Mechanically Jointed Rodless Cylinders

MY3 Series

Basic short type (Rubber bumper)

MY3A Series

Bore sizes
ø20, ø32, ø50 added

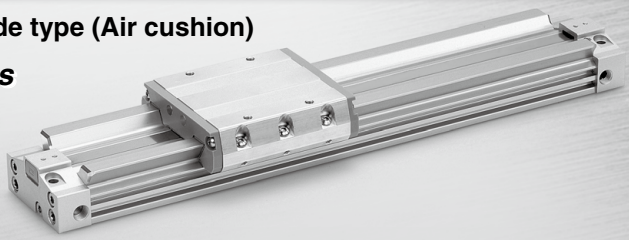
Basic standard type (Air cushion)

MY3B Series

Bore sizes
ø20, ø32, ø50 added

Slide bearing guide type (Air cushion)

MY3M Series



Series Variations

☆ are new additions

Series	Type	Piping type	Bore size (mm) 16	20	25	32	40	50	63	Rubber bumper	Air cushion	Stroke adjustment unit Shock absorber	Side support	Floating bracket	Made to Order	Page
MY3A	Basic short type	Centralized piping	●	☆	●	☆	●	☆	●	●			●	●	Long stroke **-XB11** Shock Absorber Soft Type Note) **-XB22** Helical Insert Threads **-X168**	P.1413
MY3B	Basic standard type	Standard piping	●	☆	●	☆	●	☆	●		●	●	●	●		
MY3M	Slide bearing guide type	Standard piping	●		●		●		●		●	●	●		Holder Mounting Bracket Note) **-X416, -X417** Copper Free **20-**	P.1437

Note) Except the MY3A

Shock Absorber Soft Type *RJ Series*
Installed Cylinder (-XB22 spec.) added

- Soft stopping enabled at stroke end.
- Two types of shock absorbers are selectable according to operating environment.

High functionality with reduced height and length

Mechanically Jointed Rodless Cylinders

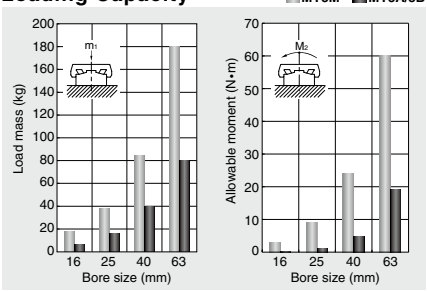
MY3 Series

MY3A
Basic short type
(Rubber bumper)

MY3B
Basic standard type
(Air cushion)

MY3M
Slide bearing guide type
(Air cushion)

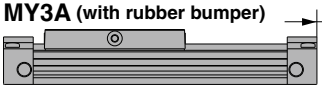
Loading Capacity



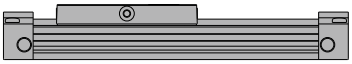
Work pieces can be loaded directly on the work table due to the integrated guide.

Overall length (Z) reduced by **140** mm at the maximum

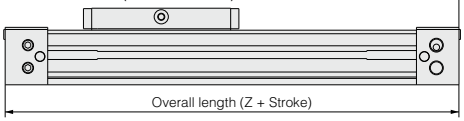
MY3A (with rubber bumper)



MY3B/MY3M (with air cushion)



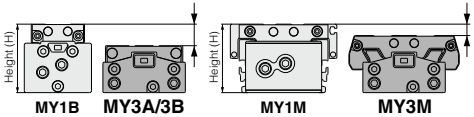
MY1B/MY1M (with air cushion)



Overall Length (Z) (mm)

Series	ø16	ø20	ø25	ø32	ø40	ø50	ø63
MY3A	110	128	150	193	240	274	320
MY3B	122	148	178	225	276	310	356
MY3M	122	—	178	—	276	—	356
MY1B	160	200	220	280	340	400	460
MY1M							

Height (H) reduced by **36**% at the maximum



Height (H) (mm)

Series	ø16	ø20	ø25	ø32	ø40	ø50	ø63
MY3A	27	32	37	45	54	67	84
MY3B	27	32	37	45	54	67	84
MY1B	37	46	54	68	84	94	116
MY3M	33	—	45	—	63	—	93
MY1M	40	—	54	—	84	—	130

Weight reduced by **55**% at the maximum

Weight (kg)

Series	ø16	ø20	ø25	ø32	ø40	ø50	ø63
MY3A	0.33	0.57	0.84	1.61	2.81	4.52	7.58
MY3B	0.34	0.67	0.93	1.75	2.81	4.90	8.16
MY1B	0.73	1.26	1.57	3.01	4.41	8.66	14.5
MY3M	0.45	—	1.20	—	3.65	—	9.99
MY1M	0.91	—	2.12	—	7.00	—	18.8

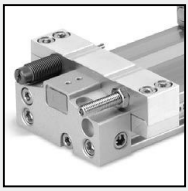
∗ At 100 mm stroke

Floating Bracket

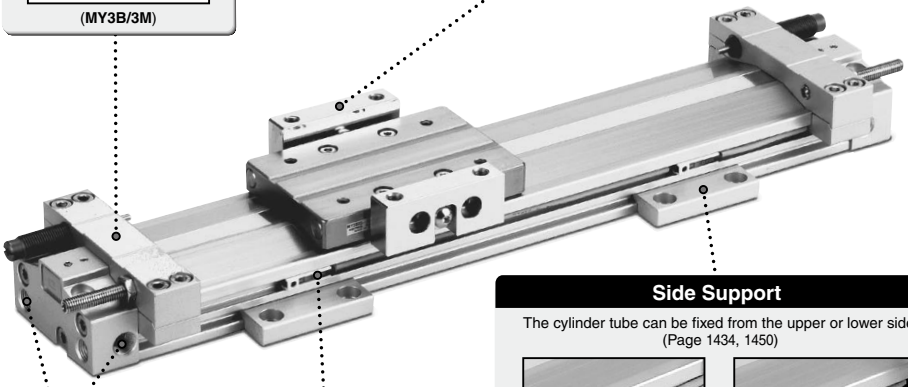
Easy connection with external guide. Vertical and lateral mounting is possible. (Page 1435)

(MY3A/3B)

Stroke Adjustment Unit



(MY3B/3M)

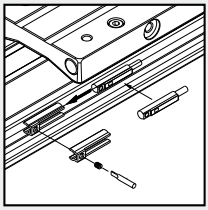


Centralized Piping

Integrated piping in the head cover is possible. (Page 1431, 1432, 1448)

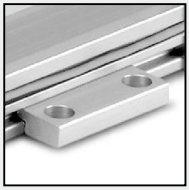
Auto Switch

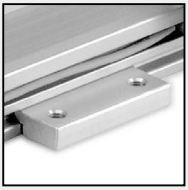
Can be mounted on both sides from the front direction.

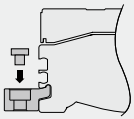


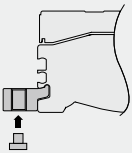
Side Support

The cylinder tube can be fixed from the upper or lower side. (Page 1434, 1450)

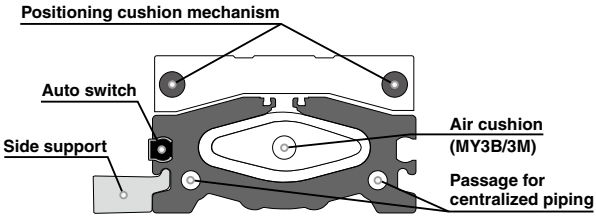








The uniquely designed piston shape enables reduction of the height and length as well as practical arrangement of the common piping passages, cushion mechanism and positioning mechanism. This has achieved drastic miniaturization and weight reduction.



MY3 Series
Model Selection

The following are steps for selecting the MY3 series which is best suited to your application.

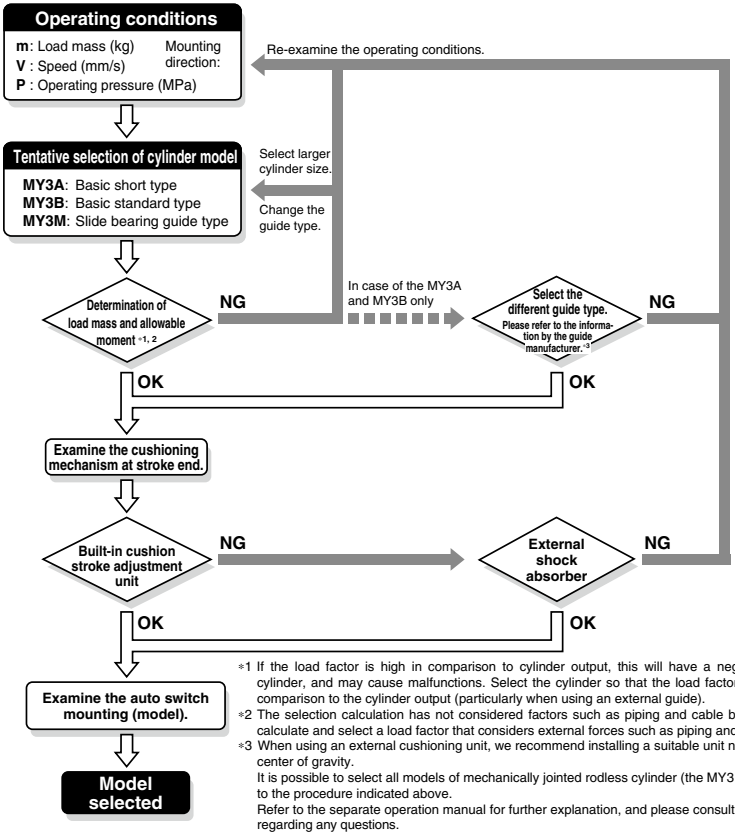
Guideline for Tentative Model Selection

Series	Type	Guideline for tentative model selection				Note
		Stroke accuracy	Use of external guide	Direct loaded	Table accuracy	
MY3A	Basic short type	△	◎	△	△	Generally combined with a separate guide making it, by length, more compact.
MY3B	Basic standard type	◎	◎	○	△	Generally combined with a separate guide, when stroke accuracy is required.
MY3M	Slide bearing guide type	◎	×	◎	○	Mounting a work piece directly on the product, when stroke accuracy is required.

◎ Most suitable ○ Suitable △ Usable × Not recommended
Note 1) The table accuracy means the amount of table deflection when a moment is applied.
Note 2) Travelling parallelism is not guaranteed for this cylinder. Please consult with SMC if the travelling parallelism or stroke intermediate position needs to be precise.

Selection Flow Chart

When an external guide is used, the selection confirmation of the guide capacity should follow the selection procedure of the external guide.
The MY3 series allow direct load application within the allowable range for the built-in guide. The payload in this case will vary depending on the driving speed and the mounting orientation of the cylinder. Please refer to the flow below and confirm the selection. (For more detailed description of the selection flow, please refer to the operation manual.)



∗1 If the load factor is high in comparison to cylinder output, this will have a negative affect on the cylinder, and may cause malfunctions. Select the cylinder so that the load factor is less than 0.5 in comparison to the cylinder output (particularly when using an external guide).
∗2 The selection calculation has not considered factors such as piping and cable bearings etc. Please calculate and select a load factor that considers external forces such as piping and cable bearing.
∗3 When using an external cushioning unit, we recommend installing a suitable unit near the load's center of gravity.
It is possible to select all models of mechanically jointed rodless cylinder (the MY3 series) according to the procedure indicated above.
Refer to the separate operation manual for further explanation, and please consult with SMC regarding any questions.

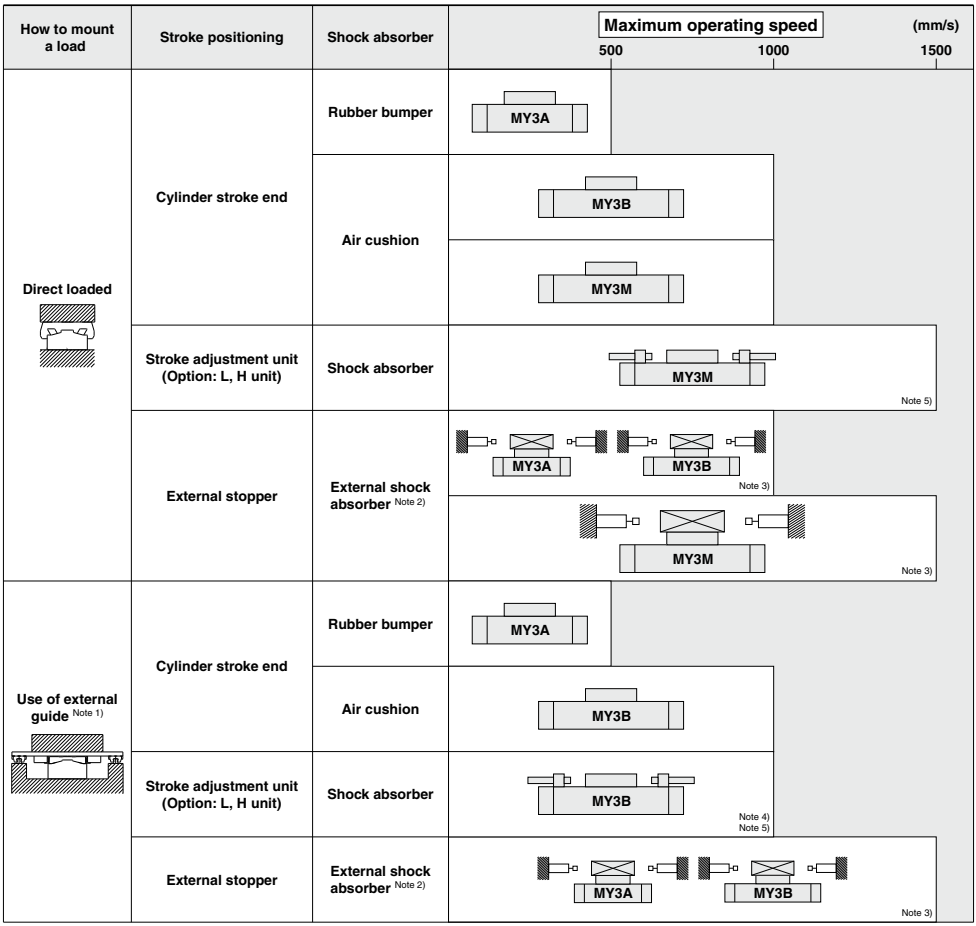
⚠Warning

Reduction circuits or shock absorbers may be necessary.

If the driven object is fast, or the weight is large, the cylinder cushion alone may not be able to absorb the impact. In this case, install a reduction circuit before the cushion, or install an external shock absorber to reduce the impact. Please check the machine's rigidity as well.

∗ External shock absorbers must meet the characteristics listed on page 1423. Cylinders may be damaged if shock absorbers that do not have the recommended characteristics are used.

Maximum operating speed



Note 1) Mechanically jointed rodless cylinders can be used with a direct load within the allowable range for each guide type, however, careful alignment is necessary for connection to a load which has an external guide mechanism. The mounting bracket for the external guide and the floating bracket must be mounted in a position that guarantees freedom of movement to the floating Y and Z axial. Ensure that the floating bracket is set so that the thrust transmission section has even contact.
∗ For details on the floating Y and Z axial, refer to the coordinates and moments in the selection method on page 1435.
Note 2) The shock absorber must meet the conditions mentioned on pages 1422 and 1423.
Note 3) As the external shock absorber, a unit with appropriate capacity and features should be installed close to the load center of gravity.
Note 4) Use the stroke adjustment unit of the MY3B series with an external guide.
Note 5) Shown below are the details of the maximum operating speed for the stroke adjustment unit.

MY3 Series, Maximum Operating Speed when Using the Stroke Adjustment Unit

Unit: mm/s

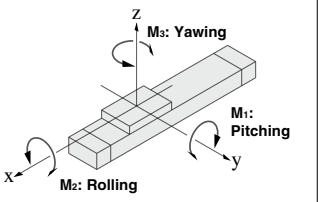
Series	Bore size (mm)	Stroke adjustment range	Inside the fine stroke adjustment range	Outside the fine stroke adjustment range
MY3B	16, 20	L unit	800	500
		H unit	1000	800
	25, 32, 40, 50, 63	L, H unit	1000	800
MY3M	16, 25, 40, 63	L, H unit	1500	800

Outside the fine stroke adjustment range means that when a intermediate fixing spacer (short spacer, long spacer) is used.
Intermediate fixing spacer → Refer to pages 1425 and 1445.

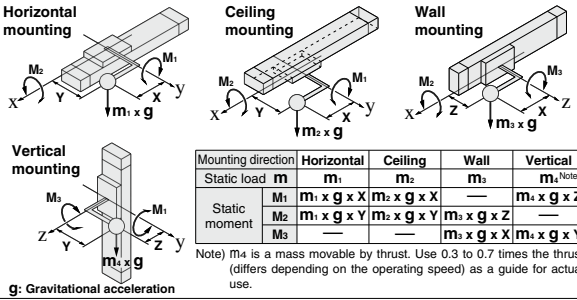
Types of Moment and Load Mass Applied to Rodless Cylinders

Multiple moments may be generated depending on the mounting orientation, load and position of the center of gravity.

Coordinates and Moments



Load Mass and Static Moment

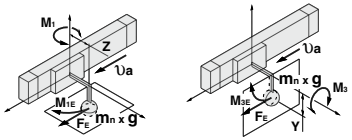


Mounting direction		Horizontal	Ceiling	Wall	Vertical
Static load	**m**	m_1	m_2	m_3	m_4 Note)
Static moment	M_1	$m_1 \times g \times X$	$m_2 \times g \times X$	—	$m_4 \times g \times Z$
	M_2	$m_1 \times g \times Y$	$m_2 \times g \times Y$	$m_3 \times g \times Z$	—
	M_3	—	—	$m_3 \times g \times X$	$m_4 \times g \times Y$

Note) m_4 is a mass movable by thrust. Use 0.3 to 0.7 times the thrust (differs depending on the operating speed) as a guide for actual use.

g: Gravitational acceleration

Dynamic Moment



g : Gravitational acceleration
υa: Average speed
δ : Bumper coefficient

Mounting direction		Horizontal	Ceiling	Wall	Vertical
Dynamic load	**Fe**	$1.4\upsilon a \times \delta \times m_n \times g$			
Dynamic moment	M_{1E}	$\frac{1}{3} \times F_E \times Z$			
	M_{2E}	**Dynamic moment M_{2E} will not be generated.**			
	M_{3E}	$\frac{1}{3} \times F_E \times Y$			

Note) Regardless of the mounting orientation, dynamic moment is calculated with the formulae above.

Calculation of Guide Load Factor

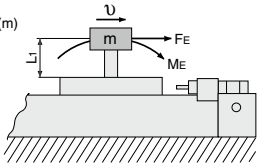
1. Maximum load mass (1), static moment (2), and dynamic moment (3) (at the time of impact with stopper) must be examined for the selection calculations.
   * To evaluate, use υa (average speed) for (1) and (2), and υ (impact speed $\upsilon = 1.4\upsilon a$) for (3). Calculate m max for (1) from the maximum allowable load graph (m_1, m_2, m_3) and Mmax for (2) and (3) from the maximum allowable moment graph (M_1, M_2, M_3).

Sum of guide load factors

$$\Sigma\alpha = \frac{\text{Load mass [m]}}{\text{Maximum load mass [m max]}} + \frac{\text{Static moment [M]}^{\text{Note 1)}}}{\text{Allowable static moment [Mmax]}} + \frac{\text{Dynamic moment [ME]}^{\text{Note 2)}}}{\text{Allowable dynamic moment [MEmax]}} \leq 1$$

Note 1) Moment caused by the load, etc., with cylinder in resting condition.
Note 2) Moment caused by the impact load equivalent at the stroke end (at the time of impact with stopper).
Note 3) Depending on the shape of the workpiece, multiple moments may occur. When this happens, the sum of the load factors ($\Sigma\alpha$) is the total of all such moments.

