	8	30	8.5	19.5	24	8.5	23.5	28

* (): Single acting, spring return

D-🗆 -X□ Technical Data

SMC

CUJ Series Auto Switch Mounting

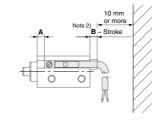
Auto Switch: Proper Mounting Position (Detection at Stroke End)

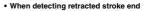
D-F8□

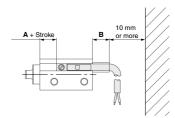
D-M9□/M9□W/M9□A

· When detecting extended stroke end









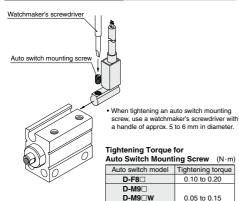
Bore size		D-F	80		D	-M9□ D-M		w
(mm)	Double acting A B 1 1		Single	acting	Double	acting	Single	acting
	Α	В	Α	В	Α	в	Α	В
6								
8	1	1	1	1	3	7	3	7
10								
12	2	1	3.5	1	4	7	5.5	7
16	3	1	3	1	5	6.5	5	6.5
20	5	2	5	2	7	6	7	6

Note 1) Solid state switch D-M9□/M9□W/M9□A: with 1 pc.

Note 2) Provide a clearance of 10 mm or more in addition to the above dimensions to prevent the lead wire interference.

Note 3) Adjust the mounting position after confirming the auto switch operation.

Auto Switch Mounting



D-M9□A

Operating Range

						(mm)
Auto switch model		A	pplicable	e bore siz	e	
Auto switch model	6	8	10	12	16	20
D-F8□	2	2.5	2.5	3	4	4
D-M9□						
D-M9⊡W	3	3.5	3.5	4	4	5
D-M9□A						

 This is a guideline including hysteresis, not meant to be guaranteed. (assuming approx. ±30% dispersion)

This will vary substantially depending on the ambient environment.

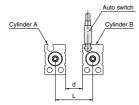
SMC

Auto Switch Mounting CUJ Series

Caution on Proximity Installation

1. When cylinders with auto switches are adjacent to one another as shown in the figure below, provide a space between them of at least, the amount shown in the tables below.

If the space is not sufficient, the magnets in adjacent cylinders may cause the auto switches to malfunction.



Without S	hielding	Plate									
Bore	ø6	ø8	ø10	ø12	ø16	ø 20					
L	19	19	19.5	21	25	29					
d	6	6	6	4	4	4					
With Shielding Plate											
Bore	ø6	Ø 8	ø10	ø12	ø 16	ø 20					

14

0.5

18

1

22

1

26

1

13.5

0.5

16

3

* The space can be reduced by attaching a shielding plate (steel plate 0.2 to 0.3 mm thick) to the side of the cylinder. In the case of a ø6 bore size, be sure to attach the shielding plate on Cylinder A (on the surface opposite to the switch groove).

L

d

Shown below is the dimensions of the separately sold shielding plate (MU-S025) for reference.



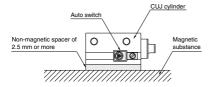
Material: Ferritic stainless steel, thickness: 0.3 mm

Possible to attach this on the cylinder since the reverse side is treated with glue.

2. In the case of ø6 bore size cylinders with auto switches, keep the auto switch groove side surface at least 2.5 mm away from a magnetic substance.

If a magnetic material gets closer within 2.5 mm, the auto switches may malfunction due to a drop in magnetic force.

* If this surface is to be used for mounting, a spacer composed of a non-magnetic substance (aluminum, etc.) is required as shown in the figure below.



CUJ
CU
CQS
JCQ
CQ2
RQ
CQM
CQU
MU





Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Design

M Warning

Do not use an exhaust center.

If its use cannot be avoided, use an lurchingprevention circuit, or consult SMC.

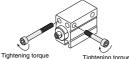
Mounting

ACaution

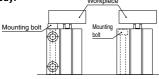
1. When mounting a mini free mount cylinder, tighten the bolts with the proper tightening torque.

Applicable bore size (mm)	Bolt	Proper tightening torque (N·m)*
4	M2.5 x 0.45	0.54 ±20% (0.432 to 0.648)
6 8 10	M3 x 0.5	1.06 ±20% (0.848 to 1.272)
12 16	M4 x 0.7	3.27 ±20% (2.61 to 3.92)
20	M5 x 0.8	6.6 ±20% (5.28 to 7.92)

* Torque coefficient: 0.2



 Mounting the bolt from the rod side with a ø12 to ø20 lateral mounting body may result in interference with the workpiece. Use an axial mounting body. Workpiece



Lateral mounting body Axial mounting body

3. Use caution especially when multiple cylinders are used in pararell such as stacking because the dimensions of the body's width have plus tolerances.

