
Customer made Motor starting solution

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Motor rated operational powers and currents

The currents given below concern standard three-phase four-pole cage motors (1500 r.p.m. at 50 Hz 1800 r.p.m. at 60 Hz). These values are given for guidance and may vary according to the motor manufacturer and depending on the number of poles.

IEC Motor power	Motor nominal current: standardized values in grey (according to IEC 60947-4-1 Annex G)									
	220 V	230 V	240 V	380 V	400 V	415 V	440 V	500 V	660 V	690 V
kW	A	A	A	A	A	A	A	A	A	A
0.06	0.37	0.35	0.34	0.21	0.2	0.19	0.18	0.16	0.13	0.12
0.09	0.54	0.52	0.50	0.32	0.3	0.29	0.26	0.24	0.18	0.17
0.12	0.73	0.7	0.67	0.46	0.44	0.42	0.39	0.32	0.24	0.23
0.18	1	1	1	0.63	0.6	0.58	0.53	0.48	0.37	0.35
0.25	1.6	1.5	1.4	0.9	0.85	0.82	0.74	0.68	0.51	0.49
0.37	2.0	1.9	1.8	1.2	1.1	1.1	1	0.88	0.67	0.64
0.55	2.7	2.6	2.5	1.6	1.5	1.4	1.3	1.2	0.91	0.87
0.75	3.5	3.3	3.2	2.0	1.9	1.8	1.7	1.5	1.15	1.1
1.1	4.9	4.7	4.5	2.8	2.7	2.6	2.4	2.2	1.7	1.6
1.5	6.6	6.3	6	3.8	3.6	3.5	3.2	2.9	2.2	2.1
2.2	8.9	8.5	8.1	5.2	4.9	4.7	4.3	3.9	2.9	2.8
3	11.8	11.3	10.8	6.8	6.5	6.3	5.7	5.2	4	3.8
4	15.7	15	14.4	8.9	8.5	8.2	7.4	6.8	5.1	4.9
5.5	20.9	20	19.2	12.1	11.5	11.1	10.1	9.2	7	6.7
7.5	28.2	27	25.9	16.3	15.5	14.9	13.6	12.4	9.3	8.9
11	39.7	38	36.4	23.2	22	21.2	19.3	17.6	13.4	12.8
15	53.3	51	48.9	30.5	29	28	25.4	23	17.8	17
18.5	63.8	61	58.5	36.8	35	33.7	30.7	28	22	21
22	75.3	72	69	43.2	41	39.5	35.9	33	25.1	24
30	100	96	92	57.9	55	53	48.2	44	33.5	32
37	120	115	110	69	66	64	58	53	40.8	39
45	146	140	134	84	80	77	70	64	49.1	47
55	177	169	162	102	97	93	85	78	59.6	57
75	240	230	220	139	132	127	116	106	81	77
90	291	278	266	168	160	154	140	128	97	93
110	355	340	326	205	195	188	171	156	118	113
132	418	400	383	242	230	222	202	184	140	134
160	509	487	467	295	280	270	245	224	169	162
200	637	609	584	368	350	337	307	280	212	203
250	782	748	717	453	430	414	377	344	261	250
315	983	940	901	568	540	520	473	432	327	313
355	1109	1061	1017	642	610	588	535	488	370	354
400	1255	1200	1150	726	690	665	605	552	418	400
500	1545	1478	1416	895	850	819	745	680	515	493
560	1727	1652	1583	1000	950	916	832	760	576	551
630	1928	1844	1767	1116	1060	1022	929	848	643	615
710	2164	2070	1984	1253	1190	1147	1043	952	721	690
800	2446	2340	2243	1417	1346	1297	1179	1076	815	780
900	2760	2640	2530	1598	1518	1463	1330	1214	920	880
1000	3042	2910	2789	1761	1673	1613	1466	1339	1014	970

UL/CSA Motor power	Motor nominal current: single and three phase (according to UL 60947-4-1A)									
	120 V 1-ph	200 V 1-ph	200 V 3-ph	208 V 1-ph	208 V 3-ph	220- 240 V 1-ph	220- 240 V 3-ph	380- 415 V 3-ph	440- 480 V 3-ph	550- 600 V 3-ph
hp	A	A	A	A	A	A	A	A	A	A
1/10	3	-	-	-	-	1.5	-	-	-	-
1/8	3.8	-	-	-	-	1.9	-	-	-	-
1/6	4.4	2.5	-	2.4	-	2.2	-	-	-	-
1/4	5.8	3.3	-	3.2	-	2.9	-	-	-	-
1/3	7.2	4.1	-	4	-	3.6	-	-	-	-
1/2	9.8	5.6	2.5	5.4	2.4	4.9	2.2	1.3	1.1	0.9
3/4	13.8	7.9	3.7	7.6	3.5	6.9	3.2	1.8	1.6	1.3
1	16	9.2	4.8	8.8	4.6	8	4.2	2.3	2.1	1.7
1-1/2	20	11.5	6.9	11	6.6	10	6	3.3	3	2.4
2	24	13.8	7.8	13.2	7.5	12	6.8	4.3	3.4	2.7
3	34	19.6	11	18.7	10.6	17	9.6	6.1	4.8	3.9
5	56	32.2	17.5	30.8	16.7	28	15.2	9.7	7.6	6.1
7-1/2	80	46	25.3	44	24.2	40	22	14	11	9
10	100	57.5	32.2	55	30.8	50	28	18	14	11
15	135	-	48.3	-	46.2	68	42	27	21	17
20	-	-	62.1	-	59.4	88	54	34	27	22
25	-	-	78.2	-	74.8	110	68	44	34	27
30	-	-	92	-	88	136	80	51	40	32
40	-	-	120	-	114	176	104	66	52	41
50	-	-	150	-	143	216	130	83	65	52
60	-	-	177	-	169	-	154	103	77	62
75	-	-	221	-	211	-	192	128	96	77
100	-	-	285	-	273	-	248	165	124	99
125	-	-	359	-	343	-	312	208	156	125
150	-	-	414	-	396	-	360	240	180	144
200	-	-	552	-	528	-	480	320	240	192
250	-	-	-	-	-	-	604	403	302	242
300	-	-	-	-	-	-	722	482	361	289
350	-	-	-	-	-	-	828	560	414	336
400	-	-	-	-	-	-	954	636	477	382
450	-	-	-	-	-	-	1030	-	515	412
500	-	-	-	-	-	-	1180	786	590	472

Customer assembled motor starting solutions

ABB Expertise

ABB has acquired years of experience with respect to problems of coordination and is able to make a complete offer based on tests performed in its qualified laboratories. This offer covers 400 V AC, 500 V AC, 690 V AC networks.

A complete database of coordination tables, according to IEC 60947-4-1 (EN 60947-4-1), and UL 60947-4-1 between the branch circuit protective device and the motor starter is available on the ABB Website.

In the coordination tables the following short-circuit protection devices are recommended:

- Case circuit-breakers (MCCBs)
- Miniature circuit-breakers (MCBs)
- Switch-disconnector-fuses (aM, gG and BS)
- Manual motor starters (MMS).

Select Optimized Coordination tool (SOC)

Selected Optimized Coordination is a web tool for the selection of ABB products to be used in the following applications:

- Motor starting and protection
- Selectivity between protection devices
- Back-up protection
- Other devices protection.

In order to guarantee the best performance and the longest lifetime, devices involved into the applications mentioned above (short-circuit protection devices, contactors, overload relays, softstarters, ...) need to be coordinated.

- The coordination among devices cannot be determined directly: tests in power laboratories shall be carried out to qualify the coordination type at low fault and high fault currents, according to IEC or UL standards.
- ABB coordination tables are the results of such tests and represent the ABB offerings in terms of motor starting and protection, selectivity, back-up and switch-disconnector protection.
- In Selected Optimized Coordination all available ABB coordination tables are stored and easily accessible.

Website access:

<http://applications.it.abb.com/SOC/Page/Selection.aspx>

How to combine assemble and wire starter components

The section "customer assembled motor starting solutions" in this catalog gives the components lists and wiring diagrams to assemble the most typical motor starting solutions.

It covers direct-on-line Starters, reversing starters or star-delta starters protected with manual motor starters or with thermal overload relays for Type I or type II coordination for normal starting time.

Note:

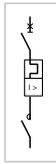
In order to confirm your starter combination ratings according to ABB's latest coordination test results, or to see other coordination of components please refer to the above mentioned SOC tool. SOC tool get constant updates and additions

General remarks applicable to all tables

- Each table is defined for a maximum ambient temperature of 40 °C. For higher temperatures, apply a derating factor according to the following rules:
- Fuses: factor of 0.8 applied to In for an ambient temperature of 70 °C
- MCCBs and MCBs: factor of 0.8 applied to In for an ambient temperature of 60 °C
- The starter derating factor depends on the operating conditions of thermal overload relays:
- Factor of 0.9 applied to In for an ambient temperature of 70 °C.
- Each table is defined for motor currents: 3-phase motors, 4-pole
- Normal starting means a starting time < 2 s. - Difficult starting means an accelerating time 10 s < ts < 30 s
- Tripping classes of thermal overload relays according to IEC 60947-4-1 (EN 60947-4-1): 10A and 10
- Tripping classes of electronic overload relays according to IEC 60947-4-1 (EN 60947-4-1): 10E, 20E, 30E selectable
- In the tables with MCCBs, these are fitted with the magnetic relay alone. Setting is always carried out at > 12.3 le AC-3 so that the transient current peak occurring during starting does not lead to tripping.

DOL and reversing starters protected by manual motor starters

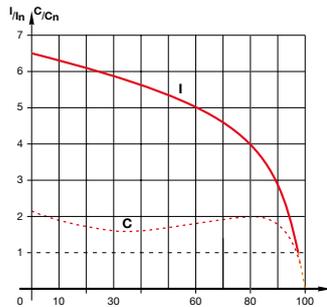
With AF contactors - open type version in kit form



DOL starter
MS132-10 + BEA16-4 + AF09-30-10

Application

Full voltage direct-on-line (DOL) starting and reversing starting for controlling three-phase asynchronous motors is a simple and economic solution characterised by a high starting torque (1.9 to 2.1 times full-speed torque) and a starting current 5.5 to 7 times nominal current.



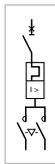
I = current
C = torque
In = nominal current
Cn = nominal torque

Coordination types

The contactor and the manual motor starter control and protect motors against overload and short-circuits according to coordination types 1 and 2 (IEC 60947-4-1 / EN 60947-4-1) defining the anticipated level of service continuity as follow:

Type 1: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will not be able to then operate without being repaired or having parts replaced.

Type 2: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will be able to operate afterwards. The risk of contacts light welding is acceptable.

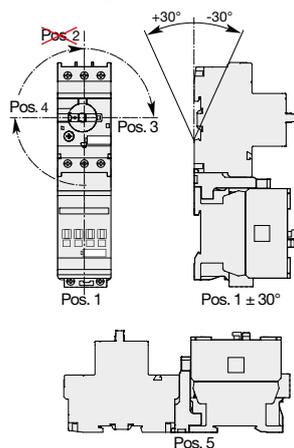


Reversing starter
MS132-10 + BEA16-4 + BER16-4
+ VEM4 + AF09-30-10

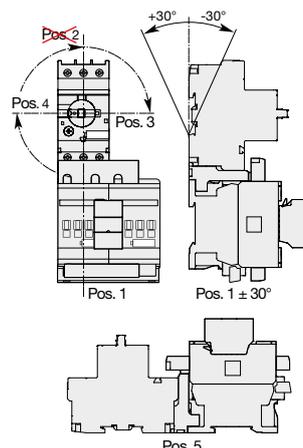
Main Technical Data

Standards	IEC 60947-4-1 / EN 60947-4-1	
Rated operational voltage Ue max.	690 V - 50/60 Hz	
Rated insulation voltage Ui	690 V	
acc. to IEC 60947-4-1	690 V	
acc. to UL / CSA	600 V	
Switching frequency	≤ 15 starts/hour - 80 % max. load factor - with max. 1.5 s starting time	
	≤ 30 starts/hour - 50 % max. load factor - with max. 1.5 s starting time	
Ambient air temperature		
Close to the device	use with MS116	≤ 55 °C
	use with MS132, MS165, MS495	≤ 60 °C
Degree of protection	IP20	

Mounting positions



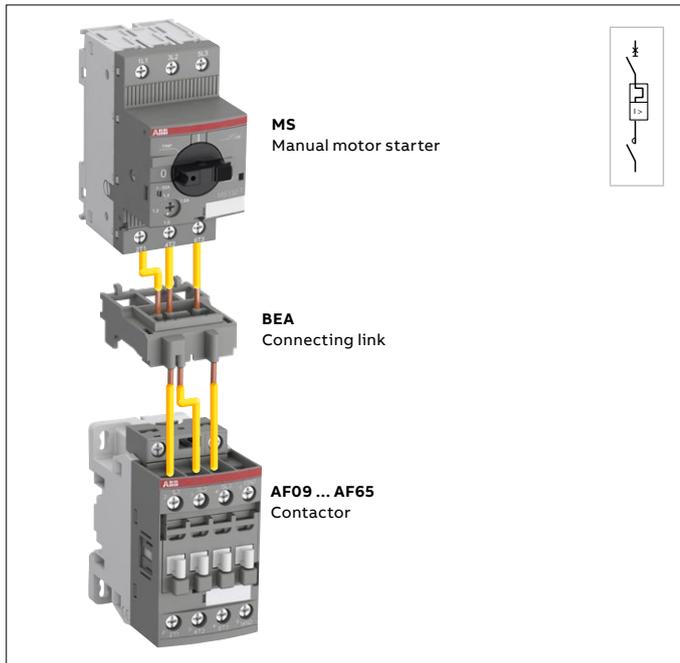
DOL starters



Reversing starters

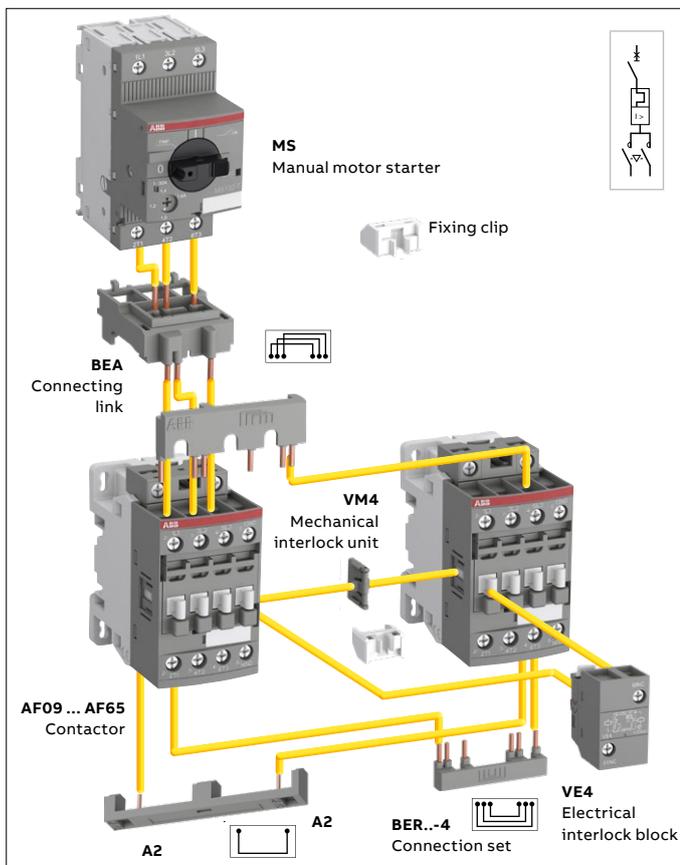
DOL and reversing starters protected by manual motor starters

With AF contactors - open type version in kit form



Direct-on-line starters

You can easily assemble a direct-on-line starter by using the BEA...-4 connecting link 3-pole insulated. It is used to electrically and mechanically connect MS116, MS132 or MS165 manual motor starter and AF09 ... AF65 contactor, AC or DC operated.



Reversing starters

You can easily assemble reversing starter thanks to our complete range of accessories:

- BEA...-4 connecting link 3-pole insulated: it is used to electrically and mechanically connect MS116, MS132 or MS165 manual motor starter and AF09 ... AF65 contactor, AC or DC operated
- For AF09 ... AF38, use VEM4 mechanical and electrical interlock set for reversing starter in 90 mm width. It includes:
 - VM4 mechanical interlock unit including 2 fixing clips
 - VE4 electrical interlock block with A2-A2 connection.
- For AF40 ... AF96, use VM96-4 mechanical interlock unit and additional auxiliary contact blocks for electrical interlocking
- BER...-4 connection set: it assures a safe and simple reversing connection between both contactor main terminals.

Note: for direct mounting on 2 rails 35 mm of MS165 manual motor starter with AF40 ... AF65 contactors, BEA65-4 connecting link must be associated with BPR65-4 35 mm rail hook fixed on each contactor base. Starter combination using BPR65-4 are applicable for MS165 manufactured after week 31, 2016 (date code > 16214).

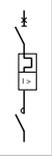
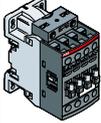
Select now easily and quickly your starter in the following pages for coordination type 1 or 2 at 400 V, 50/60 Hz, Iq = 16 kA up to 18.5 kW and Iq = 50 kA up to 45 kW.

For the full coordination tables, please visit our SOC tool : <https://applications.it.abb.com/SOC/Selectivity>

DOL starters protected by MS manual motor starters

Coordination type 1

Coordination type 1, AC-3, 16 kA or 50 kA, 400 V, 50/60 Hz

		Manual motor starters				Contactors				Accessories	
										 	
IEC AC-3, 400 V Rated operational power kW	Type (1)	Order code	Current setting range A	Magnetic tripping current A	Rated control circuit voltage Uc min. ... Uc max. (2)		Type (3)	Order code	Allowed setting current A	Type	Order code
					V 50/60 Hz	V DC					
0.06	0.2	MS132-0.25 1SAM350000R1002	0.16...0.25	2.44	24...60	20...60 (5)	AF09Z-30-10-11	1SBL136001R1110	0.25	BEA16-4	1SBN081306T1000
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.09	0.3	MS132-0.4 1SAM350000R1003	0.25...0.40	3.9	24...60	20...60 (5)	AF09Z-30-10-11	1SBL136001R1110	0.4		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.12	0.44	MS132-0.63 1SAM350000R1004	0.40...0.63	6.14	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.63		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.18	0.6	MS132-0.63 1SAM350000R1004	0.40...0.63	6.14	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.63		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.25	0.85	MS132-1.0 1SAM350000R1005	0.63...1.00	11.5	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	1		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.37	1.1	MS132-1.6 1SAM350000R1006	1.00...1.60	18.4	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	1.6		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.55	1.5	MS132-1.6 1SAM350000R1006	1.00...1.60	18.4	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	1.6		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.75	1.9	MS132-2.5 1SAM350000R1007	1.60...2.50	28.75	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	2.5		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
1.1	2.7	MS132-4.0 1SAM350000R1008	2.50...4.00	50	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	4		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
1.5	3.6	MS132-4.0 1SAM350000R1008	2.50...4.00	50	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	4		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
2.2	4.9	MS132-6.3 1SAM350000R1009	4.00...6.30	78.75	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	6.3		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
3	6.5	MS132-10 1SAM350000R1010	6.30...10.0	150	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	9		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
4	8.5	MS132-10 1SAM350000R1010	6.30...10.0	150	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	9		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
5.5	11.5	MS132-12 1SAM350000R1012	8.00...12.0	180	24...60	20...60	AF12Z-30-10-11	1SBL156001R1110	12		
					100...250	100...250	AF12-30-10-13	1SBL157001R1310			
7.5	15.5	MS132-16 1SAM350000R1011	10.0...16.0	240	24...60	20...60	AF16Z-30-10-11	1SBL176001R1110	16		
					100...250	100...250	AF16-30-10-13	1SBL177001R1310			
11	22	MS132-25 1SAM350000R1014	20.0...25.0	375	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	25		
					100...250	100...250	AF26-30-00-13	1SBL237001R1300			
15	29	MS132-32 1SAM350000R1015	25.0...32.0	480	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	32		
					100...250	100...250	AF30-30-00-13	1SBL277001R1300			
18.5	35	MS165-42 1SAM451000R1015	30.0...42.0	630	24...60	20...60	AF40-30-00-11	1SBL347001R1100	40		
					100...250	100...250	AF40-30-00-13	1SBL347001R1300			
22	41	MS165-54 1SAM451000R1016	40.0...54.0	810	24...60	20...60	AF52-30-00-11	1SBL367001R1100	53		
					100...250	100...250	AF52-30-00-13	1SBL367001R1300			
30	55	MS165-65 1SAM451000R1017	52.0...65.0	975	24...60	20...60	AF65-30-00-11	1SBL387001R1100	65		
					100...250	100...250	AF65-30-00-13	1SBL387001R1300			
37	66	MS495-75 1SAM550000R1008	57.0...75.0	975	24...60	20...60	AF80-30-00-11	1SBL397001R1100	75		
					100...250	100...250	AF80-30-00-13	1SBL397001R1300			
45	80	MS495-90 1SAM550000R1009	70.0...90.0	1170	24...60	20...60	AF96-30-00-11	1SBL407001R1100	90		
					100...250	100...250	AF96-30-00-13	1SBL407001R1300			

(1) MS116 manual motor starter can be selected according to the current setting range indicated on the coordination line, up to:
 - 15 kW, 400 V - AC-3 at 16 kA
 - 4 kW, 400 V - AC-3 at 50 kA.

(2) For other control voltages, see "Voltage code table".

(3) AF38 3-pole contactor can be selected for coordination type 1, 16 kA and 50 kA, 18.5 kW, 400 V - AC-3 (BEA65-4 available for AF40 ... AF65 only).

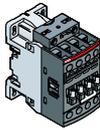
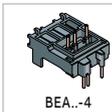
(4) For direct mounting on 2 rails 35 mm of MS165 with AF40 ... AF65: BEA65-4 must be associated with BPR65-4 fixed on contactor base. Applicable for MS165 manufactured after week 31, 2016 (date code > 16114).

(5) AF ... -11 not suitable for direct control by PLC-output.

DOL starters protected by MS manual motor starters

Coordination type 2

Coordination type 2, AC-3, 16 kA or 50 kA, 400 V, 50/60 Hz

		Manual motor starters				Contactors				Accessories	
										 	
IEC AC-3, 400 V Rated operational power current	Type (1)	Order code	Current setting range	Magnetic tripping current	Rated control circuit voltage		Type (3)	Order code	Allowed setting current	Type	Order code
					Uc min. ... Uc max. (2)						
kW	A		A	A	V 50/60 Hz	V DC (6)			A		
0.06	0.2	MS132-0.25 1SAM35000R1002	0.16...0.25	2.44	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.25	BEA16-4	1SBN081306T1000
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.09	0.3	MS132-0.4 1SAM35000R1003	0.25...0.40	3.9	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.4		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.12	0.44	MS132-0.63 1SAM35000R1004	0.40...0.63	6.14	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.63		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.18	0.6	MS132-0.63 1SAM35000R1004	0.40...0.63	6.14	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.63		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.25	0.85	MS132-1.0 1SAM35000R1005	0.63...1.00	11.5	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	1		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.37	1.1	MS132-1.6 1SAM35000R1006	1.00...1.60	18.4	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	1.6		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.55	1.5	MS132-1.6 1SAM35000R1006	1.00...1.60	18.4	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	1.6		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
0.75	1.9	MS132-2.5 1SAM35000R1007	1.60...2.50	28.75	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	2.5		
					100...250	100...250	AF09-30-10-13	1SBL137001R1310			
1.1	2.7	MS132-4.0 1SAM35000R1008	2.50...4.00	50	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	4	BEA26-4 + CA4-10	1SBN082306T1000 1SBN010110R1010
					100...250	100...250	AF26-30-00-13	1SBL237001R1300			
1.5	3.6	MS132-4.0 1SAM35000R1008	2.50...4.00	50	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	4		
					100...250	100...250	AF26-30-00-13	1SBL237001R1300			
2.2	4.9	MS132-6.3 1SAM35000R1009	4.00...6.30	78.75	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	6.3		
					100...250	100...250	AF26-30-00-13	1SBL237001R1300			
3	6.5	MS132-10 1SAM35000R1010	6.30...10.0	150	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	10		
					100...250	100...250	AF26-30-00-13	1SBL237001R1300			
4	8.5	MS132-10 1SAM35000R1010	6.30...10.0	150	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	10		
					100...250	100...250	AF26-30-00-13	1SBL237001R1300			
5.5	11.5	MS132-12 1SAM35000R1012	8.00...12.0	180	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	12	BEA38-4 + CA4-10	1SBN082306T2000 1SBN010110R1010
					100...250	100...250	AF26-30-00-13	1SBL237001R1300			
7.5	15.5	MS132-16 1SAM35000R1011	10.0...16.0	240	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	16		
					100...250	100...250	AF30-30-00-13	1SBL277001R1300			
11	22	MS132-25 1SAM35000R1014	20.0...25.0	375	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	25		
					100...250	100...250	AF30-30-00-13	1SBL277001R1300			
15	29	MS132-32 1SAM35000R1015	25.0...32.0	480	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	32		
					100...250	100...250	AF30-30-00-13	1SBL277001R1300			
18.5	35	MS165-42 1SAM451000R1015	30.0...42.0	630	24...60	20...60	AF40-30-00-11	1SBL347001R1100	40	BEA65-4 BPR65-4 (5) CA4-10	1SBN083406R1000 1SBN113405R1000 1SBN010110R1010
					100...250	100...250	AF40-30-00-13	1SBL347001R1300			
22	41	MS165-54 1SAM451000R1016	40.0...54.0	810	24...60	20...60	AF52-30-00-11	1SBL367001R1100	53		
					100...250	100...250	AF52-30-00-13	1SBL367001R1300			
30	55	MS165-65 1SAM451000R1017	52.0...65.0	975	24...60	20...60	AF65-30-00-11	1SBL387001R1100	65		
					100...250	100...250	AF65-30-00-13	1SBL387001R1300			
37	66	MS495-75 1SAM55000R1008	57.0...75.0	975	24...60	20...60	AF80-30-00-11	1SBL397001R1100	75		
					100...250	100...250	AF80-30-00-13	1SBL397001R1300			
45	80	MS495-90 1SAM55000R1009	70.0...90.0	1170	24...60	20...60	AF96-30-00-11	1SBL407001R1100	90		
					100...250	100...250	AF96-30-00-13	1SBL407001R1300			

- (1) MS116 manual motor starter can be selected according to the current setting range indicated on the coordination line, up to
 - 15 kW 400V - AC-3 at 16 kA
 - 4 kW, 400 V - AC-3 at 50 kA.
- (2) For other control voltages, see "Voltage code table".
- (3) AF26 3-pole contactor can be selected for coordination type 2, 16 kA, 7.5 kW, 400 V - AC-3.
AF38 3-pole contactor can be selected for coordination type 2, 16 kA and 50 kA, 18.5 kW, 400 V - AC-3 (BEA65-4 available for AF40 ... AF65 only).
- (4) BEA26-4 should be selected with MS116-12 ... MS116-16 and AF26 ... AF38.
BEA38-4 can only be selected with MS116-20 ... MS116-32.
- (5) For direct mounting on 2 rails 35 mm of MS165 with AF40 ... AF65: BEA65-4 must be associated with BPR65-4 fixed on contactor base. Applicable for MS165 manufactured after week 31, 2016 (date code > 16114).
- (6) AF ... -11 not suitable for direct control by PLC-output.

Reversing starters protected by MS manual motor starters

Coordination type 1

Coordination type 1, AC-3, 16 kA or 50 kA, 400 V, 50/60 Hz

		Manual motor starters				Contactors				Accessories	
IEC AC-3, 400 V Rated operational power current kW	Type (1)	Order code	Current setting range A	Magnetic tripping current A	Rated control circuit voltage Uc min. ... Uc max. (2)		Type (3)	Order code	Allowed setting current A	Type	Order code
					V 50/60 Hz	V DC					
0.06	0.2	MS132-0.25 1SAM350000R1002	0.16...0.25	2.44	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.25	BEA16-4	1SBN081306T1000
0.09	0.3	MS132-0.4 1SAM350000R1003	0.25...0.40	3.9	24...60	20...60	AF09Z-30-10-13	1SBL137001R1310	0.4	BER16-4	1SBN081311R1000
0.12	0.44	MS132-0.63 1SAM350000R1004	0.40...0.63	6.14	100...250	100...250	AF09Z-30-10-13	1SBL137001R1310	0.63	VEM4	1SBN030111R1000
0.18	0.6	MS132-0.63 1SAM350000R1004	0.40...0.63	6.14	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.63		
0.25	0.85	MS132-1.0 1SAM350000R1005	0.63...1.00	11.5	100...250	100...250	AF09Z-30-10-13	1SBL137001R1310	1		
0.37	1.1	MS132-1.6 1SAM350000R1006	1.00...1.60	18.4	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	1.6		
0.55	1.5	MS132-1.6 1SAM350000R1006	1.00...1.60	18.4	100...250	100...250	AF09Z-30-10-13	1SBL137001R1310	1.6		
0.75	1.9	MS132-2.5 1SAM350000R1007	1.60...2.50	28.75	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	2.5		
1.1	2.7	MS132-4.0 1SAM350000R1008	2.50...4.00	50	100...250	100...250	AF09Z-30-10-13	1SBL137001R1310	4		
1.5	3.6	MS132-4.0 1SAM350000R1008	2.50...4.00	50	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	4		
2.2	4.9	MS132-6.3 1SAM350000R1009	4.00...6.30	78.75	100...250	100...250	AF09Z-30-10-13	1SBL137001R1310	6.3		
3	6.5	MS132-10 1SAM350000R1010	6.30...10.0	150	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	9		
4	8.5	MS132-10 1SAM350000R1010	6.30...10.0	150	100...250	100...250	AF09Z-30-10-13	1SBL137001R1310	9		
5.5	11.5	MS132-12 1SAM350000R1012	8.00...12.0	180	24...60	20...60	AF12Z-30-10-11	1SBL156001R1110	12		
7.5	15.5	MS132-16 1SAM350000R1011	10.0...16.0	240	100...250	100...250	AF12Z-30-10-13	1SBL157001R1310	16		
11	22	MS132-25 1SAM350000R1014	20.0...25.0	375	24...60	20...60	AF16Z-30-10-11	1SBL176001R1110	25	BEA38-4	1SBN082306T2000
15	29	MS132-32 1SAM350000R1015	25.0...32.0	480	100...250	100...250	AF16Z-30-10-13	1SBL177001R1310	32	BER38-4	1SBN082311R1000
18.5	35	MS165-42 1SAM451000R1015	30.0...42.0	630	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	40	VEM4	1SBN030111R1000
22	41	MS165-54 1SAM451000R1016	40.0...54.0	810	100...250	100...250	AF26Z-30-00-13	1SBL237001R1300	40	+ 2x CA4-10	1SBN010110R1010
30	55	MS165-65 1SAM451000R1017	52.0...65.0	975	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	53	BEA65-4	1SBN083406R1000
37	66	MS495-75 1SAM550000R1008	57.0...75.0	975	100...250	100...250	AF30Z-30-00-13	1SBL277001R1300	65	+ 2x BPR65-4 (4)	1SBN113405R1000
45	80	MS495-90 1SAM550000R1009	70.0...90.0	1170	24...60	20...60	AF40-30-00-11	1SBL347001R1100	75	BER65-4	1SBN083411R1000
					100...250	100...250	AF40-30-00-13	1SBL347001R1300	90	+ VM96-4	1SBN033405T1000
					24...60	20...60	AF52-30-00-11	1SBL367001R1100	90	+ 2x CA4-10	1SBN010110R1010
					100...250	100...250	AF52-30-00-13	1SBL367001R1300	90	+ 2x CA4-01	1SBN010110R1001
					24...60	20...60	AF65-30-00-11	1SBL387001R1100			
					100...250	100...250	AF65-30-00-13	1SBL387001R1300			
					24...60	20...60	AF80-30-00-11	1SBL397001R1100			
					100...250	100...250	AF80-30-00-13	1SBL397001R1300			
					24...60	20...60	AF96-30-00-11	1SBL407001R1100			
					100...250	100...250	AF96-30-00-13	1SBL407001R1300			

(1) MS116 manual motor starter can be selected according to the current setting range indicated on the coordination line, up to:
 - 15 kW, 400 V - AC-3 at 16 kA
 - 4 kW, 400 V - AC-3 at 50 kA.

(2) For other control voltages, see "Voltage code table".

(3) AF38 3-pole contactor can be selected for coordination type 1, 16 kA and 50 kA, 18.5 kW, 400 V - AC-3 (BEA65-4 available for AF40 ... AF65 only).

(4) For direct mounting on 2 rails 35 mm of MS165 with AF40 ... AF65: BEA65-4 must be associated with BPR65-4 fixed on each contactor base. Applicable for MS165 manufactured after week 31, 2016 (date code > 16114).

(5) AF ... -11 not suitable for direct control by PLC-output.