2. Reference formulas [Dynamic moment at impact]
   Use the following formulas to calculate dynamic moment when taking stopper impact into consideration.
   - m : Load mass (kg)
   - F : Load (N)
   - Fe : Load equivalent to impact (at impact with stopper) (N)
   - υa : Average speed (mm/s)
   - M : Static moment (N·m)
   - υ : Impact speed (mm/s)
   - L_1 : Distance to the load's center of gravity (m)
   - ME : Dynamic moment (N·m)
   - δ : Bumper coefficient
     With rubber bumper = 4/100
     With air cushion = 1/100
     With shock absorber = 1/100
   - g : Gravitational acceleration (9.8 m/s²)



$\upsilon = 1.4\upsilon a$ (mm/s) $\quad F_E = 1.4\upsilon a \times \delta \times m \cdot g$ Note 4)

$\therefore M_E = \frac{1}{3}$ Note 5) $\cdot F_E \cdot L_1 = 4.57\upsilon a \delta m L_1$ (N·m)

Note 4) $1.4\upsilon a\delta$ is a dimension less coefficient for calculating impact force.

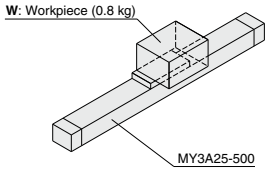
Note 5) Average load coefficient $= \left(\frac{1}{3}\right)$:
This coefficient is for averaging the maximum load moment at the time of stopper impact according to service life calculations.

3. For detailed selection procedure, please refer to pages 1414, 1415, 1438, 1439.

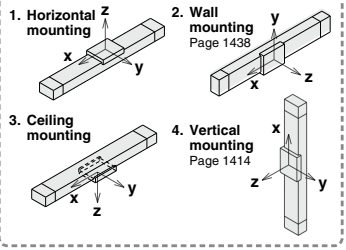
Calculation of Guide Load Factor

1 Operating Conditions

Cylinder ····· **MY3A25-500**
Average operating speed υ**a** ····· **300 mm/s**
Mounting direction ····· **Horizontal mounting**
Cushion ····· **Rubber bumper (**δ **= 4/100)**

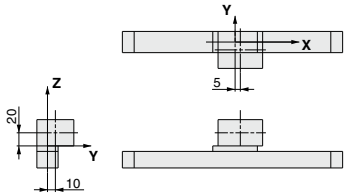


Mounting Direction



Refer to the pages mentioned above for actual examples of calculation for each orientation.
* For ceiling mounting, refer to 1280.

2 Load Blocking



Workpiece Mass and Center of Gravity

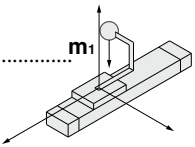
Workpiece no.	Mass (m)	Center of gravity		
		X-axis	Y-axis	Z-axis
W	0.8 kg	5 mm	10 mm	20 mm

3 Calculation of Load Factor for Static Load

m$_1$: Mass

m$_1$ **max** (from ① of graph MY3A / **m**$_1$) = 10.7 (kg) ·····

Load factor α_1 = **m**$_1$ / **m**$_1$ **max** = 0.8 / 10.7 = **0.08**

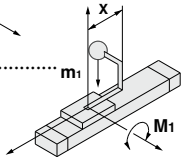


M$_1$: Moment

M$_1$ max (from ② of graph MY3A / **M**$_1$) = 4 (N·m) ·····

M$_1$ = **m**$_1$ x **g** x **X** = 0.8 x 9.8 x 5 x 10^{-3} = 0.04 (N·m)

Load factor α_2 = **M**$_1$ / **M**$_1$ **max** = 0.04 / 4 = **0.01**

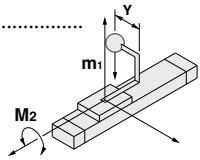


M$_2$: Moment

M$_2$ **max** (from ③ of graph MY3A / **M**$_2$) = 0.8 (N·m) ·····

M$_3$ = **m**$_1$ x **g** x **Y** = 0.8 x 9.8 x 10 x 10^{-3} = 0.08 (N·m)

Load factor α_3 = **M**$_2$ / **M**$_2$ **max** = 0.08 / 0.8 = **0.1**

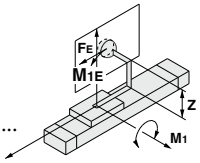


Calculation of Guide Load Factor

4 Calculation of Load Factor for Dynamic Moment

Equivalent load F_E at impact

$F_E = 1.4\upsilon a \times \delta \times \mathbf{m} \times \mathbf{g} = 1.4 \times 300 \times \frac{4}{100} \times 0.8 \times 9.8 = 131.7$ (N)

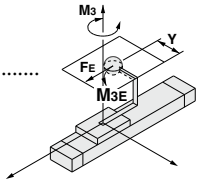


M_{1E}: Moment

M_{1E} max (from ④ of graph MY3A / **M_1** where $1.4\upsilon a$ = 420 mm/s) = 2.85 (N·m) .....

$M_{1E} = \frac{1}{3} \times F_E \times Z = \frac{1}{3} \times 131.7 \times 20 \times 10^{-3} = 0.88$ (N·m)

Load factor α_4 = **M_{1E} / M_{1E} max** = 0.88 / 2.85 = **0.31**



M_{3E}: Moment

M_{3E} max (from ⑤ of graph MY3A / **M_3** where $1.4\upsilon a$ = 420 mm/s) = 0.95 (N·m) .....

$M_{3E} = \frac{1}{3} \times F_E \times Y = \frac{1}{3} \times 131.7 \times 10 \times 10^{-3} = 0.44$ (N·m)

Load factor α_5 = **M_{3E} / M_{3E} max** = 0.44 / 0.95 = **0.43**

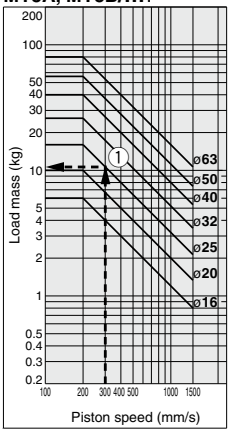
5 Sum and Examination of Guide Load Factors

$\Sigma\alpha = \alpha_1 + \alpha_2 + \alpha_3 + \alpha_4 + \alpha_5 = 0.08 + 0.01 + 0.1 + 0.31 + 0.43 = 0.93 \leq 1$

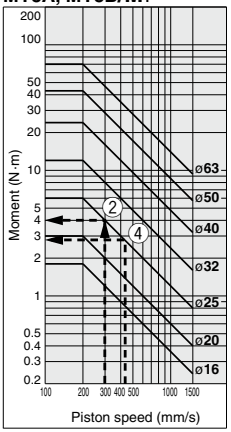
The above calculation is within the allowable value, and therefore the selected model can be used.
Select a shock absorber separately.
In an actual calculation, when the sum of guide load factors $\Sigma\alpha$ in the formula above is more than 1, consider decreasing the speed, increasing the bore size, or changing the product series.

Load Mass | **Allowable Moment**

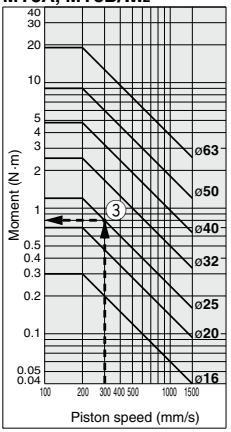
MY3A, MY3B/m_1



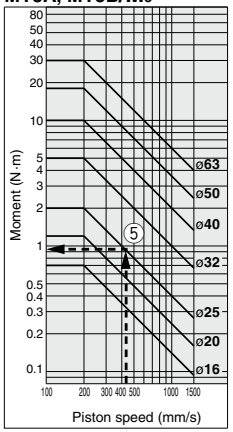
MY3A, MY3B/M_1



MY3A, MY3B/M_2



MY3A, MY3B/M_3



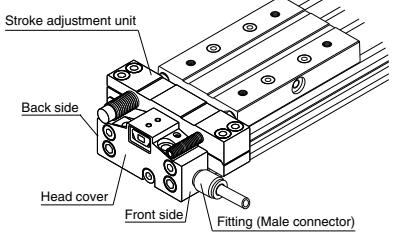
∗ Refer to page 1439 for the MY3M.

Mounting of Fitting and Speed Controller

When the stroke adjustment unit is used with MY3B and MY3M, the fittings mountable on the front or back port will be limited to those listed below.

In such cases, since **direct mount type speed controllers cannot be mounted**, use in-line type speed controllers. (Except MY3B40/50/63 and MY3M63)

Mounting (Mounting a male connector)



Refer to Best Pneumatics No. 7 for the details of fittings and speed controllers.

Direct Mount Type Speed Controller

Elbow/Universal type
AS□□□1F

In-line type
AS□0□1F

Cylinder model size	Connection thread	Applicable tubing O.D. (mm)	Fitting type	Fitting model
MY3□16	M5	3.2	Male connector	KQ2H23-M5□
			Male elbow	KQ2L23-M5□
			Hexagon socket head male connector	KQ2S23-M5□
		4	Male connector	KQ2H23-M5
			Male elbow	KQ2L23-M5
			Male elbow	KQ2L04-M5□
			Male elbow	KQ2L04-M5
			Hexagon socket head male connector	KQ2S04-M5
		6	Male elbow	KQ2L06-M5
MY3□20	M5	3.2	Hexagon socket head male connector	KQ2S23-M5□
			Male connector	KQ2H23-M5
			Male elbow	KQ2L23-M5
		4	Male connector	KQ2H04-M5
			Male elbow	KQ2L04-M5
			Hexagon socket head male connector	KQ2S04-M5
		6	Male connector	KQ2H06-M5
			Male elbow	KQ2L06-M5
			Hexagon socket head male connector	KQ2S06-M5
MY3□25	Rc1/8	3.2	Male connector	KQ2H23-01S
			Male elbow	KQ2L23-01S
		4	Male connector	KQ2H04-01□S
			Hexagon socket head male connector	KQ2S04-01□S
			Male connector	KQ2H04-01S
			Male elbow	KQ2L04-01S
			Hexagon socket head male connector	KQ2S04-01S
		6	Male connector	KQ2H06-01□S
			Male elbow	KQ2L06-01□S
			Hexagon socket head male connector	KQ2S06-01□S
			Male elbow	KQ2L06-01S
			Hexagon socket head male connector	KQ2S06-01S
MY3□32	Rc1/8	4	Male connector	KQ2H04-01S
			Male elbow	KQ2L04-01S
			Hexagon socket head male connector	KQ2S04-01S
		6	Male connector	KQ2H06-01S
			Male elbow	KQ2L06-01S
			Hexagon socket head male connector	KQ2S06-01S
		8	Male connector	KQ2H08-01S
			Male elbow	KQ2L08-01S
			Hexagon socket head male connector	KQ2S08-01S

Cylinder model size	Connection thread	Applicable tubing O.D. (mm)	Fitting type	Fitting model
MY3□40	Rc1/4	4	Male connector	KQ2H04-02S
		6	Male connector	KQ2H06-02S
			Male elbow	KQ2L06-02S
			Hexagon socket head male connector	KQ2S06-02S
		8	Male connector	KQ2H08-02S
			Male elbow	KQ2L08-02S
			Hexagon socket head male connector	KQ2S08-02S
MY3□50	Rc3/8	6	Male connector	KQ2H06-03S
			Male elbow	KQ2L06-03S
			Hexagon socket head male connector	KQ2S06-03S
		8	Male connector	KQ2H08-03S
			Male elbow	KQ2L08-03S
			Hexagon socket head male connector	KQ2S08-03S
		10	Male connector	KQ2H10-03S
			Male elbow	KQ2L10-03S
			Hexagon socket head male connector	KQ2S10-03S
		12	Male connector	KQ2H12-03S
			Male elbow	KQ2L12-03S
			Hexagon socket head male connector	KQ2S12-03S
MY3□63	Rc3/8	6	Male connector	KQ2H06-03S
		8	Male elbow	KQ2L08-03S
		10	Male connector	KQ2H10-03S
			Male elbow	KQ2L10-03S
			Hexagon socket head male connector	KQ2S10-03S
		12	Male connector	KQ2H12-03S
			Male elbow	KQ2L12-03S
			Hexagon socket head male connector	KQ2S12-03S
		16	Male elbow	KQ2L16-03S

MY3A Series

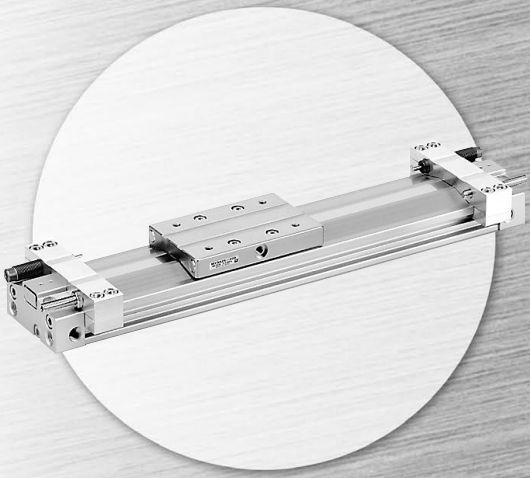
Basic, short type
(Rubber bumper)

ø16, ø20, ø25, ø32, ø40, ø50, ø63

MY3B Series

Basic, standard type
(Air cushion)

ø16, ø20, ø25, ø32, ø40, ø50, ø63



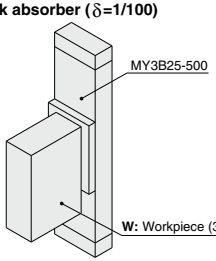
MY3A/3B Series
Model Selection

The following are steps for selecting the MY3 series which is best suited to your application.

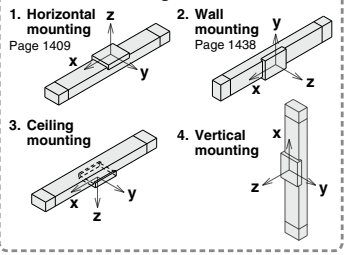
Calculation of Guide Load Factor

1 Operating Conditions

Cylinder ····· **MY3B25-500**
Average operating speed υ**a** ····· **300 mm/s**
Mounting direction ····· **Vertical mounting**
Cushion····· **Shock absorber (**δ**=1/100)**

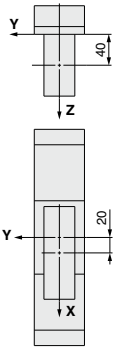


Mounting Direction



Refer to the pages mentioned above for actual examples of calculation for each orientation.
∗ For ceiling mounting, refer to page 1280.

2 Load Blocking



Workpiece Mass and Center of Gravity

Workpiece no.	Mass (m)	Center of gravity		
		X-axis	Y-axis	Z-axis
W	3 kg	20 mm	0 mm	40 mm

3 Calculation of Load Factor for Static Load

m : Mass

m is a mass moveable by thrust. Use 0.3 to 0.7 times the thrust ·····

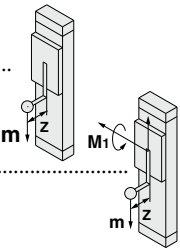
(differs depending on the operating speed) as a guide for actual use.

M1: Moment

M1 max (from ① of graph MY3A/3B/**M1**) = 4 (N·m) ·····

M1 = **m** x **g** x **Z** = 3 x 9.8 x 40 x 10^{-3} = 1.18 (N·m)

Load factor α_1 = **M1** / **M2 max** = 1.18 / 4 = **0.29**



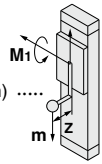
Calculation of Guide Load Factor

4 Calculation of Load Factor for Dynamic Moment

Equivalent load F_E at impact

$F_E = 1.4\upsilon a \times \delta \times m \times g = 1.4 \times 300 \times \frac{1}{100} \times 3 \times 9.8 = 123.56$ (N)

M_{1E}: Moment



M_{1E} max (from ② of graph MY3A/3B/**M_1** where $1.4\upsilon a$ = 420 mm/s) = 2.86 (N·m) .....

$M_{1E} = \frac{1}{3} \times F_E \times Z = \frac{1}{3} \times 123.56 \times 40 \times 10^{-3} = 1.65$ (N·m)

Load factor $\alpha_2 = M_{1E} / M_{1E}$ **max** = 1.65 / 2.86 = **0.58**

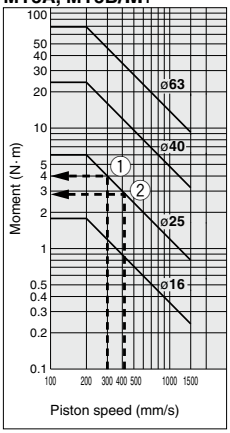
5 Sum and Examination of Guide Load Factors

$\Sigma\alpha = \alpha_1 + \alpha_2 = 0.87 \leq 1$

The above calculation is within the allowable value, and therefore the selected model can be used.
Select a shock absorber separately.
In an actual calculation, when the sum of guide load factors $\Sigma\alpha$ in the formula above is more than 1, consider decreasing the speed, increasing the bore size, or changing the product series. Calculating the above formula is easy with the [SMC Pneumatics CAD System].

Allowable Moment

MY3A, MY3B/M_1



Maximum Allowable Moment / Maximum Allowable Load

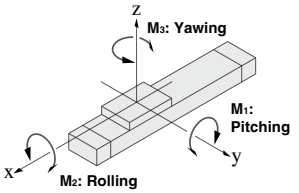
Series	Bore size (mm)	Maximum Allowable Moment (N·m)			Maximum Allowable Load (kg)		
		M_1	M_2	M_3	m_1	m_2	m_3
MY3A MY3B	16	1.8	0.3	0.7	6	3	1.5
	20	3	0.7	1.2	10	4.3	2.4
	25	6	1.2	2	16	6	4
	32	12	2.5	5	26	8.5	6.7
	40	24	4.8	10	40	12	10
	50	43	9	18	56	17	14
	63	70	19	30	80	24	20

The above values are the maximum allowable values for moment and load. Refer to each graph regarding the maximum allowable moment and maximum allowable load for a particular piston speed.

Types of Moment and Load Mass Applied to Rodless Cylinders

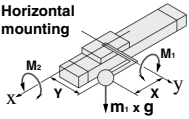
Multiple moments may be generated depending on the mounting orientation, load and position of the center of gravity.

Coordinates and Moments

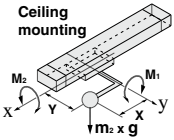


Load Mass and Static Moment

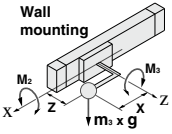
Horizontal mounting



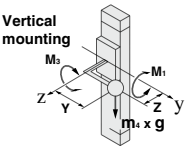
Ceiling mounting



Wall mounting



Vertical mounting

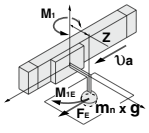


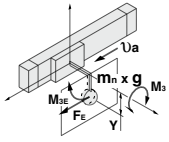
g: Gravitational acceleration

Mounting direction		Horizontal	Ceiling	Wall	Vertical
Static load **m**		m_1	m_2	m_3	m_4 Note)
Static moment	M_1	$m_1 \times g \times X$	$m_2 \times g \times X$	—	$m_4 \times g \times Z$
	M_2	$m_1 \times g \times Y$	$m_2 \times g \times Y$	$m_3 \times g \times Z$	—
	M_3	—	—	$m_3 \times g \times X$	$m_4 \times g \times Y$

Note) m_4 is a mass movable by thrust. Use 0.3 to 0.7 times the thrust (differs depending on the operating speed) as a guide for actual use.