Contact us for information on a product with body width dimensions having different tolerances. (04, 06, 08, 010 only)

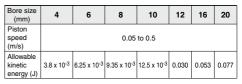
- If the cylinder's mounting surface is not sufficiently flat, it may result in malfunction. We recommend that the cylinder's mounting surface flatness should be 1/100 mm or less.
- When mounting the product laterally, mount the product so that the entire surface on the cylinder side is in contact with the cylinder mounting plate.

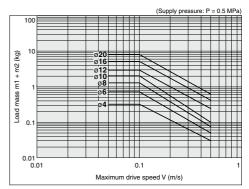
Entire surface in contact

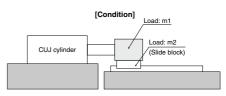
Allowable Kinetic Energy

A Caution

When driving an inertial load, operate a cylinder with kinetic energy within the allowable value. The range in the chart below that is delineated by bold solid lines indicates the relationship between load mass and maximum driving speeds.







Single Acting Cylinders

\land Caution

- 1. Do not move the load with the thrust (spring reaction force) on the cylinder retracting side. Otherwise, it will cause poor stroke or malfunction.
- 2. Do not remove the element or plug.

@SMC



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

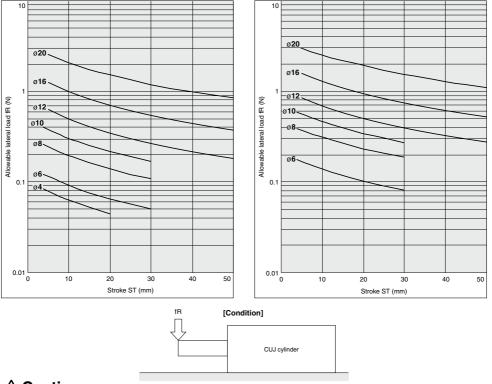
(With Auto Switch)

Double Acting, Female Threaded, With Magnet

Selection

Strictly observe the limiting range of lateral load on a piston rod. (Refer to the graphs below.) If this product is used beyond the limits, it may shorten the machine life or cause damage.





A Caution

Adjust the cylinder drive speed by installing a speed controller, beginning at a low speed and gradually adjusting to the specified speed.

Lubrication

A Caution

Lubrication to the non-lube type cylinders Lubrication is not necessary since these cylinders are lubricated at the factory. However, when you lubricate the cylinder, use synthetic oil (polyalphaolefin oil or equivalent). In that case, continue to lubricate the cylinder. Otherwise, loss of the initial lubricant may result in malfunction. • Oil lubrication is not possible with the clean series.



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CQS

JCQ CO2

RQ CQM



SMC



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Caution on Mounting Speed Controllers and Fittings

ACaution

Since the cylinder port size of M3 x 0.5 (M5 x 0.8 for \emptyset 20 only) is used, use the cylinder series models listed below when connecting speed controllers and fittings directly to cylinders.

 After manually tightening speed controllers and fittings, tighten approximately a quarter turn (a 1/6 turn for ø20 only) more using a tightening tool. In cases where there are gaskets in two places such as universal elbows, universal tees, etc., double the additional tightening to a half turn (a 1/3 turn for o20 only). If screws are tightened excessively, air leakage may result due to broken threads or a deformed gasket. If screws are tightened insufficiently, loseness and accompanying air leakage are likely to occur.

<Speed Controllers>

With Magnet (With Auto Switch)

Bore size (mm)	6, 8, 10	12, 16	20
Port size	M3 :	M5 x 0.8	
Stroke (mm)	4 or more	5 or more	5 or more
AS12□1F-M3-02	0	•	—
AS12□1F-M5-02	_	—	•
AS12□1F-M3-23	0	•	—
AS12□1F-M5-23	_	—	•
AS12□1F-M3-04	0	•	—
AS12□1F-M5-04	—	—	•
AS12□1F-M5-06	_	—	•
AS13□1F-M3-23	Ó	•	—
AS13□1F-M3-04	Ó	•	—
AS13□1F-M5-23		_	•
AS13□1F-M5-04		_	•
AS13□1F-M5-06	<u> </u>	_	•

Applicable to mounting condition 1, 2, 3 and 4.

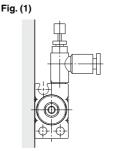
: Applicable to mounting condition 1 and 3.

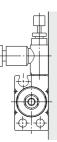
Without Magnet (Without Auto Switch)

Bore size (mm)	4	20			
Port size		M5 x 0.8			
Stroke (mm)	4	6	8 or more	5 or more	5 or more
AS12□1F-M3-02	0	0	0	•	—
AS12□1F-M5-02	—	_	—	—	•
AS12□1F-M3-23	-	0	0	•	—
AS12□1F-M5-23	—	-	—	—	•
AS12□1F-M3-04	—	_	0	•	—
AS12□1F-M5-04	—	_	—	—	•
AS12□1F-M5-06	—	_	—	—	•
AS13□1F-M3-23	—	0	0	•	—
AS13□1F-M3-04	—	_	0	•	—
AS13□1F-M5-23	_	_	_	_	•
AS13□1F-M5-04	—	_	—	—	•
AS13□1F-M5-06	—	-	—	—	

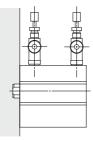
•: Applicable to mounting condition 1, 2, 3 and 4.