Reversing starters protected by MS manual motor starters

Coordination type 2

Coordination type 2, AC-3, 16 kA or 50 kA, 400 V, 50/60 Hz

		Manual motor starters				Contactors				Accessories		
		Type (1)	Order code	Current setting range	Magnetic tripping current	Rated control circuit voltage Uc min. ... Uc max. (2)		Type (3)	Order code	Allowed setting current	Type (4)	Order code
IEC	AC-3, 400 V Rated operational power current kW A			A	A	V 50/60 Hz	V DC			A		
0.06	0.2	MS132-0.25	1SAM350000R1002	0.16...0.25	2.44	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.25	BEA16-4	1SBN081306T1000
0.09	0.3	MS132-0.4	1SAM350000R1003	0.25...0.40	3.9	100...250	100...250	AF09-30-10-13	1SBL137001R1310	0.4	+ BER16-4	1SBN081311R1000
0.12	0.44	MS132-0.63	1SAM350000R1004	0.40...0.63	6.14	100...250	100...250	AF09-30-10-13	1SBL137001R1310	0.63	+ VEM4	1SBN030111R1000
0.18	0.6	MS132-0.63	1SAM350000R1004	0.40...0.63	6.14	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	0.63		
0.25	0.85	MS132-1.0	1SAM350000R1005	0.63...1.00	11.5	100...250	100...250	AF09-30-10-13	1SBL137001R1310	1		
0.37	1.1	MS132-1.6	1SAM350000R1006	1.00...1.60	18.4	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	1.6		
0.55	1.5	MS132-1.6	1SAM350000R1006	1.00...1.60	18.4	100...250	100...250	AF09-30-10-13	1SBL137001R1310	1.6		
0.75	1.9	MS132-2.5	1SAM350000R1007	1.60...2.50	28.75	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	2.5		
1.1	2.7	MS132-4.0	1SAM350000R1008	2.50...4.00	50	100...250	100...250	AF09-30-10-13	1SBL137001R1310	4	BEA26-4	1SBN082306T1000
1.5	3.6	MS132-4.0	1SAM350000R1008	2.50...4.00	50	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	4	+ BER38-4	1SBN082311R1000
2.2	4.9	MS132-6.3	1SAM350000R1009	4.00...6.30	78.75	100...250	100...250	AF26-30-00-13	1SBL237001R1300	6.3	+ VEM4	1SBN030111R1000
3	6.5	MS132-10	1SAM350000R1010	6.30...10.0	150	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	10	+ 2x CA4-10	1SBN010110R1010
4	8.5	MS132-10	1SAM350000R1010	6.30...10.0	150	100...250	100...250	AF26-30-00-13	1SBL237001R1300	10		
5.5	11.5	MS132-12	1SAM350000R1012	8.00...12.0	180	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	12	BEA38-4	1SBN082306T2000
7.5	15.5	MS132-16	1SAM350000R1011	10.0...16.0	240	100...250	100...250	AF26-30-00-13	1SBL237001R1300	16	+ BER38-4	1SBN082311R1000
11	22	MS132-25	1SAM350000R1014	20.0...25.0	375	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	25	+ VEM4	1SBN030111R1000
15	29	MS132-32	1SAM350000R1015	25.0...32.0	480	100...250	100...250	AF30-30-00-13	1SBL277001R1300	32	+ 2x CA4-10	1SBN010110R1010
18.5	35	MS165-42	1SAM451000R1015	30.0...42.0	630	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	40	BEA65-4	1SBN083406R1000
22	41	MS165-54	1SAM451000R1016	40.0...54.0	810	100...250	100...250	AF40-30-00-13	1SBL347001R1300	53	+ 2x BPR65-4 (5)	1SBN113405R1000
30	55	MS165-65	1SAM451000R1017	52.0...65.0	975	24...60	20...60	AF52-30-00-11	1SBL367001R1100	65	+ BER65-4	1SBN083411R1000
37	66	MS495-75	1SAM550000R1008	57.0...75.0	975	100...250	100...250	AF52-30-00-13	1SBL367001R1300	75	+ VM96-4	1SBN033405T1000
45	80	MS495-90	1SAM550000R1009	70.0...90.0	1170	24...60	20...60	AF65-30-00-11	1SBL387001R1100	90	+ 2x CA4-10	1SBN010110R1010
						100...250	100...250	AF65-30-00-13	1SBL387001R1300	90	+ 2x CA4-01	1SBN010110R1010
						24...60	20...60	AF80-30-00-11	1SBL397001R1100	75	BER96-4	1SBN083911R1000
						100...250	100...250	AF80-30-00-13	1SBL397001R1300	75	+ VM96-4	1SBN033405T1000
						24...60	20...60	AF96-30-00-11	1SBL407001R1100	90	+ 2x CA4-10	1SBN010110R1010
						100...250	100...250	AF96-30-00-13	1SBL407001R1300	90	+ 2x CA4-01	1SBN010110R1010

(1) MS116 manual motor starter can be selected according to the current setting range indicated on the coordination line, up to
 - 15 kW 400V - AC-3 at 16 kA
 - 4 kW, 400 V - AC-3 at 50 kA.

(2) For other control voltages, see "Voltage code table".

(3) AF26 3-pole contactor can be selected for coordination type 2, 16 kA, 7.5 kW, 400 V - AC-3.

AF38 3-pole contactor can be selected for coordination type 2, 16 kA and 50 kA, 18.5 kW, 400 V - AC-3 (BEA65-4 available for AF40 ... AF65 only).

(4) BEA26-4 should be selected with MS116-12 ... MS116-16 and AF26 ... AF38.

BEA38-4 can only be selected with MS116-20 ... MS116-32.

(5) For direct mounting on 2 rails 35 mm of MS165 with AF40 ... AF65: BEA65-4 must be associated with BPR65-4 fixed on each contactor base. Applicable for MS165 manufactured after week 31, 2016 (date code > 16114).

(6) AF ... -11 not suitable for direct control by PLC-output.

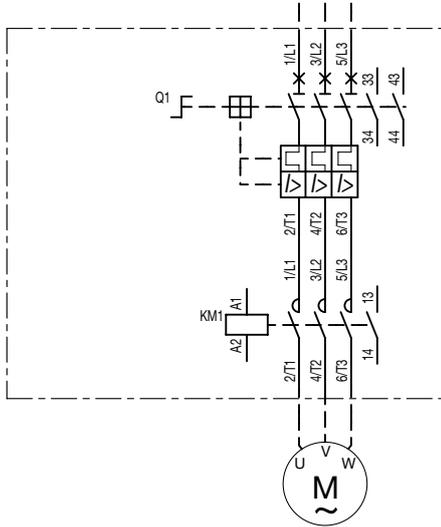
DOL and reversing starters protected by manual motor starters

With AF contactors - open type version in kit form

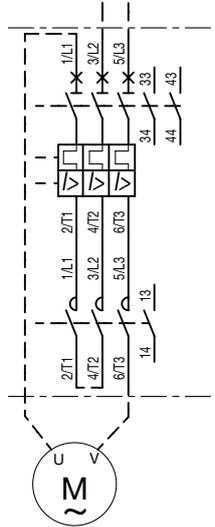
Wiring diagrams

Direct-on-line starters

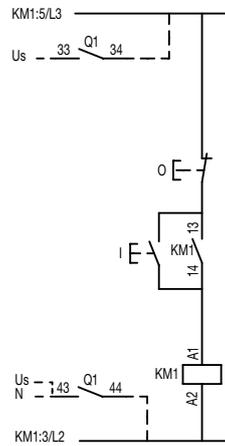
Power circuit



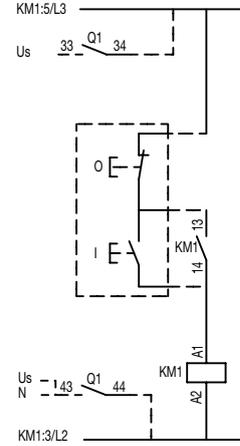
1-phase



AC or DC local control



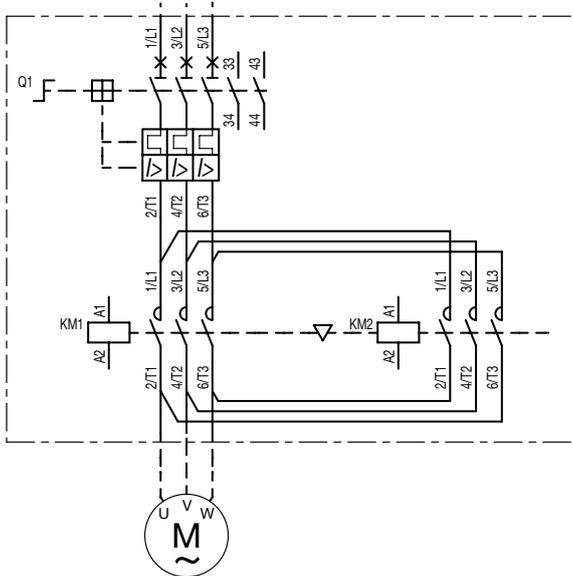
AC or DC remote control



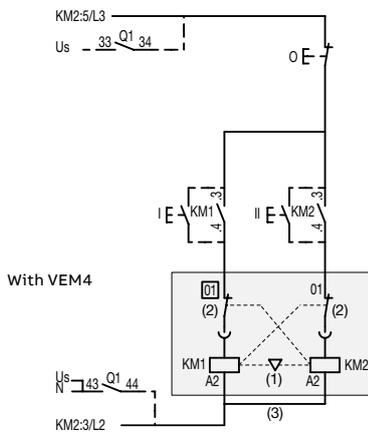
Note: coil Uc 12-20 V DC : A1+, A2-

Reversing starters

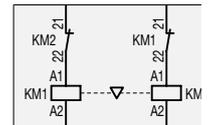
Power circuit



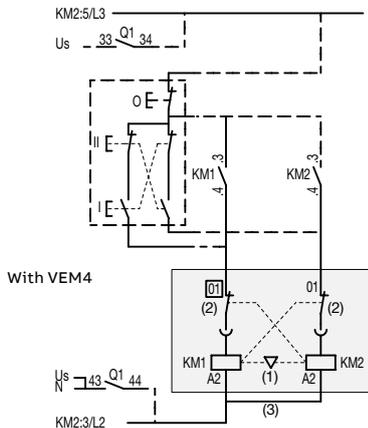
AC or DC local control



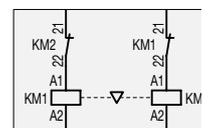
With VM



AC or DC remote control



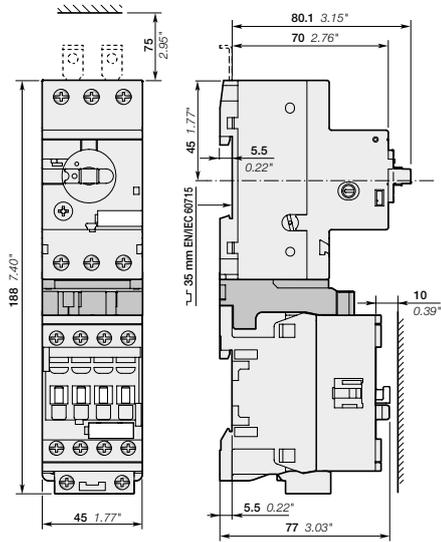
With VM



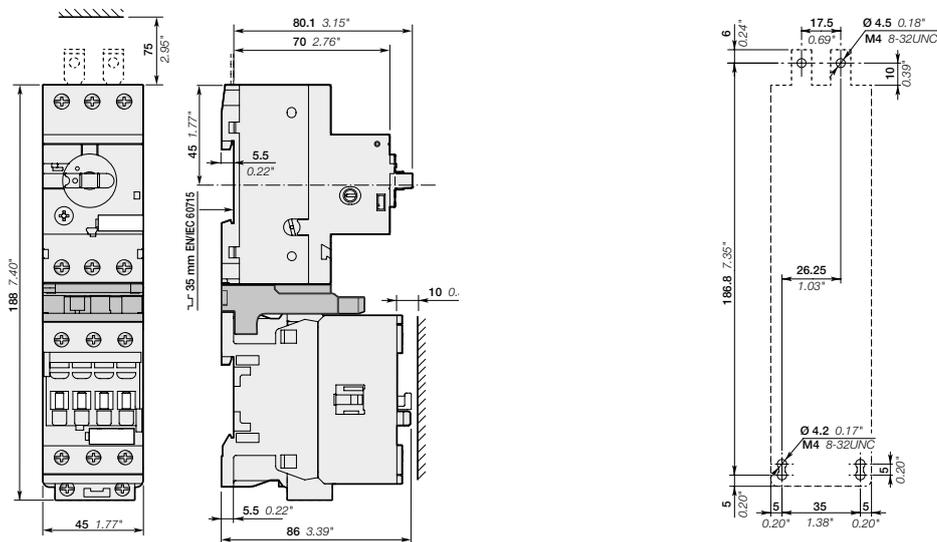
Note: - VEM4 = VM4 (1) + VE4 (2) with A2-A2 (3) connection
 (Except for coil Uc 12-20 V DC : use VM4 with CA4).
 - coil Uc 12-20 V DC : A1+, A2-

DOL starters protected by MS16 manual motor starters

With AF contactors - open type version in kit form



MS16-0.16 ... MS16-16
+ BEA16-4
+ AF09, AF12, AF16



MS16-0.16 ... MS16-16
+ BEA26-4
+ AF26, AF30, AF38

Note: contactor lateral distance to grounded component 2 mm 0.08" min.

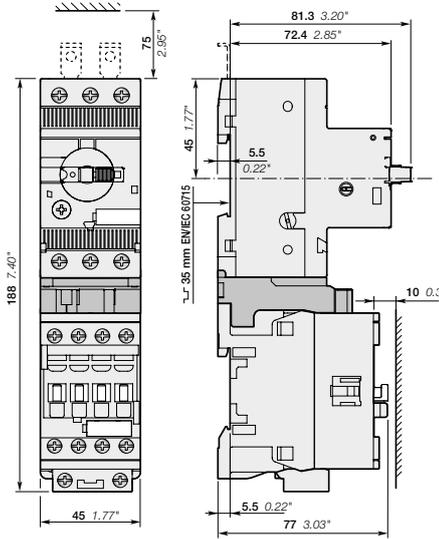
Coordination tables for MS166 available is our SOC tool :

<https://applications.it.abb.com/SOC/Selectivity>

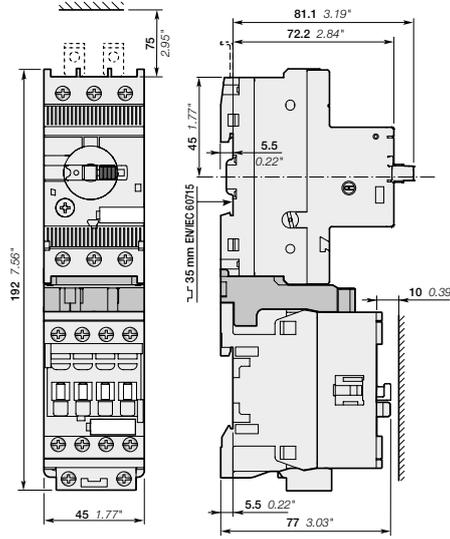
Main dimensions mm, inches

DOL starters protected by MS132 manual motor starters

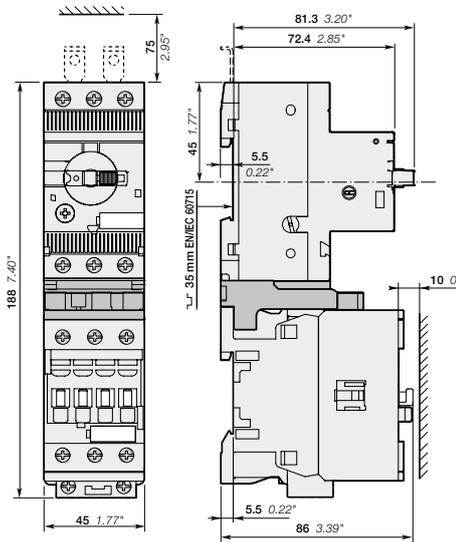
With AF contactors - open type version in kit form



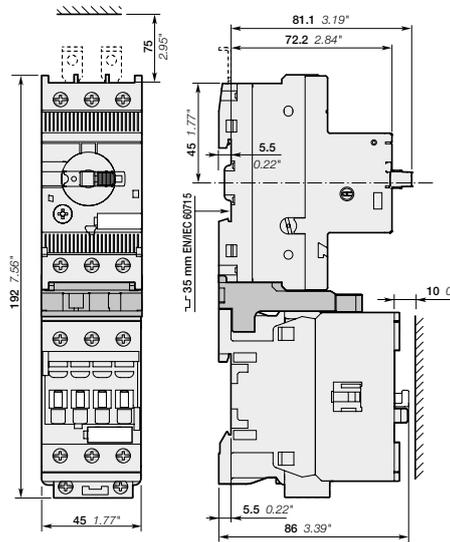
MS132-0.16 ... MS132-10
 + BEA16-4
 + AF09, AF12, AF16



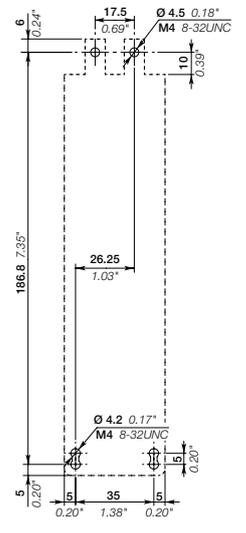
MS132-12 ... MS132-25
 + BEA16-4
 + AF09, AF12, AF16



MS132-0.16 ... MS132-10
 + BEA26-4
 + AF26, AF30, AF38



MS132-12 ... MS132-32
 + BEA38-4
 + AF26, AF30, AF38

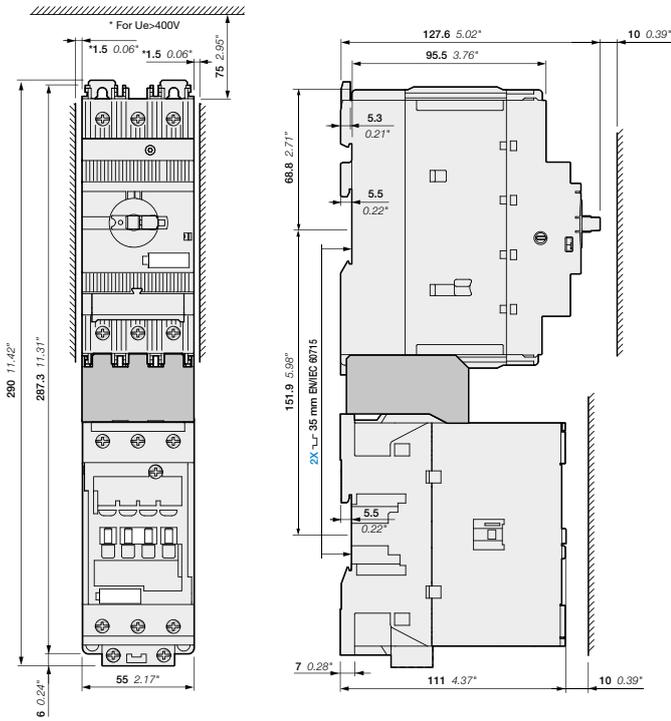


Note: contactor lateral distance to grounded component 2 mm 0.08" min.

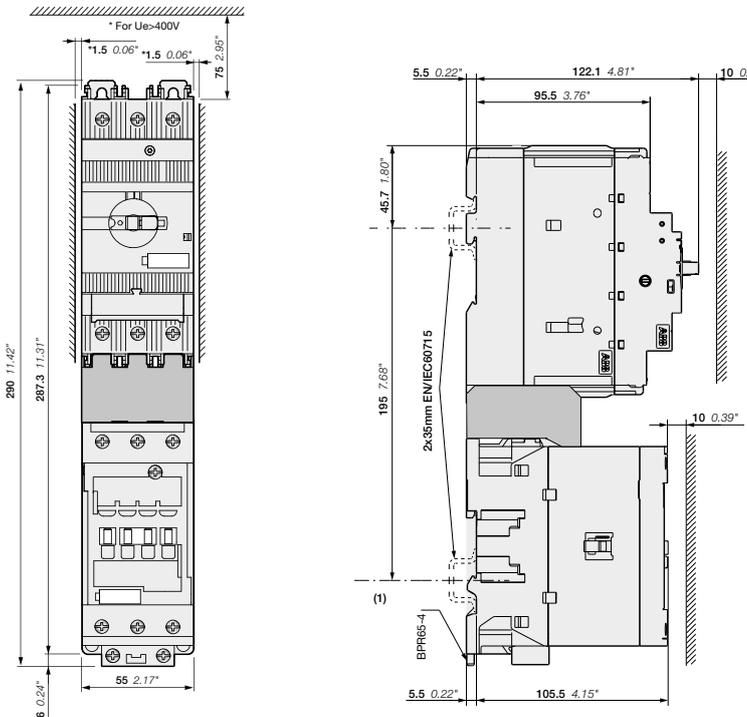
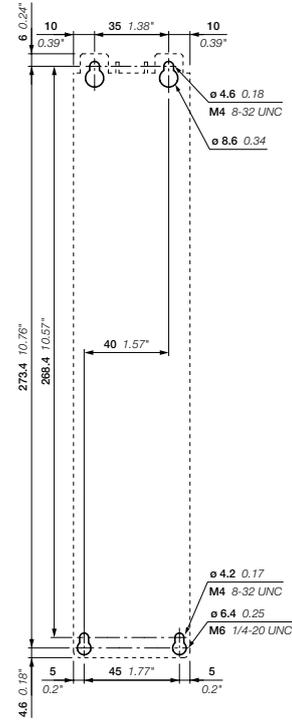
Main dimensions mm, inches

DOL starters protected by MS165 manual motor starters

With AF contactors - open type version in kit form



MS165
 + BEA65-4
 + AF40, AF52, AF65



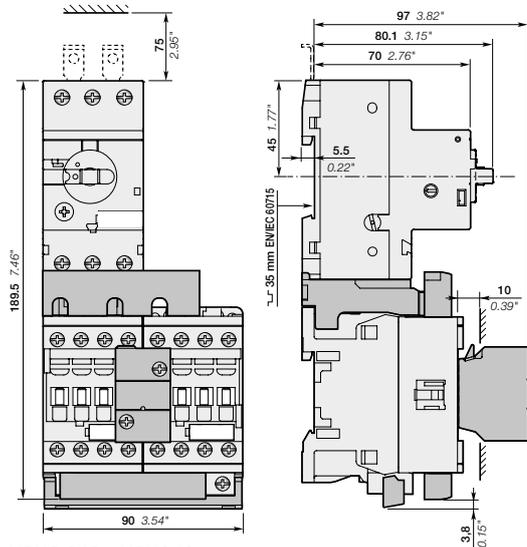
MS165
 + BEA65-4
 + AF40, AF52, AF65 + BPR65-4

Note: for Ue > 400 V, contactor lateral distance to grounded component 1.5 mm 0.06" min.
 (1) Assembly on fixed DIN Rails for DOL starter with BPR65-4 rail hook

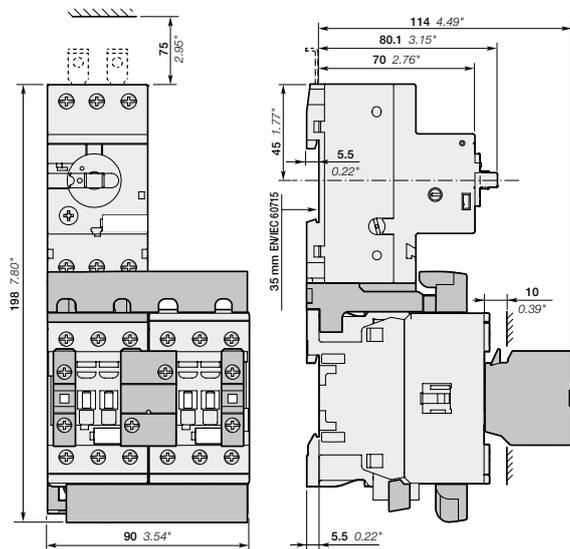
Main dimensions mm, inches

Reversing starters protected by MS116 manual motor starters

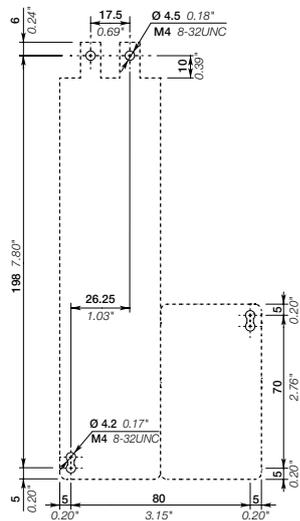
With AF contactors - open type version in kit form



MS116-0.16 ... MS116-16
 + BEA16-4, BER16-4, VEM4
 + AF09, AF12, AF16



MS116-0.16 ... MS116-16
 + BEA26-4, BER38-4, VEM4, CA4-10
 + AF26, AF30, AF38



Note: contactor lateral distance to grounded component 2 mm 0.08" min.

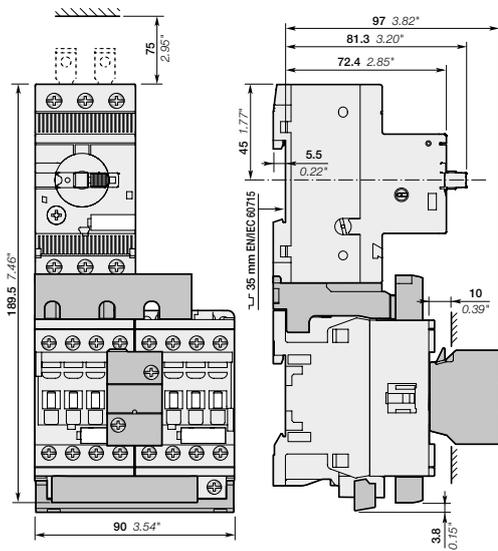
Coordination tables for MS166 available is our SOC tool :

<https://applications.it.abb.com/SOC/Selectivity>

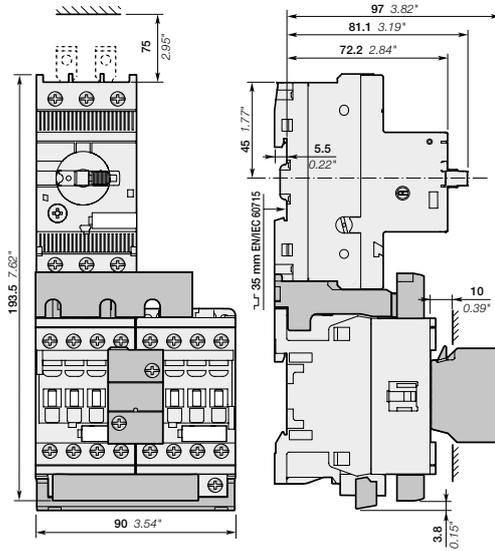
Main dimensions mm, inches

Reversing starters protected by MS132 manual motor starters

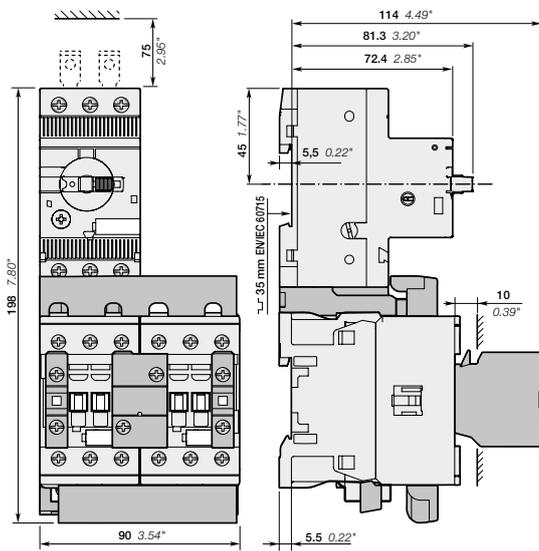
With AF contactors - open type version in kit form



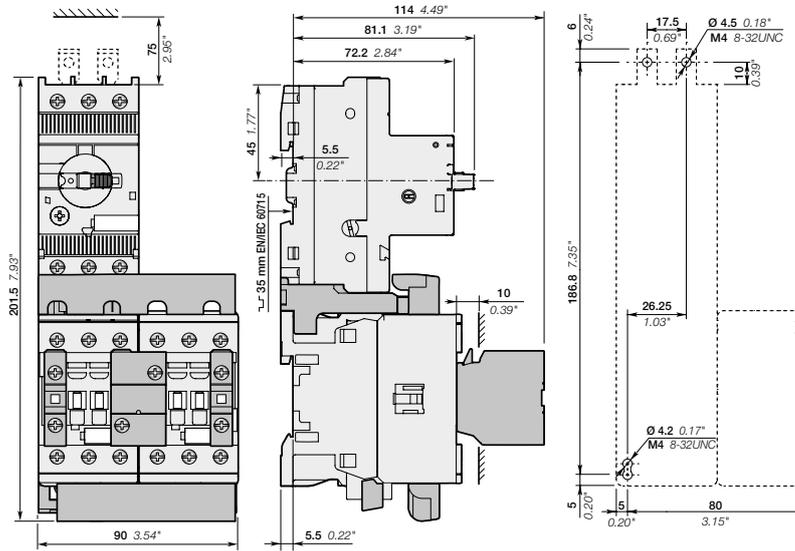
MS132-0.16 ... MS132-10
+ BEA16-4, BER16-4, VEM4
+ AF09, AF12, AF16



MS132-12 ... MS132-25
+ BEA16-4, BER16-4, VEM4
+ AF09, AF12, AF16



MS132-0.16 ... MS132-10
+ BEA26-4, BER38-4, VEM4, CA4-10
+ AF26, AF30, AF38



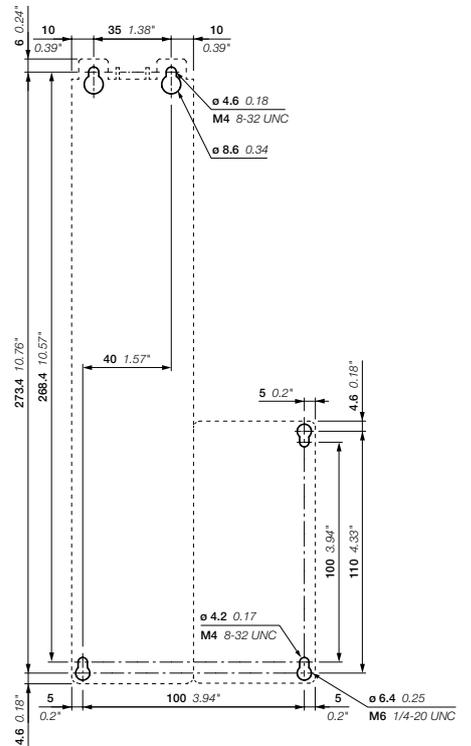
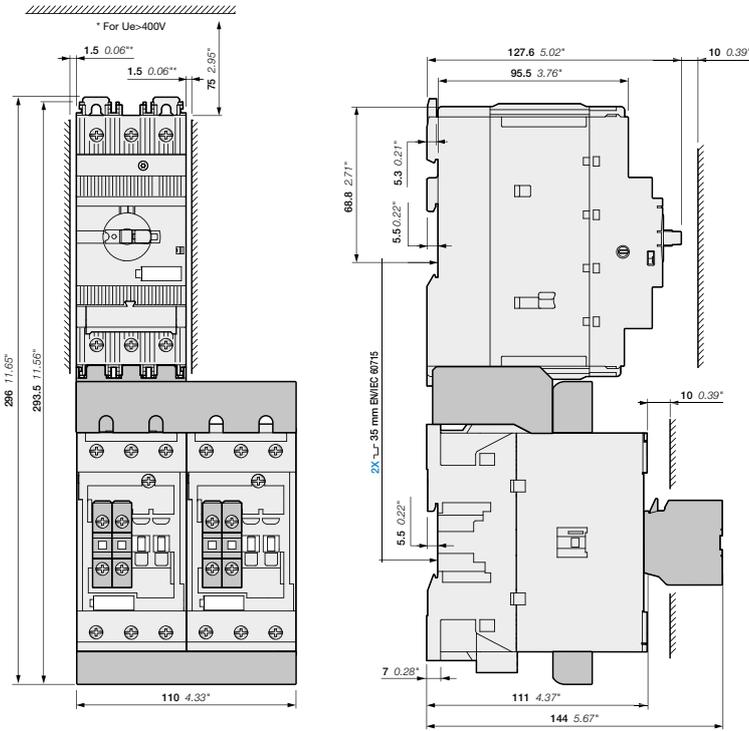
MS132-12 ... MS132-32
+ BEA38-4, BER38-4, VEM4, CA4-10
+ AF26, AF30, AF38

Note: contactor lateral distance to grounded component 2 mm 0.08" min.

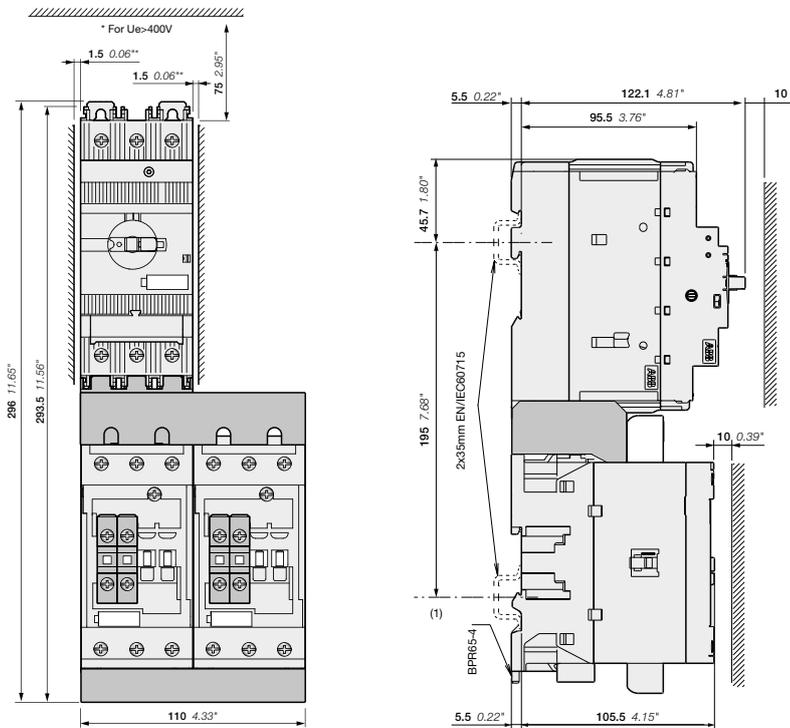
Main dimensions mm, inches

Reversing starters protected by MS165 manual motor starters

With AF contactors - open version in kit form



MS165
 + BEA65-4, BER65-4, VM96-4
 + AF40, AF52, AF65



MS165
 + BEA65-4,
 + AF40, AF52, AF65 + 2x BPR65-4

Note: for Ue > 400 V, contactor lateral distance to grounded component 1.5 mm 0.06" min.
 (1): Assembly on fixed DIN Rails for reverser starter with BPR65-4 rail hook

Main dimensions mm, inches

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Notes

A large rectangular area filled with a grid of small, light gray dotted lines, intended for handwritten notes.