Dynamic Moment





g : Gravitational acceleration
υa: Average speed
δ : Bumper coefficient

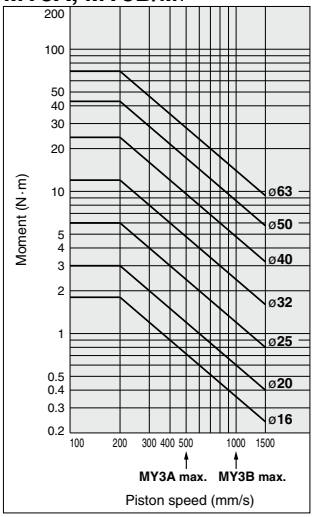
Mounting direction		Horizontal	Ceiling	Wall	Vertical
Dynamic load F_E		$1.4 \upsilon a \times \delta \times m_n \times g$			
Dynamic moment	M_{1E}	$\frac{1}{3} \times F_E \times Z$			
	M_{2E}	Dynamic moment M_{2E} will not be generated.			
	M_{3E}	$\frac{1}{3} \times F_E \times Y$			

Note) Regardless of the mounting orientation, dynamic moment is calculated with the formulae above.

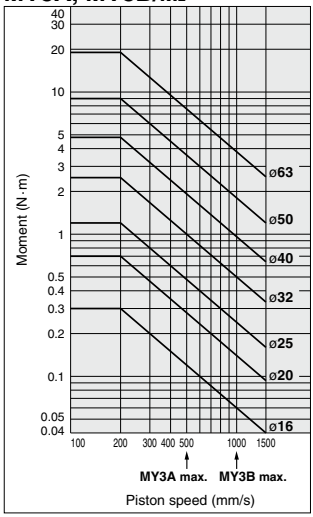
Maximum Allowable Moment /

Select the moment from within the range of operating limits shown in the graphs. Note that the maximum allowable load value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable load for the selected conditions.

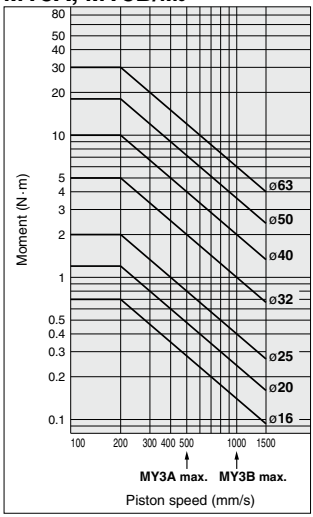
MY3A, MY3B/M_1



MY3A, MY3B/M_2



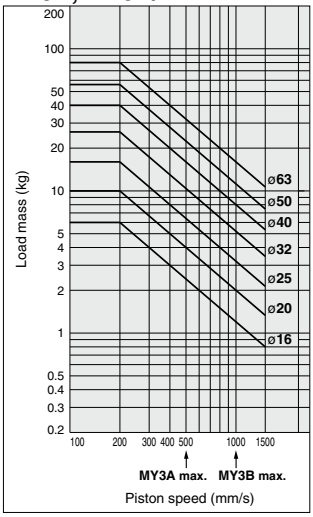
MY3A, MY3B/M_3



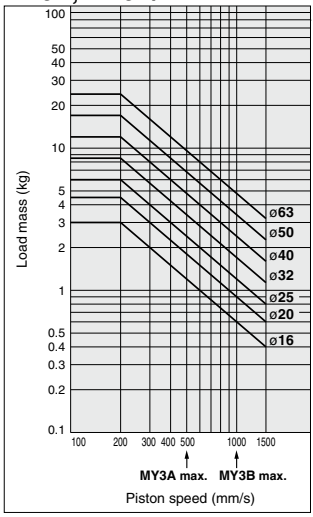
Maximum Allowable Load /

Select the moment from within the range of operating limits shown in the graphs. Note that the maximum allowable load value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable load for the selected conditions.

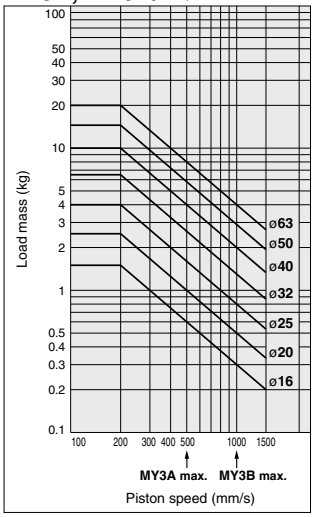
MY3A, MY3B/m_1



MY3A, MY3B/m_2



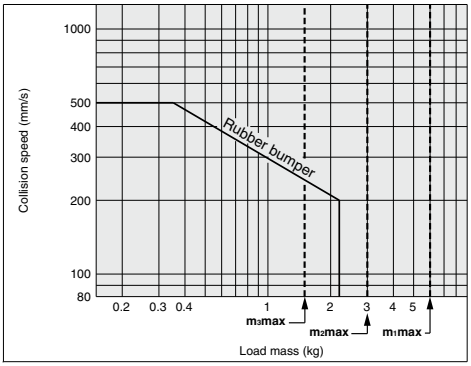
MY3A, MY3B/m_3



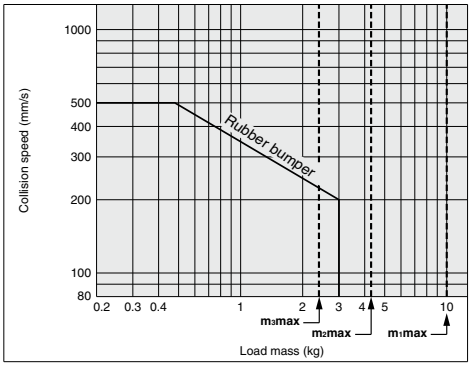
Cushion Capacity

Absorption Capacity of Rubber Bumper (MY3A)

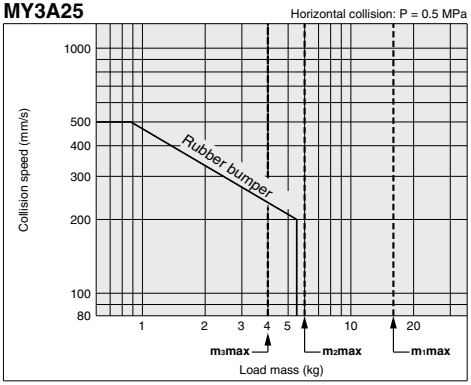
MY3A16



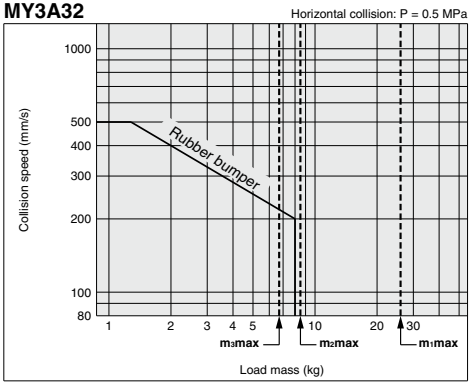
MY3A20



MY3A25



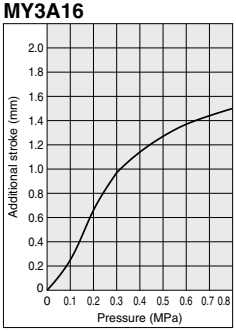
MY3A32



Rubber Bumper Displacement (Additional Stroke due to Pressure on Each Side)

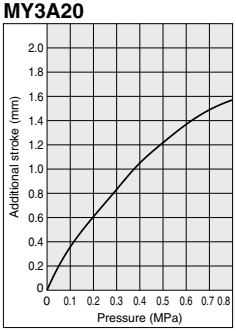
The stop position of the built-in rubber bumper of the MY3A series varies depending on the operating pressure. For alignement at the stroke end, find the guideline for the stroke end position in operation as follows. Find the incremental displacement at the operating pressure in the graph and add it to the stroke end position at no pressurization. If positioning accuracy is required for the stop position at the stroke end, consider installing an external positioning mechanism or switching to the air cushion type (MY3B).

MY3A16



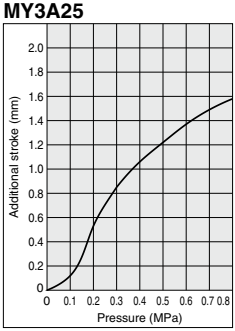
Additional Stroke due to Pressure on Each Side (MY3A16)

MY3A20



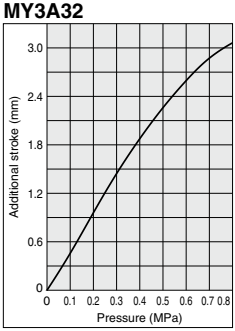
Additional Stroke due to Pressure on Each Side (MY3A20)

MY3A25



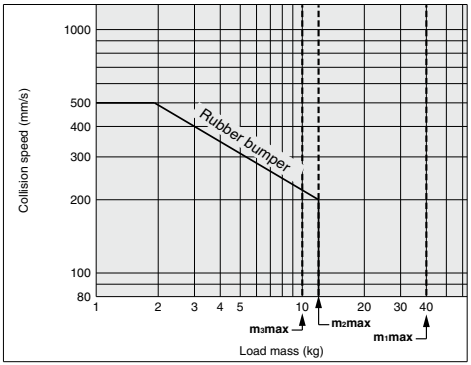
Additional Stroke due to Pressure on Each Side (MY3A25)

MY3A32

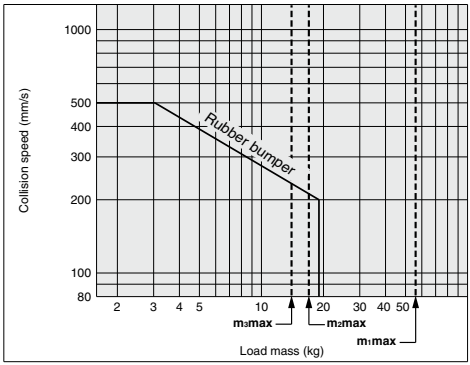


Additional Stroke due to Pressure on Each Side (MY3A32)

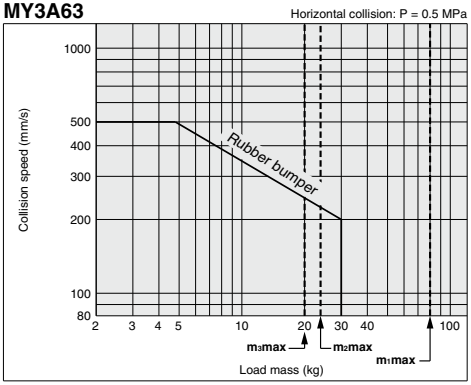
MY3A40



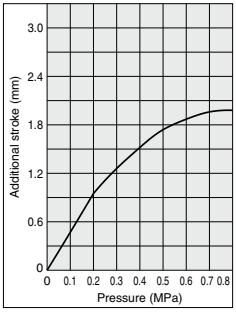
MY3A50



MY3A63

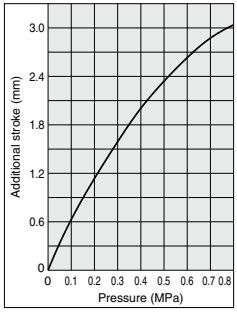


MY3A40



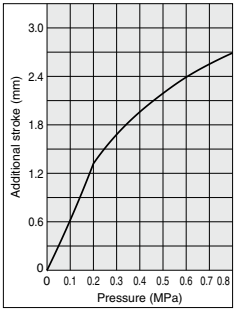
Additional Stroke due to Pressure on Each Side (MY3A40)

MY3A50



Additional Stroke due to Pressure on Each Side (MY3A50)

MY3A63

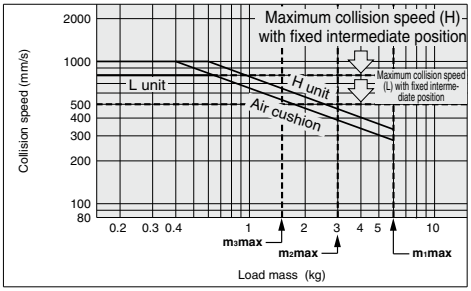


Additional Stroke due to Pressure on Each Side (MY3A63)

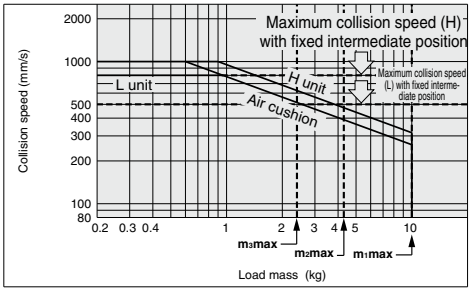
Cushion Capacity

Absorption Capacity of Air Cushion and Stroke Adjustment Unit (MY3B)

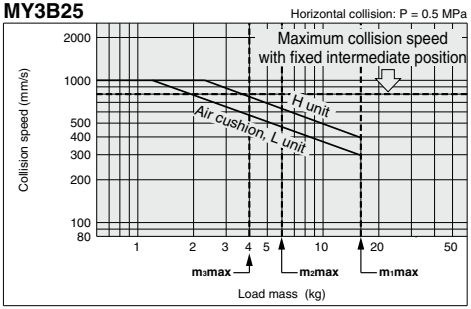
MY3B16



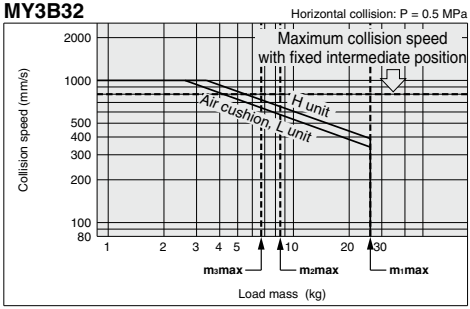
MY3B20



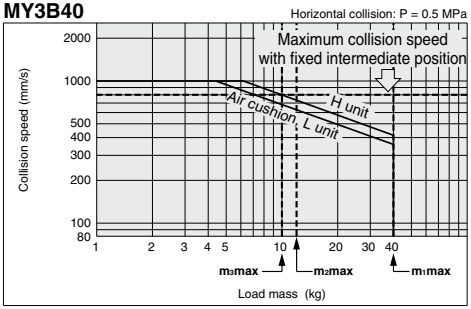
MY3B25



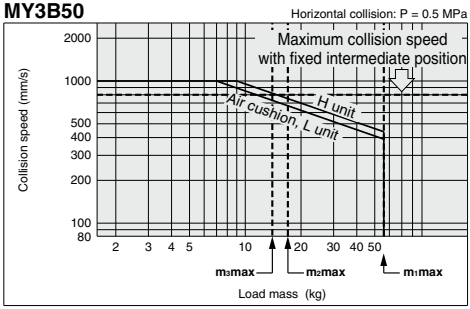
MY3B32



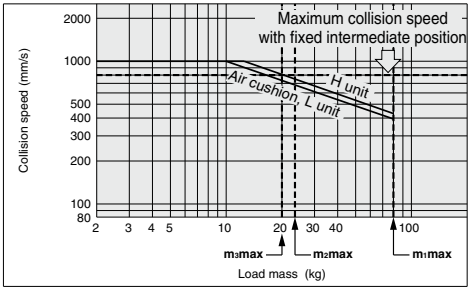
MY3B40



MY3B50



MY3B63



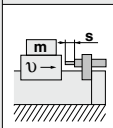
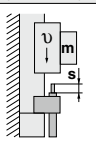
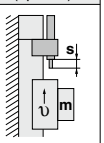
Air Cushion Stroke

Unit: mm

Bore size (mm)	Cushion stroke
16	13
20	16
25	18
32	22
40	25
50	28
63	30

Calculation of Absorbed Energy for Stroke Adjustment Unit with Built-in Shock Absorber

Unit: N•m

	Horizontal	Vertical (downward)	Vertical (upward)
Type of collision			
Kinetic energy **E1**	$\frac{1}{2}m \cdot \upsilon^2$		
Thrust energy **E2**	**F·s**	**F·s + m·g·s**	**F·s – m·g·s**
Absorbed energy **E**	**E1 + E2**		

Stroke Adjustment Unit Fine Stroke Adjustment Range

Unit: mm

Bore size (mm)	Fine stroke adjustment range
16, 20	0 to –10
25, 32	0 to –12
40, 50	0 to –16
63	0 to –24

Note) The maximum operating speed will differ when the stroke adjustment unit is used outside the maximum fine stroke adjustment range (with reference to the fixed stroke end), such as at a fixed intermediate position (X416, X417). (Refer to the graph on page 1420.)

Symbols
υ: Speed of impacting object (m/s) **m**: Weight of impacting object (kg)
F: Cylinder thrust (N) **g**: Gravitational acceleration (9.8 m/s²)
s: Shock absorber stroke (m)

Note) The speed of the impacting object is measured at the time of collision with the shock absorber.

Note) With an operating pressure of 0.6 MPa or larger, the use of a cushion or an external shock absorber conforming to the conditions on pages 1422 and 1423 is recommended.

Stroke Adjustment

<Stroke adjustment of the adjustment bolt>

Loosen the lock nut for the adjustment bolt, adjust the stroke on the head cover side with a hexagon wrench, and secure with a lock nut.

<Stroke adjustment of the shock absorber: MY3B>

Loosen the two unit fixing bolts on the shock absorber side and rotate the shock absorber for stroke adjustment. Tighten the unit fixing bolts equally to secure the shock absorber. Use caution not to overtighten the fixing bolts.
(Refer to "MY3B Stroke Adjustment Unit Tightening Torque for Fixing Bolts.")

MY3B Stroke Adjustment Unit Tightening Torque for Fixing Bolts

Unit: N•m

Bore size (mm)	Unit	Tightening torque
16, 20	L	0.7
	H	
25, 32	L	3.5
	H	
40, 50	L	13.8
	H	
63	L	27.5
	H	

⚠Caution

1. Use caution not to have your hands caught in the unit.

When using a cylinder with stroke adjustment unit, the space between the slide table (slider) and the stroke adjustment unit is very narrow. Care should be taken to avoid the danger of hands being caught in this small space. Install a protective cover to prevent the risk of accidents to the human body.

2. The stroke adjustment unit may interfere with the mounting bolt when mounting the cylinder on the equipment.

Loosen the unit fixing bolt and dislocate the stroke adjustment unit before mounting the cylinder. After fixing the cylinder, move the stroke adjustment unit back to the desired location and tighten the unit fixing bolt.
Use caution not to overtighten the fixing bolts.
(Refer to "MY3B Stroke Adjustment Unit Tightening Torque for Fixing Bolts".)

⚠Caution

3. Use an external guide for the MY3B stroke adjustment unit.

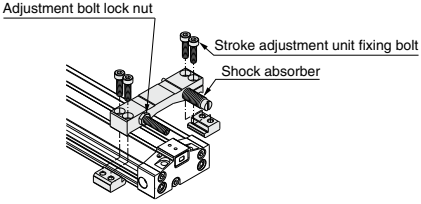
If a stroke adjustment unit is used where a load is directly applied, the collision reaction may cause damage to the cylinder.

4. Conduct stroke adjustment with an adjustment bolt as follows:

The adjustment bolt should be secured on the same surface as the shock absorber after stroke adjustment.
If the stopper surface of the shock absorber and the end surface of the adjustment bolt are not on the same level, it may result in an unstable stop position of the slide table or reduced durability.

5. Securing the unit body

<MY3B>



Tighten the four unit fixing bolts equally to secure the unit body.

6. Do not fix and use the stroke adjustment unit at an intermediate position (MY3B).

When the stroke adjustment unit is fixed in an intermediate position, slippage can occur depending on the amount of energy released at the time of an impact. In that case, use a short spacer or a long spacer. For other lengths, please consult with SMC.
(Refer to "MY3B Stroke Adjustment Unit Tightening Torque for Fixing Bolts.")
If the stroke adjustment unit is fixed at an intermediate position, the energy absorption capacity may be different. For this reason, refer to the maximum absorbed energy listed above, and use the adjustment unit within the allowable absorption capacity.

External Shock Absorber Selection

When the positioning of the stop position is necessary or the absorption capacity of the built-in cushion is not sufficient, refer to the selection procedure below and consider the installation of an external shock absorber.

Selection Confirmation Items with Use of External Shock Absorber

① When the cylinder alone is used.