: Applicable to mounting condition 1 and 3.

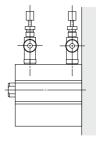




Mounting condition 1







Mounting condition 3

Mounting condition 4



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Caution on Mounting Speed Controllers and Fittings

<One-touch Fittings and Hose Nipples>

Bore size (mm)		6, 8, 10 12, 16			20		
Port size			M3 x 0.5	M5 x 0.8			
Stro	oke (mm)	4	6 or more	5 or more	5	10 or more	
Male	KQ2S02-M3G	•	•	•		-	
connector	KQ2S23-M3G	•	•	•		—	
(with	KQ2S23-M5□	-	—	-	•		
hexagon	KQ2S04-M3G			•		-	
socket	KQ2S04-M5□	-	_		۲		
head)	KQ2S06-M5□	—	—	—	۲		
	KQ2H02-M3G	•	•	•		-	
	KQ2H02-M5		_	Ι	•		
	KQ2H23-M3G			•	—	—	
Male connector	KQ2H23-M5	_	-	—	•		
	KQ2H04-M3G				—	—	
	KQ2H04-M5	—	—	—	•		
	KQ2H06-M5	_	-	—	\bigtriangleup		
Barb fitting	M-3AU-3&4	•	•	•	—	—	
	M-3ALU-3&4	•	•	•		—	
	M-5AU-3&4&6	_	-	—	•		
	M-5ALU-3&4&6	—	-	—	۲		

•: Applicable to mounting condition 1, 2, 3 and 4.

O: Applicable to mounting condition 1, 2 and 3.

Applicable to mounting condition 1 and 3.
During actual operation, use the speed control device circuit.

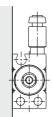
Without Magnet (Without Auto Switch)

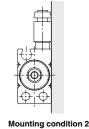
Bore size (mm)			4	6, 8, 10		12,	12, 16		20	
Port size		M3 x 0.5					M5 x 0.8			
Stroke (mm)		4	6 or more	4	6 or more	5	10 or more	5	10 or more	
Male	KQ2S02-M3G	•	•	•	•	•	•	-	-	
connector	KQ2S23-M3G	•		•	•	٠		-	-	
(with	KQ2S23-M5□		-		—	—	—	•		
hexagon	KQ2S04-M3G	—	0	—	\bigtriangleup	٠	•	-	-	
socket	KQ2S04-M5□		—	—	—	—	—	•		
head)	KQ2S06-M5□		-		—	—	—	•		
	KQ2H02-M3G	٠	•	•	•	٠	•	—	-	
	KQ2H02-M5□		—	—	—	—	—	•		
Mala	KQ2H23-M3G		0		\triangle	•			-	
Male connector	KQ2H23-M5□	—	-	—	—	—	-	•		
CONTRECTO	KQ2H04-M3G		0	—	\triangle	—		-	-	
	KQ2H04-M5□		-		—	—	—	•		
	KQ2H06-M5		-	-	-	—	-			
	KQ2L02-M3G	•		•	•	٠	•	—	-	
	KQ2L02-M5	—	—	—	—	—	—	٠	•	
	KQ2L23-M3G	—	0	—	\bigtriangleup	•	•	-	-	
Male elbow	KQ2L23-M5□	-	-	_	-	—	-	•		
elbow	KQ2L04-M3G	—	0	—		٠	•	—	-	
	KQ2L04-M5		-		—	—	-	٠	•	
	KQ2L06-M5	—	-	—	—	—	-	•	•	
	M-3AU-3&4	•	•	•	٠	٠	•	—	-	
Barb fitting	M-5AU-3&4&6	—	-	—	—	—	-	•	•	
	M-3ALU-3&4	۲		۲	٠	٠	•		-	
	M-5ALU-3&4&6	—	—	—	—	—	—	۲		

Applicable to mounting condition 1, 2, 3 and 4.
Applicable to mounting condition 1, 2 and 3.

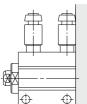
 \triangle : Applicable to mounting condition 1 and 3.

* During actual operation, use the speed control device circuit.





Mounting condition 1



Mounting condition 4

Mounting condition 3

* The above figures show the mounting conditions with the KJS One-touch fittings.

** Refer to "Best Pneumatics No. 7" for details One-touch fittings and hose nipples.

CUJ
CU
CQS
JCQ
CQ2
RQ
CQM
CQU
MU

D--XΓ Technical Data