DOL starters protected by moulded-case circuit-breakers and overload relays

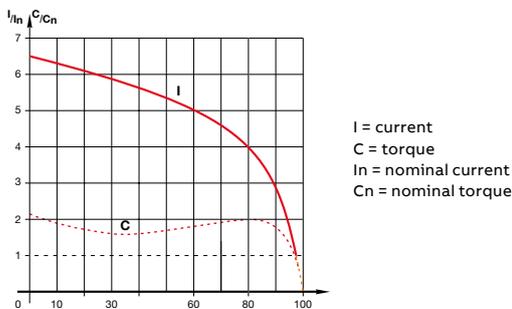
With AF contactors - open type version in kit form



XT2S 160 + BEA140/XT2 + AF140-30-11

Application

Full voltage direct-on-line (DOL) starting for controlling three-phase asynchronous motors is a simple and economic solution characterised by a high starting torque (1.9 to 2.1 times full-speed torque) and a starting current 5.5 to 7 times nominal current.



Coordination types

The contactor and the moulded-case circuit-breaker control and protect motors against overload and short-circuits according to coordination types 1 and 2 (IEC 60947-4-1/ EN 60947-4-1) defining the anticipated level of service continuity as follow:

Type 1: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will not be able to then operate without being repaired or having parts replaced.

Type 2: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will be able to operate afterwards. The risk of contacts light welding is acceptable.

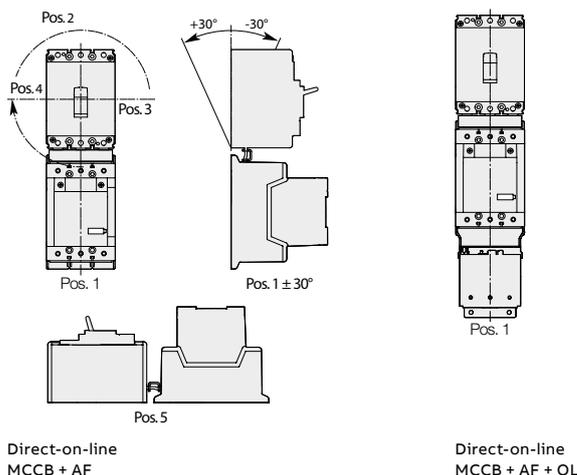
Main Technical Data

Standards	IEC 60947-4-1 / EN 60947-4-1
Rated operational voltage U_e max.	400 V - 50/60 Hz
Rated insulation voltage U_i	
acc. to IEC 60947-4-1	690 V
acc. to UL / CSA	600 V
Switching frequency	≤ 15 starts/hour - 80 % max. load factor - with max. 1.5 s starting time ≤ 30 starts/hour - 50 % max. load factor - with max. 1.5 s starting time
Ambient air temperature	
Close to the device	< 55 °C
Degree of protection	IP20



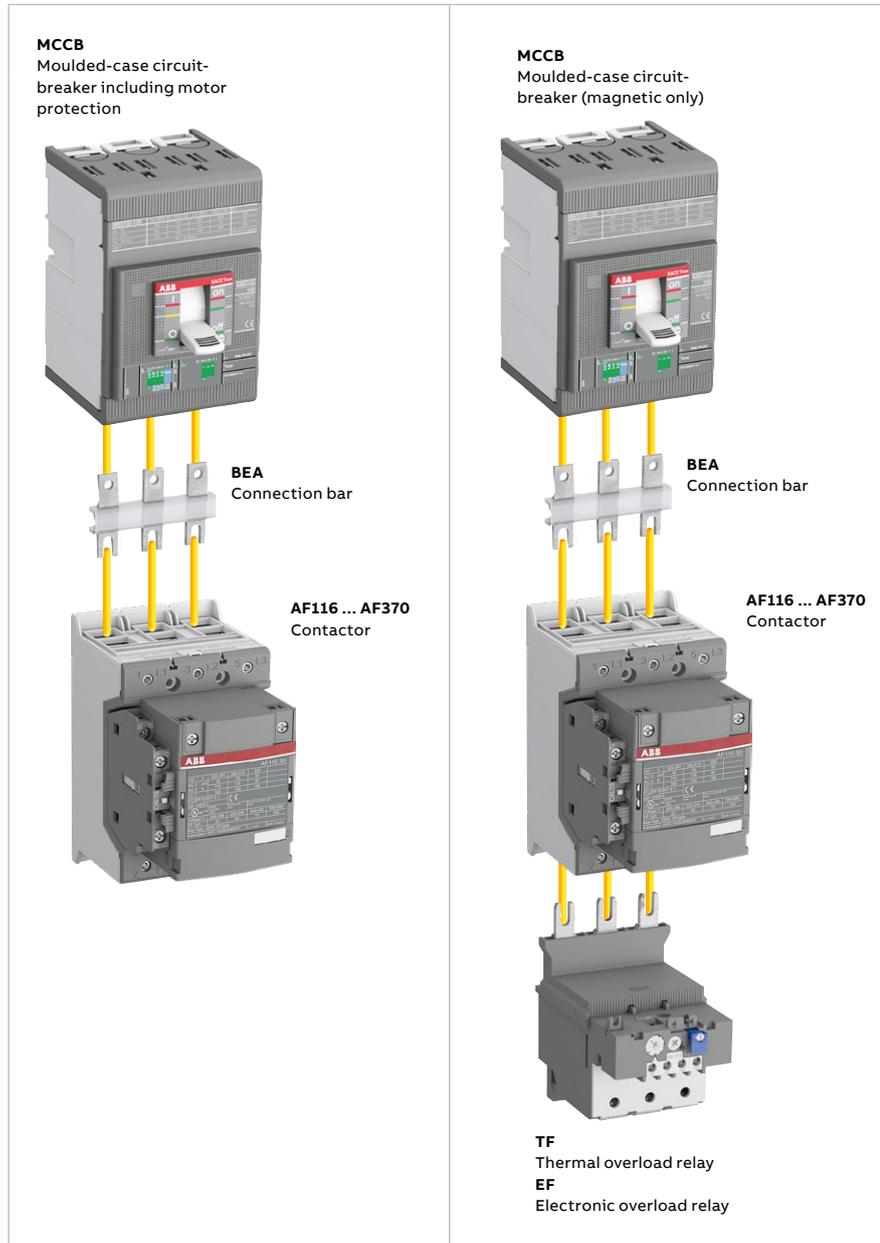
XT2S 160 + BEA140/XT2 + AF140-30-11 + EF146

Mounting positions



DOL starters protected by moulded-case circuit-breakers and overload relays

With AF contactors - open type version in kit form



You can easily assemble a direct-on-line starter by using the BEA connection bars. It is used to electrically connect MCCB moulded-case circuit-breaker and AF116 ... AF370 contactor, AC or DC operated.

Select now easily and quickly your starter in the following pages for coordination type 1 or 2 at 400 V, 50/60 Hz, I_q = 50 kA up to 200 kW.

For the full coordination tables, please visit our SOC tool : <https://applications.it.abb.com/SOC/Selectivity>

DOL starters protected by MCCB including motor protection

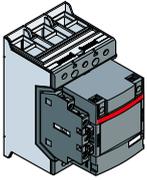
Coordination type 1 or 2

Coordination type 1 or 2, AC-3, 50 kA, 400 V, 50/60 Hz



IEC AC-3, 400 V		Magnetic tripping current setting A	Max. allowed thermal setting	Base		Trip unit		
Rated power kW	Rated current A			Type	Order code	Type	Order code	
55	97	1440	116	XT2S 160	1SDA068164R1	+	Ekip M-LIU In160	1SDA067355R1
75	132	1920	140	XT2S 160	1SDA068164R1	+	Ekip M-LIU In160	1SDA067355R1
90	160	2400	190	T4S 250 PR222MP In200	1SDA054527R1		Included	-
110	195	2880	205	T5S 400 PR222MP In320	1SDA054553R1		Included	-
132	230	3600	265	T5S 400 PR222MP In400	1SDA054554R1		Included	-
160	280	4400	305	T5S 400 PR222MP In400	1SDA054554R1		Included	-

Contactors



Connection bars

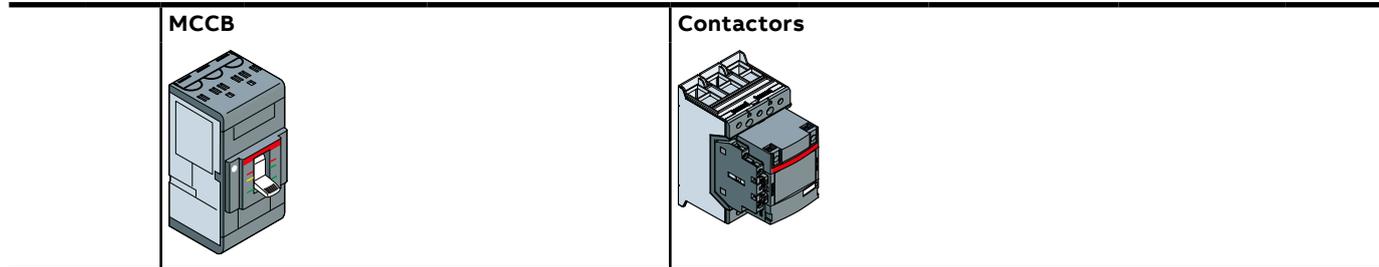


Control voltage Uc min. ... Uc max.		Type	Order code	Type	Order code
V 50/60 Hz	V DC				
24...60	20...60	AF116-30-11-11	1SFL427001R1111	BEA140/XT2	1SFN084206R1000
100...250	100...250	AF116-30-11-13	1SFL427001R1311		
24...60	20...60	AF140-30-11-11	1SFL447001R1111	BEA205/T4	1SFN084806R1001
100...250	100...250	AF140-30-11-13	1SFL447001R1311		
24...60	20...60	AF190-30-11-11	1SFL487002R1111	BEA370/T5	1SFN085406R1000
100...250	100...250	AF190-30-11-13	1SFL487002R1311		
24...60	20...60	AF205-30-11-11	1SFL527002R1111	BEA370/T5	1SFN085406R1000
100...250	100...250	AF205-30-11-13	1SFL527002R1311		
24...60	20...60	AF265-30-11-11	1SFL547002R1111	BEA370/T5	1SFN085406R1000
100...250	100...250	AF265-30-11-13	1SFL547002R1311		
24...60	20...60	AF305-30-11-11	1SFL587002R1111	BEA370/T5	1SFN085406R1000
100...250	100...250	AF305-30-11-13	1SFL587002R1311		

DOL starters protected by MCCB (magnetic only) and overload relays

Coordination type 1 or 2

Coordination type 1 or 2, AC-3, 50 kA, 400 V, 50/60 Hz



Thermal overload relays

IEC AC-3, 400 V Rated power kW	Rated current A	Magnetic tripping current A	Type	Order code	Control voltage Uc min. ... Uc max.		Type	Order code
					V 50/60 Hz	V DC		
55	97	1600	XT2S 160 MA 160	1SDA076530R1	24...60	20...60	AF116-30-11-11	1SFL427001R1111
					100...250	100...250	AF116-30-11-13	1SFL427001R1311
75	132	1920	XT2S 160 MA 160	1SDA076530R1	24...60	20...60	AF140-30-11-11	1SFL447001R1111
					100...250	100...250	AF140-30-11-13	1SFL447001R1311
90	160	2250	XT4S 250 Ekip I In250	1SDA068480R1	24...60	20...60	AF190-30-11-11	1SFL487002R1111
					100...250	100...250	AF190-30-11-13	1SFL487002R1311
110	195	2720	T4S 320 PR221-I In320	1SDA054126R1	24...60	20...60	AF205-30-11-11	1SFL527002R1111
					100...250	100...250	AF205-30-11-13	1SFL527002R1311

Electronic overload relays

55	97	1600	XT2S 160 MA 160	1SDA076530R1	24...60	20...60	AF116-30-11-11	1SFL427001R1111
					100...250	100...250	AF116-30-11-13	1SFL427001R1311
75	132	1920	XT2S 160 MA 160	1SDA076530R1	24...60	20...60	AF140-30-11-11	1SFL447001R1111
					100...250	100...250	AF140-30-11-13	1SFL447001R1311
90	160	2250	XT4S 250 Ekip I In250	1SDA068480R1	24...60	20...60	AF190-30-11-11	1SFL487002R1111
					100...250	100...250	AF190-30-11-13	1SFL487002R1311
110	195	2720	T4S 320 PR221-I In320	1SDA054126R1	24...60	20...60	AF205-30-11-11	1SFL527002R1111
					100...250	100...250	AF205-30-11-13	1SFL527002R1311
132	230	3200	T5S 400 PR221-I In400	1SDA054335R1	24...60	20...60	AF265-30-11-11	1SFL547002R1111
					100...250	100...250	AF265-30-11-13	1SFL547002R1311
160	280	4000	T5S 400 PR221-I In400	1SDA054335R1	24...60	20...60	AF305-30-11-11	1SFL587002R1111
					100...250	100...250	AF305-30-11-13	1SFL587002R1311
200	350	5040	T5S 630 PR221-I In630	1SDA054405R1	24...60	20...60	AF370-30-11-11	1SFL607002R1111
					100...250	100...250	AF370-30-11-13	1SFL607002R1311



	Setting ranges	Max. allowed setting current	Type	Order code	Type	Order code
	A	A				
	80...110	110	TF140DU-110	1SAZ431201R1002	BEA140/XT2	1SFN084206R1000
	110...142	140	TF140DU-142	1SAZ431201R1004		
	130...175	175	TA200DU-175	1SAZ421201R1005	BEA205/XT4	1SFN084806R1000
	155...200	200	TA200DU-200	1SAZ421201R1006	BEA205/T4	1SFN084806R1001
	54...150	116	EF146-150	1SAX351001R1101	BEA140/XT2	1SFN084206R1000
	54...150	140	EF146-150	1SAX351001R1101		
	63...210	190	EF205-210	1SAX531001R1101	BEA205/XT4	1SFN084806R1000
	63...210	205	EF205-210	1SAX531001R1101	BEA205/T4	1SFN084806R1001
	115...380	265	EF370-380	1SAX611001R1101	BEA370/T5	1SFN085406R1000
	115...380	305	EF370-380	1SAX611001R1101		
	115...380	350	EF370-380	1SAX611001R1101		

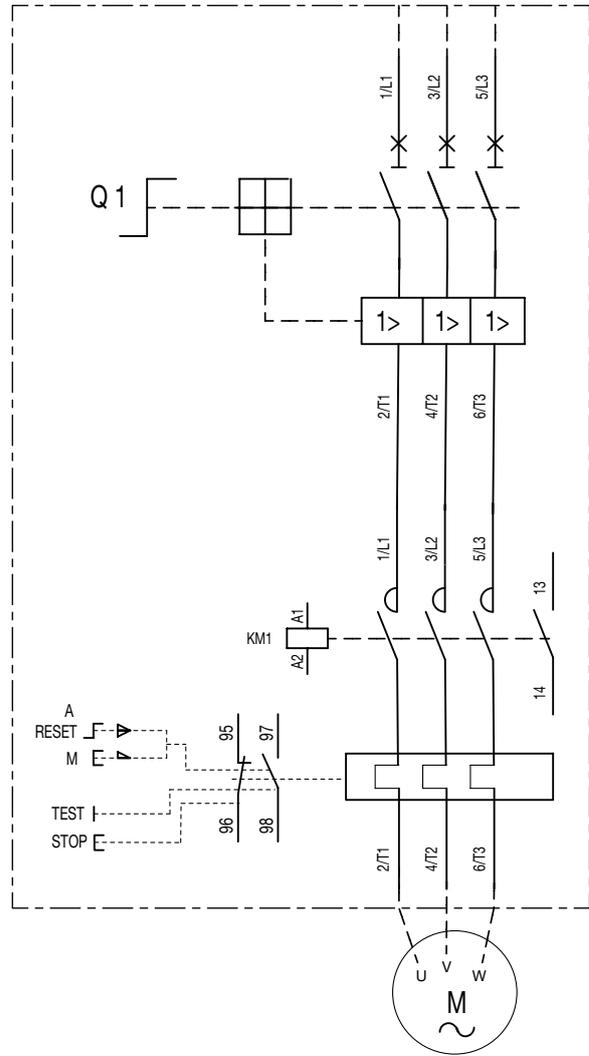
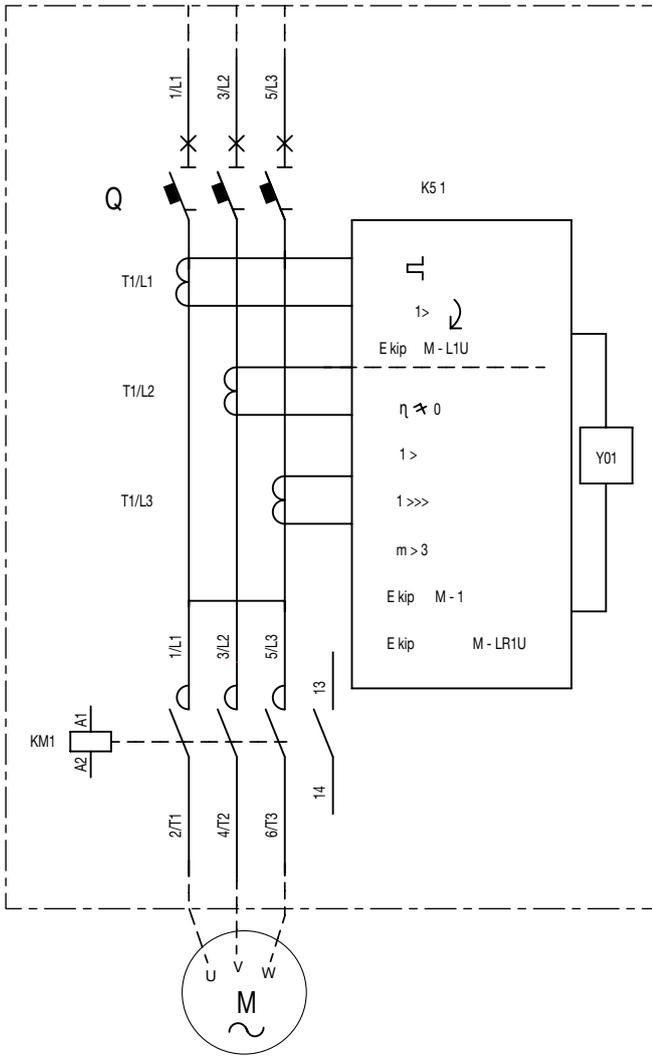
DOL starters protected by moulded-case circuit-breakers and overload relays

With AF contactors - Open type version in kit form

Direct-on-line starters

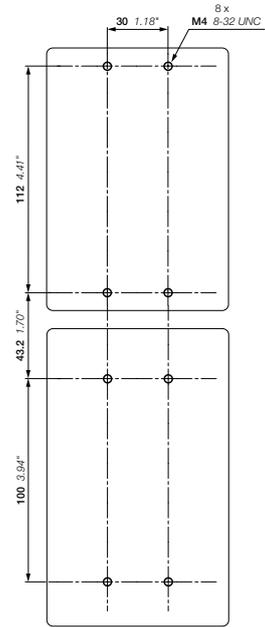
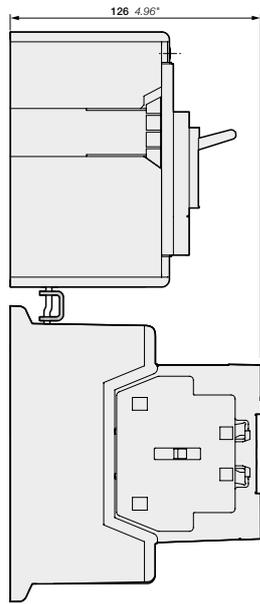
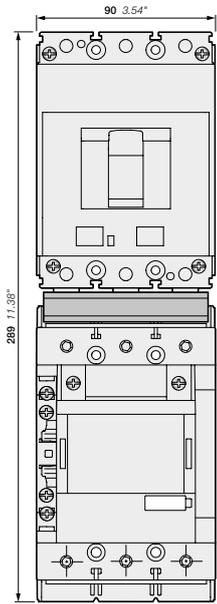
Protected by MCCB including motor protection

Protected by MCCB (magnetic only) and overload relays

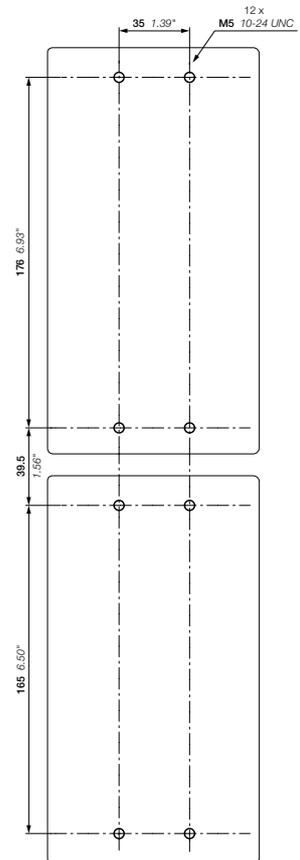
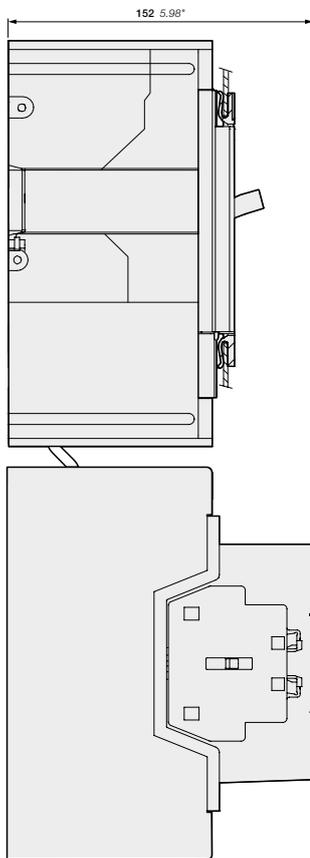
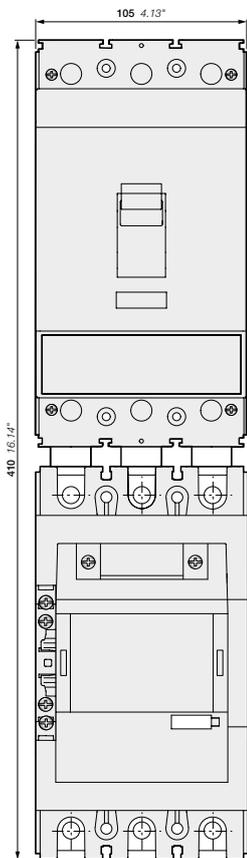


DOL starters protected by MCCB, including motor protection

With AF contactors - Open type version in kit form



XT2S 160 + Ekip M-LIU In160
+ BEA140/XT2
+ AF116, AF140, AF146

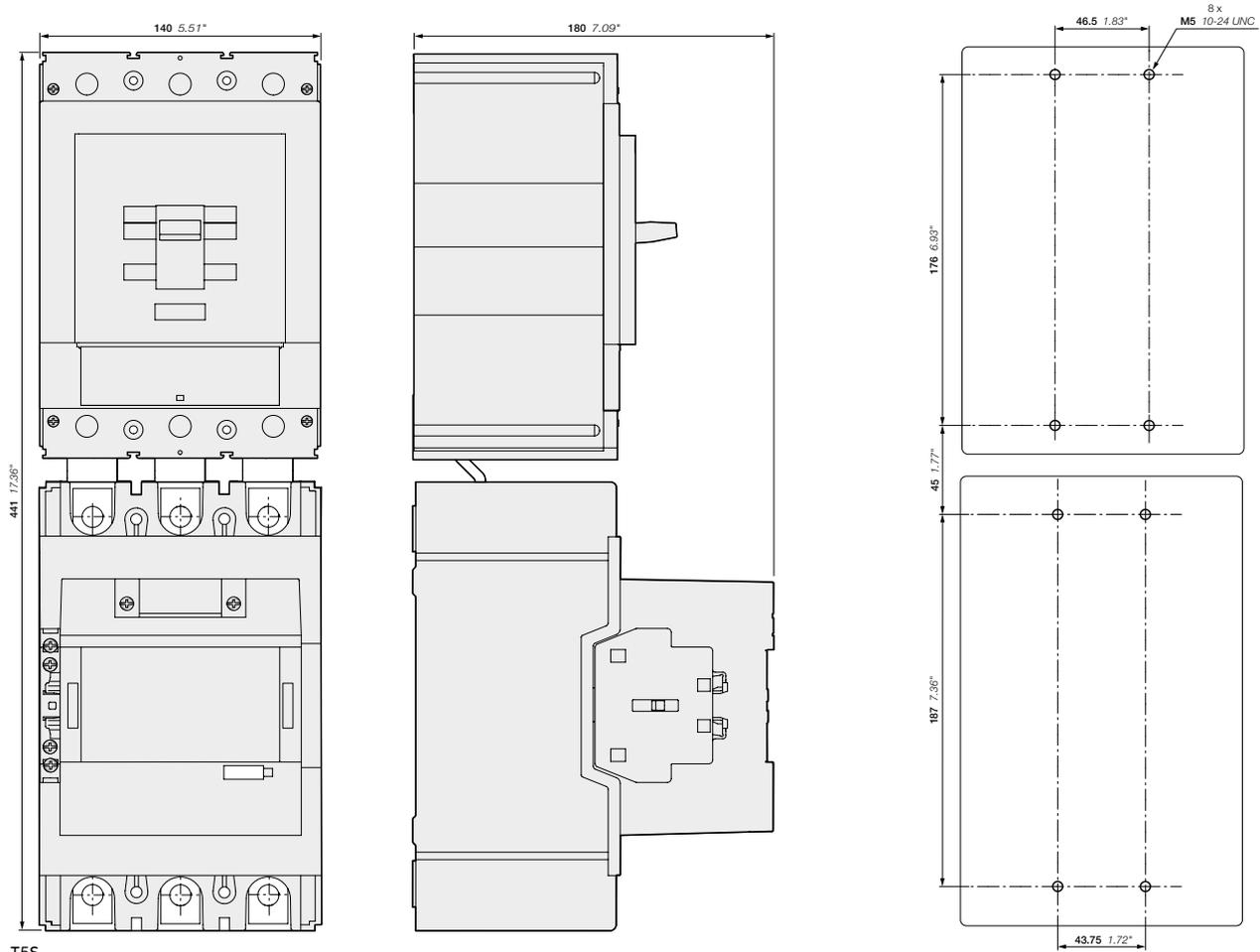


T4S
+ BEA205/T4
+ AF190, AF205

Main dimensions mm, inches

DOL starters protected by MCCB, including motor protection

With AF contactors - Open type version in kit form

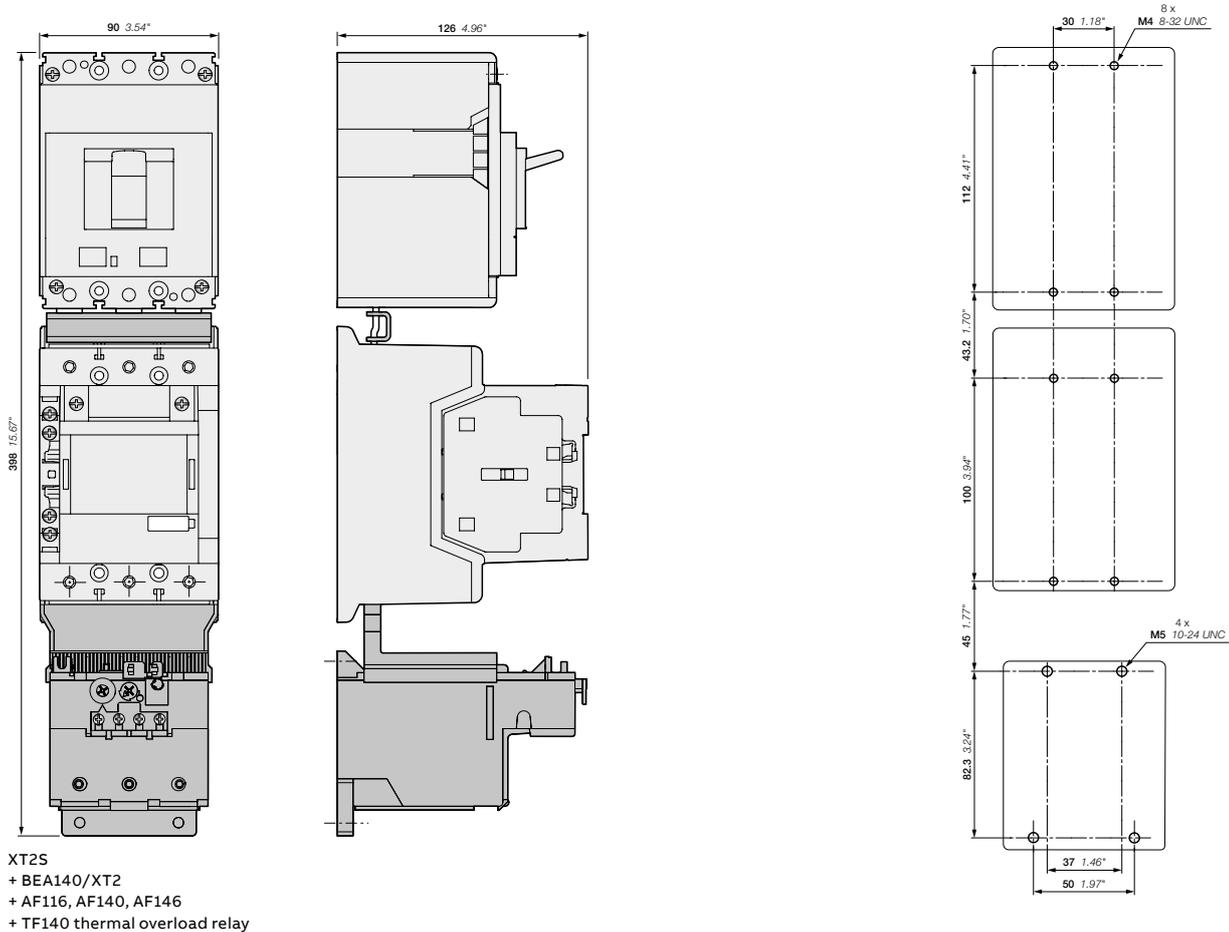


- T55
- + BEA370/T5
- + AF265, AF305, AF370

Main dimensions mm, inches

DOL starters protected by MCCB (magnetic only) and thermal overload relays

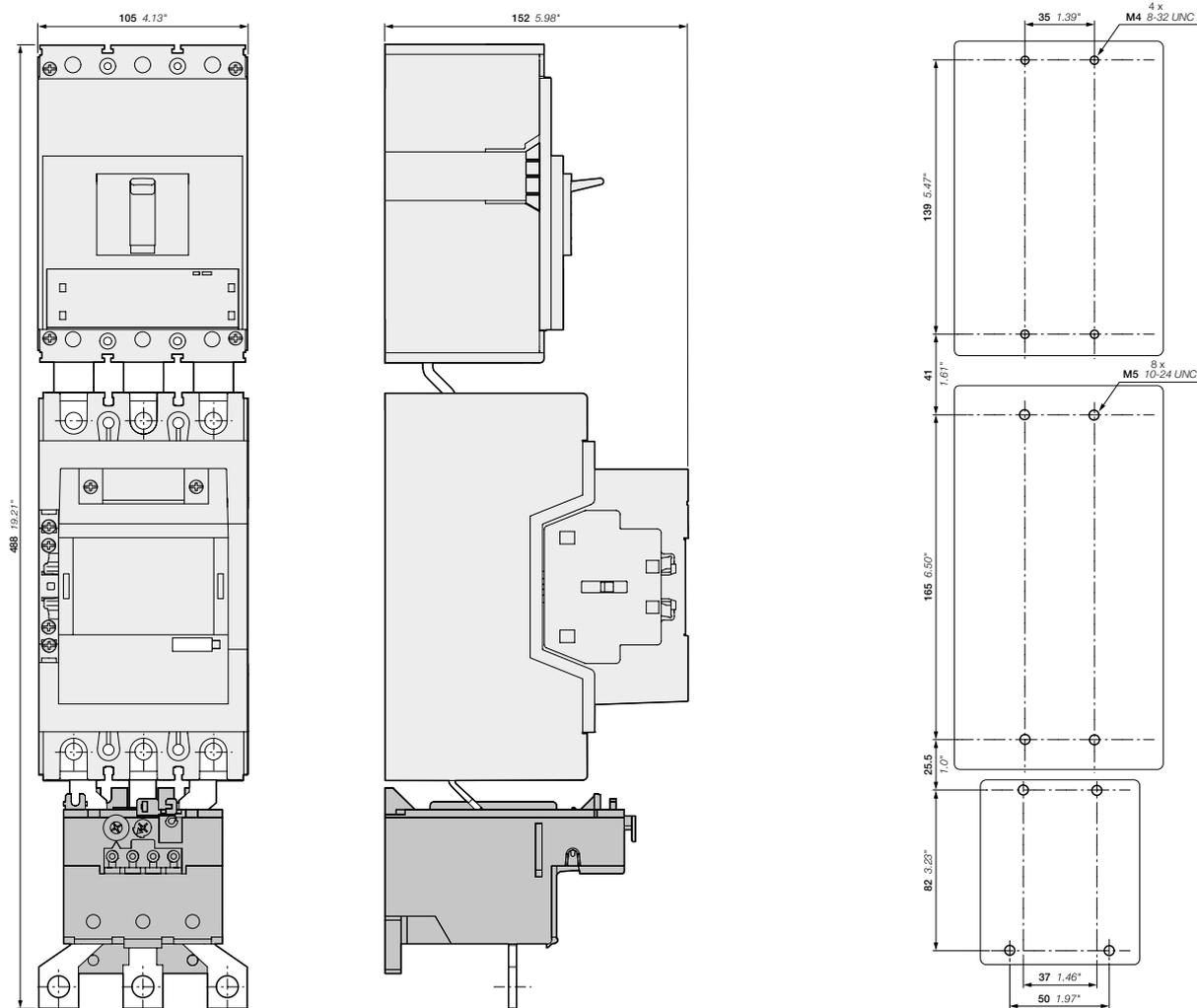
With AF contactors - Open type version in kit form