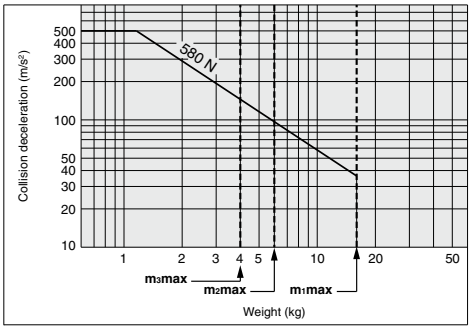
Cylinder load factor selection

⇩

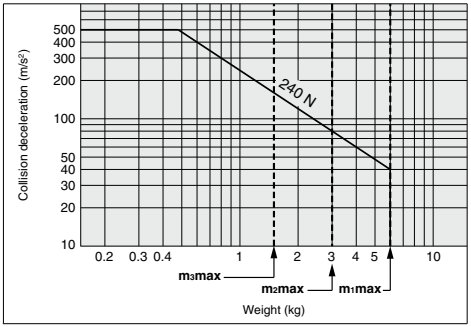
External shock absorber Impact force and absorption capacity confirmation

Allowable impact force with use of external shock absorber

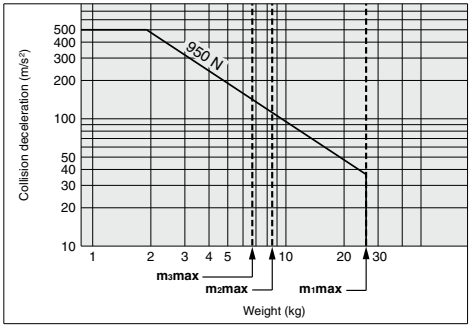
MY3□25



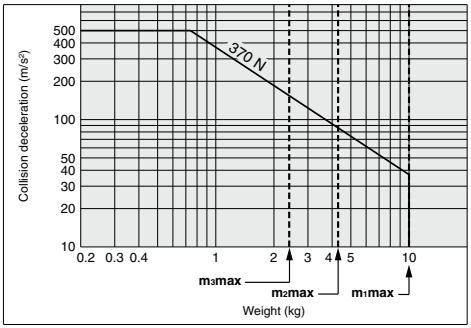
MY3□16



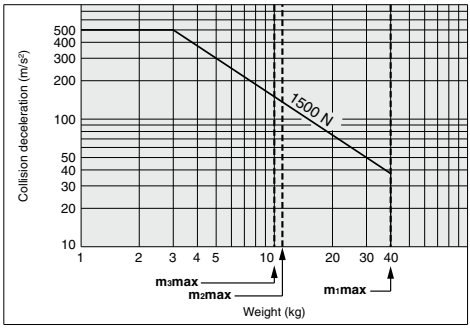
MY3□32



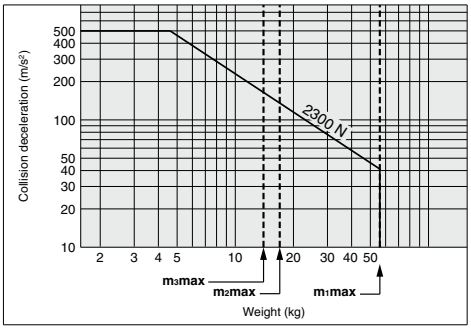
MY3□20



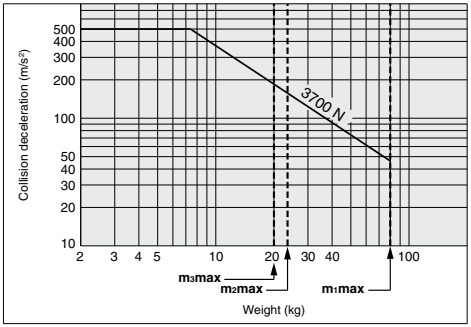
MY3□40



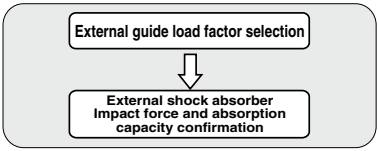
MY3□50



MY3□63



② When the external guide is used.



Piston Speed with Use of External Shock Absorber

Bore size (mm)	16	20	25	32	40	50	63
MY3A	80 to 1500 mm/s						
MY3B							

An external shock absorber can be used within the above piston speed range. In conjunction with the absorption capacity selection, however, also confirm the conditions which make the shock absorber collision impact force to stay within the allowable range in the graph.
Use of an external shock absorber with conditions exceeding the allowable range may damage the cylinder.

To confirm the collision impact force of the shock absorber, first find the impact force or acceleration under the operating conditions using the selection information or selection software provided by the manufacturer and then, refer to the graph.
(The selection should allow a sufficient margin because the value calculated by the selection software involves an error with reference to the actual value.)

Example of Recommended Use of the External Shock Absorber

MY3□ (16, 20) ⟹ RB-OEM0.25M

MY3□ (25, 32) ⟹ RB-OEM0.5M

MY3□ (40, 50) ⟹ RB-OEM1.0MF

MY3□ 63 ⟹ RB-OEM1.5M x 1

Mechanically Jointed Rodless Cylinder/Basic Type

MY3A/3B Series

ø16, ø20, ø25, ø32, ø40, ø50, ø63

How to Order

Basic **MY3 B 16 ☐ – 300 ☐ – M9BW ☐ – ☐**

Type

A	Short type (Rubber bumper)
B	Standard type (Air cushion)

Cylinder bore size

16	16 mm
20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm
63	63 mm

Port thread type

Symbol	Type	Bore size
Nil	M5	ø16, ø20
	Rc	ø25, ø32, ø40 ø50, ø63
TN	NPT	
TF	G	

Cylinder stroke (mm)

Bore size (mm)	Standard stroke (mm)*	Maximum manufacturable stroke (mm)
16, 20, 25 32, 40, 50 63	100, 200, 300, 400, 500, 600 700, 800, 900, 1000, 1200 1400, 1600, 1800, 2000	3000

* Strokes are manufacturable in 1 mm increments, up to the maximum stroke. However, when the stroke is 49 mm or less, the air cushion capability lowers and multiple auto switches cannot be mounted. Pay special attention to this point.
Also when exceeding a 2000 mm stroke, specify "-XB11" at the end of the model number.
For details, refer to the "Made to Order Specifications".

Stroke adjustment unit symbol
Refer to "Stroke adjustment unit" on page 1425.
* Stroke adjustment unit is not available for MY3A.

Auto switch

Nil	Without auto switch (Built-in magnet)

* Refer to the table below for auto switch model numbers.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order
Refer to page 1425 for details.

Applicable Auto Switches/Refer to pages 1575 to 1701 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load	
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	**M9NV**	**M9N**	●	●	●	○	○	IC circuit	Relay, PLC
				3-wire (PNP)			**M9PV**	**M9P**	●	●	●	○	○		
				2-wire	12 V		**M9BV**	**M9B**	●	●	●	○	○	—	
	Diagnostic indication (2-color indicator)			3-wire (NPN)	5 V, 12 V		**M9NWV**	**M9NW**	●	●	●	○	○	IC circuit	
				3-wire (PNP)			**M9PWV**	**M9PW**	●	●	●	○	○		
				2-wire	12 V		**M9BWV**	**M9BW**	●	●	●	○	○	—	
	Water resistant (2-color indicator)			3-wire (NPN)	5 V, 12 V		**M9NAV***1	**M9NA***1	○	○	●	○	○	IC circuit	
				3-wire (PNP)			**M9PAV***1	**M9PA***1	○	○	●	○	○		
				2-wire	12 V		**M9BAV***1	**M9BA***1	○	○	●	○	○	—	
Reed auto switch	——	Grommet	Yes	3-wire (NPN equiv.)	—	5 V	—	**A96V**	**A96**	●	—	●	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	**A93V***2	**A93**	●	●	●	●	—	—	Relay, PLC
							100 V or less	**A90V**	**A90**	●	—	●	—	—	IC circuit	

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
Consult with SMC regarding water resistant types with the above model numbers.
*2 1 m type lead wire is only applicable to D-A93.

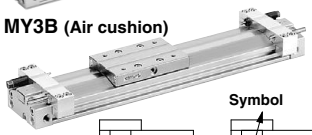
* Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

* Solid state auto switches marked with "○" are produced upon receipt of order.
* Separate switch spacers (BMY3-016) are required for retrofitting of auto switches.

* There are other applicable auto switches than listed above. For details, refer to page 1451.
* Refer to pages 1648 and 1649 for the details of auto switches with a pre-wired connector.
* Auto switches are shipped together (not assembled). (Refer to page 1451 for the details of auto switch mounting.)

MY3A (Rubber bumper)

MY3B (Air cushion)



Made to Order

Made to Order: Individual Specifications (For details, refer to page 1452.)

Symbol	Specifications
-X168	Helical insert thread

Made to Order

Click here for details

Symbol	Specifications
-XB11	Long stroke type
-XB22	Shock absorber soft type RJ series type

Specifications

Bore size (mm)	16, 20	25, 32	40	50, 63
Fluid	Air			
Action	Double acting			
Operating pressure range	0.2 to 0.8 MPa	0.15 to 0.8 MPa		
Proof pressure	1.2 MPa			
Ambient and fluid temperature	5 to 60°C			
Cushion	Rubber bumper (MY3A) / Air cushion (MY3B)			
Lubrication	Not required (Non-lube)			
Stroke length tolerance	1000 mm or less $^{+1.8}_{0}$, From 1001 mm $^{+2.8}_{0}$ Note)			
Port size (Rc, NPT, G)	M5 x 0.8	1/8	1/4	3/8

Note) The tolerance of the MY3A is a value with no pressurization. When a rubber bumper is used, the stroke of the MY3A varies according to the operating pressure.
To find the stroke length tolerance at each operating pressure, double the additional stroke due to pressure on each side (pages 1418 and 1419) and add it.

Piston Speed

Bore size (mm)	16	20	25	32	40	50	63
Without stroke adjustment unit (MY3A)	80 to 500 mm/s						
Without stroke adjustment unit (MY3B)	80 to 1000 mm/s						
Stroke adjustment unit (L and H unit/MY3B)	80 to 1000 mm/s (ø16, ø20 L unit: 80 to 800 mm/s)						
External shock absorber (low reaction type)*	80 to 1500 mm/s						

* Refer to "External Shock Absorber Selection" on pages 1422 and 1423. When the RB series is used, operate at a piston speed that will not exceed the absorption capacity of the air cushion and stroke adjustment unit.
* Because of its structure, the fluctuation of this cylinder's operating speed is greater than rod type cylinders. For applications that require constant speed, select an applicable equipment for the level of demand.

Stroke Adjustment Unit Specifications

Bore size (mm)		16, 20		25, 32		40, 50		63	
Unit symbol		**L**	**H**	**L**	**H**	**L**	**H**	**L**	**H**
Shock absorber model		RB0806	RB1007	RB1007	RB1412	RB1412	RB2015	RB2015	RB2725
Shock absorber soft type RJ series (-XB22) model		RJ0806H	RJ1007H	RJ1007H	RJ1412H	RJ1412H	—	—	—
Stroke adjustment range by intermediate fixing spacer (mm)	**Without spacer**	0 to –10		0 to –12		0 to –16		0 to –24	
	With short spacer	–10 to –20		–12 to –24		–16 to –32		–24 to –48	
	With long spacer	–20 to –30		–24 to –36		–32 to –48		–48 to –72	

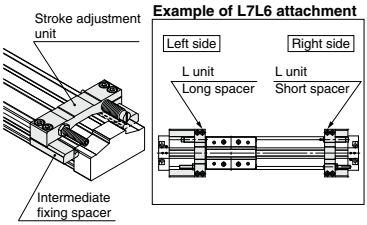
* Stroke adjustment range is applicable for one side when mounted on a cylinder.

Stroke Adjustment Unit Symbol

			Right side stroke adjustment unit						
			Without unit	L: With low load shock absorber + Adjustment bolt			H: With high load shock absorber + Adjustment bolt		
					With short spacer	With long spacer		With short spacer	With long spacer
Left side stroke adjustment unit	**Without unit**		**Nil**	**SL**	**SL6**	**SL7**	**SH**	**SH6**	**SH7**
	L: With low load shock absorber + Adjustment bolt		**LS**	**L**	**LL6**	**LL7**	**LH**	**LH6**	**LH7**
		With short spacer	**L6S**	**L6L**	**L6**	**L6L7**	**L6H**	**L6H6**	**L6H7**
		With long spacer	**L7S**	**L7L**	**L7L6**	**L7**	**L7H**	**L7H6**	**L7H7**
	H: With high load shock absorber + Adjustment bolt		**HS**	**HL**	**HL6**	**HL7**	**H**	**HH6**	**HH7**
		With short spacer	**H6S**	**H6L**	**H6L6**	**H6L7**	**H6H**	**H6**	**H6H7**
		With long spacer	**H7S**	**H7L**	**H7L6**	**H7L7**	**H7H**	**H7H6**	**H7**

* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.

Stroke adjustment unit mounting diagram



Shock Absorber Specifications

Type		RB 0806	RB 1007	RB 1412	RB 2015	RB 2725
Max. energy absorption (J)		0.84	2.4	10.1	29.8	46.6
Stroke absorption (mm)		6	7	12	15	25
Max. collision speed (mm/s)		1000				
Max. operating frequency (cycle/min)		80	70	45	25	10
Spring force (N)	**Extended**	1.96	4.22	6.86	8.34	8.83
	Compressed	4.22	6.86	15.98	20.50	20.01
Operating temperature range (°C)		5 to 60				

Note) The shock absorber service life is different from that of the MY3A/3B cylinders depending on operating conditions. Allowable operating cycle under the specifications set in this catalog is shown below.

1.2 million times RB08□□
2 million times RB10□□ to RB2725

Note) Specified service life (suitable replacement period) is the value at room temperature (20 to 25°C). The period may vary depending on the temperature and other conditions. In some cases the absorber may need to be replaced before the allowable operating cycle above.

Theoretical Output

Unit: N

Bore size (mm)	Piston area (mm^2)	Operating pressure (MPa)						
		0.2	0.3	0.4	0.5	0.6	0.7	0.8
16	200	40	60	80	100	120	140	160
20	314	62	94	125	157	188	219	251
25	490	98	147	196	245	294	343	392
32	804	161	241	322	402	483	563	643
40	1256	251	377	502	628	754	879	1005
50	1962	392	588	784	981	1177	1373	1569
63	3115	623	934	1246	1557	1869	2180	2492

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm^2)

Weight

Unit: kg

Model	Bore size (mm)	Basic weight	Additional weight per 50 mm stroke	Weight of moving parts	Stroke adjustment unit weight (per unit)	
					L unit weight	H unit weight
MY3A	**16**	0.21	0.06	0.06		
	20	0.39	0.09	0.12		
	25	0.62	0.11	0.20		
	32	1.25	0.18	0.37		
	40	2.31	0.25	0.67		
	50	3.72	0.40	1.07		
	63	6.46	0.56	2.16		
MY3B	**16**	0.22	0.06	0.06	0.04	0.05
	20	0.49	0.09	0.12	0.06	0.08
	25	0.71	0.11	0.20	0.10	0.15
	32	1.39	0.18	0.37	0.14	0.22
	40	2.41	0.25	0.67	0.26	0.30
	50	4.10	0.40	1.08	0.38	0.52
	63	7.04	0.56	2.16	0.57	0.92

Calculation method/Example: **MY3B25-300L**
Basic weight ····· 0.71 kg Cylinder stroke ····· 300 st
Additional weight ····· 0.11/50 st
L unit weight ····· 0.1 kg
0.71 + 0.11 x 300 ÷ 50 + 0.1 x 2 ≈ 1.57 kg

Option

Stroke Adjustment Unit Part No.

MY3B – A 25 L2 – 6N

Stroke adjustment unit

Bore size

16	16 mm
20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm
63	63 mm

Unit no.

Symbol	Stroke adjustment unit	Mounting position
L1	L unit	Left
L2		Right
H1	H unit	Left
H2		Right

Note) Refer to page 1425 for details about adjustment range.

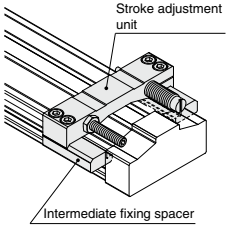
Intermediate fixing spacer

Nil	Without spacer
6□	Short spacer
7□	Long spacer

Spacer delivery type

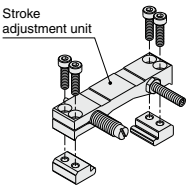
Nil	Unit installed
N	Spacer only

* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.
* Spacers are shipped for a set of two.

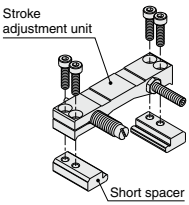


Component Parts

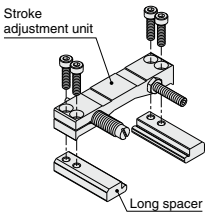
MY3B-A25L1 (Without spacer)



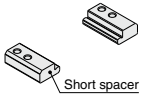
MY3B-A25L1-6 (With short spacer)



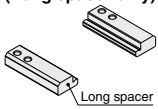
MY3B-A25L1-7 (With long spacer)



MY3B-A25L1-6N (Short spacer only)

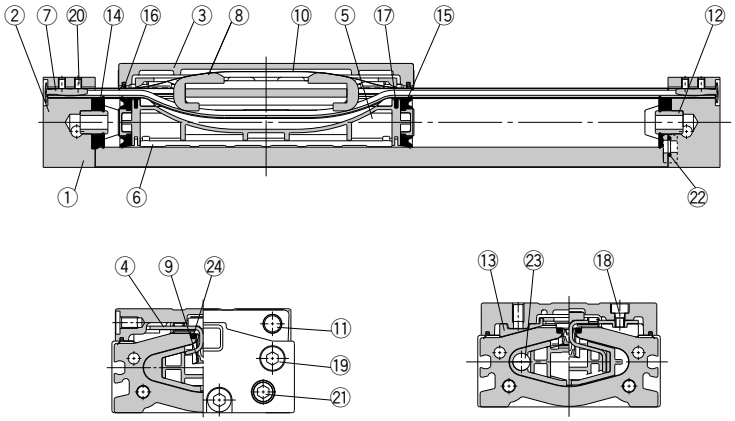


MY3B-A25L1-7N (Long spacer only)



Construction: ø16, ø20, ø25, ø32, ø40, ø50, ø63

MY3A



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Head cover**	Aluminum alloy	Hard anodized
3	**Slide table**	Aluminum alloy	Electroless nickel plated
4	**Piston yoke**	Stainless steel	
5	**Piston**	Polyamide	
6	**Wear ring**	Polyacetal	
7	**Belt clamp**	Polybutylene terephthalate	
8	**Belt separator**	Polyacetal	
11	**Stopper**	Carbon steel	Electroless nickel plated

No.	Description	Material	Note
12	**Seal ring**	Aluminum alloy	Anodized
13	**Bearing**	Polyacetal	
17	**Inner wiper**	Special resin	
18	**Hexagon socket head cap screw**	Chrome molybdenum steel	Chromated
19	**Hexagon socket head cap screw**	Chrome molybdenum steel	Chromated
20	**Hexagon socket head set screw**	Chrome molybdenum steel	Chromated
21	**Hexagon socket head plug**	Carbon steel	Chromated
23	**Magnet**	—	
24	**Seal magnet**	Rubber magnet	

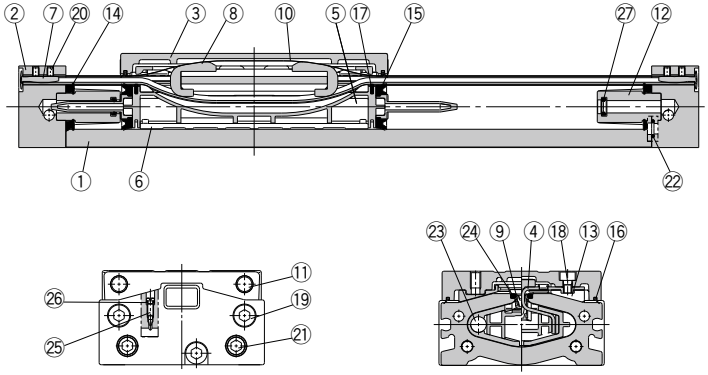
Replacement Parts/Seal

No.	Description	Material	Qty.	MY3A16	MY3A20	MY3A25	MY3A32	MY3A40	MY3A50	MY3A63
9	**Seal belt**	Urethane Polyamide	1	MY3A16-16C-[Stroke]	MY3A20-16C-[Stroke]	MY3A25-16C-[Stroke]	MY3A32-16C-[Stroke]	MY3A40-16C-[Stroke]	MY3A50-16C-[Stroke]	MY3A63-16A-[Stroke]
10	**Dust seal band**	Stainless steel	1	MY3A16-16B-[Stroke]	MY3A20-16B-[Stroke]	MY3A25-16B-[Stroke]	MY3A32-16B-[Stroke]	MY3A40-16B-[Stroke]	MY3A50-16B-[Stroke]	MY3A63-16B-[Stroke]
16	**Scraper**	Polyamide	1	MYA16-15-R6656	MYA20-15-AC594	MYA25-15-R6657	MYA32-15-AC595	MYA40-15-R6658	MYA50-15-AC596	MYA63-15-R6659
14	**Gasket bumper**	NBR	2	MY3A16-PS	MY3A20-PS	MY3A25-PS	MY3A32-PS	MY3A40-PS	MY3A50-PS	MY3A63-PS
15	**Piston seal**	NBR	2							
22	**O-ring**	NBR	4							

∗ Seal kit includes ⑭, ⑮, and ㉒. Order the seal kit based on each bore size.
∗ Seal kit includes a grease pack (10 g).
When ⑨ and ⑩ are shipped as single units, a grease pack is included (10 g per 1000 strokes).
Order with the following part number when only the grease pack is needed.
Grease pack part number: GR-S-010 (10 g), **GR-S-020** (20 g)
∗ For instructions on how to replace replacement parts/seals, refer to the operation manual.

Construction: ø16, ø20, ø25, ø32, ø40, ø50, ø63

MY3B



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Head cover**	Aluminum alloy	Hard anodized
3	**Slide table**	Aluminum alloy	Electroless nickel plated
4	**Piston yoke**	Stainless steel	
5	**Piston**	Polyamide	
6	**Wear ring**	Polyacetal	
7	**Belt clamp**	Polybutylene terephthalate	
8	**Belt separator**	Polyacetal	
11	**Stopper**	Carbon steel	Electroless nickel plated
12	**Cushion boss**	Aluminum alloy	Chromated
13	**Bearing**	Polyacetal	

No.	Description	Material	Note
17	**Inner wiper**	Special resin	
18	**Hexagon socket head cap screw**	Chrome molybdenum steel	Chromated
19	**Hexagon socket head cap screw**	Chrome molybdenum steel	Chromated
20	**Hexagon socket head set screw**	Chrome molybdenum steel	Chromated
21	**Hexagon socket head plug**	Carbon steel	Chromated
23	**Magnet**	—	
24	**Seal magnet**	Rubber magnet	
25	**Cushion needle**	Rolled steel	Nickel plated

Replacement Parts/Seal

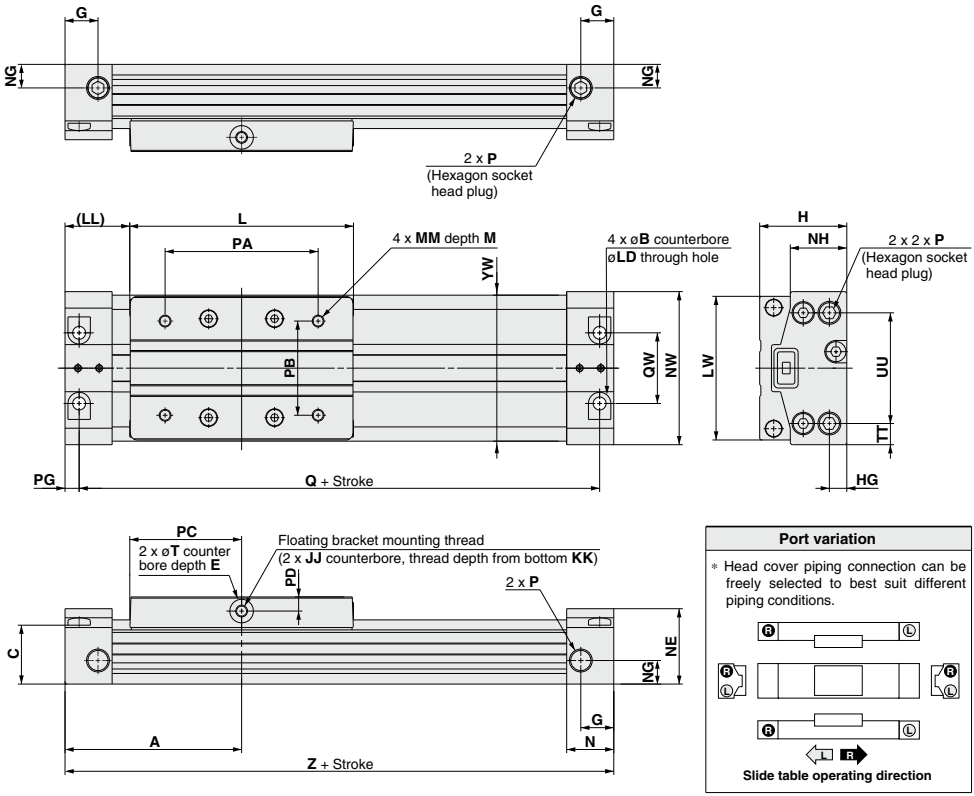
No.	Description	Material	Qty.	MY3B16	MY3B20	MY3B25	MY3B32	MY3B40	MY3B50	MY3B63
9	**Seal belt**	Urethane Polyamide	1	MY3B16-16C-Stroke	MY3B20-16C-Stroke	MY3B25-16C-Stroke	MY3B32-16C-Stroke	MY3B40-16C-Stroke	MY3B50-16C-Stroke	MY3B63-16A-Stroke
10	**Dust seal band**	Stainless steel	1	MY3B16-16B-Stroke	MY3B20-16B-Stroke	MY3B25-16B-Stroke	MY3B32-16B-Stroke	MY3B40-16B-Stroke	MY3B50-16B-Stroke	MY3B63-16B-Stroke
16	**Scraper**	Polyamide	1	MYA16-15-R6656	MYA20-15-AC594	MYA25-15-R6657	MYA32-15-AC595	MYA40-15-R6658	MYA50-15-AC596	MYA63-15-R6659
26	**O-ring**	NBR	2	KA00309 (ø4 x ø1.8 x ø1.1)	KA00309 (ø4 x ø1.8 x ø1.1)	KA00309 (ø4 x ø1.8 x ø1.1)	KA00309 (ø4 x ø1.8 x ø1.1)	KA00320 (ø7.15 x ø3.75 x ø1.7)	KA00320 (ø7.15 x ø3.75 x ø1.7)	KA00402 (ø8.3 x ø4.5 x ø1.9)
14	**Tube gasket**	NBR	2	MY3B16-PS	MY3B20-PS	MY3B25-PS	MY3B32-PS	MY3B40-PS	MY3B50-PS	MY3B63-PS
15	**Piston seal**	NBR	2							
22	**O-ring**	NBR	4							
27	**Cushion seal**	NBR	2							

∗ Seal kit includes ⑭, ⑮, ㉒ and ㉗. Order the seal kit based on each bore size.
∗ Seal kit includes a grease pack (10 g).
When ⑨ and ⑩ are shipped as single units, a grease pack is included (10 g per 1000 strokes).
Order with the following part number when only the grease pack is needed.
Grease pack part number: GR-S-010 (10 g), **GR-S-020** (20 g)
∗ For instructions on how to replace replacement parts/seals, refer to the operation manual.

Short Type: ø16, ø20, ø25, ø32, ø40, ø50, ø63

MY3A Bore size – Stroke

* Refer to "Specific Product Precautions" on page 1453 for mounting.



Port variation

* Head cover piping connection can be freely selected to best suit different piping conditions.

Slide table operating direction

(mm)

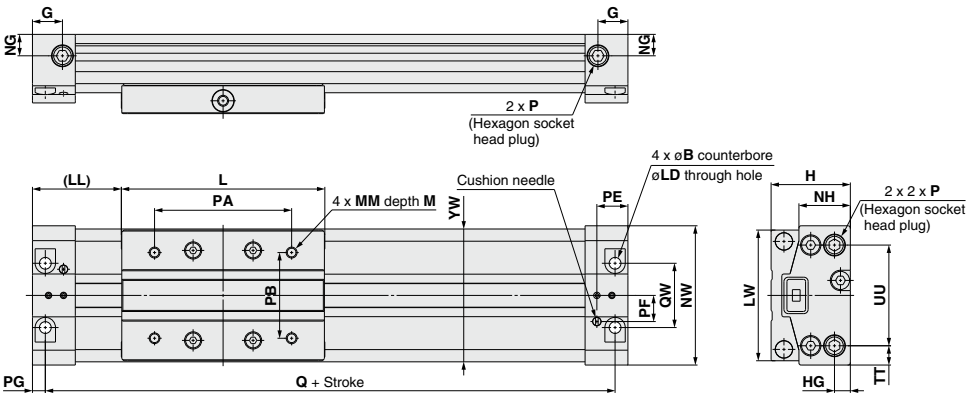
Model	A	B	C	E	G	H	HG	JJ	KK	L	LD	LL	LW	M	MM	N
MY3A16	55	6	18	2	9.5	27	5	M4 x 0.7	5	65	3.5	22.5	41	6	M4 x 0.7	13.5
MY3A20	64	7.5	22	2	9.5	32	6.5	M4 x 0.7	8.5	80	4.5	24	51	6	M4 x 0.7	15.5
MY3A25	75	9.5	25	2	14	37	7.4	M5 x 0.8	7.5	95	5.5	27.5	61	8	M5 x 0.8	20
MY3A32	96.5	11	32.5	2	14	45	9	M5 x 0.8	7.5	128	6.6	32.5	76	8	M5 x 0.8	22.5
MY3A40	120	14	38	2	18	54	12	M6 x 1	12	160	8.6	40	90	12	M6 x 1	27
MY3A50	137	14	49	3	16	67	14	M6 x 1	15.5	190	9	42	112	12	M6 x 1	27
MY3A63	160	17	60	3	20.5	84	16.5	M8 x 1.25	22	220	11	50	134	16	M8 x 1.25	31

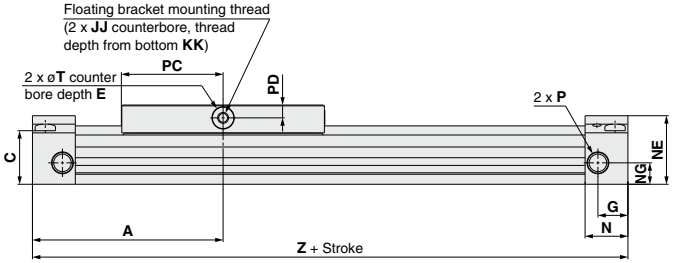
Model	NE	NG	NH	NW	P	PA	PB	PC	PD	PG	Q	QW	T	TT	UU	YW	Z
MY3A16	22.5	8	17.2	43	M5 x 0.8	44	26	32.5	4	4	102	19	7	6.5	30	42	110
MY3A20	27.5	10	20.8	53	M5 x 0.8	54	30	40	5	4.5	119	23	8	9	35	52	128
MY3A25	32	10	24	65	Rc, NPT, G1/8	64	40	47.5	6	6	138	30	10	9	47	62	150
MY3A32	39	14	31	79	Rc, NPT, G1/8	92	44	64	6	7	179	33	10	13.5	52	77	193
MY3A40	46	15	37	94	Rc, NPT, G1/4	112	60	80	7.5	8.5	223	40	14	14	66	92	240
MY3A50	58	25	47.5	116	Rc, NPT, G3/8	142	66	95	8.5	8.5	257	44	15	21	74	114	274
MY3A63	70	29	58	139	Rc, NPT, G3/8	162	84	110	10	10	300	64	16	20	99	136	320

Standard Type: ø16, ø20, ø25, ø32, ø40, ø50, ø63

MY3B Bore size – Stroke

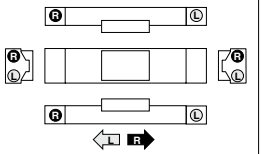
* Refer to "Specific Product Precautions" on page 1453 for mounting.





Port variation

* Head cover piping connection can be freely selected to best suit different piping conditions.



(mm)

Model	A	B	C	E	G	H	HG	JJ	KK	L	LD	LL	LW	M	MM	N
MY3B16	61	6	18	2	9.5	27	5	M4 x 0.7	5	65	3.5	28.5	41	6	M4 x 0.7	13.5
MY3B20	74	7.5	22	2	9.5	32	6.5	M4 x 0.7	8.5	80	4.5	34	51	6	M4 x 0.7	15.5
MY3B25	89	9.5	25	2	14	37	7.4	M5 x 0.8	7.5	95	5.5	41.5	61	8	M5 x 0.8	20
MY3B32	112.5	11	32.5	2	14	45	9	M5 x 0.8	7.5	128	6.6	48.5	76	8	M5 x 0.8	22.5
MY3B40	138	14	38	2	18	54	12	M6 x 1	12	160	8.6	58	90	12	M6 x 1	27
MY3B50	155	14	49	3	16	67	14	M6 x 1	15.5	190	9	60	112	12	M6 x 1	27
MY3B63	178	17	60	3	20.5	84	16.5	M8 x 1.25	22	220	11	68	134	16	M8 x 1.25	31

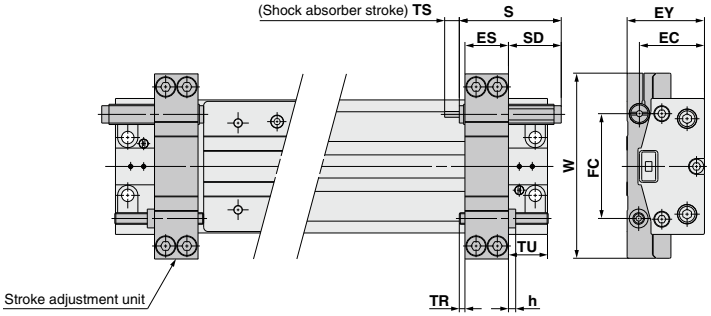
Model	NE	NG	NH	NW	P	PA	PB	PC	PD	PE	PF	PG	Q	QW	T	TT	UU	YW	Z
MY3B16	22.5	8	17.2	43	M5 x 0.8	44	26	32.5	4	9.7	8.5	4	114	19	7	6.5	30	42	122
MY3B20	27.5	10	20.8	53	M5 x 0.8	54	30	40	5	11.2	10	4.5	139	23	8	9	35	52	148
MY3B25	32	10	24	65	Rc, NPT, G1/8	64	40	47.5	6	14.5	12.2	6	166	30	10	9	47	62	178
MY3B32	39	14	31	79	Rc, NPT, G1/8	92	44	64	6	16	15	7	211	33	10	13.5	52	77	225
MY3B40	46	15	37	94	Rc, NPT, G1/4	112	60	80	7.5	19.5	16.5	8.5	259	40	14	14	66	92	276
MY3B50	58	25	47.5	116	Rc, NPT, G3/8	142	66	95	8.5	20.5	20	8.5	293	44	15	21	74	114	310
MY3B63	70	29	58	139	Rc, NPT, G3/8	162	84	110	10	23.5	27.5	10	336	64	16	20	99	136	356

Standard Type: ø16, ø20, ø25, ø32, ø40, ø50, ø63

Stroke adjustment unit

Low load shock absorber + Adjustment bolt

MY3B Bore size **–** Stroke **L**



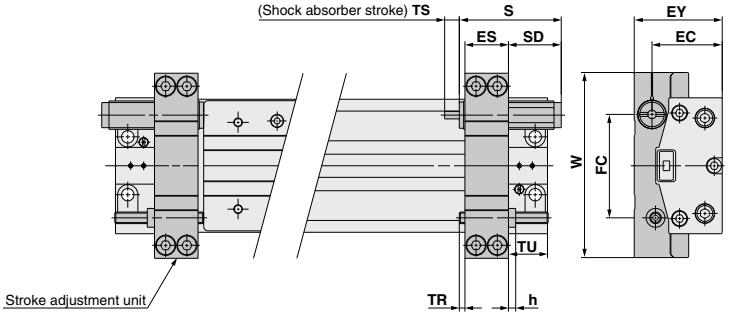
(mm)

Applicable cylinder	ES	EC	EY	FC	h	S	SD	TS	TR	TU	W	Shock absorber model
MY3B16	14.1	21.5	26.5	34.5	2.4	40.8	25.8	6	0.9	25	62	RB0806
MY3B20	14.1	26.5	31.5	41	2.4	40.8	22.3	6	4.4	21.5	72	RB0806
MY3B25	20.1	29.8	36.5	51.5	3.6	46.7	25.2	7	1.4	28.5	90	RB1007
MY3B32	20.1	37.5	44.5	60	3.6	46.7	20.7	7	5.9	24	105	RB1007
MY3B40	30.1	45	53.5	72.5	5	67.3	36.3	12	0.9	39	128	RB1412
MY3B50	30.1	56.5	66.5	88	5	67.3	34.3	12	2.9	37	150	RB1412
MY3B63	36.1	70.5	83.5	108	6	73.2	36.2	15	0.9	43	178	RB2015

Note) When the stroke adjustment unit is used, the fitting type, which can be connected with the port on the body front and the back, will be limited. Refer to page 1411 for details.

Heavy-loaded shock absorber + Adjustment bolt

MY3B Bore size **–** Stroke **H**



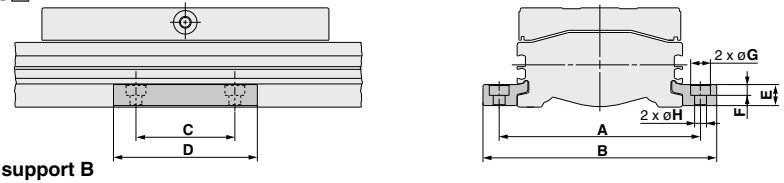
(mm)

Applicable cylinder	ES	EC	EY	FC	h	S	SD	TS	TR	TU	W	Shock absorber model
MY3B16	14.1	23	29.5	34.5	2.4	46.7	31.7	7	0.9	25	62	RB1007
MY3B20	14.1	27.5	34	41	2.4	46.7	28.2	7	4.4	21.5	72	RB1007
MY3B25	20.1	31.8	41	52.2	3.6	67.3	45.8	12	1.4	28.5	90	RB1412
MY3B32	20.1	39.5	49	60.5	3.6	67.3	41.3	12	5.9	24	105	RB1412
MY3B40	30.1	48	60.5	73.5	5	73.2	42.2	15	0.9	39	128	RB2015
MY3B50	30.1	58.5	71	88.5	5	73.2	40.2	15	2.9	37	150	RB2015
MY3B63	36.1	74.5	91	108	6	99	62	25	0.9	43	178	RB2725

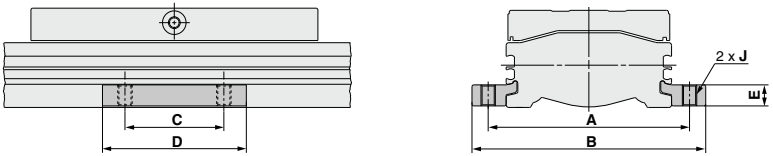
Note) When the stroke adjustment unit is used, the fitting type, which can be connected with the port on the body front and the back, will be limited. Refer to page 1411 for details.