Main dimensions mm, inches

DOL starters protected by MCCB (magnetic only) and thermal overload relays

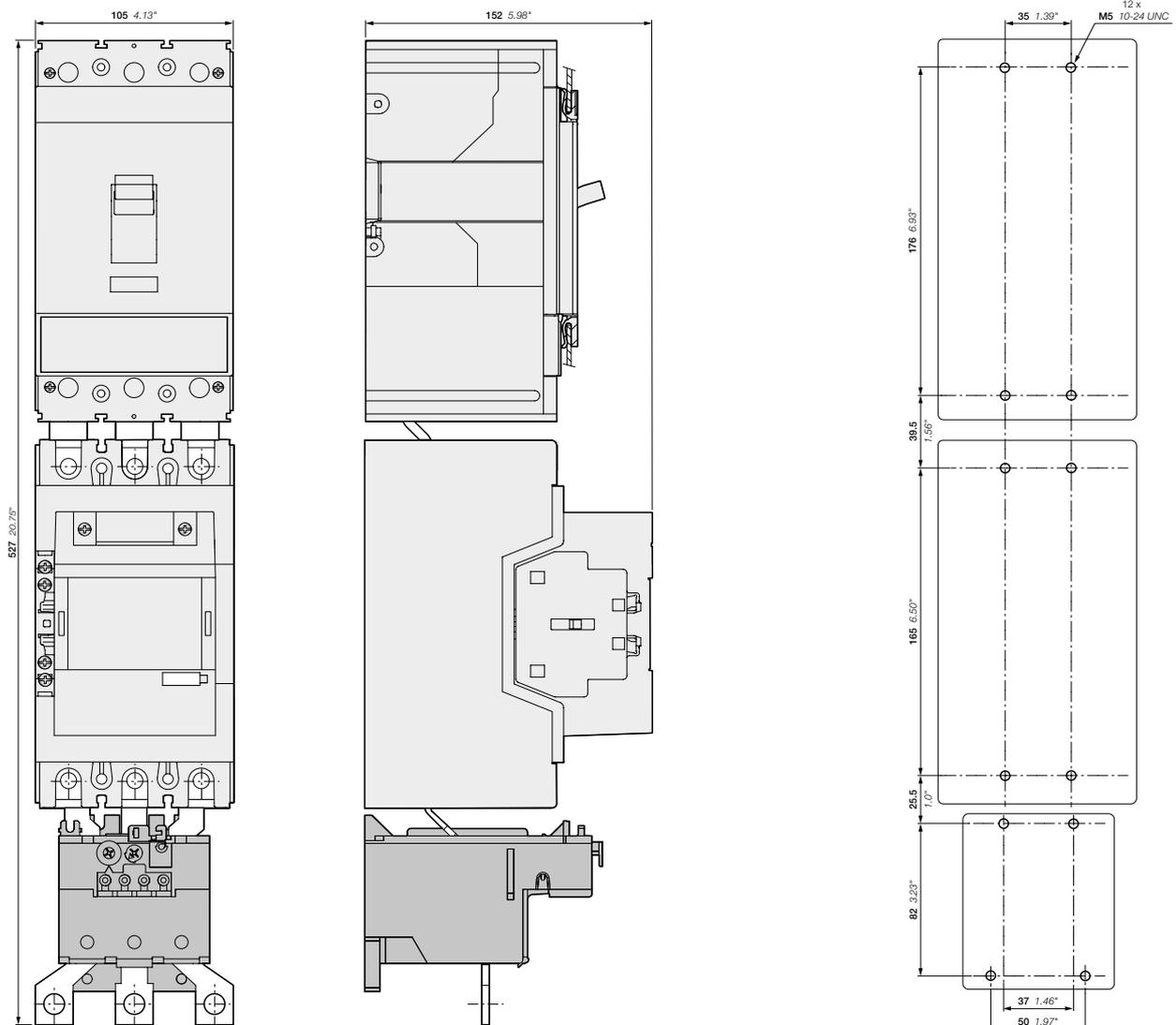
With AF contactors - Open type version in kit form



- XT4S
- + BEA205/XT4
- + AF190, AF205
- + TA200DU thermal overload relay

Main dimensions mm, inches

DOL starters protected by MCCB (magnetic only) and thermal overload relays
 With AF contactors - Open type version in kit form

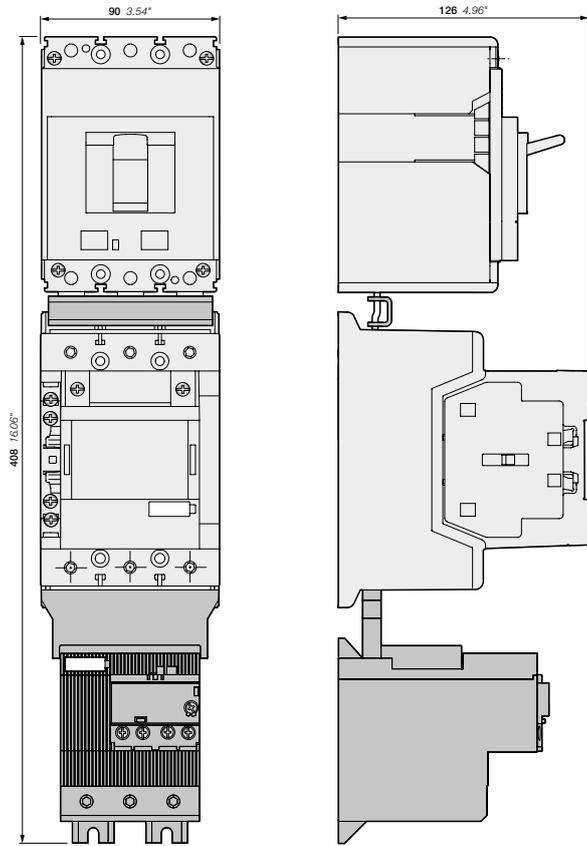


- T4S
- + BEA205/T4
- + AF190, AF205
- + TA200DU thermal overload relay

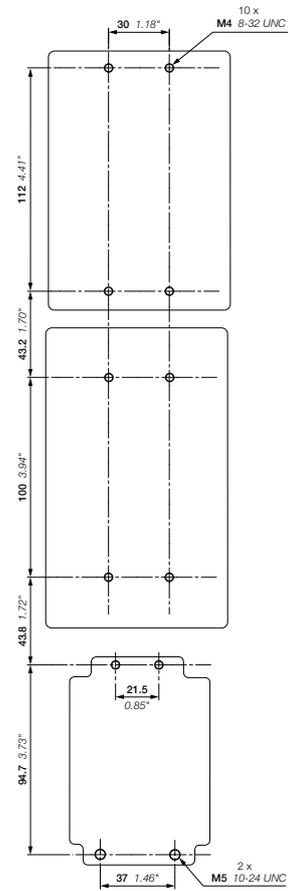
Main dimensions mm, inches

DOL starters protected by MCCB (magnetic only) and electronic overload relays

With AF contactors - Open type version in kit form



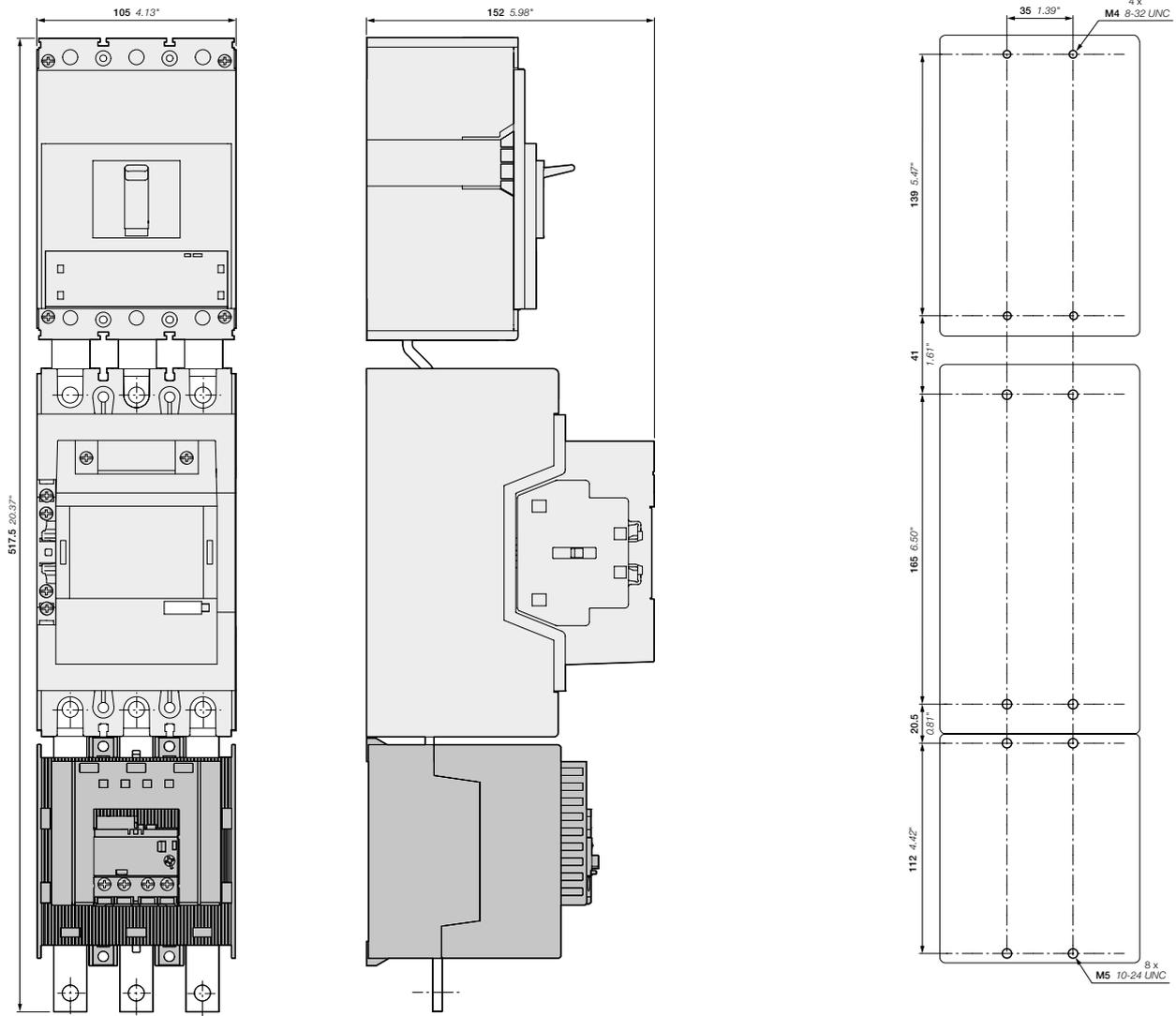
- XT2S
- + BEA140/XT2
- + AF116, AF140, AF146
- + EF146 electronic overload relay



Main dimensions mm, inches

DOL starters protected by MCCB (magnetic only) and electronic overload relays

With AF contactors - Open type version in kit form

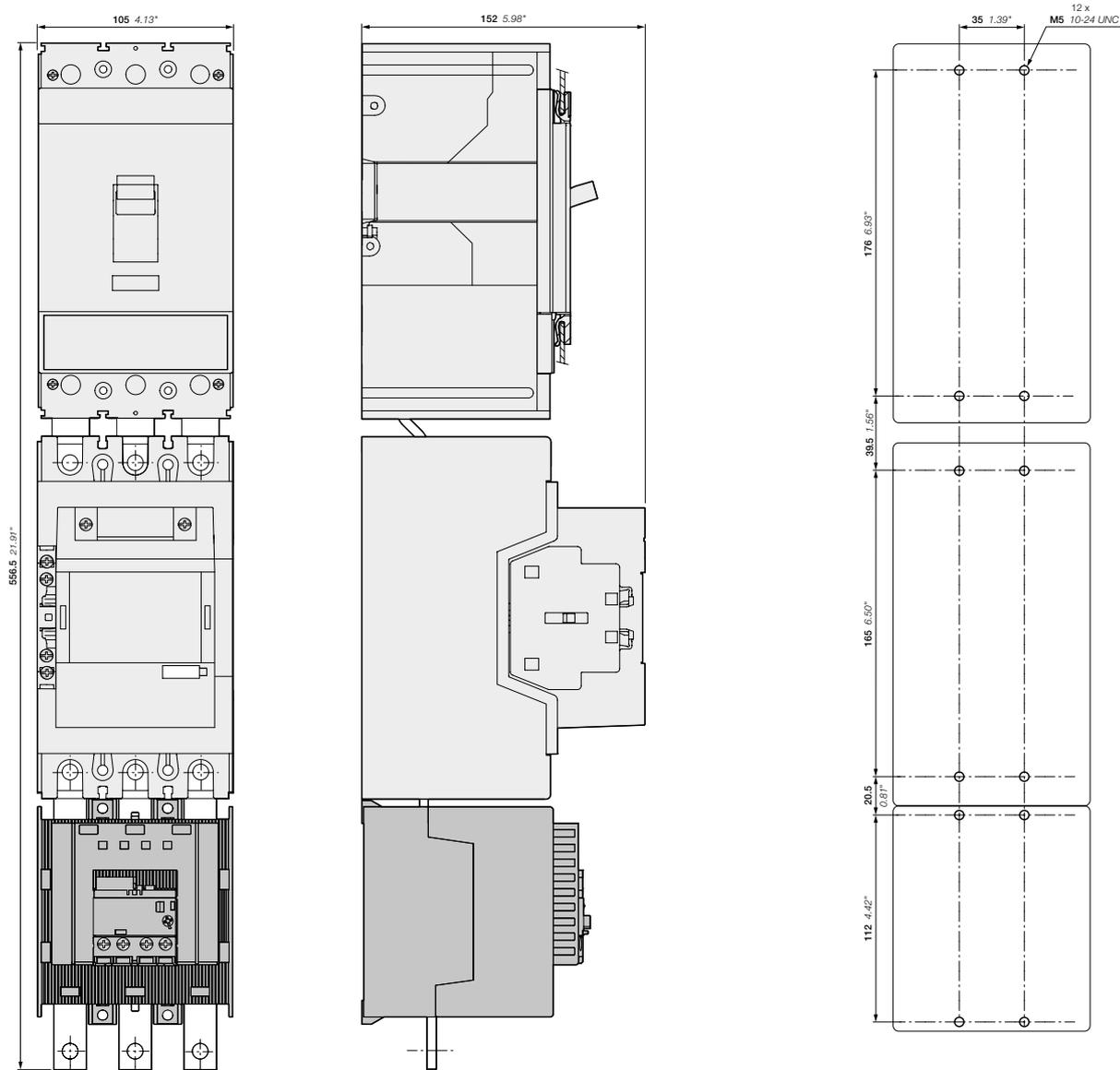


- XT4S
- + BEA205/XT4
- + AF190, AF205
- + EF205 electronic overload relay

Main dimensions mm, inches

DOL starters protected by MCCB (magnetic only) and electronic overload relays

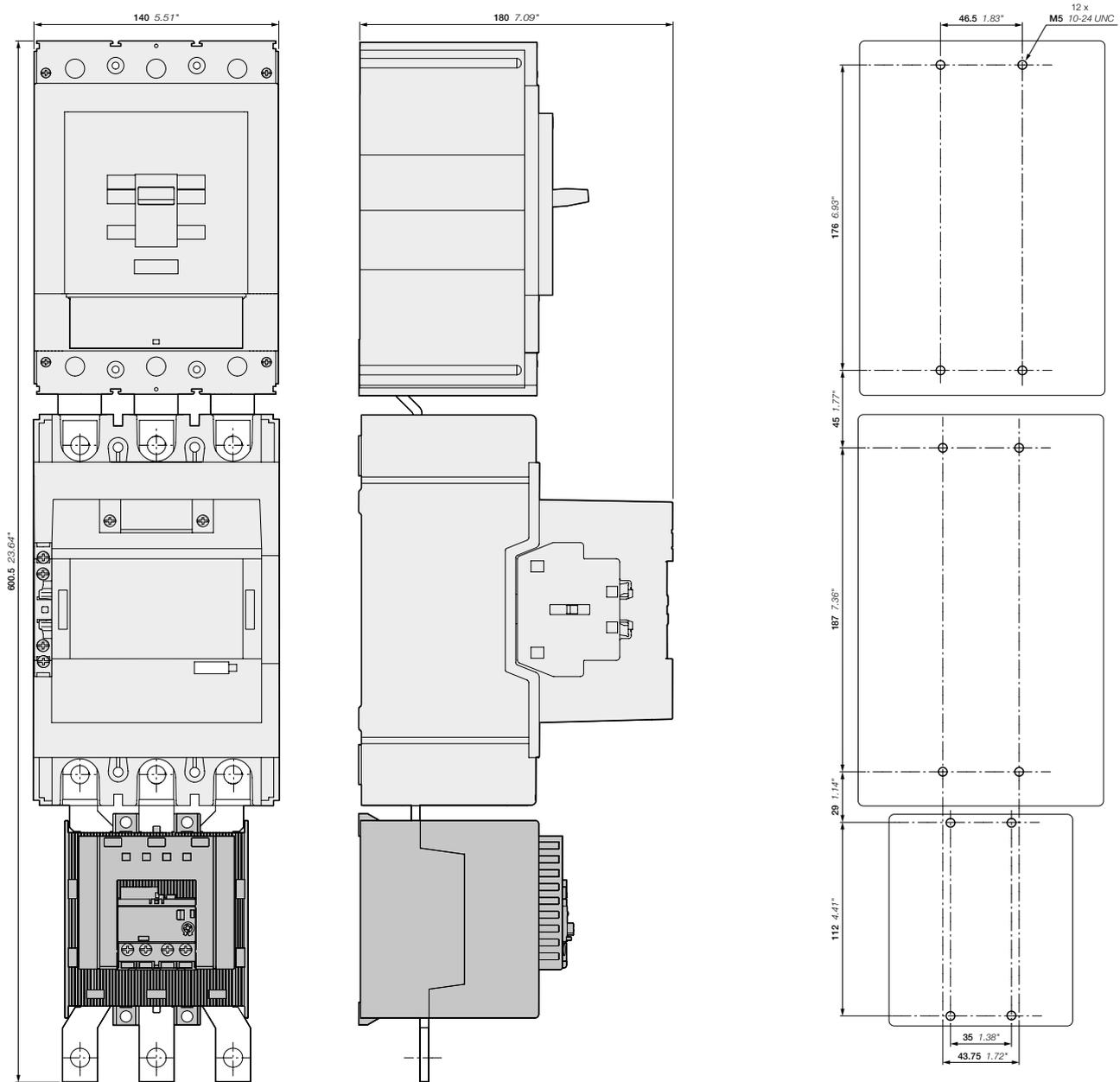
With AF contactors - Open type version in kit form



- T4S
- + BEA205/T4
- + AF190, AF205
- + EF205 electronic overload relay

DOL starters protected by MCCB (magnetic only) and electronic overload relays

With AF contactors - Open type version in kit form



- T55
- + BEA370/T5
- + AF265, AF305, AF370
- + EF370 electronic overload relay

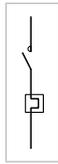
Main dimensions mm, inches

DOL and reversing starters protected by overload relays

With AF contactors - Open type version in kit form

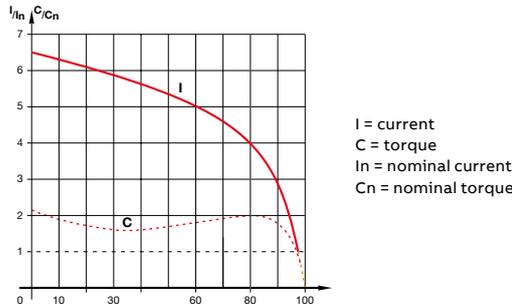


AF09-30-10 + TF42



Application

Full voltage direct-on-line and reversing starting for controlling three-phase asynchronous motors is a simple and economic solution characterised by a high starting torque (1.9 to 2.1 times full-speed torque) and a starting current 5.5 to 7 times nominal current.



AF140-30-11 + TF140DU

Coordination Types

The contactor, the short-circuit protection device and the thermal overload relay control and protect motors against overload and short-circuits according to coordination types 1 and 2 (IEC 60947-4-1 / EN 60947-4-1) defining the anticipated level of service continuity as follow:

Type 1: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will not be able to then operate without being repaired or having parts replaced.

Type 2: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will be able to operate afterwards. The risk of contacts light welding is acceptable.

Main Technical Data

Standards	IEC 60947-4-1 / EN 60947-4-1
Rated operational voltage U_e max.	690 V - 50/60 Hz
Rated insulation voltage U_i	
acc. to IEC 60947-4-1	690 V
acc. to UL / CSA	600 V
Ambient air temperature	
Close to the device	$\leq 60^\circ\text{C}$ (TF42: 38 A above $\leq 50^\circ\text{C}$)
Degree of protection	IP20
Switching frequency	Refer to "Switching frequency diagrams" page

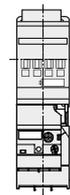


AF09-30-10 + BER16-4 + VEM4 + TF42

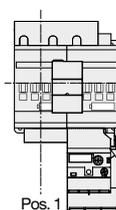


AF140-30-11 + BER140-4 + VM19 + TF140DU

Mounting positions



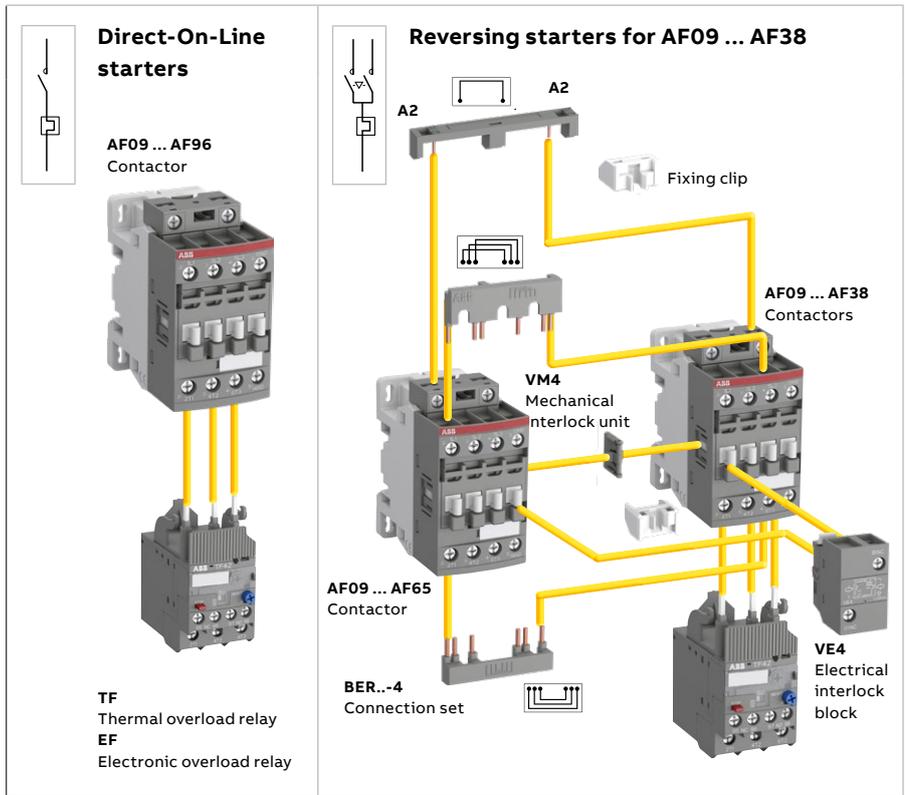
Direct-on-line



Reversing

DOL and reversing starters protected by overload relays

With AF contactors - Open type version in kit form



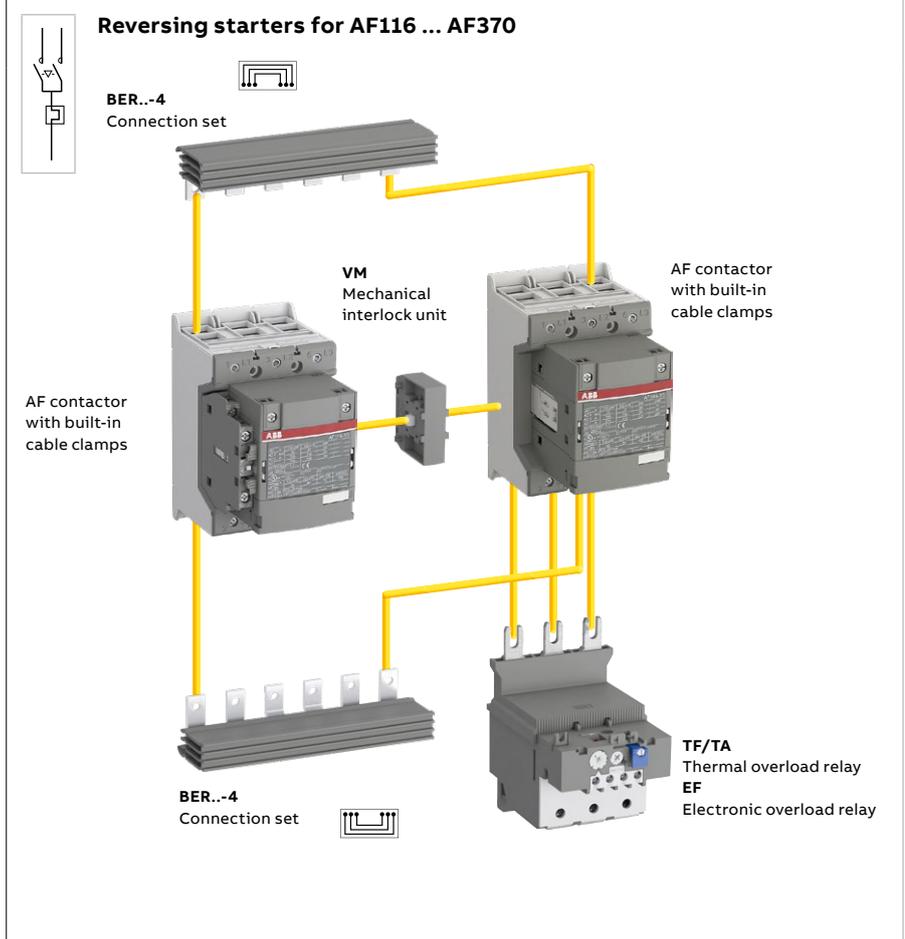
You can easily assemble a direct-on-line starter by connecting AF contactor and TF thermal overload relay or EF electronic overload relay.

You can also easily assemble reversing starter thanks to our complete range of accessories:

- For AF09 ... AF38, use VEM4 mechanical and electrical interlock set for reversing starter in 90 mm width.
- It includes:
 - VM4 mechanical interlock unit including 2 fixing clips
 - VE4 electrical interlock block with A2-A2 connection.
- For AF40 ... AF370, use VM mechanical interlock unit and additional auxiliary contact blocks for electrical interlocking.
- BER...-4 connection set: it assures a safe and simple reversing connection between both contactor main terminals.

Select now easily and quickly your starter in the following pages at 400 V, up to 200 kW.

For the full coordination tables, please visit our SOC tool : <https://applications.it.abb.com/SOC/Selectivity>



Direct-on-line starters protected by thermal overload relays

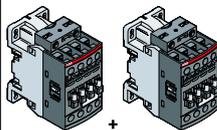
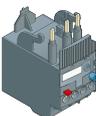
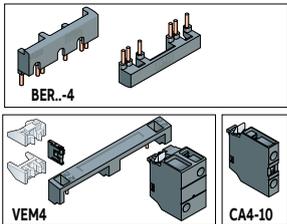
With AF contactors - Open type version in kit form

IEC AC-3, 400 V Rated power kW		Rated current A		Control voltage Uc min. ... Uc max. (1)				Type			Order code			Setting ranges			Type			Order code		
				V 50/60 Hz		V DC (2)								A								
4	8.5	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	7.60...10.0	TF42-10	1SAZ711201R1043														
		100...250	100...250	AF09-30-10-13	1SBL137001R1310																	
5.5	11.5	24...60	20...60	AF12Z-30-10-11	1SBL156001R1110	10.0...13.0	TF42-13	1SAZ711201R1045														
		100...250	100...250	AF12-30-10-13	1SBL157001R1310																	
7.5	15.5	24...60	20...60	AF16Z-30-10-11	1SBL176001R1110	13.0...16.0	TF42-16	1SAZ711201R1047														
		100...250	100...250	AF16-30-10-13	1SBL177001R1310																	
11	22	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	20.0...24.0	TF42-24	1SAZ711201R1051														
		100...250	100...250	AF26-30-00-13	1SBL237001R1300																	
15	29	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	29.0...35.0	TF42-35	1SAZ711201R1053														
		100...250	100...250	AF30-30-00-13	1SBL277001R1300																	
18.5	35	24...60	20...60	AF38Z-30-00-11	1SBL296001R1100	35.0...38.0/40.0	TF42-38	1SAZ711201R1055														
		100...250	100...250	AF38-30-00-13	1SBL297001R1300																	
18.5	35	24...60	20...60	AF40-30-00-11	1SBL347001R1100	30.0...40.0	TF65-40	1SAZ811201R1003														
		100...250	100...250	AF40-30-00-13	1SBL347001R1300																	
22	41	24...60	20...60	AF52-30-00-11	1SBL367001R1100	36.00...47.0	TF65-47	1SAZ811201R1004														
		100-250	100-250	AF52-30-00-13	1SBL367001R1300																	
30	55	24...60	20...60	AF65-30-00-11	1SBL387001R1100	50.0...60.0	TF65-60	1SAZ811201R1006														
		100-250	100-250	AF65-30-00-13	1SBL387001R1300																	
37	66	24...60	20...60	AF80-30-00-11	1SBL397001R1100	57.0...68.0	TF96-68	1SAZ911201R1003														
		100-250	100-250	AF80-30-00-13	1SBL397001R1300																	
45	80	24...60	20...60	AF96-30-00-11	1SBL407001R1100	75.0...87.0	TF96-87	1SAZ911201R1005														
		100-250	100-250	AF96-30-00-13	1SBL407001R1300																	
55	97	24...60	20...60	AF116-30-11-11	1SFL427001R1111	80...110	TF140DU-110	1SAZ431201R1002														
		100-250	100-250	AF116-30-11-13	1SFL427001R1311																	
75	132	24...60	20...60	AF140-30-11-11	1SFL447001R1111	100...135	TF140DU-135	1SAZ431201R1003														
		100-250	100-250	AF140-30-11-13	1SFL447001R1311																	
90	160	24...60	20...60	AF190-30-11-11	1SFL487002R1111	130...175	TA200DU-175	1SAZ411201R1005														
		100-250	100-250	AF190-30-11-13	1SFL487002R1311																	
110	195	24...60	20...60	AF205-30-11-11	1SFL527002R1111	150...200	TA200DU-200	1SAZ411201R1006														
		100-250	100-250	AF205-30-11-13	1SFL527002R1311																	

(1) For other control voltages, see "Voltage code table".
 Note : for rated power above 110 kW, refer to "Starters protected by electronic overload relays".
 (2) AF ... -11 not suitable for direct control by PLC-output.

Reversing starters protected by thermal overload relays

With AF contactors - Open type version in kit form

		 Contactors 				 Thermal overload relays			 Accessories		
IEC AC-3, 400 V	Rated power kW	Rated current A	Control voltage Uc min. ... Uc max. (1)		Type	Order code	Setting ranges A	Type	Order code	Type	Order code
			V 50/60 Hz	V DC							
4	8.5		24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	7.60...10.0	TF42-10	1SAZ711201R1043	+ BER16-4 + VEM4	1SBN081311R1000 1SBN030111R1000
			100...250	100...250	AF09-30-10-13	1SBL137001R1310					
5.5	11.5		24...60	20...60	AF12Z-30-10-11	1SBL156001R1110	10.0...13.0	TF42-13	1SAZ711201R1045		
			100...250	100...250	AF12-30-10-13	1SBL157001R1310					
7.5	15.5		24...60	20...60	AF16Z-30-10-11	1SBL176001R1110	13.0...16.0	TF42-16	1SAZ711201R1047		
			100...250	100...250	AF16-30-10-13	1SBL177001R1310					
11	22		24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	20.0...24.0	TF42-24	1SAZ711201R1051	+ BER38-4 + VEM4	1SBN082311R1000 1SBN030111R1000
			100...250	100...250	AF26-30-00-13	1SBL237001R1300					
15	29		24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	29.0...35.0	TF42-35	1SAZ711201R1053	+ 2x CA4-10	1SBN010110R1010
			100...250	100...250	AF30-30-00-13	1SBL277001R1300					
18.5	35		24...60	20...60	AF38Z-30-00-11	1SBL296001R1100	35.0...38.0/40.0	TF42-38	1SAZ711201R1055		
			100...250	100...250	AF38-30-00-13	1SBL297001R1300					
18.5	35		24...60	20...60	AF40-30-00-11	1SBL347001R1100	30.0...40.0	TF65-40	1SAZ811201R1003	+ BER65-4 + VM96-4	1SBN083411R1000 1SBN033405T1000
			100...250	100...250	AF40-30-00-13	1SBL347001R1300					
22	41		24...60	20...60	AF52-30-00-11	1SBL367001R1100	36.00...47.0	TF65-47	1SAZ811201R1004	+ 2x CA4-10 + 2x CA4-01	1SBN010110R1010 1SBN010110R1001
			100...250	100...250	AF52-30-00-13	1SBL367001R1300					
30	55		24...60	20...60	AF65-30-00-11	1SBL387001R1100	50.0...60.0	TF65-60	1SAZ811201R1006		
			100...250	100...250	AF65-30-00-13	1SBL387001R1300					
37	66		24...60	20...60	AF80-30-00-11	1SBL397001R1100	57.0...68.0	TF96-68	1SAZ911201R1003	+ BER96-4 + VM96-4	1SBN083911R1000 1SBN033405T1000
			100...250	100...250	AF80-30-00-13	1SBL397001R1300					
45	80		24...60	20...60	AF96-30-00-11	1SBL407001R1100	75.0...87.0	TF96-87	1SAZ911201R1005	+ 2x CA4-10 + 2x CA4-01	1SBN010110R1010 1SBN010110R1001
			100...250	100...250	AF96-30-00-13	1SBL407001R1300					
55	97		24...60	20...60	AF116-30-11-11	1SFL427001R1111	80...110	TF140DU-110	1SAZ431201R1002	+ BER140-4 + VM19	1SBN084111R1000 1SBN030300R1000
			100...250	100...250	AF116-30-11-13	1SFL427001R1311					
75	132		24...60	20...60	AF140-30-11-11	1SFL447001R1111	100...135	TF140DU-135	1SAZ431201R1003		
			100...250	100...250	AF140-30-11-13	1SFL447001R1311					
90	160		24...60	20...60	AF190-30-11-11	1SFL487002R1111	130...175	TA200DU-175	1SAZ411201R1005	+ BER205-4 + VM19	1SBN084811R1000 1SBN030300R1000
			100...250	100...250	AF190-30-11-13	1SFL487002R1311					
110	195		24...60	20...60	AF205-30-11-11	1SFL527002R1111	150...200	TA200DU-200	1SAZ411201R1006		
			100...250	100...250	AF205-30-11-13	1SFL527002R1311					

(1) For other control voltages, see "Voltage code table".
 Note : for rated power above 110 kW, refer to "Starters protected by electronic overload relays".
 (2) AF ... -11 not suitable for direct control by PLC-output.