Side Support

Side support A
MY-S□A



Side support B
MY-S□B



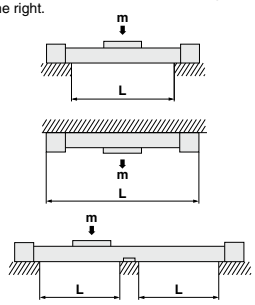
(mm)

Model	Applicable cylinder	A	B	C	D	E	F	G	H	J
MY-S16 A/B	MY3A16·MY3B16	53	63.6	15	26	4.9	3	6.5	3.4	M4 x 0.7
MY3-S20 A/B	MY3A20·MY3B20	65	77.6	25	38	5.9	3.5	8	4.5	M5 x 0.8
MY-S25 A/B	MY3A25·MY3B25	77	91	35	50	8	5	9.5	5.5	M6 x 1
MY-S32 A/B	MY3A32·MY3B32	97	115	45	64	11.7	6	11	6.6	M8 x 1.25
	MY3A40·MY3B40	112	130							
MY-S50 A/B	MY3A50·MY3B50	138	160	55	80	14.8	8.5	14	9	M10 x 1.5
	MY3A63·MY3B63	160	182							

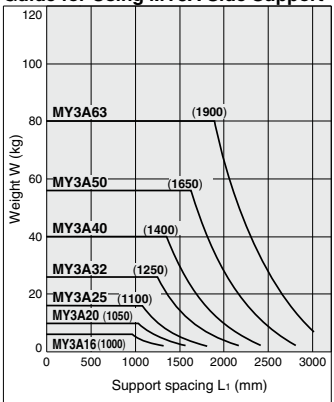
Note) A set of side supports consists of a left support and a right support.

Guide for Using Side Support

For long stroke operation, the cylinder tube may be deflected depending on its own weight and the load weight. In such a case, use a side support in the middle section. The spacing (L) of the support must be no more than the values shown in the graph on the right.

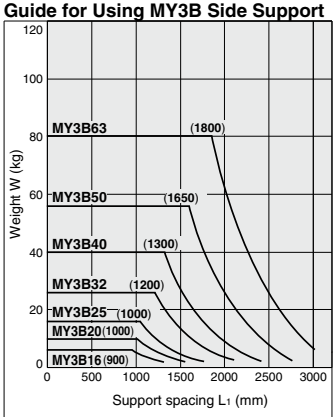


Guide for Using MY3A Side Support



Note) A side support must be used to keep the spacing from exceeding the value inside the parentheses.

Guide for Using MY3B Side Support



Note) A side support must be used to keep the spacing from exceeding the value inside the parentheses.

⚠ Caution

① If the cylinder mounting surfaces are not measured accurately, using a side support may cause poor operation. Therefore, be sure to level the cylinder tube when mounting. Also, for long stroke operation involving vibration and impact, use of a side support is recommended even if the spacing value is within the allowable limits shown in the graph.

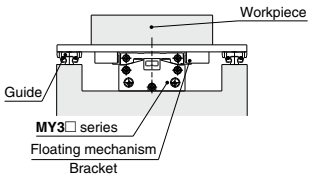
② Support brackets are not for mounting; use them solely for providing support.

Floating Bracket

Facilitates connection to other guide systems.

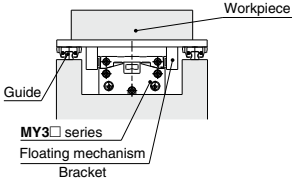
Application

Mounting direction ① (to minimize the installation height)

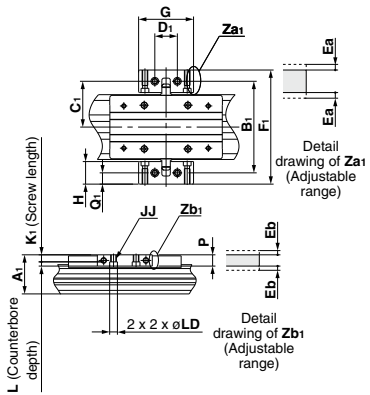


Application

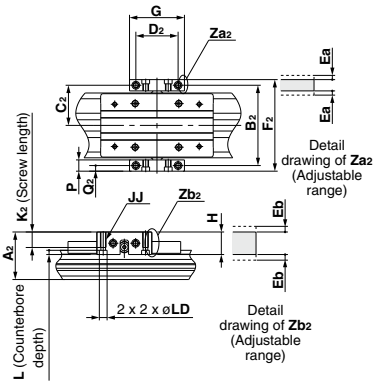
Mounting direction ② (to minimize the installation width)



Mounting Example



Mounting Example



MY3□ Floating Bracket Mounting Dimensions

(mm)

Model	Applicable cylinder	Common						Adjustment range	
		G	H	JJ	L	P	LD	Ea	Eb
MYAJ16	MY3□16	38	20	M4 x 0.7	4.5	10	6	1	1
MYAJ20	MY3□20	50	21	M4 x 0.7	4	10	6.5	1	1
MYAJ25	MY3□25	55	22	M6 x 1	5.5	12	9.5	1	1
MYAJ32	MY3□32	60	22	M6 x 1	5.5	12	9.5	1	1

Model	Applicable cylinder	Common							Adjustment range	
		G	H	JJ	L	P	LD		Ea	Eb
MYAJ40	MY3□40	72	32	M8 x 1.25	6.5	16	11		1	1
MYAJ50	MY3□50	90	36	M8 x 1.25	6.5	16	11		1	1
MYAJ63	MY3□63	100	40	M10 x 1.5	9	19	14		1	1

Model	Applicable cylinder	Mounting direction ①						
		A1	B1	C1	D1	F1	K1	Q1
MYAJ16	MY3□16	29	68	34	18	88	5.5	10
MYAJ20	MY3□20	34	81	40.5	20	102	6	10.5
MYAJ25	MY3□25	38.5	90	45	24	112	6.5	11
MYAJ32	MY3□32	47	106	53	30	128	6.5	11

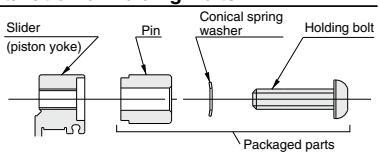
Model	Applicable cylinder	Mounting direction①						
		A1	B1	C1	D1	F1	K1	Q1
MYAJ40	MY3□40	56	130	65	32	162	9.5	16
MYAJ50	MY3□50	69	156	78	40	192	9.5	18
MYAJ63	MY3□63	86	186	93	50	226	10	20

Model	Applicable cylinder	Mounting direction ②						
		A2	B2	C2	D2	F2	K2	Q2
MYAJ16	MY3□16	36	58	29	30	68	10	5
MYAJ20	MY3□20	41	70	35	35	80	10	5
MYAJ25	MY3□25	46	80	40	40	92	14	6
MYAJ32	MY3□32	54	96	48	46	108	14	6

Model	Applicable cylinder	Mounting direction②						
		A2	B2	C2	D2	F2	K2	Q2
MYAJ40	MY3□40	68	114	57	55	130	19	8
MYAJ50	MY3□50	81	136	68	70	152	20	8
MYAJ63	MY3□63	100	166	83	80	185	23	9.5

Note) Floating brackets are shipped as a set of left and right brackets.

Installation of Holding Bolts



Tightening Torque for Holding Bolts

Unit: N·m

Model	Tightening torque	Model	Tightening torque
MYAJ16	1.5	MYAJ40	5
MYAJ20	1.5	MYAJ50	5
MYAJ25	3	MYAJ63	13
MYAJ32	3		

MYAJ□ (1 set) Component Parts

Description	Qty.
Bracket	2
Pin	2
Conical spring washer	2
Holding bolts	2

MY3M Series

Slide bearing guide type
(Air cushion)

ø16, ø25, ø40, ø63

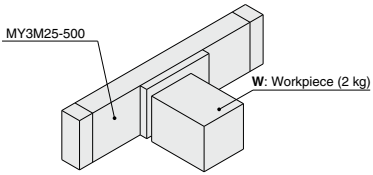
Model Selection

The following are steps for selecting the MY3 series which is best suited to your application.

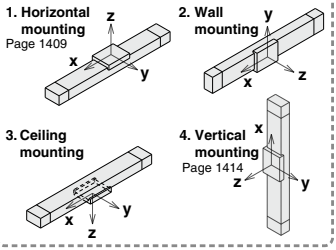
Calculation of Guide Load Factor

1 Operating Conditions

Cylinder ····· **MY3M25-500**
Average operating speed υ**a** ····· **300 mm/s**
Mounting direction ····· **Wall mounting**
Cushion ····· **Air cushion (**δ **= 1/100)**

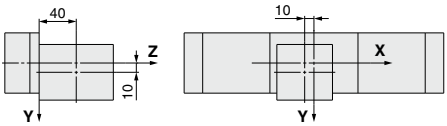


Mounting Direction



Refer to the pages mentioned above for actual examples of calculation for each orientation.
∗ For ceiling mounting, refer to page 1280.

2 Load Blocking



Workpiece Mass and Center of Gravity

Workpiece no.	Mass (m)	Center of gravity		
		X-axis	Y-axis	Z-axis
W	2 kg	10 mm	10 mm	40 mm

3 Calculation of Load Factor for Static Load

m_3: Mass

m_3 max (from ① of graph MY3M / m_3) = 5.33 (kg) ·····

Load factor α_1 = m_3 / **m_3 max** = 2 / 5.33 = **0.38**

M_2: Moment

M_2 max (from ② of graph MY3M / M_2) = 6 (N·m)·····

M_2 = **m_3** x **g** x **Z** = 2 x 9.8 x 40 x 10^{-3} = 0.78 (N·m)

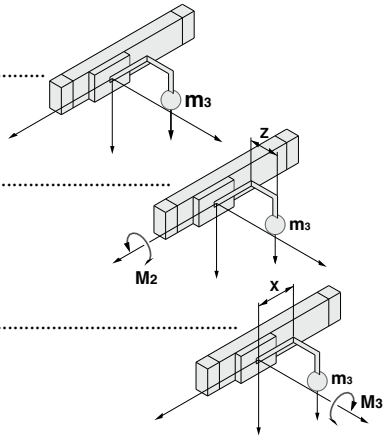
Load factor α_2 = **M_2** / **M_2 max** = 0.78 / 6 = **0.13**

M_3: Moment

M_3 max (from ③ of graph MY3M / **M_3**) = 2.67 (N·m)·····

M_3 = **m_3** x **g** x **X** = 2 x 9.8 x 10 x 10^{-3} = 0.2 (N·m)

Load factor α_3 = **M_3** / **M_3 max** = 0.2 / 2.67 = **0.07**



Calculation of Guide Load Factor

4 Calculation of Load Factor for Dynamic Moment

Equivalent load FE at impact

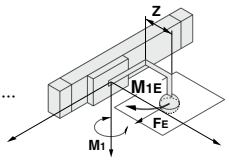
$F_E = 1.4\upsilon a \times \delta \times m \times g = 1.4 \times 300 \times \frac{1}{100} \times 2 \times 9.8 = 82.38$ (N)

M_{1E}: Moment

M_{1E} max (from ④ of graph MY3M/M_1 where $1.4\upsilon a$ = 420 mm/s) = 7.62 (N·m) ·····

$M_{1E} = \frac{1}{3} \times F_E \times Z = \frac{1}{3} \times 82.38 \times 40 \times 10^{-3} = 1.10$ (N·m)

Load factor $\alpha_4 = M_{1E} / M_{1E}$ max = 1.10 / 7.62 = **0.14**

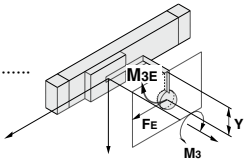


M_{3E}: Moment

M_{3E} max (from ⑤ graph of MY3M/M_3 where $1.4\upsilon a$ = 420 mm/s) = 1.90 (N·m) ·····

$M_{3E} = \frac{1}{3} \times F_E \times Y = \frac{1}{3} \times 82.38 \times 10 \times 10^{-3} = 0.27$ (N·m)

Load factor $\alpha_5 = M_{3E} / M_{3E}$ max = 0.27 / 1.90 = **0.14**



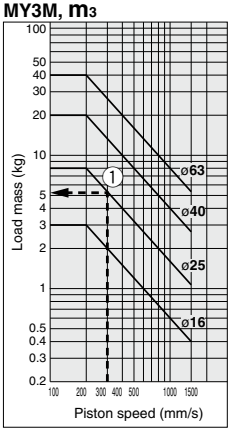
5 Sum and Examination of Guide Load Factors

$\Sigma\alpha = \alpha_1 + \alpha_2 + \alpha_3 + \alpha_4 + \alpha_5 = \mathbf{0.87} \leq \mathbf{1}$

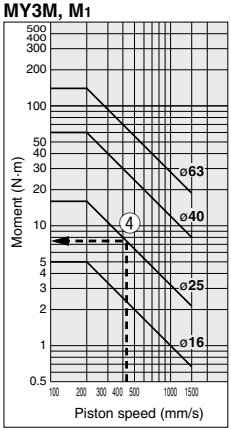
The above calculation is within the allowable value, and therefore the selected model can be used.
Select a shock absorber separately.
In an actual calculation, when the sum of guide load factors $\Sigma\alpha$ in the formula above is more than 1, consider decreasing the speed, increasing the bore size, or changing the product series. This calculation can be easily made using the "SMC Pneumatic CAD System".

Load Mass | **Allowable Moment**

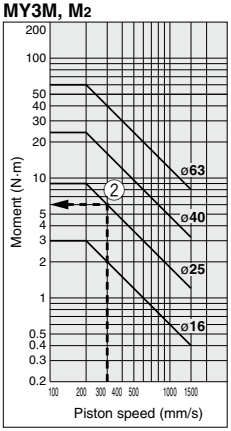
MY3M, m_3



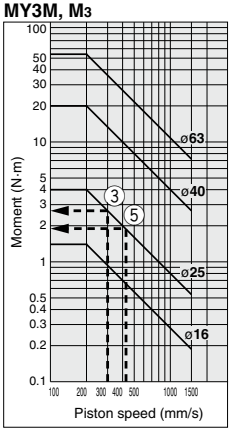
MY3M, M_1



MY3M, M_2



MY3M, M_3

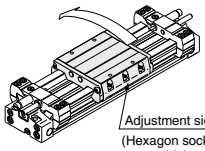


Maximum Allowable Moment / Maximum Allowable Load

Model	Bore size (mm)	Maximum allowable moment (N•m)			Maximum allowable load (kg)		
		M_1	M_2	M_3	m_1	m_2	m_3
MY3M	16	5	3	1.4	18	14	3
	25	16	9	4	38	36	8
	40	60	24	20	84	81	20
	63	140	60	54	180	163	40

∗ We recommend that the static M_2 moment direction should be as illustrated.
Also, when using the product in a wall mount application (m_3 applied), we recommend that the mounting orientation of the adjustment side (hexagon socket head button bolt side) should be in the upper position.

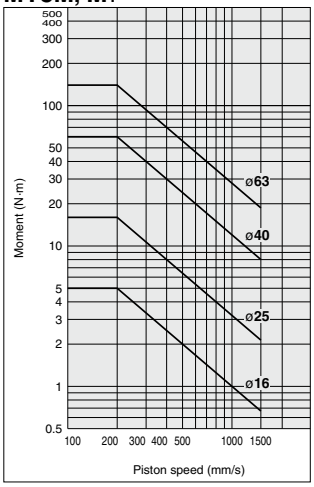
Recommended direction of applying M_2 moment



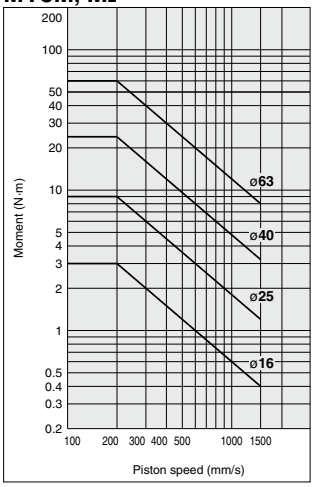
Maximum Allowable Moment

Select the moment from within the range of operating limits shown in the graphs. Note that the maximum allowable load value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable load for the selected conditions.

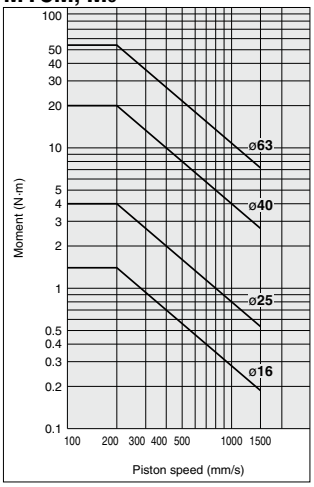
MY3M, M_1



MY3M, M_2



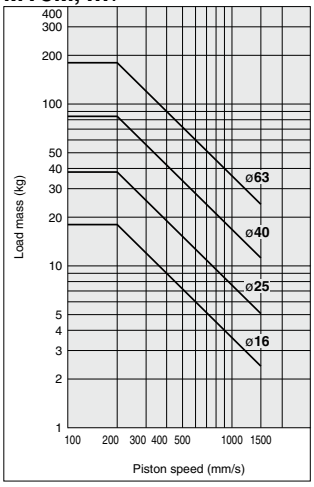
MY3M, M_3



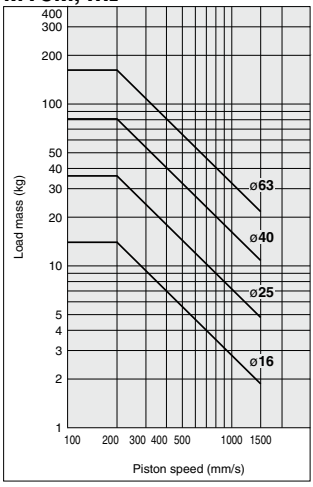
Maximum Allowable Load

Select the load from within the range of limits shown in the graphs. Note that the maximum allowable moment value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable moment for the selected conditions.

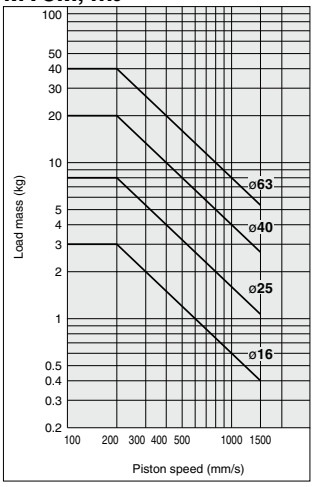
MY3M, m_1



MY3M, m_2



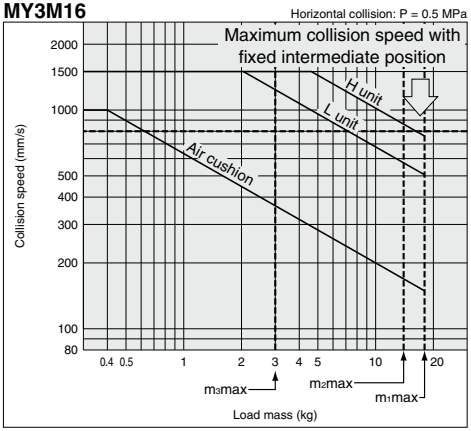
MY3M, m_3



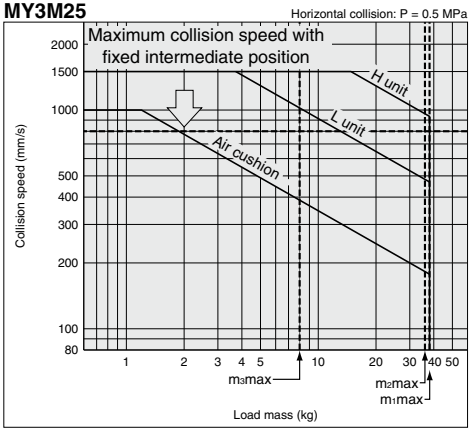
Cushion Capacity

Absorption Capacity of Air Cushion and Stroke Adjustment Unit

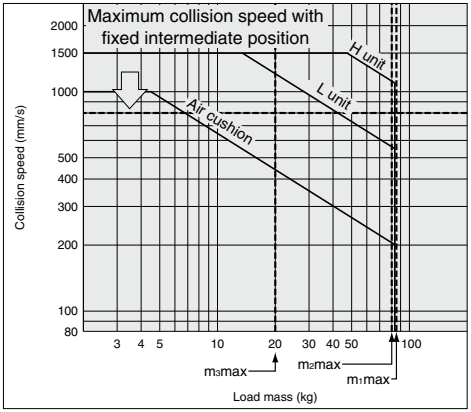
MY3M16



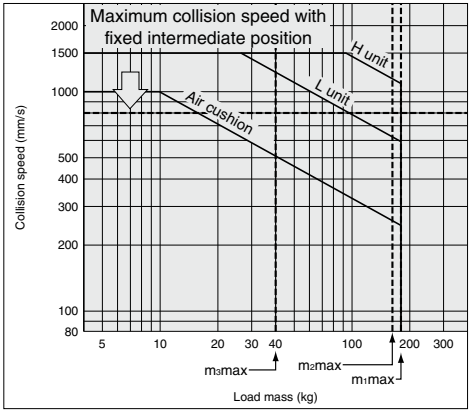
MY3M25



MY3M40



MY3M63



Air Cushion Stroke

Unit: mm

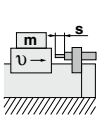
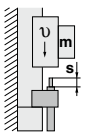
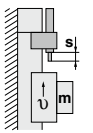
Bore size (mm)	Cushion stroke
16	13
25	18
40	25
63	30

Cushion Capacity

Absorption Capacity of Air Cushion and Stroke Adjustment Unit

Calculation of Absorbed Energy for Stroke Adjustment Unit with Built-in Shock Absorber

Unit: N·m

	Horizontal	Vertical (Downward)	Vertical (Upward)
Type of collision			
Kinetic energy **E1**	$\frac{1}{2}m \cdot \upsilon^2$		
Thrust energy **E2**	**F·s**	**F·s + m·g·s**	**F·s − m·g·s**
Absorbed energy **E**	**E1 + E2**		

Symbols

υ: Speed of impacting object (m/s)
m: Weight of impacting object (kg)
F: Cylinder thrust (N)
g: Gravitational acceleration (9.8 m/s²)
s: Shock absorber stroke (m)

Note) The speed of the impacting object is measured at the time of collision with the shock absorber.

Stroke Adjustment Unit Fine Stroke Adjustment Range

Unit: mm

Bore size (mm)	Fine stroke adjustment range
16	0 to -10
25	0 to -12
40	0 to -16
63	0 to -24

Note) The maximum operating speed will differ when the stroke adjustment unit is used outside the maximum fine stroke adjustment range (with reference to the fixed stroke end), such as at a fixed intermediate position (X416, X417). (Refer to the graph on page 1441.)

Stroke Adjustment

<Stroke adjustment of the adjustment bolt>

Loosen the lock nut for the adjustment bolt, adjust the stroke on the head cover side with a hexagon wrench, and secure with a lock nut.

<Stroke adjustment of the shock absorber>

Loosen the fixing bolts on the shock absorber side and rotate the shock absorber for stroke adjustment. Tighten the fixing bolts to secure the shock absorber. Use caution not to overtighten the fixing bolts.

(Refer to "Stroke Adjustment Unit Tightening Torque for Fixing Bolts.")

Stroke Adjustment Unit
Tightening Torque for Fixing Bolts

Unit: N·m

Bore size (mm)	Unit	Tightening torque
16	L	0.7
	H	
25	L	3.5
	H	
40	L	13.8
	H	
63	L	27.5
	H	

Shock Absorber
Tightening Torque for Fixing Bolts

Unit: N·m

Bore size (mm)	Unit	Tightening torque
16	L	0.6
	H	
25	L	1.5
	H	
40	L	3.0
	H	
63	L	5.0
	H	

⚠Caution

1. Use caution not to have your hands caught in the unit.

When using a cylinder with stroke adjustment unit, the space between the slide table (slider) and the stroke adjustment unit is very narrow. Care should be taken to avoid the danger of hands being caught in this small space. Install a protective cover to prevent the risk of accidents to the human body.

⚠Caution

2. The stroke adjustment unit may interfere with the mounting bolt when mounting the cylinder on the equipment.

Loosen the unit fixing bolt and dislocate the stroke adjustment unit before mounting the cylinder. After fixing the cylinder, move the stroke adjustment unit back to the desired location and tighten the unit fixing bolt.

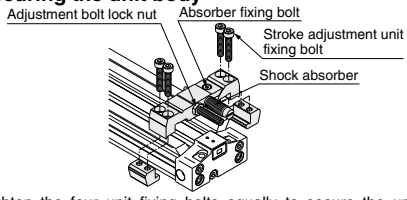
Use caution not to overtighten the fixing bolts.

(Refer to "Stroke Adjustment Unit Tightening Torque for Fixing Bolts".)

3. When using the adjust bolt to perform stroke adjustment, fix the adjust bolt so that it is on the same side as the shock absorber.

Fix the adjust bolt on the same side as the shock absorber that was used for stroke adjustment.
If the shock absorber's stopper side and the front end of the adjust bolt are not on the same side, the slide table stopping position becomes unstable, and durability may drop.

4. Securing the unit body



Tighten the four unit fixing bolts equally to secure the unit body.

5. Do not fix and use the stroke adjustment unit at an intermediate position.

When the stroke adjustment unit is fixed in an intermediate position, slippage can occur depending on the amount of energy released at the time of an impact. In that case, use a short spacer or a long spacer. For other lengths, please consult with SMC.
(Refer to "Stroke Adjustment Unit Tightening Torque for Fixing Bolts.")
If the stroke adjustment unit is fixed at an intermediate position, the energy absorption capacity may be different. For this reason, refer to the maximum absorbed energy listed above, and use the adjustment unit within the allowable absorption capacity.

Mechanically Jointed Rodless Cylinder
Slide bearing guide type
MY3M Series
ø16, ø25, ø40, ø63

How to Order

Slide bearing guide type **MY3 M 16 ☐ – 300 ☐ – M9BW ☐ – ☐**

Slide bearing guide type

Cylinder bore size

16	16 mm
25	25 mm
40	40 mm
63	63 mm

Port thread type

Symbol	Type	Bore size
Nil	M5	ø16
	Rc	ø25, ø40, ø63
TN	NPT	
TF	G	

Cylinder stroke (mm)

Bore size (mm)	Standard stroke (mm)*	Maximum manufacturable stroke (mm)
16, 25 40, 63	100, 200, 300, 400, 500, 600 700, 800, 900, 1000, 1200 1400, 1600, 1800, 2000	3000

* Strokes are manufacturable in 1 mm increments, up to the maximum stroke. However, when the stroke is 49 mm or less, the air cushion capability lowers and multiple auto switches cannot be mounted. Pay special attention to this point.
Also when exceeding a 2000 mm stroke, specify "-XB11" at the end of the model number.
For details, refer to the "Made to Order Specifications".

Stroke adjustment unit symbol
Refer to "Stroke adjustment unit" on page 1445.

Auto switch

Nil	Without auto switch (Built-in magnet)

* Refer to the table below for auto switch model numbers.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order
Refer to page 1445 for details.

Applicable Auto Switches/Refer to pages 1575 to 1701 for further information on auto switches.

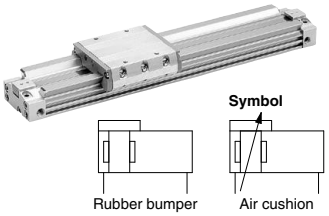
Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load	
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	**M9NV**	**M9N**	●	●	●	○	○	IC circuit	Relay, PLC
				3-wire (PNP)			**M9PV**	**M9P**	●	●	●	○	○		
				2-wire	12 V		**M9BV**	**M9B**	●	●	●	○	○	—	
	Diagnostic indication (2-color indicator)			3-wire (NPN)	5 V, 12 V		**M9NWV**	**M9NW**	●	●	●	○	○	IC circuit	
				3-wire (PNP)			**M9PWV**	**M9PW**	●	●	●	○	○		
				2-wire	12 V		**M9BWV**	**M9BW**	●	●	●	○	○	—	
	Water resistant (2-color indicator)			3-wire (NPN)	5 V, 12 V		**M9NAV**[*1]	**M9NA**[*1]	○	○	●	○	○	IC circuit	
				3-wire (PNP)			**M9PAV**[*1]	**M9PA**[*1]	○	○	●	○	○		
				2-wire	12 V		**M9BAV**[*1]	**M9BA**[*1]	○	○	●	○	○	—	
Reed auto switch	—	Grommet	Yes	3-wire (NPN equiv.)	—	5 V	—	**A96V**	**A96**	●	—	●	—	—	IC circuit	—
			No	2-wire	24 V	12 V	100 V	**A93V**[*2]	**A93**	●	●	●	●	—	—	Relay, PLC
							100 V or less	**A90V**	**A90**	●	—	●	—	—	IC circuit	

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
Consult with SMC regarding water resistant types with the above model numbers.
*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

* Solid state auto switches marked with "○" are produced upon receipt of order.
* Separate switch spacers (BMY3-016) are required for retrofitting of auto switches.

* There are other applicable auto switches than listed above. For details, refer to page 1451.
* Refer to pages 1648 to 1649 for the details of auto switches with a pre-wired connector.
* Auto switches are shipped together (not assembled). (Refer to page 1451 for the details of auto switch mounting.)



Made to Order

Made to Order: Individual Specifications
(For details, refer to page 1452.)

Symbol	Specifications
-X168	Helical insert thread

Made to Order

Click here for details

Symbol	Specifications
-XB11	Long stroke type
-XB22	Shock absorber soft type RJ series type

Specifications

Bore size (mm)	16	25	40	63
Fluid	Air			
Action	Double acting			
Operating pressure range	0.2 to 0.8 MPa	0.15 to 0.7 MPa		
Proof pressure	1.05 MPa			
Ambient and fluid temperature	5 to 60°C			
Cushion	Air cushion			
Lubrication	Not required (Non-lube)			
Stroke length tolerance	1000 mm or less $^{+1.8}_{0}$, From 1001 mm $^{+2.8}_{0}$			
Port size (Rc, NPT, G)	M5 x 0.8	1/8	1/4	3/8

Piston Speed

Bore size (mm)	16	25	40	63
Without stroke adjustment unit	80 to 1000 mm/s			
Stroke adjustment unit (L and H unit)	80 to 1500 mm/s			
External shock absorber	80 to 1500 mm/s			

* When the RB series is used, operate at a piston speed that will not exceed the absorption capacity of the air cushion and stroke adjustment unit.
* Because of its structure, the fluctuation of this cylinder's operating speed is greater than rod type cylinders. For applications that require constant speed, select an applicable equipment for the level of demand.

Stroke Adjustment Unit Specifications

Bore size (mm)		16		25		40		63	
Unit symbol		**L**	**H**	**L**	**H**	**L**	**H**	**L**	**H**
Shock absorber model		RB0806	RB1007	RB1007	RB1412	RB1412	RB2015	RB2015	RB2725
Shock absorber soft type RJ series (-XB22) model		RJ0806H	RJ1007H	RJ1007H	RJ1412H	RJ1412H	—	—	—
Stroke adjustment range by intermediate fixing spacer (mm)	**Without spacer**	0 to –10		0 to –12		0 to –16		0 to –24	
	With short spacer	–10 to –20		–12 to –24		–16 to –32		–24 to –48	
	With long spacer	–20 to –30		–24 to –36		–32 to –48		–48 to –72	

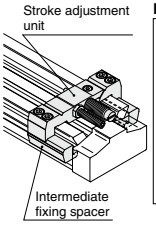
* Stroke adjustment range is applicable for one side when mounted on a cylinder.

Stroke Adjustment Unit Symbol

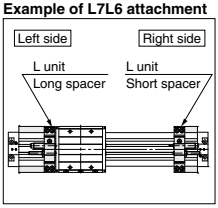
Left side stroke adjustment unit		Right side stroke adjustment unit: Without unit	L: With low load shock absorber + Adjustment bolt	L: With short spacer	L: With long spacer	H: With high load shock absorber + Adjustment bolt	H: With short spacer	H: With long spacer
Without unit		**Nil**	**SL**	**SL6**	**SL7**	**SH**	**SH6**	**SH7**
L: With low load shock absorber + Adjustment bolt		**LS**	**L**	**LL6**	**LL7**	**LH**	**LH6**	**LH7**
	With short spacer	**L6S**	**L6L**	**L6**	**L6L7**	**L6H**	**L6H6**	**L6H7**
	With long spacer	**L7S**	**L7L**	**L7L6**	**L7**	**L7H**	**L7H6**	**L7H7**
H: With high load shock absorber + Adjustment bolt		**HS**	**HL**	**HL6**	**HL7**	**H**	**HH6**	**HH7**
	With short spacer	**H6S**	**H6L**	**H6L6**	**H6L7**	**H6H**	**H6**	**H6H7**
	With long spacer	**H7S**	**H7L**	**H7L6**	**H7L7**	**H7H**	**H7H6**	**H7**

* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.

Stroke adjustment unit mounting diagram



Example of L7L6 attachment



Shock Absorber Specifications

Type		RB 0806	RB 1007	RB 1412	RB 2015	RB 2725
Max. energy absorption (J)		2.9	5.9	19.6	58.8	147
Stroke absorption (mm)		6	7	12	15	25
Max. collision speed (mm/s)		1500				
Max. operating frequency (cycle/min)		80	70	45	25	10
Spring force (N)	**Extended**	1.96	4.22	6.86	8.34	8.83
	Compressed	4.22	6.86	15.98	20.50	20.01
Operating temperature range (°C)		5 to 60				

Note) The shock absorber service life is different from that of the MY3M cylinders depending on operating conditions. Allowable operating cycle under the specifications set in this catalog is shown below.

1.2 million times RB08□□
2 million times RB10□□ to RB2725

Note) Specified service life (suitable replacement period) is the value at room temperature (20 to 25°C). The period may vary depending on the temperature and other conditions. In some cases the absorber may need to be replaced before the allowable operating cycle above.

Theoretical Output

Unit: N

Bore size (mm)	Piston area (mm²)	Operating pressure (MPa)						
		0.2	0.3	0.4	0.5	0.6	0.7	0.8
16	200	40	60	80	100	120	140	160
25	490	98	147	196	245	294	343	392
40	1256	251	377	502	628	754	879	1005
63	3115	623	934	1246	1557	1869	2180	2492

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

Weight

Unit: kg

Model	Bore size (mm)	Basic weight	Additional weight per 50 mm stroke	Weight of moving parts	Stroke adjustment unit weight (per unit)	
					L unit weight	H unit weight
MY3M	**16**	0.29	0.08	0.13	0.05	0.06
	25	0.90	0.15	0.35	0.12	0.17
	40	3.03	0.31	1.14	0.34	0.43
	63	8.63	0.68	2.96	0.69	0.91

Calculation method/Example: **MY3M25-400H**

Basic weight ····· 0.90 kg Cylinder stroke ····· 400 st

Additional weight ····· 0.15/50 st

H unit weight ····· 0.17 kg

0.90 + 0.15 x 400 ÷ 50 + 0.17 x 2 ≃ 2.44 kg

Option

Stroke Adjustment Unit Part No.

MY3M – A 25 L2 – 6N

Stroke adjustment unit

Bore size

16	16 mm
25	25 mm
40	40 mm
63	63 mm

Unit no.

Symbol	Stroke adjustment unit	Mounting position
L1	L unit	Left
L2		Right
H1	H unit	Left
H2		Right

Note) Refer to page 1430 for details about adjustment range.

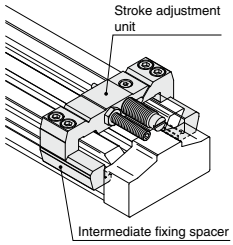
Intermediate fixing spacer

Nil	Without spacer
6□	Short spacer
7□	Long spacer

Spacer delivery type

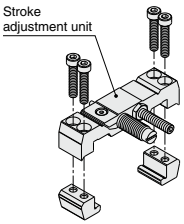
Nil	Unit installed
N	Spacer only

* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.
* Spacers are shipped for a set of two.

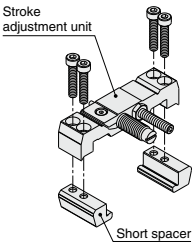


Component Parts

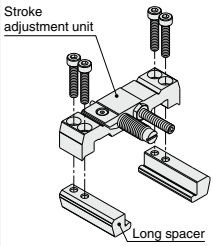
MY3M-A25L1 (Without spacer)



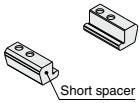
MY3M-A25L1-6 (With short spacer)



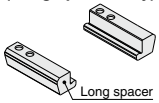
MY3M-A25L1-7 (With long spacer)



MY3M-A25L1-6N (Short spacer only)

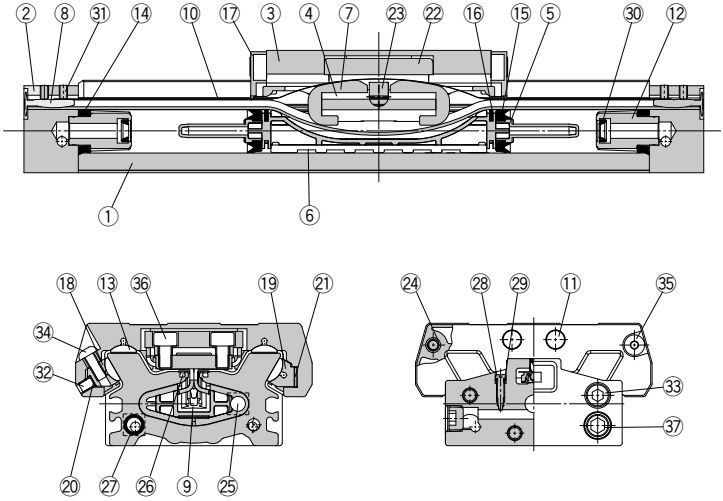


MY3M-A25L1-7N (Long spacer only)



Construction

MY3M



Component Parts

No.	Description	Material	Note
1	**Cylinder tube**	Aluminum alloy	Hard anodized
2	**Head cover**	Aluminum alloy	Hard anodized
3	**Slide table**	Aluminum alloy	Hard anodized
4	**Piston yoke**	Stainless steel	
5	**Piston**	Polyamide	
6	**Wear ring**	Polyacetal	
7	**Belt separator**	Polyacetal	
8	**Belt clamp**	Polybutylene terephthalate	
11	**Stopper**	Carbon steel	Nickel plated
12	**Cushion boss**	Aluminum alloy	Chromated
13	**Bearing**	Polyacetal	
16	**Inner wiper**	Special resin	
17	**End cover**	Polyamide	
18	**Adjust arm A**	Aluminum alloy	Chromated
19	**Adjust arm B**	Aluminum alloy	Chromated

No.	Description	Material	Note
20	**Backup spring**	Stainless steel	
21	**Bearing adjustment rubber**	NBR	
22	**Coupler body**	Aluminum alloy	Hard anodized
23	**Coupler pin**	Carbon steel	Electroless nickel plated
24	**Spacer**	Stainless steel	
25	**Magnet**	—	
26	**Seal magnet**	Rubber magnet	
28	**Cushion needle**	Rolled steel	Nickel plated
31	**Hexagon socket head set screw**	Chrome molybdenum steel	Chromated
32	**Hexagon socket head set screw**	Chrome molybdenum steel	Chromated
33	**Hexagon socket head cap screw**	Chrome molybdenum steel	Chromated
34	**Hexagon socket button head screw**	Chrome molybdenum steel	Chromated
35	**Hexagon socket button head screw**	Chrome molybdenum steel	Chromated
36	**Hexagon socket head cap screw**	Chrome molybdenum steel	Chromated
37	**Hexagon socket head plug**	Carbon steel	Chromated