Direct-on-line starters protected by electronic overload relays

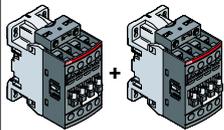
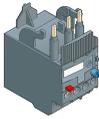
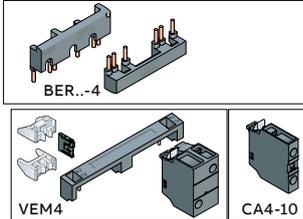
With AF contactors - Open type version in kit form

IEC AC-3, 400 V Rated power kW		Control voltage		Type	Order code	Setting ranges		Type	Order code
		Uc min. ... Uc max. (1)				A			
Rated current A		V 50/60 Hz	V DC						
4	8.5	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	5.70...18.9	EF19-18.9	1SAX111001R1105	
		100...250	100...250	AF09-30-10-13	1SBL137001R1310				
5.5	11.5	24...60	20...60	AF12Z-30-10-11	1SBL156001R1110	5.70...18.9	EF19-18.9	1SAX111001R1105	
		100...250	100...250	AF12-30-10-13	1SBL157001R1310				
7.5	15.5	24...60	20...60	AF16Z-30-10-11	1SBL176001R1110	5.70...18.9	EF19-18.9	1SAX111001R1105	
		100...250	100...250	AF16-30-10-13	1SBL177001R1310				
11	22	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	9.00...30.0	EF45-30	1SAX211001R1101	
		100...250	100...250	AF26-30-00-13	1SBL237001R1300				
15	29	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	9.00...30.0	EF45-30	1SAX211001R1101	
		100...250	100...250	AF30-30-00-13	1SBL277001R1300				
18.5	35	24...60	20...60	AF38Z-30-00-11	1SBL296001R1100	15.0...45.0	EF45-45	1SAX211001R1102	
		100...250	100...250	AF38-30-00-13	1SBL297001R1300				
18.5	35	24...60	20...60	AF40-30-00-11	1SBL347001R1100	25.0...70.0	EF65-70	1SAX331001R1101	
		100...250	100...250	AF40-30-00-13	1SBL347001R1300				
22	41	24...60	20...60	AF52-30-00-11	1SBL367001R1100	25.0...70.0	EF65-70	1SAX331001R1101	
		100-250	100-250	AF52-30-00-13	1SBL367001R1300				
30	55	24...60	20...60	AF65-30-00-11	1SBL387001R1100	25.0...70.0	EF65-70	1SAX331001R1101	
		100-250	100-250	AF65-30-00-13	1SBL387001R1300				
37	66	24...60	20...60	AF80-30-00-11	1SBL397001R1100	36...100	EF96-100	1SAX341001R1101	
		100-250	100-250	AF80-30-00-13	1SBL397001R1300				
45	80	24...60	20...60	AF96-30-00-11	1SBL407001R1100	36...100	EF96-100	1SAX341001R1101	
		100-250	100-250	AF96-30-00-13	1SBL407001R1300				
55	97	24...60	20...60	AF116-30-11-11	1SFL427001R1111	54...150	EF146-150	1SAX351001R1101	
		100-250	100-250	AF116-30-11-13	1SFL427001R1311				
75	132	24...60	20...60	AF140-30-11-11	1SFL447001R1111	54...150	EF146-150	1SAX351001R1101	
		100-250	100-250	AF140-30-11-13	1SFL447001R1311				
90	160	24...60	20...60	AF190-30-11-11	1SFL487002R1111	63...110	EF205-110	1SAX531001R1101	
		100-250	100-250	AF190-30-11-13	1SFL487002R1311				
110	195	24...60	20...60	AF205-30-11-11	1SFL527002R1111	63...110	EF205-110	1SAX531001R1101	
		100-250	100-250	AF205-30-11-13	1SFL527002R1311				
132	230	24...60	20...60	AF265-30-11-11	1SFL547002R1111	115...380	EF370-380	1SAX611001R1101	
		100-250	100-250	AF265-30-11-13	1SFL547002R1311				
160	280	24...60	20...60	AF305-30-11-11	1SFL587002R1111	115...380	EF370-380	1SAX611001R1101	
		100-250	100-250	AF305-30-11-13	1SFL587002R1311				
200	350	24...60	20...60	AF370-30-11-11	1SFL607002R1111	115...380	EF370-380	1SAX611001R1101	
		100-250	100-250	AF370-30-11-13	1SFL607002R1311				

(1) For other control voltages, see "Voltage code table".
 (2) AF ... -11 not suitable for direct control by PLC-output.

Reversing starters protected by electronic overload relays

With AF contactors - Open type version in kit form

		 Contactors 			 Electronic overload relays			 Accessories		
IEC	Control voltage		Type	Order code	Setting ranges	Type	Order code	Type	Order code	
	AC-3, 400 V	Rated power kW								Rated current A
		V 50/60 Hz	V DC							
4	8.5	24...60	20...60	AF09Z-30-10-11	1SBL136001R1110	5.70...18.9	EF19-18.9	1SAX111001R1105	BER16-4 + VEM4	1SBN081311R1000 1SBN030111R1000
		100...250	100...250	AF09-30-10-13	1SBL137001R1310					
5.5	11.5	24...60	20...60	AF12Z-30-10-11	1SBL156001R1110	5.70...18.9	EF19-18.9	1SAX111001R1105		
		100...250	100...250	AF12-30-10-13	1SBL157001R1310					
7.5	15.5	24...60	20...60	AF16Z-30-10-11	1SBL176001R1110	5.70...18.9	EF19-18.9	1SAX111001R1105		
		100...250	100...250	AF16-30-10-13	1SBL177001R1310					
11	22	24...60	20...60	AF26Z-30-00-11	1SBL236001R1100	9.00...30.0	EF45-30	1SAX211001R1101	BER38-4 + VEM4	1SBN082311R1000 1SBN030111R1000
		100...250	100...250	AF26-30-00-13	1SBL237001R1300				+ 2x CA4-10	1SBN010110R1010
15	29	24...60	20...60	AF30Z-30-00-11	1SBL276001R1100	9.00...30.0	EF45-30	1SAX211001R1101		
		100...250	100...250	AF30-30-00-13	1SBL277001R1300					
18.5	35	24...60	20...60	AF38Z-30-00-11	1SBL296001R1100	15.0...45.0	EF45-45	1SAX211001R1102		
		100...250	100...250	AF38-30-00-13	1SBL297001R1300					
18.5	35	24...60	20...60	AF40-30-00-11	1SBL347001R1100	25.0...70.0	EF65-70	1SAX331001R1101	BER65-4 + VM96-4	1SBN083411R1000 1SBN033405T1000
		100...250	100...250	AF40-30-00-13	1SBL347001R1300				+ 2x CA4-10	1SBN010110R1010
22	41	24...60	20...60	AF52-30-00-11	1SBL367001R1100	25.0...70.0	EF65-70	1SAX331001R1101	+ 2x CA4-01	1SBN010110R1001
		100...250	100...250	AF52-30-00-13	1SBL367001R1300					
30	55	24...60	20...60	AF65-30-00-11	1SBL387001R1100	25.0...70.0	EF65-70	1SAX331001R1101		
		100...250	100...250	AF65-30-00-13	1SBL387001R1300					
37	66	24...60	20...60	AF80-30-00-11	1SBL397001R1100	36...100	EF96-100	1SAX341001R1101	BER96-4 + VM96-4	1SBN083911R1000 1SBN033405T1000
		100...250	100...250	AF80-30-00-13	1SBL397001R1300				+ 2x CA4-10	1SBN010110R1010
45	80	24...60	20...60	AF96-30-00-11	1SBL407001R1100	36...100	EF96-100	1SAX341001R1101	+ 2x CA4-01	1SBN010110R1001
		100...250	100...250	AF96-30-00-13	1SBL407001R1300					
55	97	24...60	20...60	AF116-30-11-11	1SFL427001R1111	54...150	EF146-150	1SAX351001R1101	BER140-4 + VM19	1SFN084111R1000 1SFN030300R1000
		100...250	100...250	AF116-30-11-13	1SFL427001R1311					
75	132	24...60	20...60	AF140-30-11-11	1SFL447001R1111	54...150	EF146-150	1SAX351001R1101		
		100...250	100...250	AF140-30-11-13	1SFL447001R1311					
90	160	24...60	20...60	AF190-30-11-11	1SFL487002R1111	63...110	EF205-110	1SAX531001R1101	BER205-4 + VM19	1SFN084811R1000 1SFN030300R1000
		100...250	100...250	AF190-30-11-13	1SFL487002R1311					
110	195	24...60	20...60	AF205-30-11-11	1SFL527002R1111	63...110	EF205-110	1SAX531001R1101		
		100...250	100...250	AF205-30-11-13	1SFL527002R1311					
132	230	24...60	20...60	AF265-30-11-11	1SFL547002R1111	115...380	EF370-380	1SAX611001R1101	BER370-4 + VM19	1SFN085411R1000 1SFN030300R1000
		100...250	100...250	AF265-30-11-13	1SFL547002R1311					
160	280	24...60	20...60	AF305-30-11-11	1SFL587002R1111	115...380	EF370-380	1SAX611001R1101		
		100...250	100...250	AF305-30-11-13	1SFL587002R1311					
200	350	24...60	20...60	AF370-30-11-11	1SFL607002R1111	115...380	EF370-380	1SAX611001R1101		
		100...250	100...250	AF370-30-11-13	1SFL607002R1311					

(1) For other control voltages, see "Voltage code table".
 (2) AF ... -11 not suitable for direct control by PLC-output.

DOL and reversing starters protected by overload relays

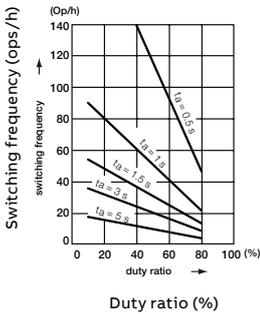
With AF contactors - Open type version in kit form
Switching frequency diagrams

General

Overload relays cannot be operated at any arbitrary switching frequency in order to avoid tripping. Applications involving up to 15 operations per hour are acceptable. Higher switching frequencies are permitted if the duty ratio and the motor starting time are allowed for and if the motor's making current does not appreciably exceed 6 times the rated operating current. Please refer to the adjacent diagram for guideline values for the permitted switching frequency.

Thermal overload relay

Intermittent periodic duty



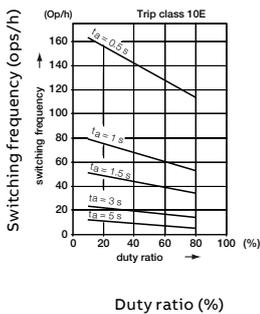
Example:

Starting time of the motor: 1 second - Duty ratio: 40 % means a permitted switching frequency of max. 60 operating cycles per hour.

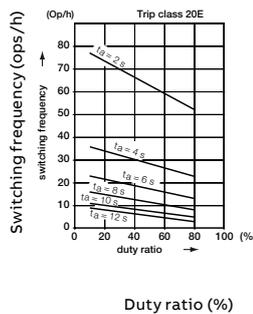
Electronic overload relay

Intermittent periodic duty

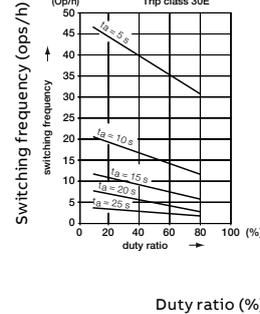
Trip class 10E



Trip class 20E



Trip class 30E



ta: motor starting time

Example for trip class 10E:

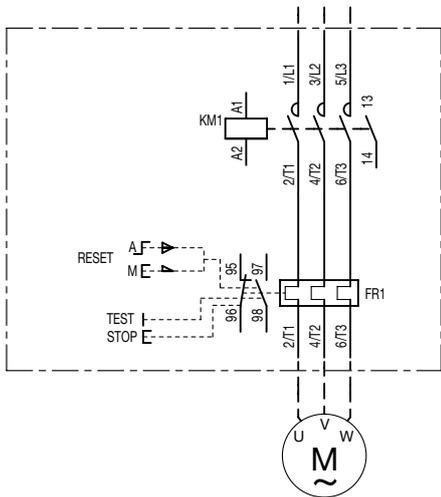
Starting time of the motor: 1 second. Duty ratio: 60 % means a permitted switching frequency of max. 60 operating cycles per hour, for a motor breaking current not exceeding 6 x In.

DOL and reversing starters protected by overload relays

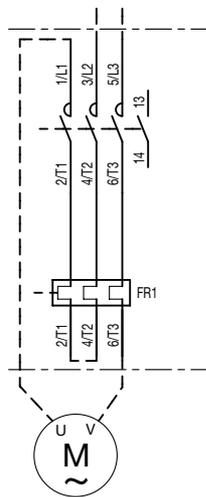
With AF contactors - Open type version in kit form
Wiring diagrams

Direct-on-line starters

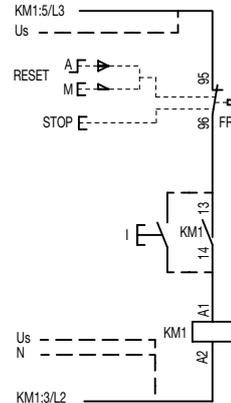
Power circuit



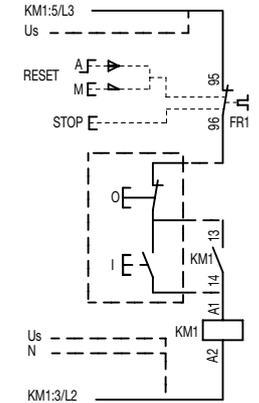
1-phase



AC or DC local control



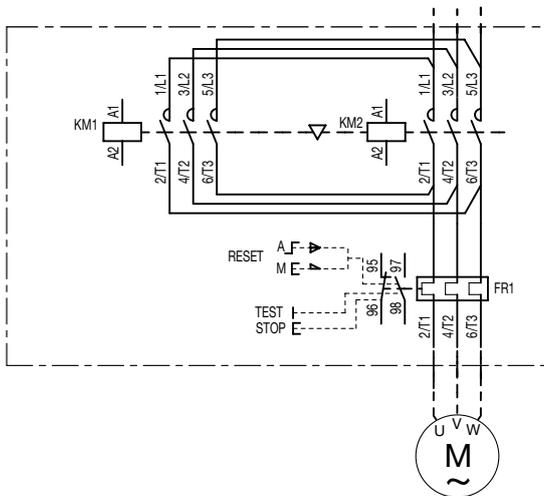
AC or DC remote control



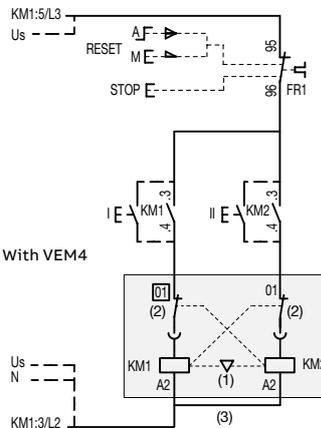
Note: coil Uc 12-20 V DC : A1+, A2-

Reversing starters

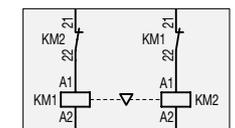
Power circuit



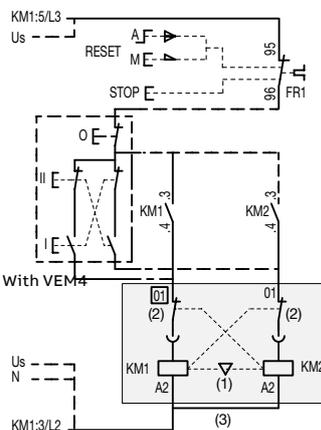
AC or DC local control



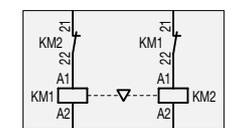
With VM



AC or DC remote control



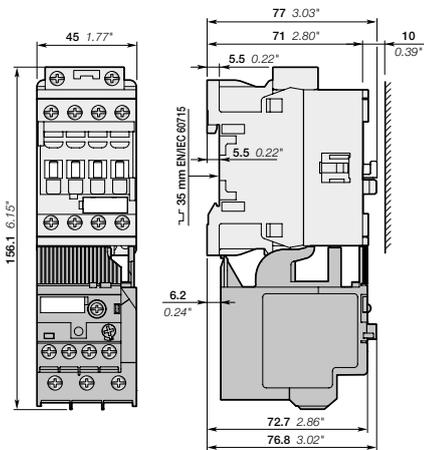
With VM



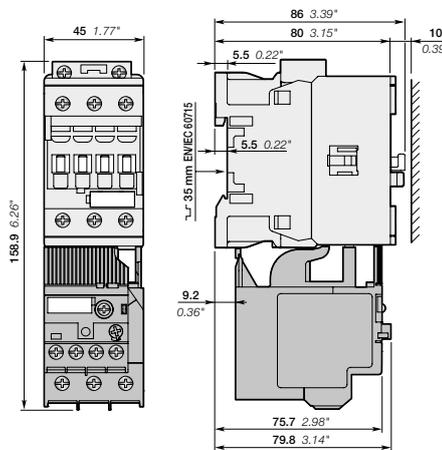
Note: - VEM4 = VM4 (1) + VE4 (2) with A2-A2 (3) connection
(Except for coil Uc 12-20 V DC : use VM4 with CA4).
- coil Uc 12-20 V DC : A1+, A2-

DOL starters protected by thermal overload relays

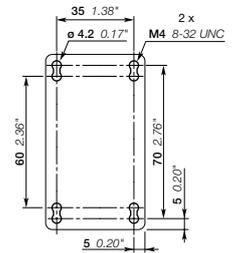
With AF contactors - open type version in kit form



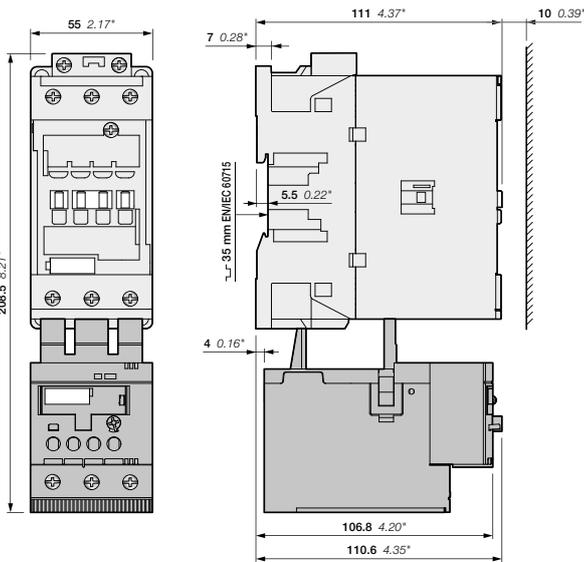
AF09, AF12, AF16
+ TF42 thermal overload relay



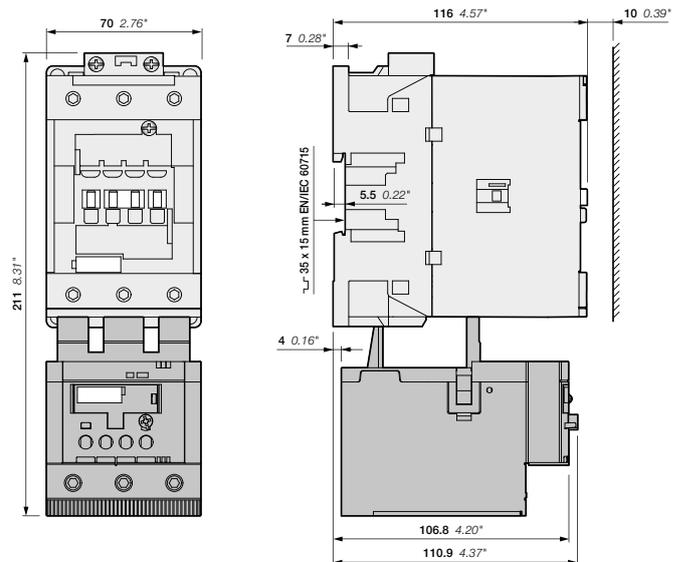
AF26, AF30, AF38
+ TF42 thermal overload relay



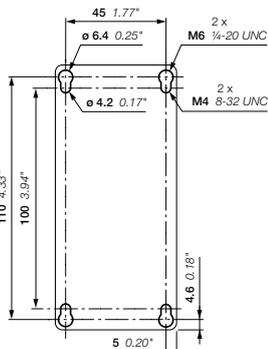
Note: contactor lateral distance to grounded component 2 mm 0.08" min.



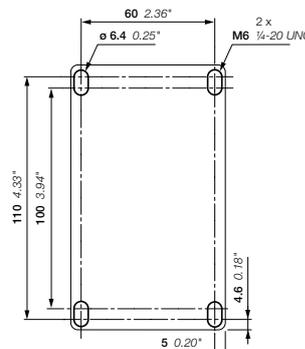
AF40, AF52, AF65
+ TF65 thermal overload relay



AF80, AF96
+ TF96 thermal overload relay



AF40, AF52, AF65
+ TF65 thermal overload relay

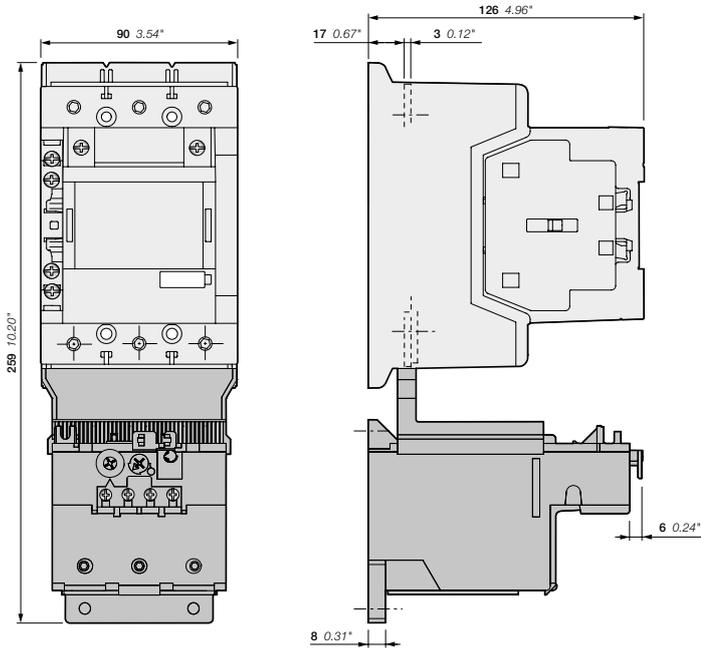


AF80, AF96
+ TF96 thermal overload relay

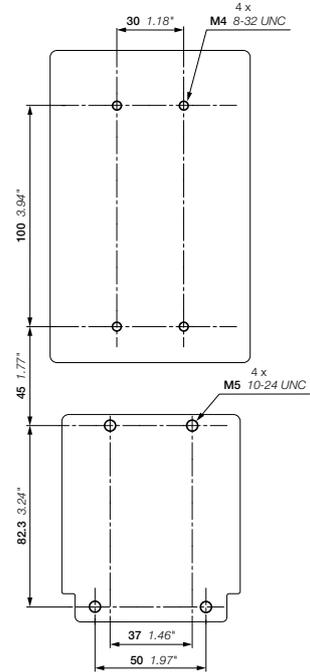
Main dimensions mm, inches

DOL starters protected by thermal overload relays

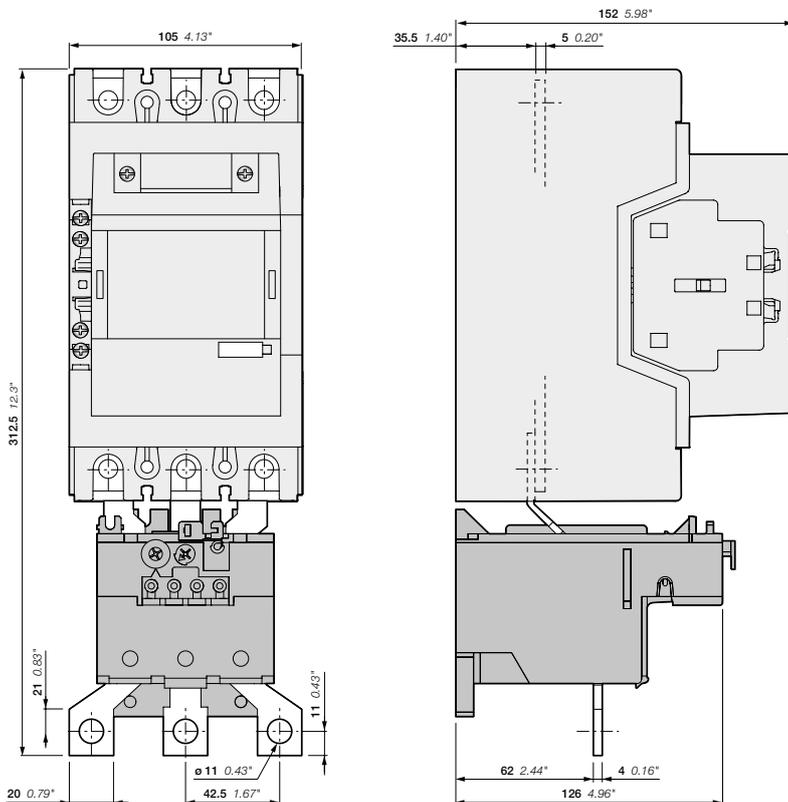
With AF contactors - open type version in kit form



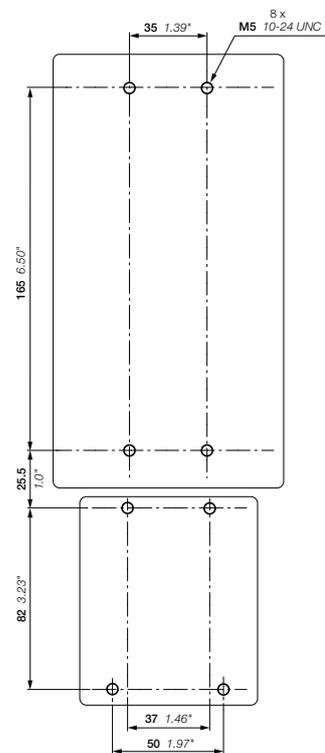
AF116, AF140-30-11(B)
+ TF140 thermal overload relay



AF116, AF140-30-11(B)
+ TF140 thermal overload relay



AF190, AF205-30-11
+ TA200DU thermal overload relay

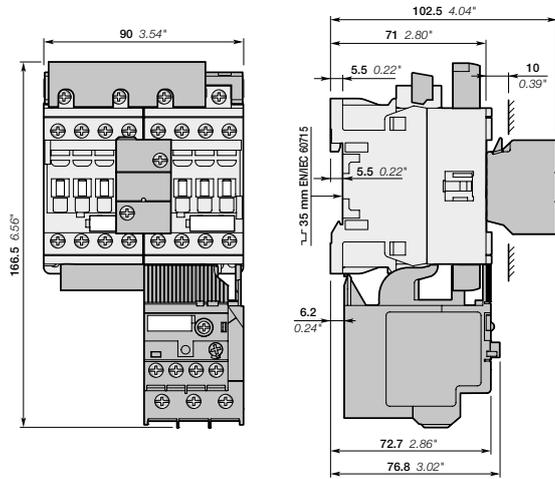


AF190, AF205
+ TA200DU thermal overload relay

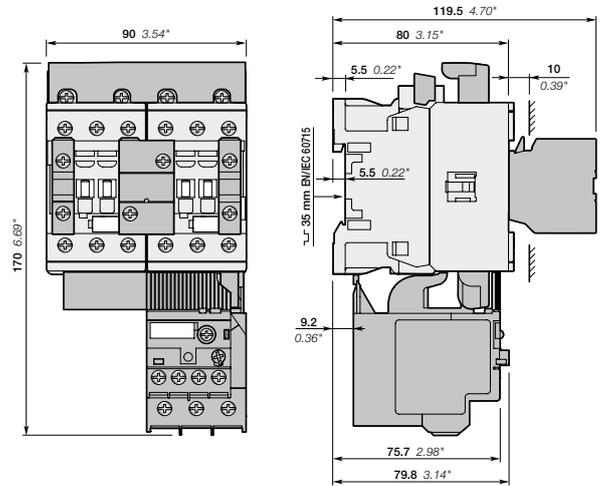
Main dimensions mm, inches

Reversing starters protected by thermal overload relays

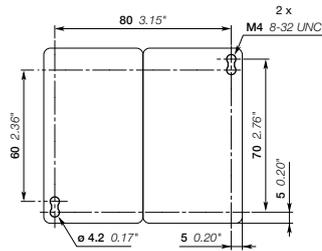
With AF contactors - open type version in kit form



AF09, AF12, AF16
+ BER16-4, VEM4
+ TF42 thermal overload relay



AF26, AF30, AF38
+ BER38-4, VEM4, CA4-10
+ TF42 thermal overload relay



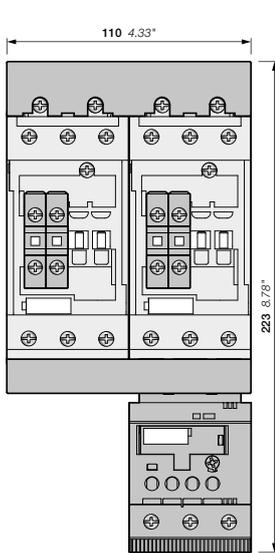
AF09, AF12, AF16, AF26, AF30, AF38

Note: contactor lateral distance to grounded component 2 mm 0.08" min.