Replacement Parts/Seal

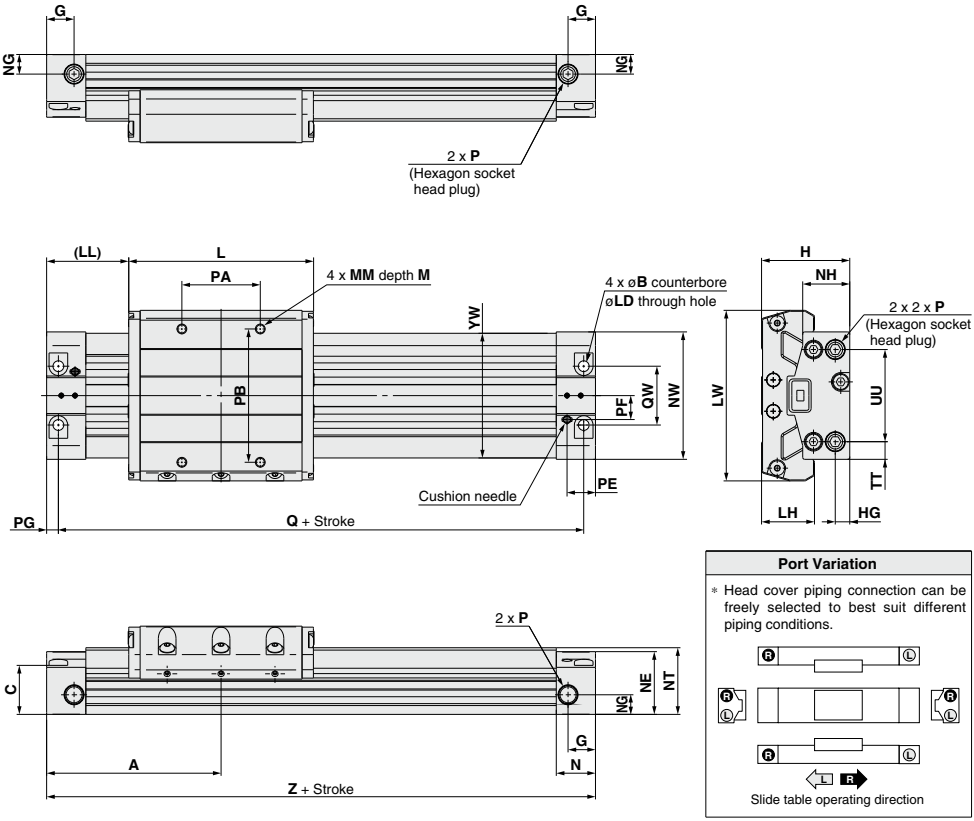
No.	Description	Material	Qty.	MY3M16	MY3M25	MY3M40	MY3M63
9	**Seal belt**	Urethane Polyamide	1	MY3B16-16C-Stroke	MY3B25-16C-Stroke	MY3B40-16C-Stroke	MY3B63-16A-Stroke
10	**Dust seal band**	Stainless steel	1	MY3B16-16B-Stroke	MY3B25-16B-Stroke	MY3B40-16B-Stroke	MY3B63-16B-Stroke
29	**O-ring**	NBR	2	KA00309 (ø4 x ø1.8 x ø1.1)	KA00309 (ø4 x ø1.8 x ø1.1)	KA00320 (ø7.15 x ø3.75 x ø1.7)	KA00402 (ø8.3 x ø4.5 x ø1.9)
14	**Tube gasket**	NBR	2	MY3B16-PS	MY3B25-PS	MY3B40-PS	MY3B63-PS
15	**Piston seal**	NBR	2				
27	**O-ring**	NBR	4				
30	**Cushion seal**	NBR	2				

∗ Seal kit includes ⑭, ⑮, ㉗ and ㉚. Order the seal kit based on each bore size.
∗ Seal kit includes a grease pack (10 g).
When ⑨ and ⑩ are shipped as single units, a grease pack is included (10 g per 1000 strokes).
Order with the following part number when only the grease pack is needed.
Grease pack part number: GR-S-010 (10 g), **GR-S-020** (20 g)
∗ For instructions on how to replace replacement parts/seals, refer to the operation manual.

Slide Bearing Guide Type: ø16, ø25, ø40, ø63

MY3M Bore size — Stroke

* Refer to "Specific Product Precautions" on page 1453 for mounting.



Port Variation

* Head cover piping connection can be freely selected to best suit different piping conditions.

(mm)

Model	A	B	C	G	H	HG	L	LD	LH	LL	LW	M	MM	N	NE	NG
MY3M16	61	6	18	9.5	33	5	65	3.5	20.5	28.5	64	6	M4 x 0.7	13.5	22.5	8
MY3M25	89	9.5	25	14	45	7.4	95	5.5	27	41.5	87	10	M5 x 0.8	20	32	10
MY3M40	138	14	38	18	63	12	160	8.6	35	58	124	13	M6 x 1.0	27	46	15
MY3M63	178	17	60	20.5	93	16.5	220	11	46	68	176	15	M10 x 1.5	31	70	29

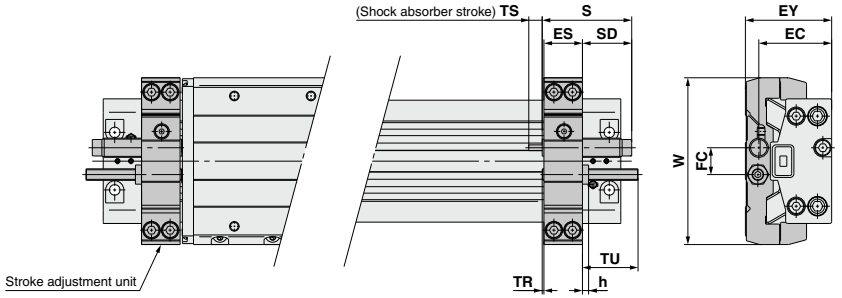
Model	NH	NT	NW	P	PA	PB	PE	PF	PG	Q	QW	TT	UU	YW	Z
MY3M16	17.2	24	43	M5 x 0.8	28	48	9.7	8.5	4	114	19	6.5	30	44.6	122
MY3M25	24	34	65	Rc, NPT, G1/8	40	68	14.5	12.2	6	166	30	9	47	63.6	178
MY3M40	37	49	94	Rc, NPT, G1/4	100	100	19.5	16.5	8.5	259	40	14	66	93.6	276
MY3M63	58	76	139	Rc, NPT, G3/8	130	150	23.5	27.5	10	336	64	20	99	138	356

Slide Bearing Guide Type: ø16, ø25, ø40, ø63

Stroke adjustment unit

Low load shock absorber + Adjustment bolt

MY3M Bore size – Stroke L



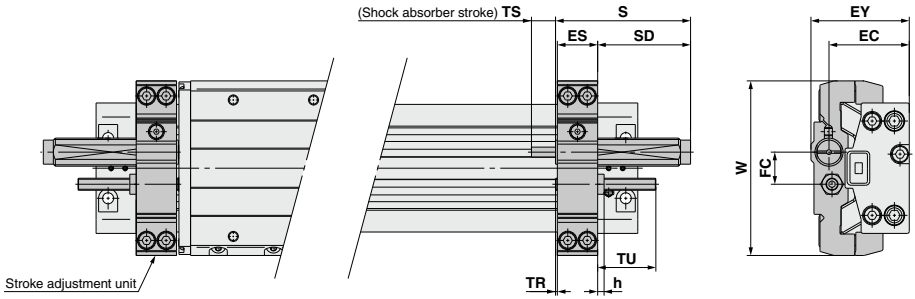
(mm)

Applicable cylinder	ES	EC	EY	FC	h	S	SD	TS	TR	TU	W	Shock absorber model
MY3M16	14.1	27.5	32.5	9	2.4	40.8	25.8	6	0.9	25	64	RB0806
MY3M25	20.1	38	44.5	14	3.6	46.7	25.2	7	1.4	28.5	87	RB1007
MY3M40	30.1	54	62.5	24	5	67.3	36.3	12	0.9	39	124	RB1412
MY3M63	36.1	81	92.5	32	6	73.2	36.2	15	0.9	43	176	RB2015

Note) When the stroke adjustment unit is used, the fitting type, which can be connected with the port on the body front and the back, will be limited. Refer to page 1411 for details.

Heavy-loaded shock absorber + Adjustment bolt

MY3M Bore size – Stroke H



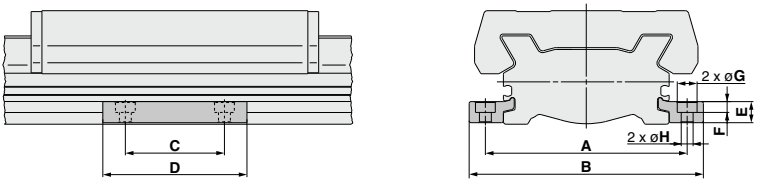
(mm)

Applicable cylinder	ES	EC	EY	FC	h	S	SD	TS	TR	TU	W	Shock absorber model
MY3M16	14.1	28.5	34.5	11	2.4	46.7	31.7	7	0.9	25	64	RB1007
MY3M25	20.1	40	49	16	3.6	67.3	45.8	12	1.4	28.5	87	RB1412
MY3M40	30.1	57	69	26	5	73.2	42.2	15	0.9	39	124	RB2015
MY3M63	36.1	84.5	100	32	6	99	62	25	0.9	43	176	RB2725

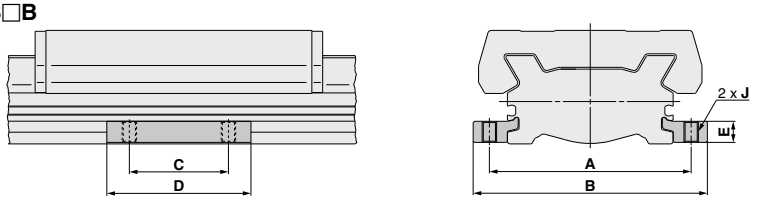
Note) When the stroke adjustment unit is used, the fitting type, which can be connected with the port on the body front and the back, will be limited. Refer to page 1411 for details.

Side Support

Side support A
MY-S□A



Side support B
MY-S□B



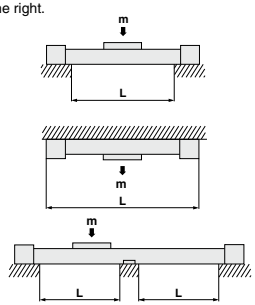
(mm)

Model	Applicable cylinder	A	B	C	D	E	F	G	H	J
MY-S16 A/B	MY3M16	53	63.6	15	26	4.9	3	6.5	3.4	M4 x 0.7
MY-S25 A/B	MY3M25	77	91	35	50	8	5	9.5	5.5	M6 x 1
MY-S32 A/B	MY3M40	112	130	45	64	11.7	6	11	6.6	M8 x 1.25
MY-S50 A/B	MY3M63	160	182	55	80	14.8	8.5	14	9	M10 x 1.5

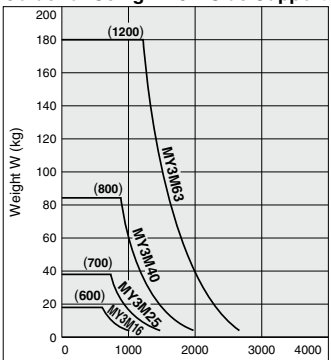
Note) A set of side supports consists of a left support and a right support.

Guide for Using Side Support

For long stroke operation, the cylinder tube may be deflected depending on its own weight and the load weight. In such a case, use a side support in the middle section. The spacing (L) of the support must be no more than the values shown in the graph on the right.



Guide for Using MY3M Side Support



Note) A side support must be used to keep the spacing from exceeding the value inside the parentheses.

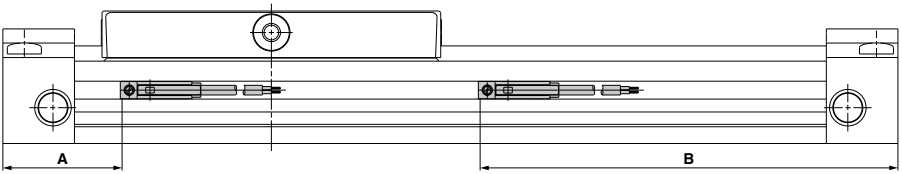
⚠ Caution

① If the cylinder mounting surfaces are not measured accurately, using a side support may cause poor operation. Therefore, be sure to level the cylinder tube when mounting. Also, for long stroke operation involving vibration and impact, use of a side support is recommended even if the spacing value is within the allowable limits shown in the graph.

② Support brackets are not for mounting; use them solely for providing support.

Auto Switch Specifications

Auto Switch Proper Mounting Position (at Stroke End Detection)



Auto Switch Proper Mounting Position

MY3A (mm)

Auto switch model / Bore size	D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□A D-M9□AV		D-A9□ D-A9□V	
	A	B	A	B
16	26	84	22	88
20	26	102	22	106
25	33	117	29	121
32	40.5	152.5	36.5	156.5
40	46.5	193.5	42.5	197.5
50	47	227	43	231
63	57.5	262.5	53.5	266.5

Note) The values in the table indicate the position of the auto switch's front end. Adjust the auto switch after confirming the operating conditions in the actual setting.

MY3B/MY3M (mm)

Auto switch model / Bore size	D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□A D-M9□AV		D-A9□ D-A9□V	
	A	B	A	B
16	32	90	28	94
20	36	112	32	116
25	47	131	43	135
32	56.5	168.5	52.5	172.5
40	64.5	211.5	60.5	215.5
50	65	245	61	249
63	75.5	280.5	71.5	284.5

Operating Range

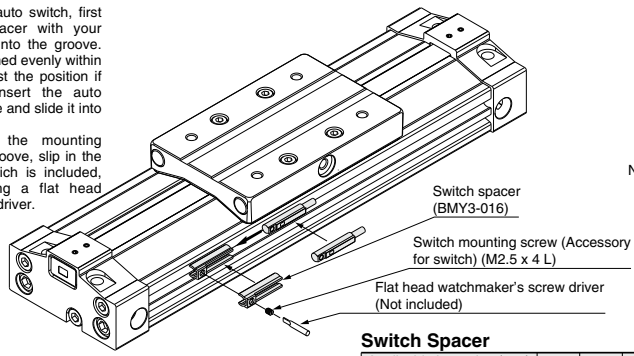
(mm)

Auto switch model	Bore size						
	16	**20**	**25**	**32**	**40**	**50**	**63**
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	3.5	5	6	6.5	8	8	8
D-A9□/A9□V	6.5	9.5	10.5	12	15	13.5	14

∗ Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed. (Assuming approximately ±30% dispersion.) It may vary substantially depending on an ambient environment.

Auto Switch Mounting

When mounting an auto switch, first hold the switch spacer with your fingers and push it into the groove. Confirm that it is aligned evenly within the groove and adjust the position if necessary. Then, insert the auto switch into the groove and slide it into the spacer.
After deciding on the mounting position within the groove, slip in the mounting screw, which is included, and tighten it, using a flat head watchmaker's screw driver.



Note) Use a watchmaker's screw driver with a handle diameter of 5 to 6 mm to fasten the auto switch mounting screws.
The tightening torque should be approximately 0.1 to 0.15 N·m.
The guideline is a 90° rotation after the fastening is felt.

Switch Spacer

(mm)

Applicable bore size (mm)	16	20	25	32	40	50	63
Switch spacer	BMY3-016						

Besides the models listed in How to Order, the following auto switches are applicable.
∗ For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1648 and 1649 for details.
∗ Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H types) are also available. Refer to page 1593 for details.

Made to Order: Individual Specifications

Please contact SMC for detailed dimensions, specifications and delivery lead times.

Made to Order

1 Helical Insert Threads -X168

The mounting threads of the slider are changed to helical insert threads.
The thread size is the same as standard.

MY3 B | Bore size | □ – Stroke | □ – Auto switch | Symbol – X168

- **Stroke adjustment unit (※ MY3B and MY3M only)**
- **Port thread type**
- **Type/Bore size**

		16	20	25	32	40	50	63
A	Basic short type	●	●	●	●	●	●	●
B	Basic standard type	●	●	●	●	●	●	●
M	Slide bearing type			●		●		●

Example) MY3B16-300L-M9B-X168

MY3 Series
Specific Product Precautions

Be sure to read this before handling the products.
Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Selection

⚠Warning

1. When applying a load directly, set the design so that all the mounting threads on the slide table's upper surface are used.

Parts have been made smaller to achieve a compact size.
If only some of the threads are used when mounting the load, the impact that results from the operation may cause extremely concentrated stress or disfiguration and may negatively affect operation.
In worst cases the cylinder may be damaged, so please be careful.

⚠Caution

1. Provide intermediate supports for long stroke cylinders.

Provide intermediate supports for cylinders with long strokes to prevent rod damage due to sagging of the rod, deflection of the tube, vibration and external loads.
For detailed information, please refer to "Guide for Using Side Support" on pages 1434 and 1450.

2. For intermediate stops, use a dual-side pressure control circuit.

Since the mechanically jointed rodless cylinders have a unique seal structure, slight external leakage may occur. Controlling intermediate stops with a 3 position valve cannot hold the stopping position of the slide table (slider). The speed at the restarting state also may not be controllable. Use the dual-side pressure control circuit with a PAB-connected 3 position valve for intermediate stops.

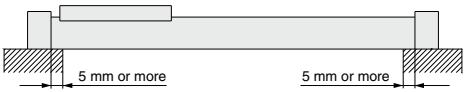
3. Cautions on less frequent operation

When the cylinder is used extremely infrequently, operation may be interrupted in order for anchoring and a change lubrication to be performed or service life may be reduced.

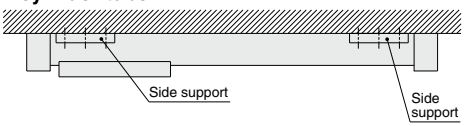
Mounting

⚠Caution

1. At each end of the cylinder, secure a mounting surface with a 5 mm or longer area that contacts the lower side of the cylinder.



2. If the cylinder is mounted on the ceiling or wall under the condition where high load factors or impacts are expected, use side supports, in addition to the fixing bolts on the head cover, to support both ends of the cylinder tube.

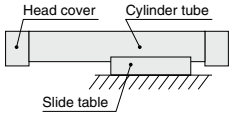


Mounting

⚠Caution

3. Do not mount a slide table on the fixed equipment surface.

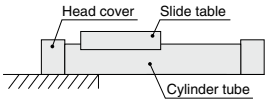
It may cause damage or malfunctions since an excessive load is applied to the bearing.



Mounting with a slide table (slider)

4. Consult with SMC when mounting in a cantilevered way.

Since the cylinder body deflects, it may cause malfunctions. Please consult with SMC when using it this way.



Mounting in a cantilevered way

5. Do not mount cylinders as they are twisted.

When mounting, be sure for a cylinder tube not to be twisted. The flatness of the mounting surface is not appropriate, the cylinder tube is twisted, which may cause air leakage due to the detachment of a seal belt, damage a dust seal band, and cause malfunctions.

6. Do not generate negative pressure in the cylinder tube.

Take precautions under operating conditions in which negative pressure is generated inside the cylinder by external forces or inertial forces. Air leakage may occur due to separation of the seal belt. Do not generate negative pressure in the cylinder by forcibly moving it with an external force during the trial operation or dropping it with self-weight under the non-pressure state, etc. When the negative pressure is generated, slowly move the cylinder by hand and move the stroke back and forth. (When using with a stroke adjustment unit, please either remove the unit or adjust the stroke to the full stroke.) After doing so, if air leakage still occurs, please consult with SMC.

Operating Environment

⚠Warning

1. Avoid use in environments where a cylinder will come in contact with coolants, cutting oil, droplet of water, adhesive matter, or dust, etc. Also avoid operation with compressed air that contains drainage or foreign matter, etc.

- Foreign matter or liquids on the cylinder's interior or exterior can wash out the lubricating grease, which can lead to deterioration and damage of dust seal band and seal materials, causing a danger of malfunction.
  When operating in locations with exposure to water and oil drops, or in dusty locations, provide protection such as a cover to prevent direct contact with the cylinder, or mount so that the dust seal band surface faces downward, and operate with clean compressed air.

2. The product is not designed for clean room usage.

If clean room usage is considered, please consult with SMC.