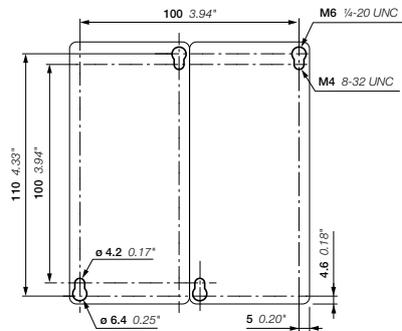
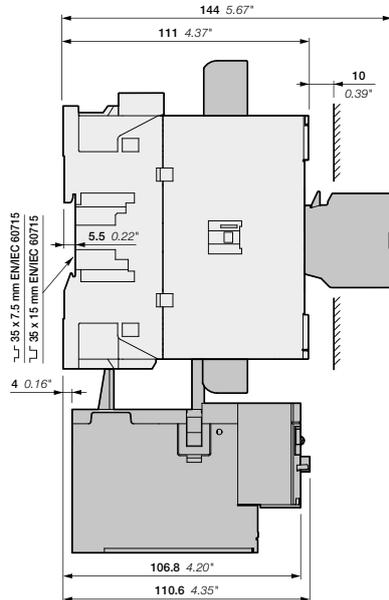
Main dimensions mm, inches

Reversing starters protected by thermal overload relays

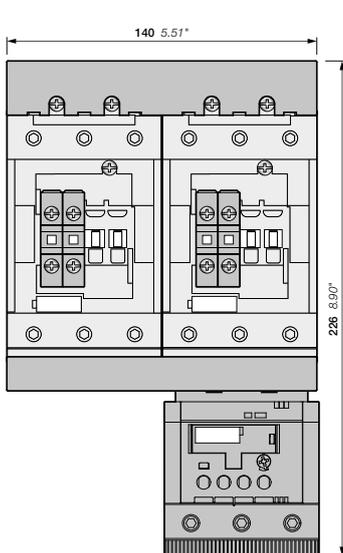
With AF contactors - open type version in kit form



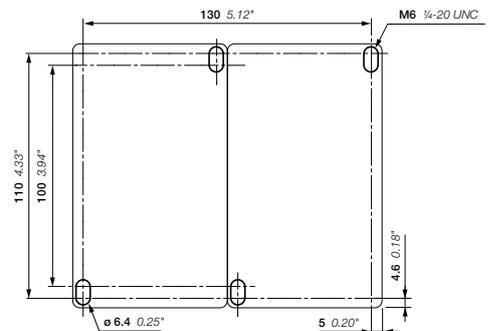
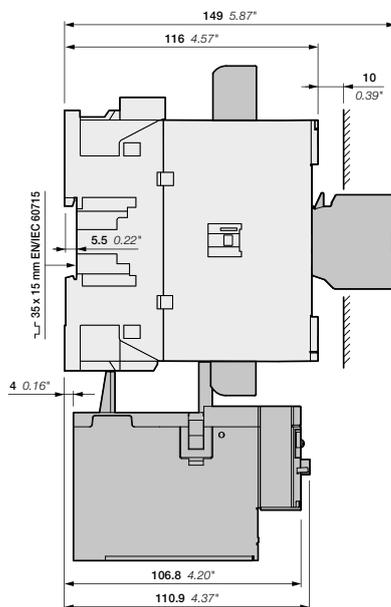
AF40, AF52, AF65
+ BER65-4, VM96-4
+ TF65 thermal overload relay



AF40, AF52, AF65
+ BER65-4, VM96-4
+ TF65 thermal overload relay



AF80, AF96
+ BER96-4, VM96-4
+ TF96 thermal overload relay

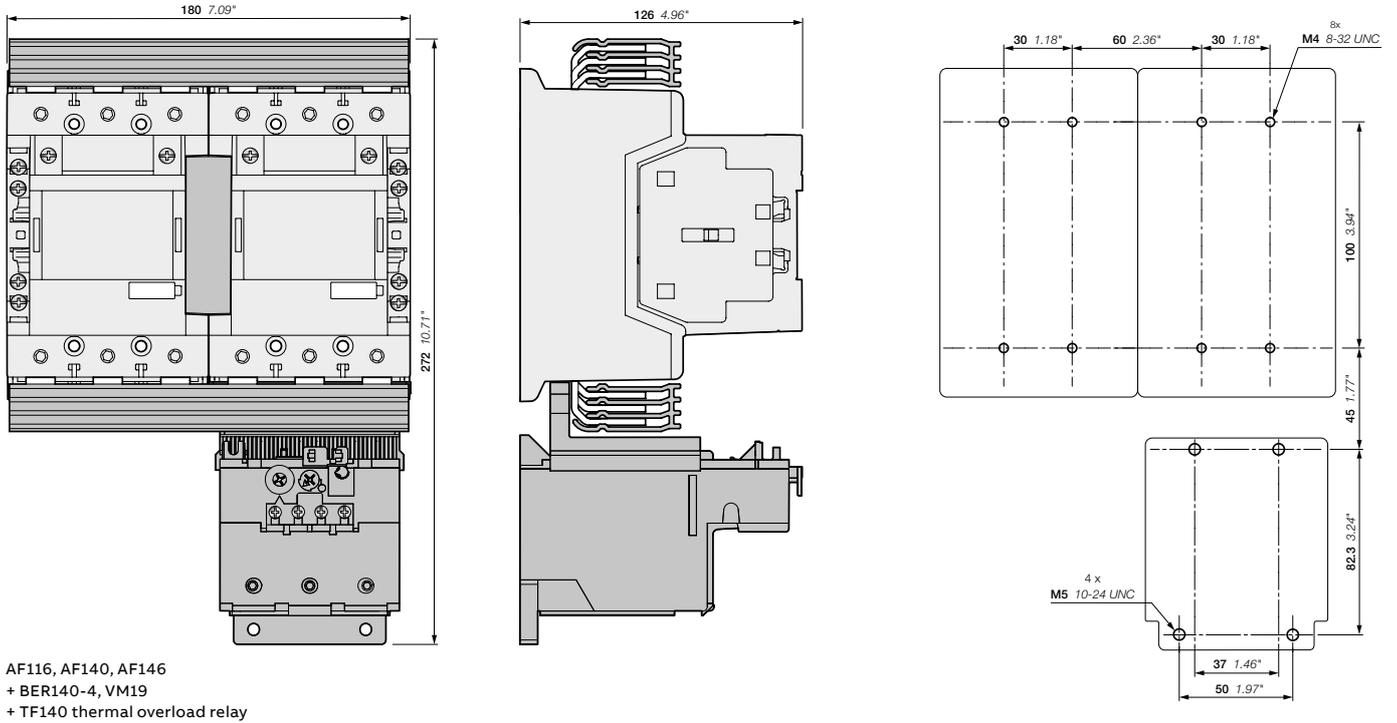


AF80, AF96
+ BER96-4, VM96-4
+ TF96 thermal overload relay

Main dimensions mm, inches

Reversing starters protected by thermal overload relays

With AF contactors - open type version in kit form



AF116, AF140, AF146
 + BER140-4, VM19
 + TF140 thermal overload relay

Main dimensions mm, inches



Motor starting solutions

Open type version, in kit form with screw terminals

Starters protected by manual motor starters

- 12/50** Overview
- 12/52** Direct-on-line starters
- 12/56** Reversing starters
- 12/60** Dimensions

Starters protected by thermal overload relays

- 12/62** Direct-on-line and reversing starters
- 12/66** Star-delta starters
- 12/70** Dimensions

Star-delta starters protected by overload relays

- 12/82** Overview
- 12/84** Selection tables
- 12/88** Switching frequency diagrams
- 12/91** Main dimensions

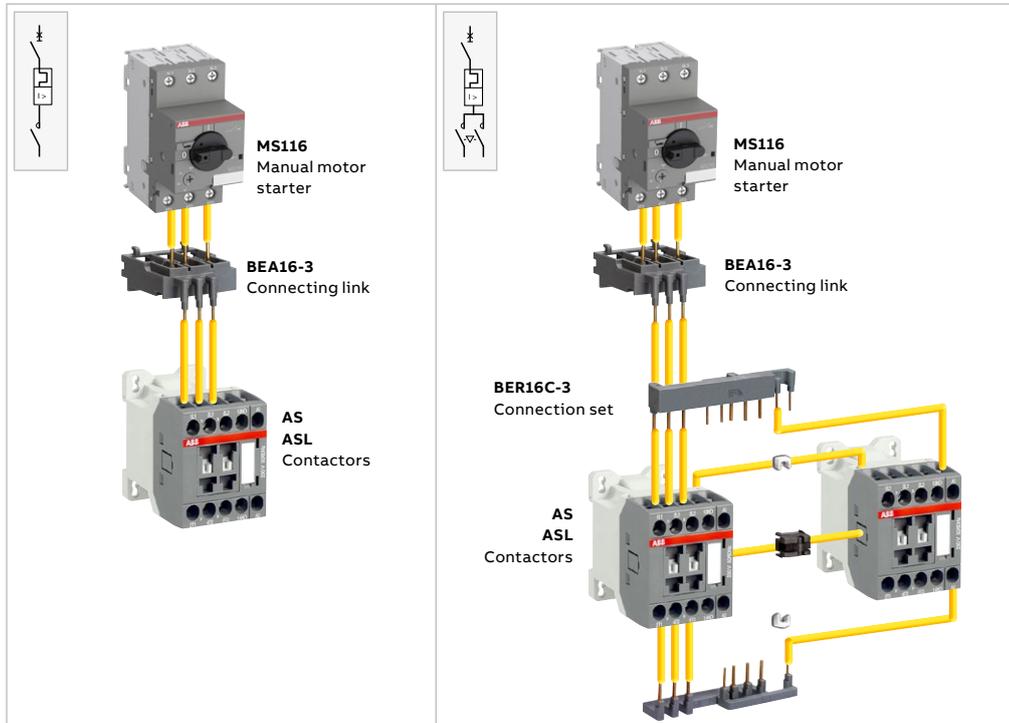
Motor starting solutions

Open type version, in kit form

Starters protected by manual motor starters

Direct-on-line starters

Reversing starters

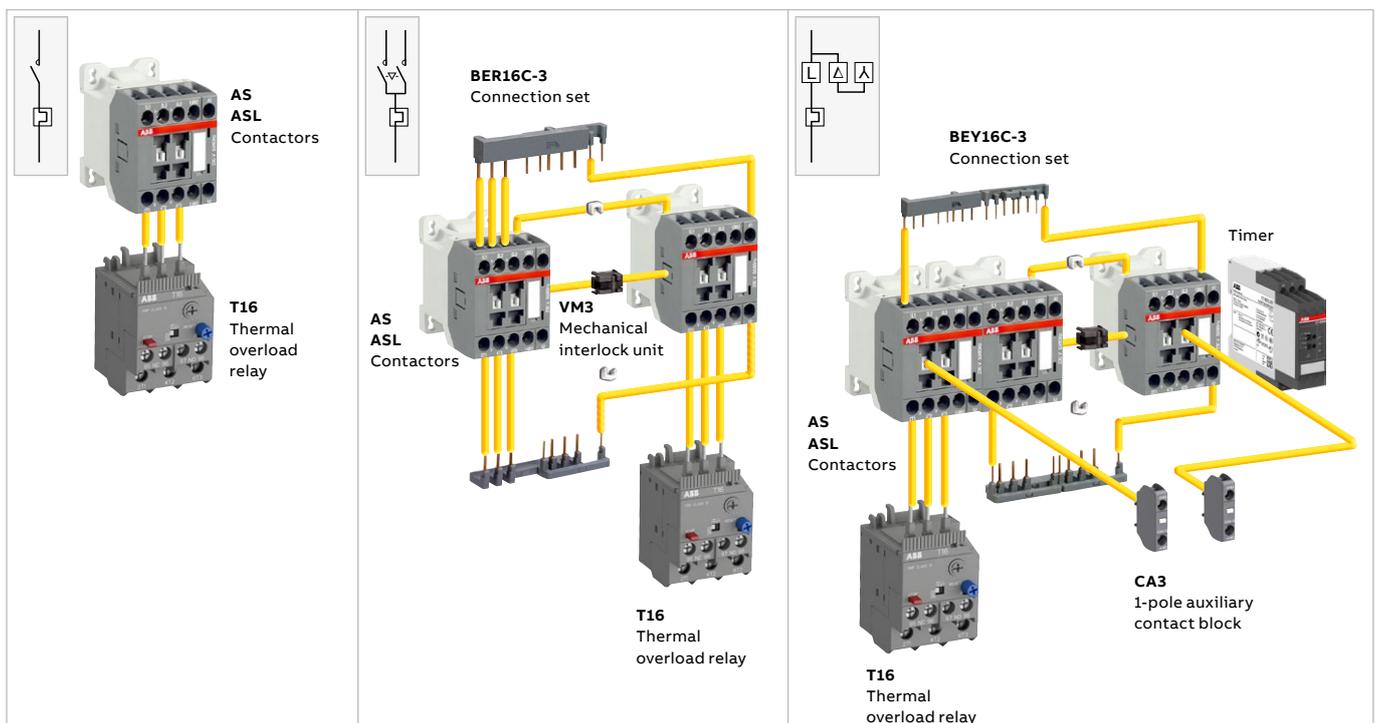


Starters protected by thermal overload relays

Direct-on-line starters

Reversing starters

Star-delta starters



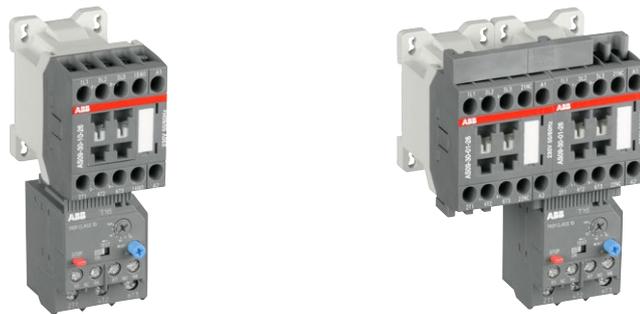
Starters protected by manual motor starters



Switching of 3-phase cage motors

	Direct-on-line starters	Reversing starters
Rated power - AC-3, 400 V	0.06...7.5 kW	0.06...7.5 kW
Short-circuit current I _q	16 kA - 50 kA	16 kA - 50 kA
Coordination type	Type 1 & type 2	Type 1 & type 2
Manual motor starters	MS116	MS116
Contactors	AC operated	AS09 ... AS16
	DC operated	ASL09 ... ASL16

Starters protected by thermal overload relays



Switching of 3-phase cage motors

	Direct-on-line starters	Reversing starters
Rated power - AC-3, 400 V	4...7.5 kW	4...7.5 kW
Contactors	AC operated	AS09 ... AS16
	DC operated	ASL09 ... ASL16
Thermal overload relays	T16	T16

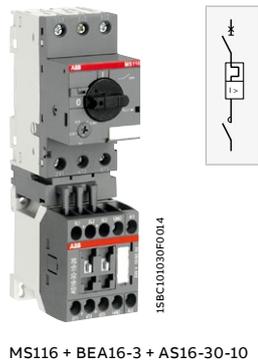


Switching of 3-phase cage motors

	Star-delta starters	
Rated power - AC-3, 400 V	7.5...11 kW	
Contactors	AC operated	AS09 ... AS16
	DC operated	ASL09 ... ASL16
Thermal overload relays	T16	

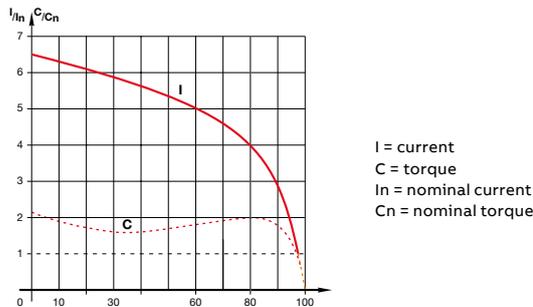
Direct-on-line starters protected by manual motor starters

With AS, ASL contactors - open type version in kit form



Application

Full voltage direct-on-line starting for controlling three-phase asynchronous motors is a simple and economic solution characterised by a high starting torque (1.9 to 2.1 times full-speed torque) and a starting current 5.5 to 7 times nominal current.



Coordination types

The contactor and the manual motor starter control and protect motors against overload and short-circuits according to coordination types 1 and 2 (IEC 60947-4-1 / EN 60947-4-1) defining the anticipated level of service continuity as follow:

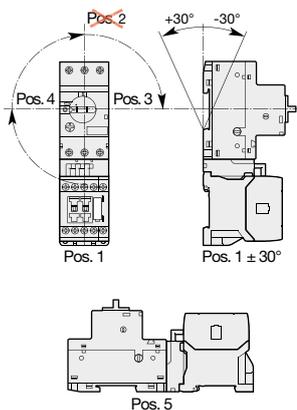
Type 1: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will not be able to then operate without being repaired or having parts replaced.

Type 2: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will be able to operate afterwards. The risk of contacts light welding is acceptable.

Main technical data

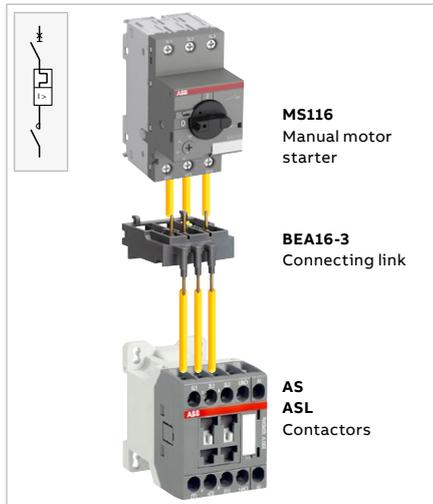
Standards	IEC 60947-4-1 / EN 60947-4-1
Rated operational voltage U_e max.	690 V - 50/60 Hz
Rated insulation voltage U_i according to IEC 60947-4-1	690 V
Switching frequency	≤ 15 starts/hour - 80 % max. load factor - with max. 1.5 s starting time ≤ 30 starts/hour - 50 % max. load factor - with max. 1.5 s starting time
Ambient air temperature close to the device	≤ 55 °C
Degree of protection	IP20

Mounting positions



Direct-on-line starters protected by manual motor starters

With AS, ASL contactors - open type version in kit form

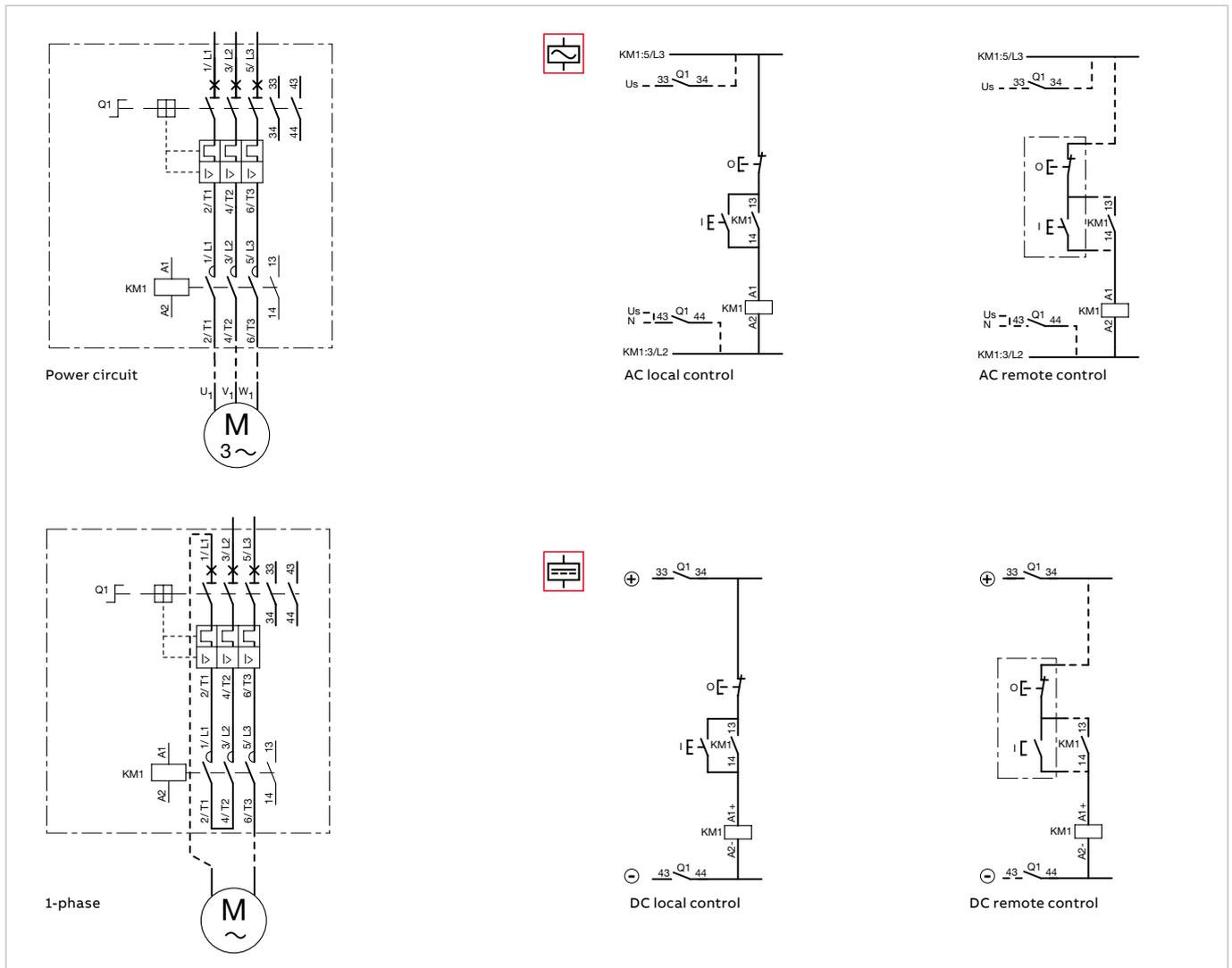


You can easily assemble a direct-on-line starter by using the BEA16-3 connecting link 3-pole insulated. It is used to electrically and mechanically connect MS116 manual motor starter and AS or ASL contactors.

Select now easily and quickly your starter in the following pages for coordination type 1 or 2 at 400 V, 50 / 60 Hz, Iq = 16 kA or Iq = 50 kA up to 7.5 kW.

For complete coordination tables with MS116 or MS132, please contact your ABB local sales organization.

Wiring diagrams



DOL starters protected by MS116 manual motor starters

With AS contactors - open type version in kit form

Coordination type 1 or type 2, AC-3, 16 kA or 50 kA, 400 V, 50/60 Hz

	IEC		Manual motor starters				Contactors				Allowed setting current
	AC-3, 400 V	Rated operational power kW	Type	Order code	Current setting range	Magnetic tripping current	Rated control circuit voltage Uc (1)		Type	Order code	
							V 50 Hz	V 60 Hz			
		A			A	A					A

Coordination type 1

Coordination type 2

Iq = 16 kA		Iq = 50 kA										
0.06	0.2	MS116-0.25	1SAM25000R1002	0.16...0.25	2.44	24	24	AS09-30-10-20	1SBL101001R2010	230	230	0.25
0.09	0.3	MS116-0.4	1SAM25000R1003	0.25...0.40	3.9	24	24	AS09-30-10-20	1SBL101001R2010	230	230	0.4
0.12	0.44	MS116-0.63	1SAM25000R1004	0.40...0.63	6.14	24	24	AS09-30-10-20	1SBL101001R2010	230	230	0.63
0.18	0.6	MS116-1.0	1SAM25000R1005	0.63...1.00	11.5	24	24	AS09-30-10-20	1SBL101001R2010	230	230	1
0.25	0.85	MS116-1.0	1SAM25000R1005	0.63...1.00	11.5	24	24	AS09-30-10-20	1SBL101001R2010	230	230	1
0.37	1.1	MS116-1.6	1SAM25000R1006	1.00...1.60	18.4	24	24	AS09-30-10-20	1SBL101001R2010	230	230	1.6
0.55	1.5	MS116-1.6	1SAM25000R1006	1.00...1.60	18.4	24	24	AS09-30-10-20	1SBL101001R2010	230	230	1.6
0.75	1.9	MS116-2.5	1SAM25000R1007	1.60...2.50	28.75	24	24	AS09-30-10-20	1SBL101001R2010	230	230	2.5
1.1	2.7	MS116-4.0	1SAM25000R1008	2.50...4.00	50	24	24	AS09-30-10-20	1SBL101001R2010	230	230	4
1.5	3.6	MS116-4.0	1SAM25000R1008	2.50...4.00	50	24	24	AS09-30-10-20	1SBL101001R2010	230	230	4
2.2	4.9	MS116-6.3	1SAM25000R1009	4.00...6.30	78.75	24	24	AS09-30-10-20	1SBL101001R2010	230	230	6.3
3	6.5	MS116-10	1SAM25000R1010	6.30...10.0	150	24	24	AS12-30-10-20	1SBL111001R2010	230	230	10
4	8.5	MS116-10	1SAM25000R1010	6.30...10.0	150	24	24	AS12-30-10-20	1SBL111001R2010	230	230	10
5.5	11.5	MS116-12	1SAM25000R1012	8.00...12.0	180	24	24	AS12-30-10-20	1SBL111001R2010	230	230	12
7.5	15.5	MS116-16	1SAM25000R1011	10.0...16.0	240	24	24	AS16-30-10-20	1SBL121001R2010	230	230	15.5

Note: for multiple packaging, please contact your ABB local sales organization.

(1) Other control voltages see voltage code table.



Main accessories

	Type	Order code
Connecting link for manual motor starter	BEA16-3	1SBN081006T1000

DOL starters protected by MS116 manual motor starters

With ASL contactors - open type version in kit form

Coordination type 1 or type 2, AC-3, 16 or 50 kA, 400 V, 50/60 Hz

	Manual motor starters				Contactors				
	IEC AC-3, 400 V Rated operational power kW	current A	Type	Order code	Current setting range A	Magnetic tripping current A	Rated control circuit voltage Uc (1) V DC	Type	Order code

Coordination type 1

Coordination type 2

Iq = 16 kA		Iq = 50 kA								
0.06	0.2	MS116-0.25	1SAM250000R1002	0.16...0.25	2.44	24	ASL09-30-10-81	1SBL103001R8110	0.25	
0.09	0.3	MS116-0.4	1SAM250000R1003	0.25...0.40	3.9	24	ASL09-30-10-81	1SBL103001R8110	0.4	
0.12	0.44	MS116-0.63	1SAM250000R1004	0.40...0.63	6.14	24	ASL09-30-10-81	1SBL103001R8110	0.63	
0.18	0.6	MS116-1.0	1SAM250000R1005	0.63...1.00	11.5	24	ASL09-30-10-81	1SBL103001R8110	1	
0.25	0.85	MS116-1.0	1SAM250000R1005	0.63...1.00	11.5	24	ASL09-30-10-81	1SBL103001R8110	1	
0.37	1.1	MS116-1.6	1SAM250000R1006	1.00...1.60	18.4	24	ASL09-30-10-81	1SBL103001R8110	1.6	
0.55	1.5	MS116-1.6	1SAM250000R1006	1.00...1.60	18.4	24	ASL09-30-10-81	1SBL103001R8110	1.6	
0.75	1.9	MS116-2.5	1SAM250000R1007	1.60...2.50	28.75	24	ASL09-30-10-81	1SBL103001R8110	2.5	
1.1	2.7	MS116-4.0	1SAM250000R1008	2.50...4.00	50	24	ASL09-30-10-81	1SBL103001R8110	4	
1.5	3.6	MS116-4.0	1SAM250000R1008	2.50...4.00	50	24	ASL09-30-10-81	1SBL103001R8110	4	
2.2	4.9	MS116-6.3	1SAM250000R1009	4.00...6.30	78.75	24	ASL09-30-10-81	1SBL103001R8110	6.3	
3	6.5	MS116-10	1SAM250000R1010	6.30...10.0	150	24	ASL12-30-10-81	1SBL113001R8110	10	
4	8.5	MS116-10	1SAM250000R1010	6.30...10.0	150	24	ASL12-30-10-81	1SBL113001R8110	10	
5.5	11.5	MS116-12	1SAM250000R1012	8.00...12.0	180	24	ASL12-30-10-81	1SBL113001R8110	12	
7.5	15.5	MS116-16	1SAM250000R1011	10.0...16.0	240	24	ASL16-30-10-81	1SBL123001R8110	15.5	

Note: for multiple packaging, please contact your ABB local sales organization.

(1) Other control voltages see voltage code table.

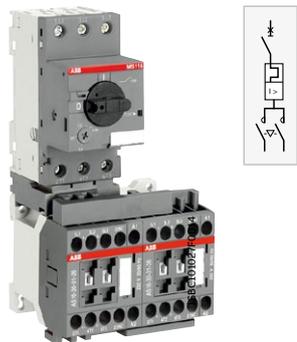


Main accessories

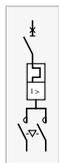
	Type	Order code
Connecting link for manual motor starter	BEA16-3	1SBN081006T1000

Reversing starters protected by manual motor starters

With AS, ASL contactors - open type version in kit form

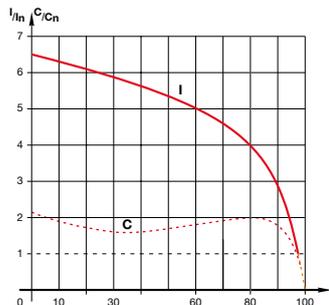


MS116 + BEA16-3 + VM3 + BER16C-3 + AS16-30-01



Application

Full voltage reversing starting for controlling three-phase asynchronous motors is a simple and economic solution characterised by a high starting torque (1.9 to 2.1 times full-speed torque) and a starting current 5.5 to 7 times nominal current.



I = current
C = torque
 I_n = nominal current
 C_n = nominal torque

Coordination types

The contactor and the manual motor starter control and protect motors against overload and short-circuits according to coordination types 1 and 2 (IEC 60947-4-1 / EN 60947-4-1) defining the anticipated level of service continuity as follow:

Type 1: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will not be able to then operate without being repaired or having parts replaced.

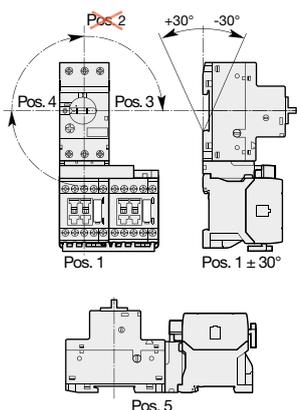
Type 2: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will be able to operate afterwards. The risk of contacts light welding is acceptable.

Main technical data

Standards	IEC 60947-4-1 / EN 60947-4-1
Rated operational voltage U_e max.	690 V - 50/60 Hz
Rated insulation voltage U_i according to IEC 60947-4-1	690 V
Switching frequency	≤ 15 starts/hour - 80 % max. load factor - with max. 1.5 s starting time ≤ 30 starts/hour - 50 % max. load factor - with max. 1.5 s starting time
Ambient air temperature close to the device	≤ 55 °C
Degree of protection	IP20

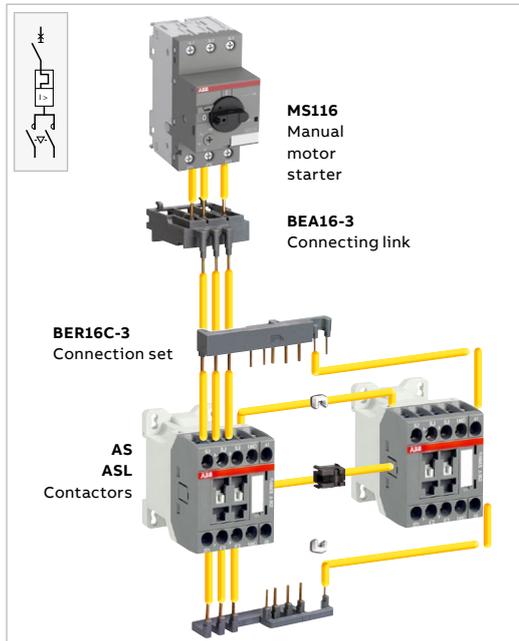
Note: Minimum switchover delay of 50 ms must be introduced between respective opening and closing of AC operated reversing contactors

Mounting positions



Reversing starters protected by manual motor starters

With AS, ASL contactors - open type version in kit form



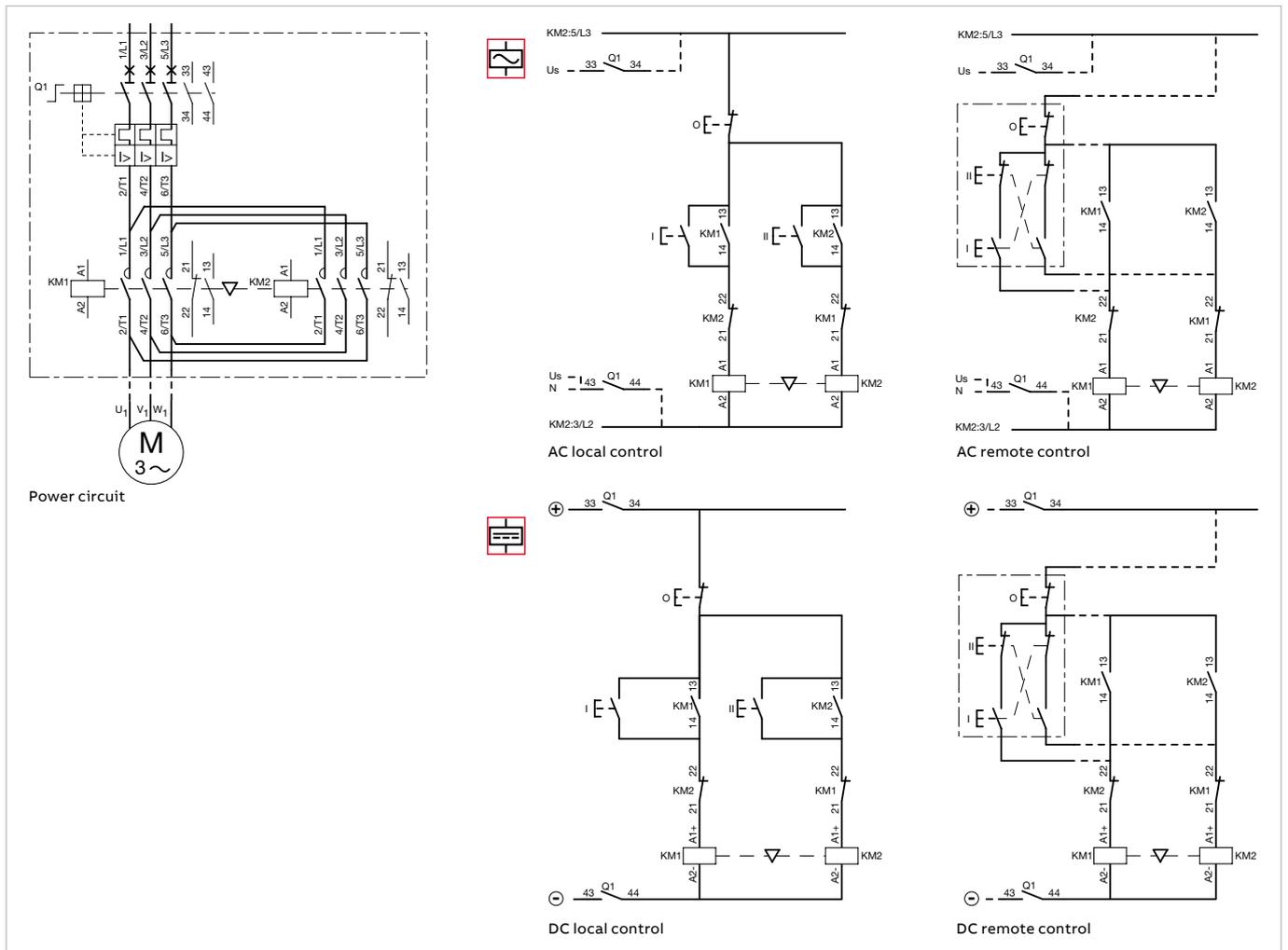
You can easily assemble reversing starter thanks to our complete range of accessories:

- BEA16-3 connecting link 3-pole insulated: it is used to electrically and mechanically connect MS116 manual motor starter and AS or ASL contactors.
- VM3 mechanical interlock unit: just clip it between the 2 contactors without increasing starter width.
- BER16C-3 connection set: it assures a safe and simple connection between both contactor main terminals and an electrical interlocking between coil and N.C. built-in auxiliary contact terminals of both contactors.

Select now easily and quickly your starter in the following pages for coordination type 1 or 2 at 400 V, 50 / 60 Hz, Iq = 16 kA or Iq = 50 kA up to 7.5 kW.

For complete coordination tables with MS116 or MS132, please contact your ABB local sales organization.

Wiring diagrams



Reversing starters protected by MS116 manual motor starters

With AS contactors - open type version in kit form

Coordination type 1 or type 2, AC-3, 16 kA or 50 kA, 400 V, 50/60 Hz

	Manual motor starters		Contactors							
	IEC AC-3, 400 V Rated operational power kW	Type	Order code	Current setting range A	Magnetic tripping current A	Rated control circuit voltage Uc (1)		Type	Order code	Allowed setting current A
						V 50 Hz	V 60 Hz			

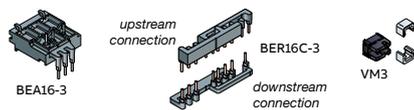
Coordination type 1

Coordination type 2

	Iq = 16 kA		Iq = 50 kA		Manual motor starters Type	Manual motor starters Order code	Current setting range A	Magnetic tripping current A	Rated control circuit voltage Uc (1)		Contactors Type	Contactors Order code	Allowed setting current A
	0.06	0.2	0.09	0.3					V 50 Hz	V 60 Hz			
					MS116-0.25	1SAM250000R1002	0.16...0.25	2.44	24	24	AS09-30-01-20	1SBL101001R2001	0.25
					MS116-0.4	1SAM250000R1003	0.25...0.40	3.9	24	24	AS09-30-01-26	1SBL101001R2601	0.4
					MS116-0.63	1SAM250000R1004	0.40...0.63	6.14	24	24	AS09-30-01-20	1SBL101001R2001	0.63
					MS116-1.0	1SAM250000R1005	0.63...1.00	11.5	24	24	AS09-30-01-26	1SBL101001R2601	1
					MS116-1.0	1SAM250000R1005	0.63...1.00	11.5	24	24	AS09-30-01-20	1SBL101001R2001	1
					MS116-1.6	1SAM250000R1006	1.00...1.60	18.4	24	24	AS09-30-01-26	1SBL101001R2601	1.6
					MS116-1.6	1SAM250000R1006	1.00...1.60	18.4	24	24	AS09-30-01-20	1SBL101001R2001	1.6
					MS116-2.5	1SAM250000R1007	1.60...2.50	28.75	24	24	AS09-30-01-26	1SBL101001R2601	2.5
					MS116-4.0	1SAM250000R1008	2.50...4.00	50	24	24	AS09-30-01-20	1SBL101001R2001	4
					MS116-4.0	1SAM250000R1008	2.50...4.00	50	24	24	AS09-30-01-26	1SBL101001R2601	4
					MS116-6.3	1SAM250000R1009	4.00...6.30	78.75	24	24	AS12-30-01-20	1SBL111001R2001	6.3
					MS116-10	1SAM250000R1010	6.30...10.0	150	24	24	AS12-30-01-26	1SBL111001R2601	10
					MS116-10	1SAM250000R1010	6.30...10.0	150	24	24	AS12-30-01-20	1SBL111001R2001	10
					MS116-12	1SAM250000R1012	8.00...12.0	180	24	24	AS12-30-01-26	1SBL111001R2601	12
					MS116-16	1SAM250000R1011	10.0...16.0	240	24	24	AS16-30-01-20	1SBL121001R2001	15.5
									24	24	AS16-30-01-26	1SBL121001R2601	

Note: for multiple packaging, please contact your ABB local sales organization.

(1) Other control voltages see voltage code table.



Main accessories

	Type	Order code
Connecting link for manual motor starter	BEA16-3	1SBN081006T1000
Connection set for reversing starter	BER16C-3	1SBN081012R1000
Mechanical interlock unit	VM3	1SBN031005T1000

Reversing starters protected by MS116 manual motor starters

With ASL contactors - open type version in kit form

Coordination type 1 or type 2, AC-3, 16 or 50 kA, 400 V, 50/60 Hz

	Manual motor starters				Contactors			
	IEC AC-3, 400 V Rated operational power kW	Type	Order code	Current setting range A	Magnetic tripping current A	Rated control circuit voltage Uc (1) V DC	Type	Order code

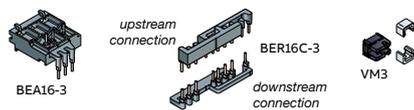
Coordination type 1

Coordination type 2

Iq = 16 kA		Iq = 50 kA									
0.06	0.2	MS116-0.25	1SAM250000R1002	0.16...0.25	2.44	24		ASL09-30-01-81	1SBL103001R8101	0.25	
0.09	0.3	MS116-0.4	1SAM250000R1003	0.25...0.40	3.9	24		ASL09-30-01-81	1SBL103001R8101	0.4	
0.12	0.44	MS116-0.63	1SAM250000R1004	0.40...0.63	6.14	24		ASL09-30-01-81	1SBL103001R8101	0.63	
0.18	0.6	MS116-1.0	1SAM250000R1005	0.63...1.00	11.5	24		ASL09-30-01-81	1SBL103001R8101	1	
0.25	0.85	MS116-1.0	1SAM250000R1005	0.63...1.00	11.5	24		ASL09-30-01-81	1SBL103001R8101	1	
0.37	1.1	MS116-1.6	1SAM250000R1006	1.00...1.60	18.4	24		ASL09-30-01-81	1SBL103001R8101	1.6	
0.55	1.5	MS116-1.6	1SAM250000R1006	1.00...1.60	18.4	24		ASL09-30-01-81	1SBL103001R8101	1.6	
0.75	1.9	MS116-2.5	1SAM250000R1007	1.60...2.50	28.75	24		ASL09-30-01-81	1SBL103001R8101	2.5	
1.1	2.7	MS116-4.0	1SAM250000R1008	2.50...4.00	50	24		ASL09-30-01-81	1SBL103001R8101	4	
1.5	3.6	MS116-4.0	1SAM250000R1008	2.50...4.00	50	24		ASL09-30-01-81	1SBL103001R8101	4	
2.2	4.9	MS116-6.3	1SAM250000R1009	4.00...6.30	78.75	24		ASL09-30-01-81	1SBL103001R8101	6.3	
3	6.5	MS116-10	1SAM250000R1010	6.30...10.0	150	24		ASL12-30-01-81	1SBL113001R8101	10	
4	8.5	MS116-10	1SAM250000R1010	6.30...10.0	150	24		ASL12-30-01-81	1SBL113001R8101	10	
5.5	11.5	MS116-12	1SAM250000R1012	8.00...12.0	180	24		ASL12-30-01-81	1SBL113001R8101	12	
7.5	15.5	MS116-16	1SAM250000R1011	10.0...16.0	240	24		ASL16-30-01-81	1SBL123001R8101	15.5	

Note: for multiple packaging, please contact your ABB local sales organization.

(1) Other control voltages see voltage code table.



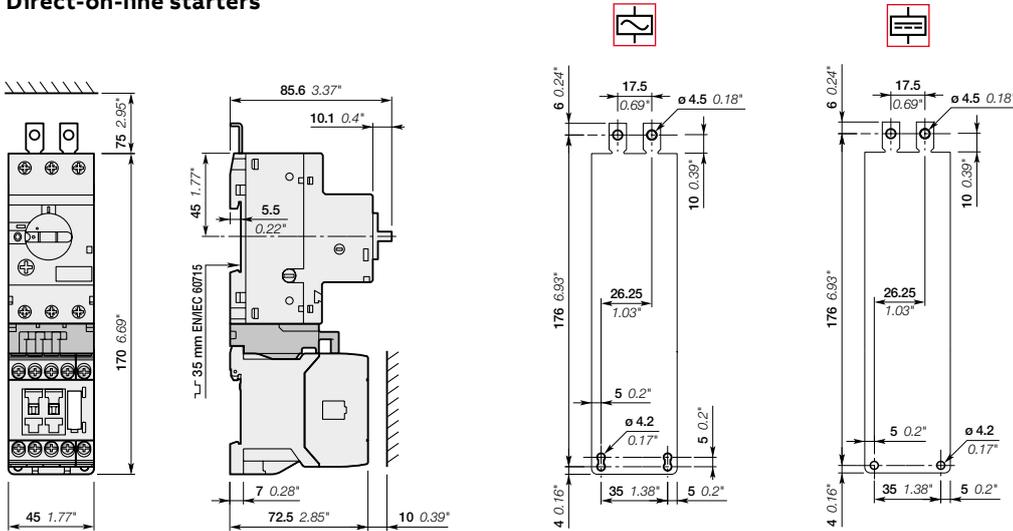
Main accessories

	Type	Order code
Connecting link for manual motor starter	BEA16-3	1SBN081006T1000
Connection set for reversing starter	BER16C-3	1SBN081012R1000
Mechanical interlock unit	VM3	1SBN031005T1000

DOL starters protected by MS116 manual motor starters

With AS, ASL contactors - open type version in kit form

Direct-on-line starters



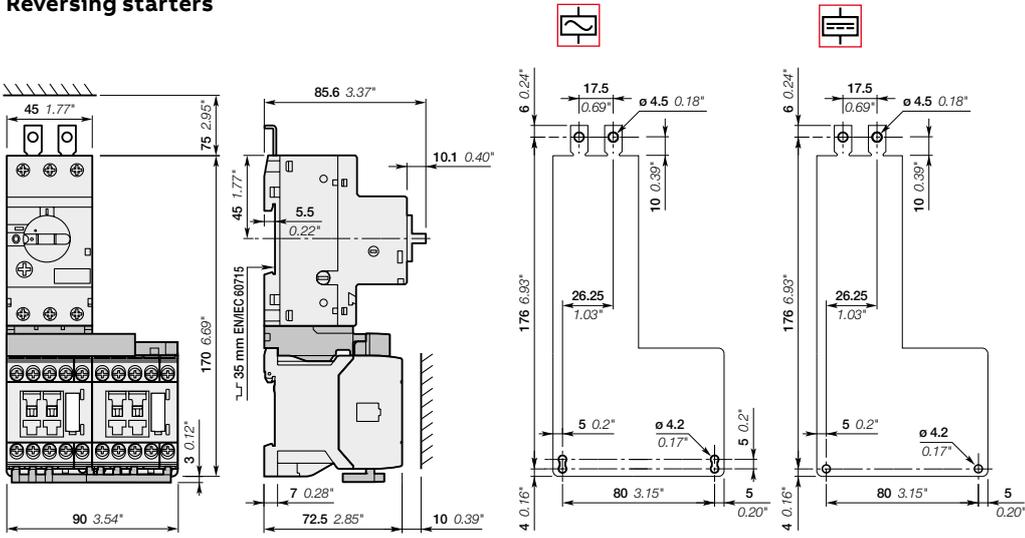
- MS116
- + BEA16-3
- + AS09, ASL09, AS12, ASL12, AS16, ASL16

Main dimensions mm, inches

Reversing starters protected by MS116 manual motor starters

With AS, ASL contactors - open type version in kit form

Reversing starters



- MS116
- + BEA16-3 + BER16C-3 + VM3
- + AS09, ASL09, AS12, ASL12, AS16, ASL16

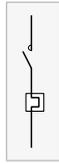
Main dimensions mm, inches

DOL & reversing starters protected by thermal overload relays

With AS, ASL contactors - open type version in kit form

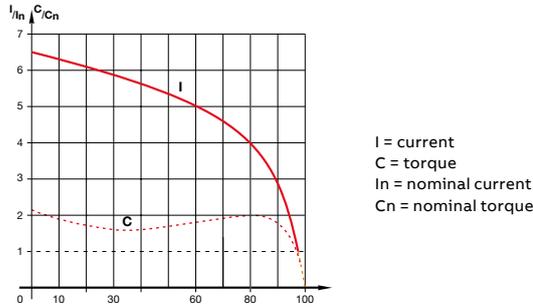


AS09-30-10 + T16



Application

Full voltage direct-on-line and reversing starting for controlling three-phase asynchronous motors is a simple and economic solution characterised by a high starting torque (1.9 to 2.1 times full-speed torque) and a starting current 5.5 to 7 times nominal current.



I = current
C = torque
In = nominal current
Cn = nominal torque



AS09-30-01 + BER16C + VM3 + T16



Coordination types

The contactor, the short-circuit protection device and the thermal overload relay control and protect motors against overload and short-circuits according to coordination types 1 and 2 (IEC 60947-4-1 / EN 60947-4-1) defining the anticipated level of service continuity as follow:

Type 1: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will not be able to then operate without being repaired or having parts replaced.

Type 2: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will be able to operate afterwards. The risk of contacts light welding is acceptable.

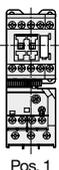
Main technical data

Standards	IEC 60947-4-1 / EN 60947-4-1
Rated operational voltage Ue max.	690 V - 50/60 Hz
Rated insulation voltage Ui according to IEC 60947-4-1	690 V
Air temperature close to the device	≤ 60 °C
Degree of protection	IP20
Switching frequency	<p>The graph shows switching frequency (ops/h) on the y-axis (0 to 140) and duty ratio (%) on the x-axis (0 to 100). Five curves are shown for different starting times (Ta): 0.5 s, 1 s, 1.5 s, 3 s, and 5 s. All curves show a decrease in switching frequency as the duty ratio increases.</p>
Thermal overload relays cannot be operated at any arbitrary switching frequency in order to avoid tripping. Applications involving up to 15 operations per hour are acceptable. Higher switching frequencies are permitted if the duty ratio and the motor starting time are allowed for and if the motor's making current does not appreciably exceed 6 times the rated operating current. Please refer to the adjacent diagram for guideline values for the permitted switching frequency. Example: Starting time of the motor: 1 second Duty ratio: 40 % means a permitted switching frequency of max. 60 operating cycles per hour.	

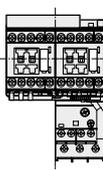
Note: Minimum switchover delay of 50 ms must be introduced between respective opening and closing of AC operated reversing contactors

Mounting positions

Direct-on-line Reversing



Pos. 1



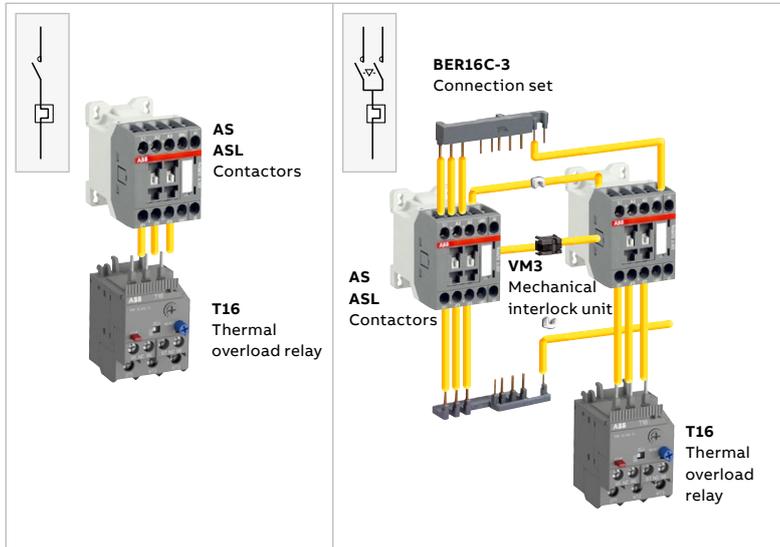
Pos. 1

DOL & reversing starters protected by thermal overload relays

With AS, ASL contactors - open type version in kit form

Direct-on-line starters

Reversing starters



You can easily assemble a direct-on-line starter by connecting AS or ASL contactors and T16 thermal overload relay.

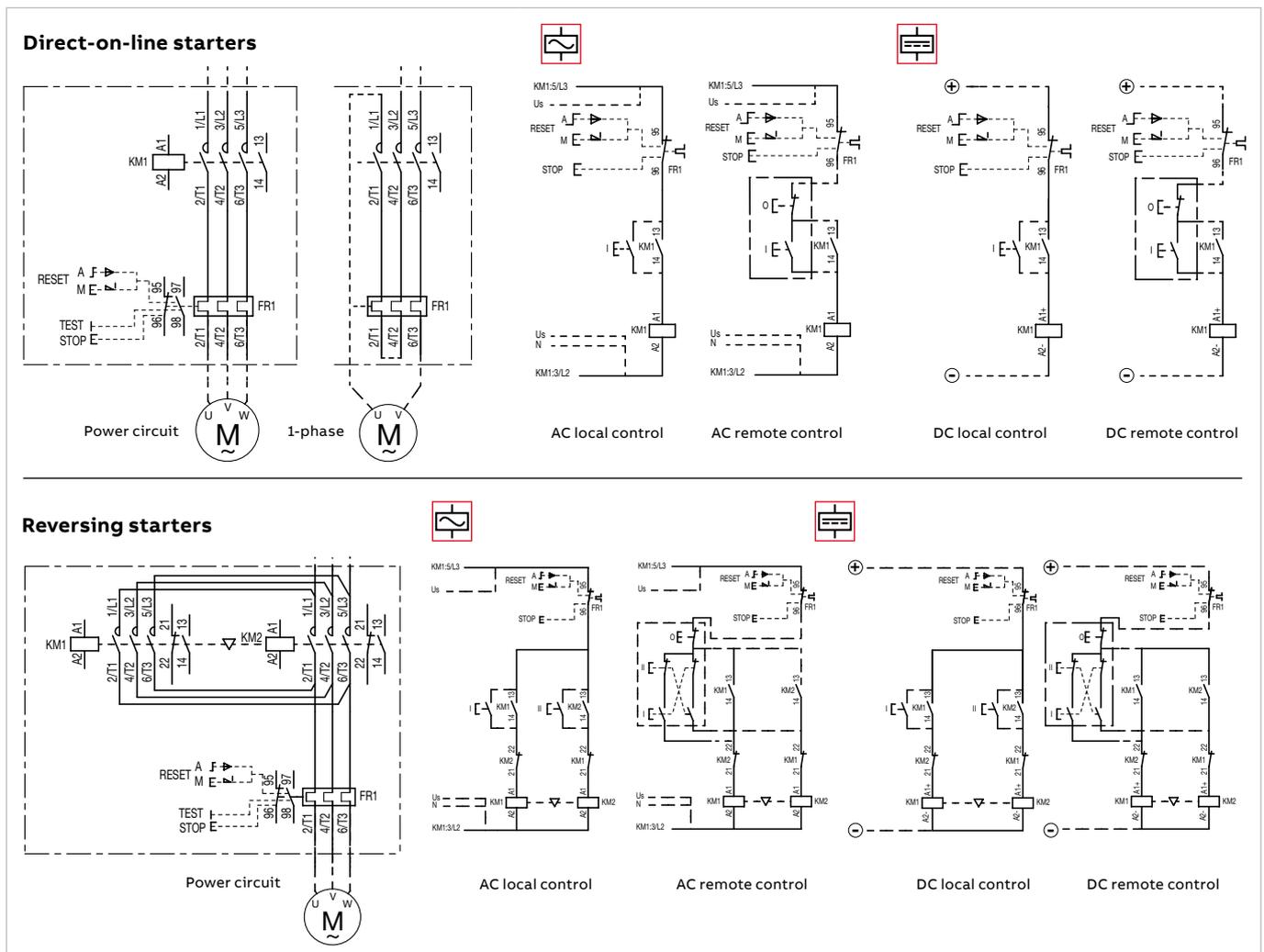
You can easily assemble reversing starter thanks to our complete range of accessories:

- VM3 mechanical interlock unit: just clip it between the 2 contactors without increasing starter length.
- BER16C-3 connection set: it assures a safe and simple reversing connection between both contactor main terminals and an electrical interlocking between coil and N.C. built-in auxiliary contact terminals of both contactors.

Select now easily and quickly your starter in the following pages at 400 V, up to 7.5 kW.

For complete coordination tables, please contact your ABB local sales organization.

Wiring diagrams



DOL starters protected by thermal overload relays

With AS, ASL contactors - open type version in kit form

Contactors - AC operated

IEC AC-3, 400 V Rated operational power kW		Rated control circuit voltage U _c (1)		Type	Order code	Setting ranges	Type	Order code	Accessories
current A	V 50 Hz	V 60 Hz				A ... A			
4	8.5	24	24	AS09-30-10-20	1SBL101001R2010	7.60...10.0	T16-10	1SAZ711201R1043	-
		230	230	AS09-30-10-26	1SBL101001R2610				
5.5	11.5	24	24	AS12-30-10-20	1SBL111001R2010	10.0...13.0	T16-13	1SAZ711201R1045	-
		230	230	AS12-30-10-26	1SBL111001R2610				
7.5	15.5	24	24	AS16-30-10-20	1SBL121001R2010	13.0...16.0	T16-16	1SAZ711201R1047	-
		230	230	AS16-30-10-26	1SBL121001R2610				

Contactors - DC operated

IEC AC-3, 400 V Rated operational power kW		Rated control circuit voltage U _c (1)		Type	Order code	Setting ranges	Type	Order code	Accessories
current A	DC					A ... A			
4	8.5	24		ASL09-30-10-81	1SBL103001R8110	7.60...10.0	T16-10	1SAZ711201R1043	-
5.5	11.5	24		ASL12-30-10-81	1SBL113001R8110	10.0...13.0	T16-13	1SAZ711201R1045	-
7.5	15.5	24		ASL16-30-10-81	1SBL123001R8110	13.0...16.0	T16-16	1SAZ711201R1047	-

Note: for multiple packaging, please contact your ABB local sales organization.
(1) Other control voltages see voltage code table.

see table below for all setting ranges

Setting ranges	Type	Order code
A ... A		
0.10...0.13	T16-0.13	1SAZ711201R1005
0.13...0.17	T16-0.17	1SAZ711201R1008
0.17...0.23	T16-0.23	1SAZ711201R1009
0.23...0.31	T16-0.31	1SAZ711201R1013
0.31...0.41	T16-0.41	1SAZ711201R1014
0.41...0.55	T16-0.55	1SAZ711201R1017
0.55...0.74	T16-0.74	1SAZ711201R1021
0.74...1.00	T16-1.0	1SAZ711201R1023
1.00...1.30	T16-1.3	1SAZ711201R1025
1.30...1.70	T16-1.7	1SAZ711201R1028
1.70...2.30	T16-2.3	1SAZ711201R1031
2.30...3.10	T16-3.1	1SAZ711201R1033
3.10...4.20	T16-4.2	1SAZ711201R1035
4.20...5.70	T16-5.7	1SAZ711201R1038
5.70...7.60	T16-7.6	1SAZ711201R1040
7.60...10.0	T16-10	1SAZ711201R1043
10.0...13.0	T16-13	1SAZ711201R1045
13.0...16.0	T16-16	1SAZ711201R1047

Reversing starters protected by thermal overload relays

With AS, ASL contactors - open type version in kit form

Contactors - AC operated

IEC		Rated control circuit voltage Uc (1)		Type	Order code	Setting ranges	Type	Order code	Type	Order code
AC-3, 400 V	Rated operational power kW	current A	V 50 Hz			A ... A			BER16C-3	VM3 CA3-10
			V 60 Hz							
4	8.5	24	24	AS09-30-01-20	1SBL101001R2001	7.60...10.0	T16-10	1SAZ711201R1043	BER16C-3 + VM3 + 2x CA3-10	1SBN081012R1000 + 1SBN031005T1000 + 1SBN011010T1010
			230	AS09-30-01-26	1SBL101001R2601					
5.5	11.5	24	24	AS12-30-01-20	1SBL111001R2001	10.0...13.0	T16-13	1SAZ711201R1045	BER16C-3 + VM3 + 2x CA3-10	1SBN081012R1000 + 1SBN031005T1000 + 1SBN011010T1010
			230	AS12-30-01-26	1SBL111001R2601					
7.5	15.5	24	24	AS16-30-01-20	1SBL121001R2001	13.0...16.0	T16-16	1SAZ711201R1047	BER16C-3 + VM3 + 2x CA3-10	1SBN081012R1000 + 1SBN031005T1000 + 1SBN011010T1010
			230	AS16-30-01-26	1SBL121001R2601					

Contactors - DC operated

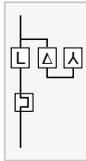
IEC		Rated control circuit voltage Uc (1)		Type	Order code	Setting ranges	Type	Order code	Type	Order code
AC-3, 400 V	Rated operational power kW	current A	DC			A ... A			BER16C-3	VM3 CA3-10
4	8.5	24	ASL09-30-10-81		1SBL103001R8110	7.60...10.0	T16-10	1SAZ711201R1043	BER16C-3 + VM3 + 2x CA3-10	1SBN081012R1000 + 1SBN031005T1000 + 1SBN011010T1010
5.5	11.5	24	ASL12-30-10-81		1SBL113001R8110	10.0...13.0	T16-13	1SAZ711201R1045	BER16C-3 + VM3 + 2x CA3-10	1SBN081012R1000 + 1SBN031005T1000 + 1SBN011010T1010
7.5	15.5	24	ASL16-30-10-81		1SBL123001R8110	13.0...16.0	T16-16	1SAZ711201R1047	BER16C-3 + VM3 + 2x CA3-10	1SBN081012R1000 + 1SBN031005T1000 + 1SBN011010T1010

Note: for multiple packaging, please contact your ABB local sales organization. see table below for all setting ranges
 (1) Other control voltages see voltage code table.

Setting ranges	Type	Order code
A ... A		
0.10...0.13	T16-0.13	1SAZ711201R1005
0.13...0.17	T16-0.17	1SAZ711201R1008
0.17...0.23	T16-0.23	1SAZ711201R1009
0.23...0.31	T16-0.31	1SAZ711201R1013
0.31...0.41	T16-0.41	1SAZ711201R1014
0.41...0.55	T16-0.55	1SAZ711201R1017
0.55...0.74	T16-0.74	1SAZ711201R1021
0.74...1.00	T16-1.0	1SAZ711201R1023
1.00...1.30	T16-1.3	1SAZ711201R1025
1.30...1.70	T16-1.7	1SAZ711201R1028
1.70...2.30	T16-2.3	1SAZ711201R1031
2.30...3.10	T16-3.1	1SAZ711201R1033
3.10...4.20	T16-4.2	1SAZ711201R1035
4.20...5.70	T16-5.7	1SAZ711201R1038
5.70...7.60	T16-7.6	1SAZ711201R1040
7.60...10.0	T16-10	1SAZ711201R1043
10.0...13.0	T16-13	1SAZ711201R1045
13.0...16.0	T16-16	1SAZ711201R1047

Star-delta starters protected by thermal overload relays

With AS, ASL contactors - open type version in kit form



AS09-30-10 + AS09-30-01
 + AS09-30-01 + BEY16C-3 + VM3
 + CT-SDS + CA3-10 + T16

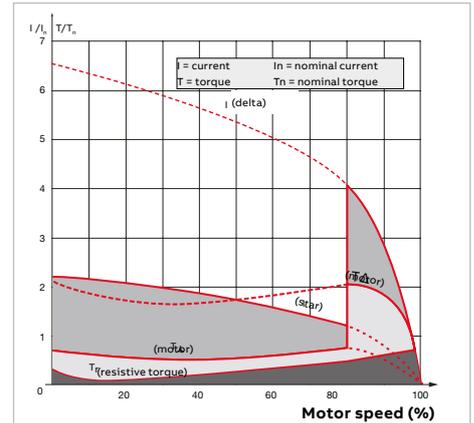
Application

Star-delta starting is the most common method to reduce the starting current of a motor. This system can be used on all the squirrel cage motors, which are normally used in delta connection. In this type of starting, it is recommended to choose motors having high starting torque i.e. much higher than the resistive torque in order to reach sufficient high speed when the motor is connected in star.

When starting:

- Inrush current is reduced to a third of direct starting current
- Motor torque is reduced to a third or even less of direct starting torque.

Transient current is generated when switching from star to delta connection. During the initial starting phase ("star" connection), the resistive torque of the driven load must remain, irrespective of speed, less than the "star" motor torque until "star-delta" switching occurs. This starting mode is therefore ideal for machines having low starting torque such as pumps, centrifugal compressors, wood-working machines...



Precaution

- Motor nominal voltage in delta connection must be equal to that of the mains.
 Example: a motor for 400 V star-delta starting must be designed for 400 V in "delta" connection. Its usual designation is "400 V / 690 V motor". The motor must be constructed with 6 terminal windings
- In order to prevent a high current peak, at least 85 % of nominal speed must be reached before switching from star to delta

Sequence

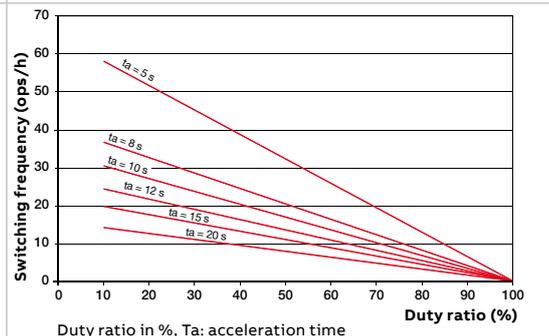
Starting is a three-stage process:

- 1st stage: "Star" connection - Press the "On" button on the control circuit to close the KM2 "Star" contactor. The KM1 "line" contactor then closes and the motor starts. Countdown of programmed starting time (6 to 10 s) then begins.
- 2nd stage: "Star" to "Delta" switching - when programmed starting time is over, the KM2 "Star" contactor opens.
- 3rd stage: "Delta" connection - A transition time (or dwelling time) of 50 ms is fixed between opening of the "star" contactor and closing of the "delta" contactor by the use of CT-SDS timer. This prevent short-circuit between "star" and "delta".

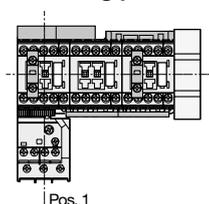
Main technical data

Standards	IEC 60947-4-1 / EN 60947-4-1
Rated operational voltage U _e max.	690 V - 50/60 Hz
Rated insulation voltage U _i according to IEC 60947-4-1	690 V
Air temperature close to the device	≤ 60 °C
Degree of protection	IP20

Switching frequency
 Switching frequency/hour, according to acceleration time and load factor. Respect of the following conditions enables utilization of the starter without excessive overheating of the connections or nuisance tripping of the thermal overload relay.
 Example:
 - Switching frequency = 15 starts/hr
 - Motor starting time "Ta" = 7 s (use 8 s curve)
 - Maximum load factor = 63 %
 This corresponds to a 4-minute operating cycle (15 starts/hr) with 7 seconds acceleration, 2.5 minutes operation and 1.5 minutes rest.

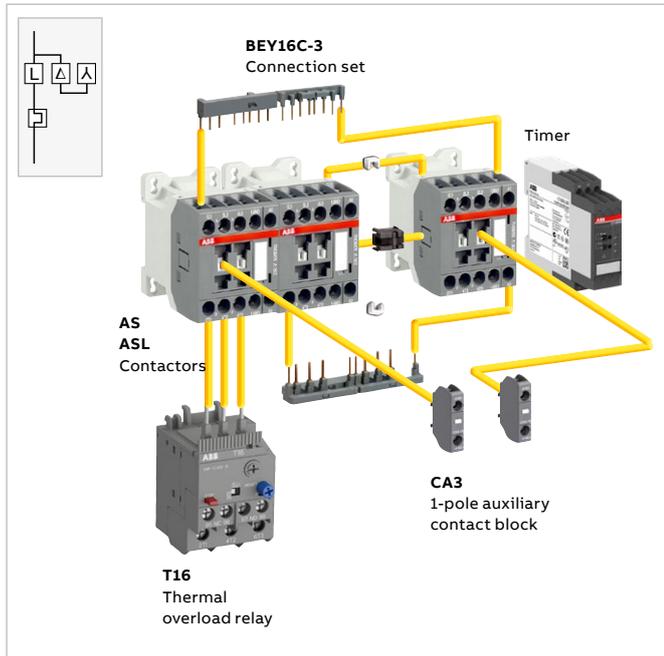


Mounting positions



Star-delta starters protected by thermal overload relays

With AS, ASL contactors - open type version in kit form



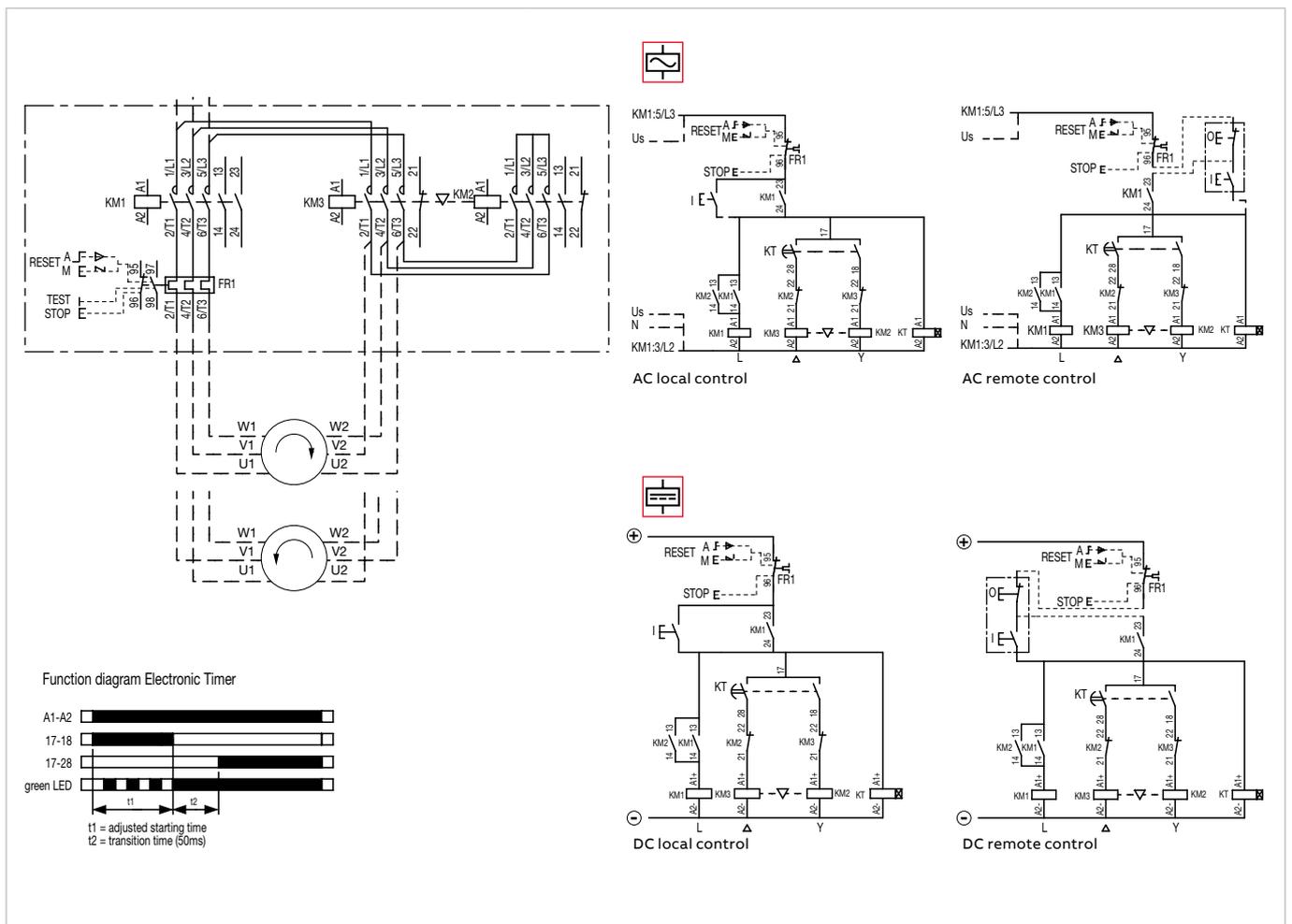
You can easily assemble a star-delta starter thanks to our complete range of accessories:

- VM3 mechanical interlock unit: just clip it between the 2 contactors without increasing starter length.
- BEY16C-3 connection set: it assures a safe and simple connection between contactors main terminals and an electrical interlocking between coil and N.C. built-in auxiliary contact terminals of star and delta contactors.

Select now easily and quickly your starter in the following pages at 400 V, up to 11 kW.

For complete coordination tables, please contact your ABB local sales organization.

Wiring diagrams



Star-delta starters protected by thermal overload relays

With AS, ASL contactors - open type version in kit form

Contactors - AC operated

IEC AC-3, 400 V Rated operational power kW		Rated control circuit voltage Uc (1) V 50 Hz V 60 Hz		Line contactor KM1		Delta contactor KM3		Star contactor KM2	
				Type	Order code	Type	Order code	Type	Order code
7.5	15.5	24	24	AS09-30-10-20	1SBL101001R2010	AS09-30-01-20	1SBL101001R2001	AS09-30-01-20	1SBL101001R2001
		230	230	AS09-30-10-26	1SBL101001R2610	AS09-30-01-26	1SBL101001R2601	AS09-30-01-26	1SBL101001R2601
11	22	24	24	AS12-30-10-20	1SBL111001R2010	AS12-30-01-20	1SBL111001R2001	AS09-30-01-20	1SBL101001R2001
		230	230	AS12-30-10-26	1SBL111001R2610	AS12-30-01-26	1SBL111001R2601	AS09-30-01-26	1SBL101001R2601

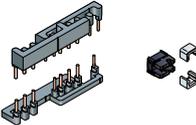
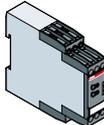
Contactors - DC operated

IEC AC-3, 400 V Rated operational power kW		Rated control circuit voltage Uc (1) DC		Type	Order code	Type	Order code	Type	Order code
				7.5	15.5	24	ASL09-30-10-81	1SBL103001R8110	ASL09-30-01-81
11	22	24	ASL12-30-10-81	1SBL113001R8110	ASL12-30-01-81	1SBL113001R8101	ASL09-30-01-81	1SBL103001R8101	

Note: for multiple packaging, please contact your ABB local sales organization.
 (1) Other control voltages see voltage code table.

Star-delta starters protected by thermal overload relays

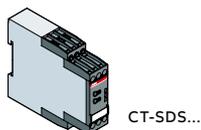
With AS, ASL contactors - open type version in kit form

		Thermal overload relays  The setting current value is: nominal motor current x 0.58		Connection sets Mechanical interlock unit 		Auxiliary contact block 		Electronic timer 	
Setting ranges	Type	Order code	Type	Order code	Type	Order code	Type	Order code	
A ... A									
7.60...10.0	T16-10	1SAZ711201R1043	BEY16C-3 + VM3	1SBN081018R2000 + 1SBN031005T1000	KM1: 1 x CA3-10 KM2: 1 x CA3-10	1SBN011010T1010 1SBN011010T1010	CT-SDS...	see "Ordering Details"	
10.0...13.0	T16-13	1SAZ711201R1045	BEY16C-3 + VM3	1SBN081018R2000 + 1SBN031005T1000	KM1: 1 x CA3-10 KM2: 1 x CA3-10	1SBN011010T1010 1SBN011010T1010	CT-SDS...	see "Ordering Details"	

Setting ranges	Type	Order code	Type	Order code	Type	Order code	Type	Order code
A ... A								
7.60...10.0	T16-10	1SAZ711201R1043	BEY16C-3 + VM3	1SBN081018R2000 + 1SBN031005T1000	KM1: 1 x CA3-10 KM2: 1 x CA3-10	1SBN011010T1010 1SBN011010T1010	CT-SDS...	see "Ordering Details"
10.0...13.0	T16-13	1SAZ711201R1045	BEY16C-3 + VM3	1SBN081018R2000 + 1SBN031005T1000	KM1: 1 x CA3-10 KM2: 1 x CA3-10	1SBN011010T1010 1SBN011010T1010	CT-SDS...	see "Ordering Details"

see table below for all setting ranges

Setting ranges	Type	Order code
A ... A		
0.10...0.13	T16-0.13	1SAZ711201R1005
0.13...0.17	T16-0.17	1SAZ711201R1008
0.17...0.23	T16-0.23	1SAZ711201R1009
0.23...0.31	T16-0.31	1SAZ711201R1013
0.31...0.41	T16-0.41	1SAZ711201R1014
0.41...0.55	T16-0.55	1SAZ711201R1017
0.55...0.74	T16-0.74	1SAZ711201R1021
0.74...1.00	T16-1.0	1SAZ711201R1023
1.00...1.30	T16-1.3	1SAZ711201R1025
1.30...1.70	T16-1.7	1SAZ711201R1028
1.70...2.30	T16-2.3	1SAZ711201R1031
2.30...3.10	T16-3.1	1SAZ711201R1033
3.10...4.20	T16-4.2	1SAZ711201R1035
4.20...5.70	T16-5.7	1SAZ711201R1038
5.70...7.60	T16-7.6	1SAZ711201R1040
7.60...10.0	T16-10	1SAZ711201R1043
10.0...13.0	T16-13	1SAZ711201R1045
13.0...16.0	T16-16	1SAZ711201R1047



Ordering details - Main accessories

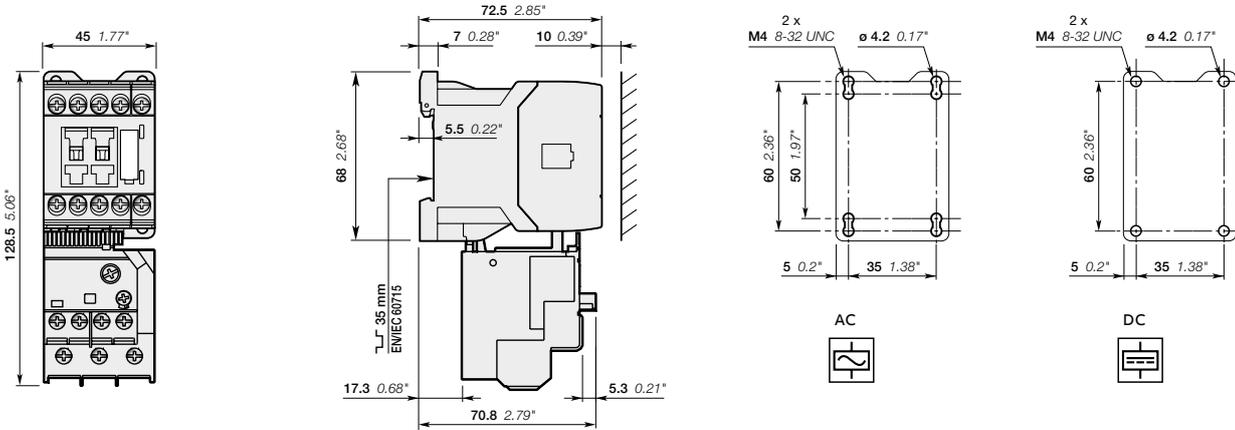
	Type	Order code	Pkg qty	Weight (1 pce) kg
Electronic timer*	28-48 V DC 24-240 V AC	CT-SDS.22S 1SVR730210R3300	1	0.114
	380-440 V AC	CT-SDS.23S 1SVR730211R2300	1	0.118

* 7 time ranges (0.05 s - 10 min), 50 ms transition time, 2 n/o contacts, 3 LEDs

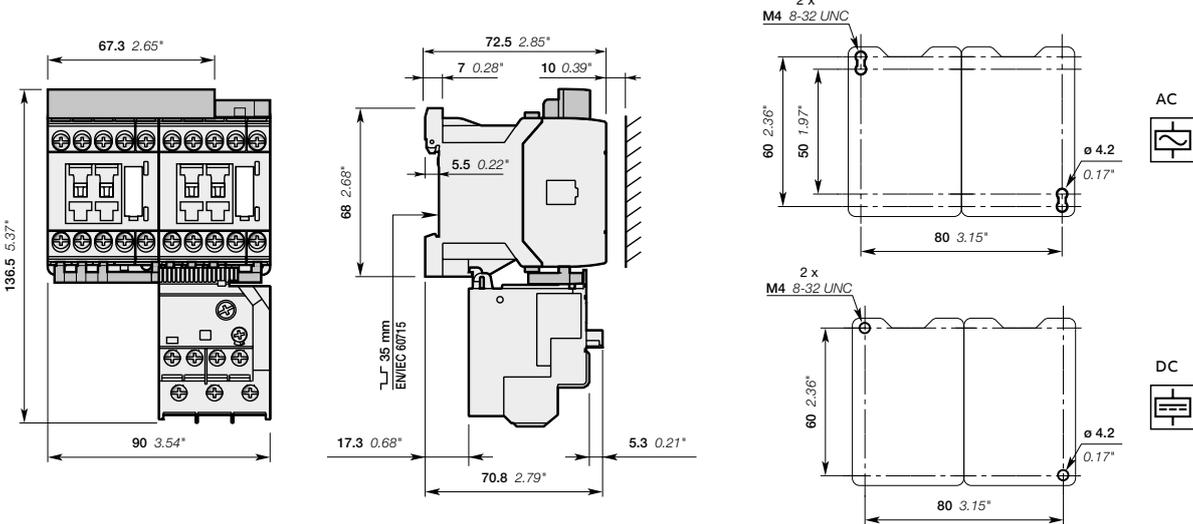
Protected by thermal overload relays

With AS, ASL contactors - open type in kit form

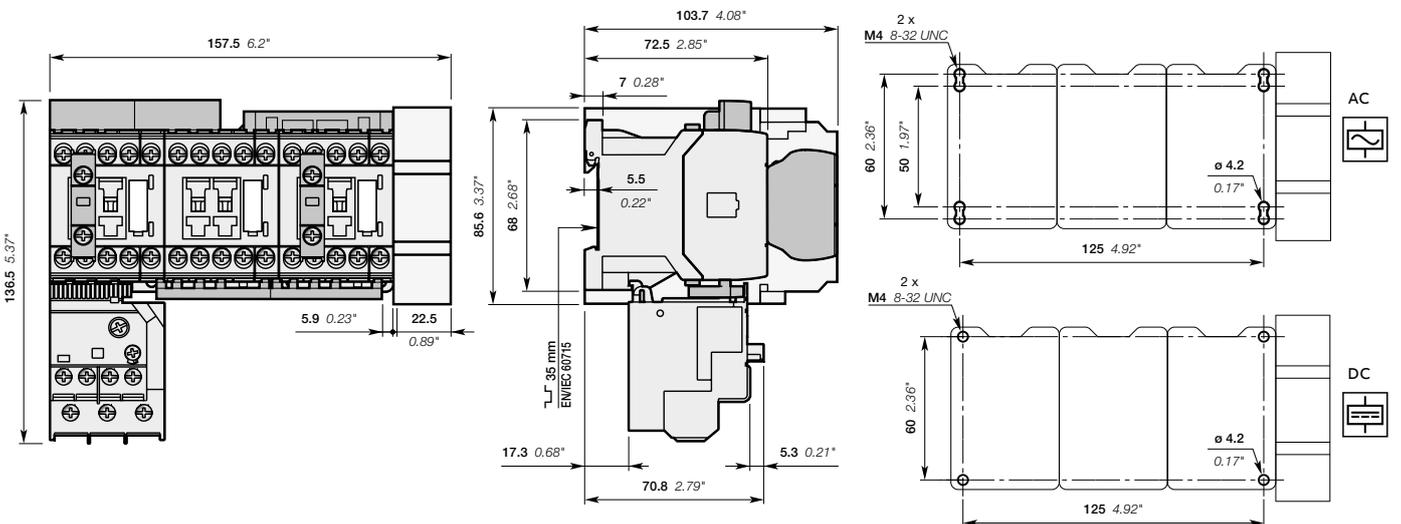
Direct-on-line starters



Reversing starters



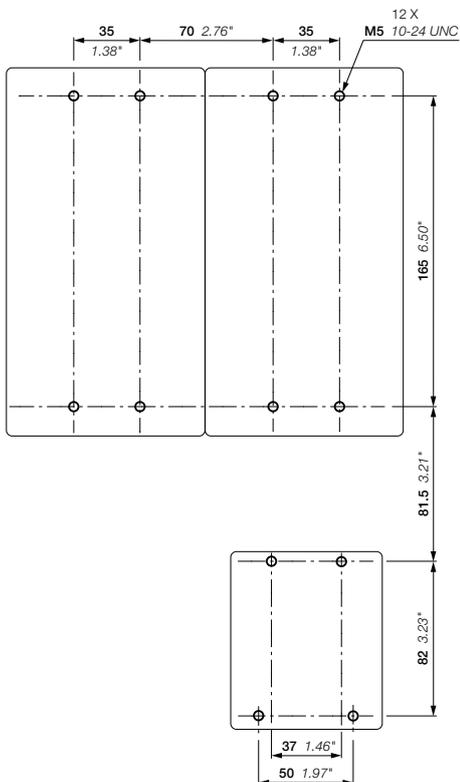
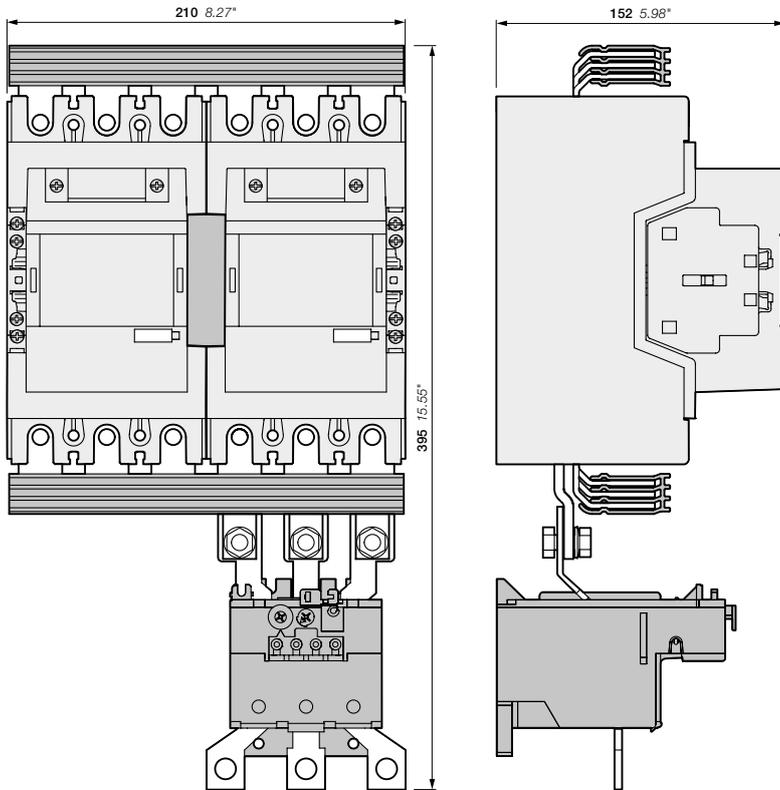
Star-delta starters



Main dimensions mm, inches

Reversing starters protected by thermal overload relays

With AF contactors - open type version in kit form

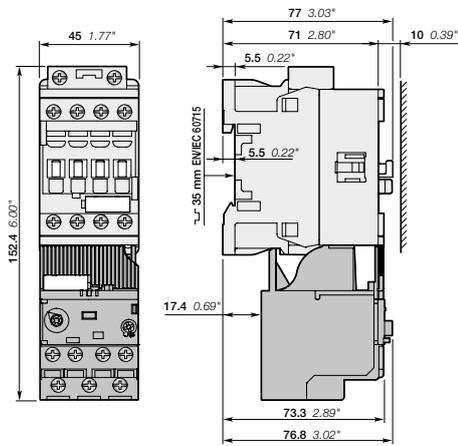


AF190, AF205
 + BER205-4, VM19
 + TA200DU thermal overload relay

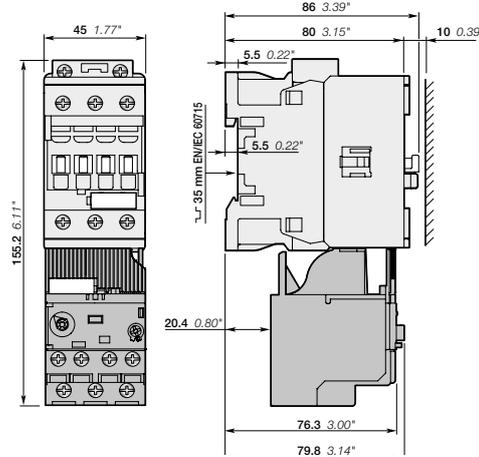
Main dimensions mm, inches

DOL starters protected by electronic overload relays

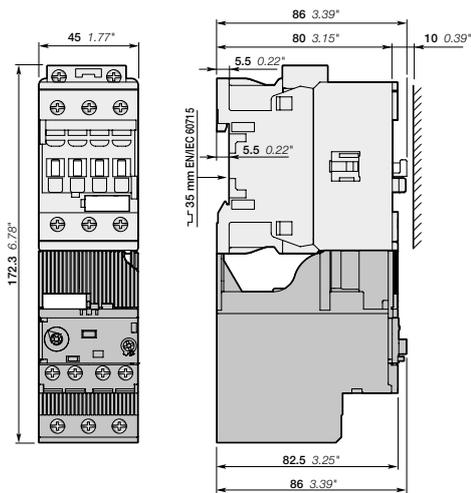
With AF contactors - open type version in kit form



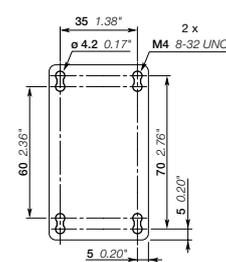
AF09, AF12, AF16
+ EF19 electronic overload relay



AF26, AF30, AF38
+ EF19 electronic overload relay



AF26, AF30, AF38
+ EF45 electronic overload relay



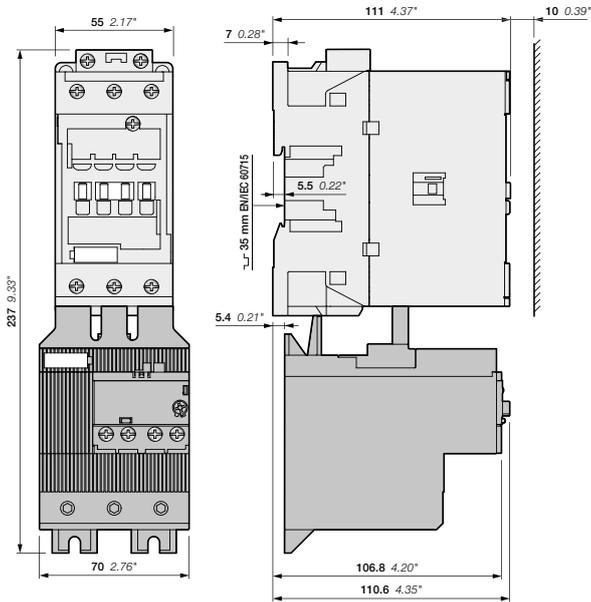
AF09, AF12, AF16, AF26, AF30, AF38
+ EF electronic overload relay

Note: contactor lateral distance to grounded component 2 mm 0.08" min.

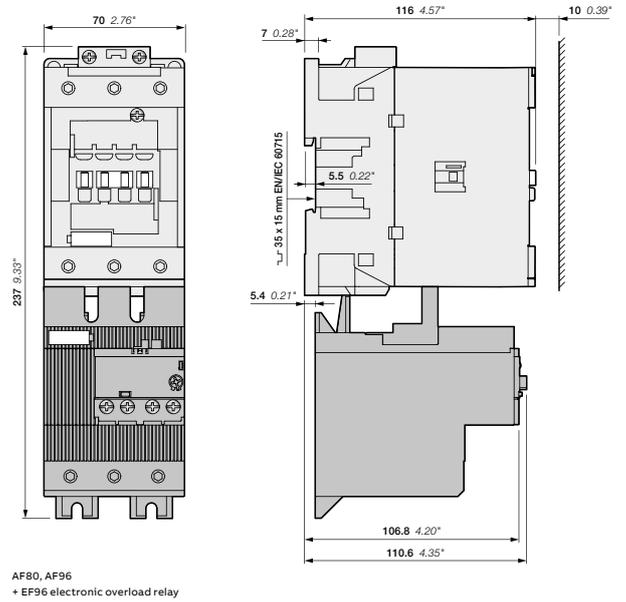
Main dimensions mm, inches

DOL starters protected by electronic overload relays

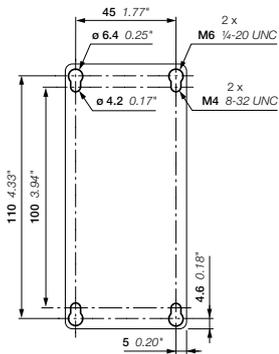
With AF contactors - open type version in kit form



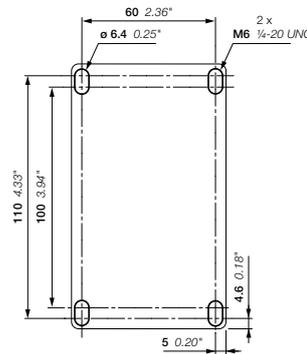
AF40, AF52, AF65
+ EF65 electronic overload relay



AF80, AF96
+ EF96 electronic overload relay



AF40, AF52, AF65
+ EF65 electronic overload relay

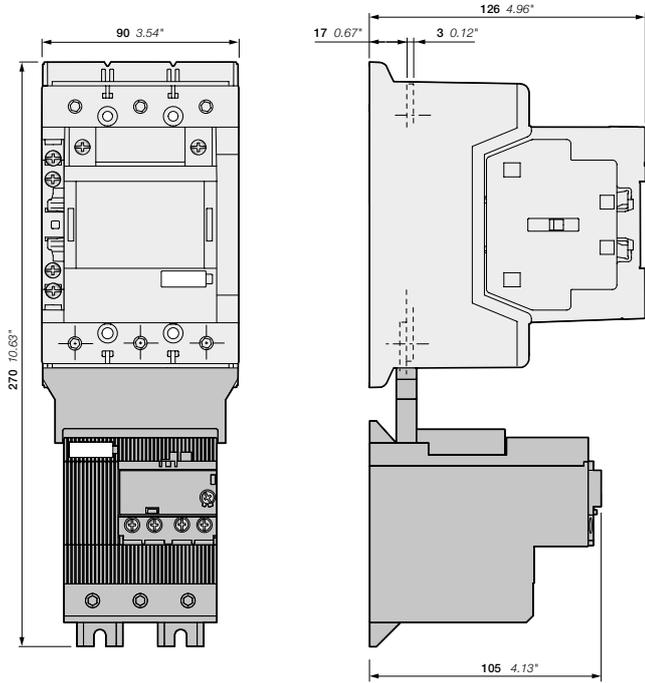


AF80, AF96
+ EF96 electronic overload relay

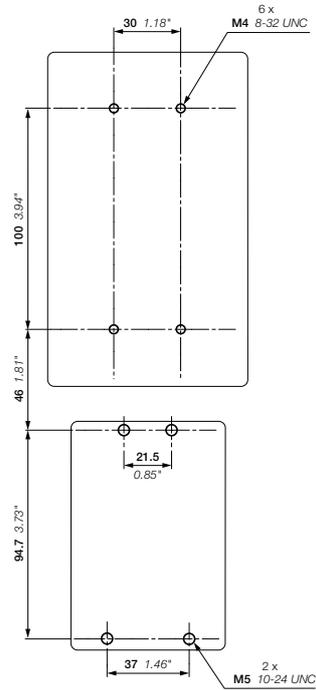
Main dimensions mm, inches

DOL starters protected by electronic overload relays

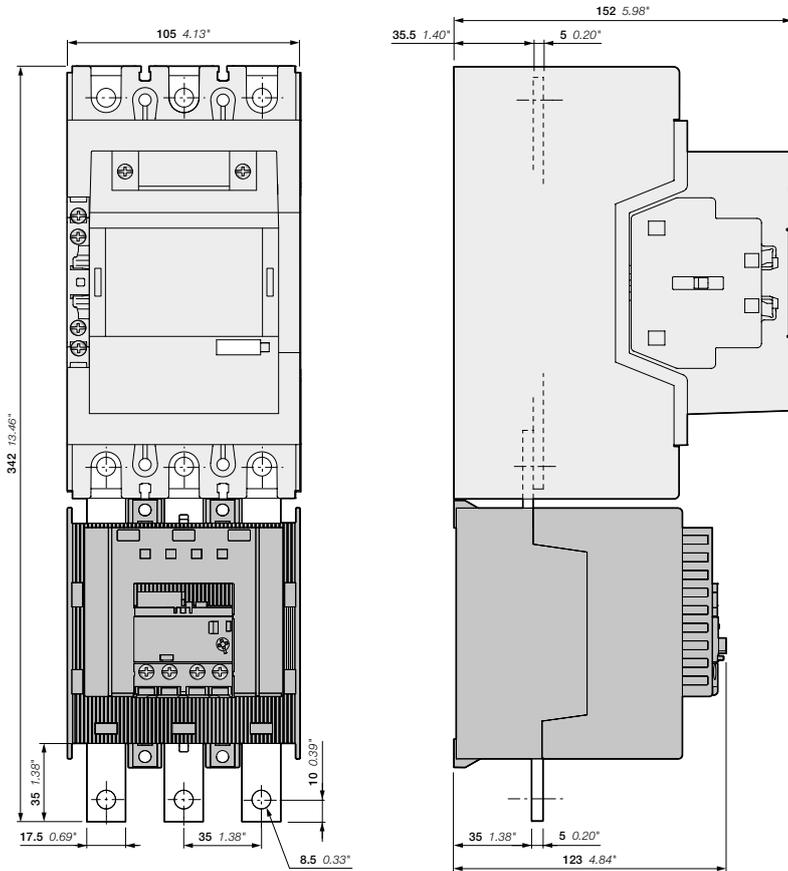
With AF contactors - open type version in kit form



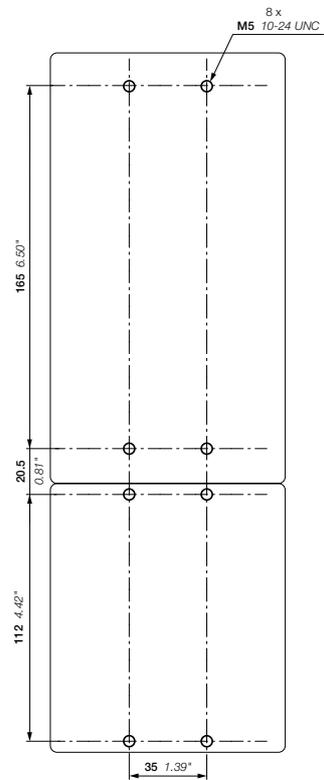
AF116, AF140, AF146-30-11(B)
+ EF146 electronic overload relay



AF116, AF140, AF146-30-11(B)
+ EF146 electronic overload relay



AF190, AF205-30-11
+ EF205 electronic overload relay

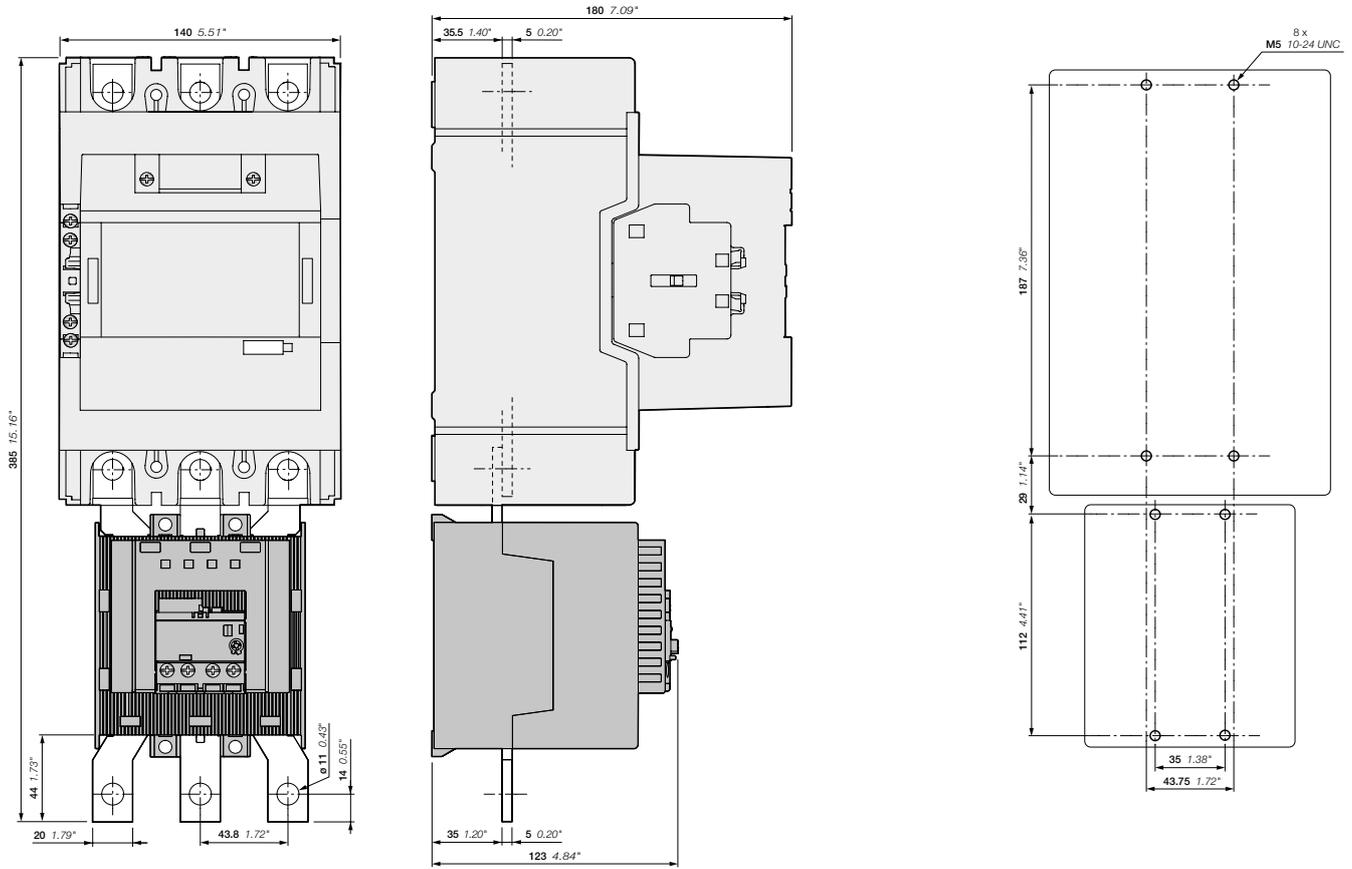


AF190, AF205
+ EF205 electronic overload relay

Main dimensions mm, inches

DOL starters protected by electronic overload relays

With AF contactors - open type version in kit form

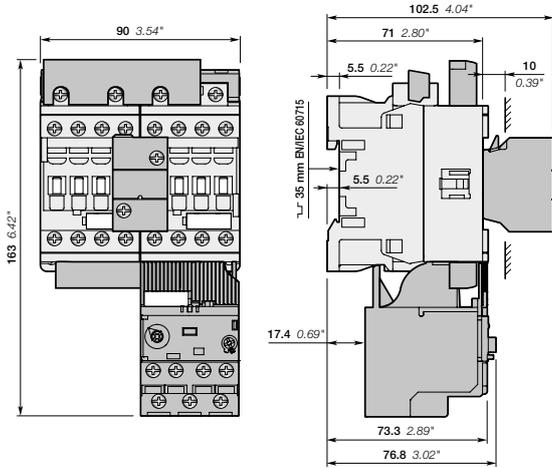


AF265, AF305, AF370-30-11
+ EF370 electronic overload relay

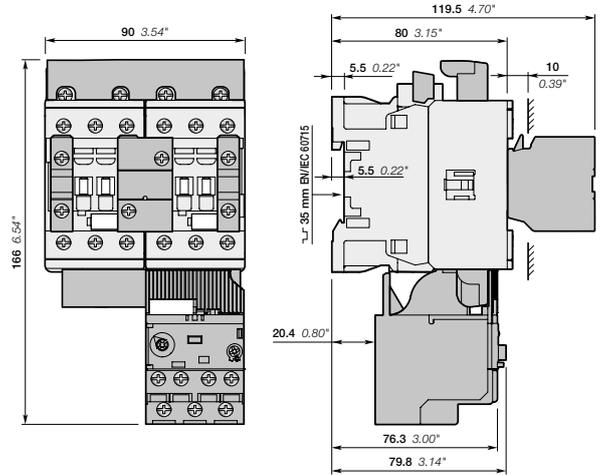
Main dimensions mm, inches

Reversing starters protected by electronic overload relays

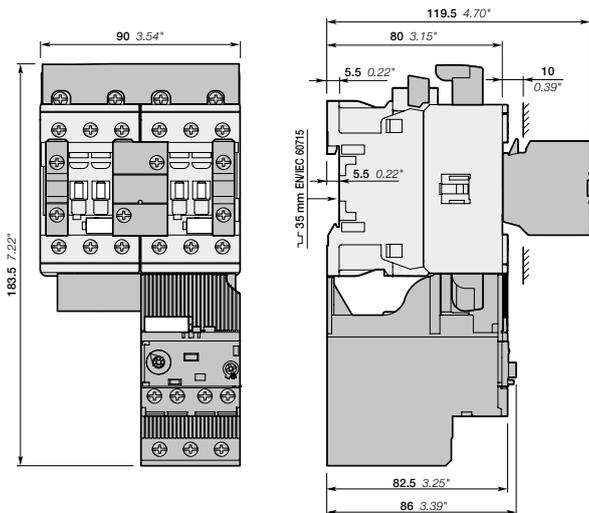
With AF contactors - open type version in kit form



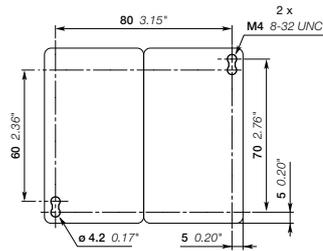
AF09, AF12, AF16
+ BER16-4, VEM4
+ EF19 electronic overload relay



AF26, AF30, AF38
+ BER38-4, VEM4, CA4-10
+ EF19 electronic overload relay



AF26, AF30, AF38
+ BER38-4, VEM4, CA4-10
+ EF45 electronic overload relay



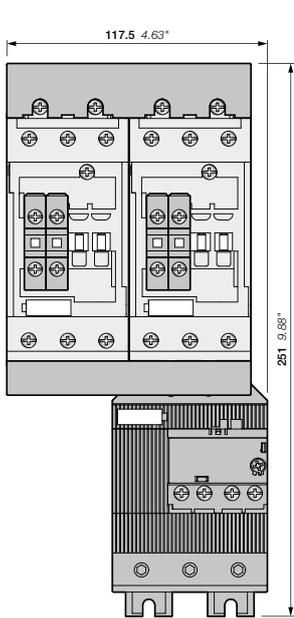
AF09, AF12, AF16, AF26, AF30, AF38

Note: contactor lateral distance to grounded component 2 mm 0.08" min.

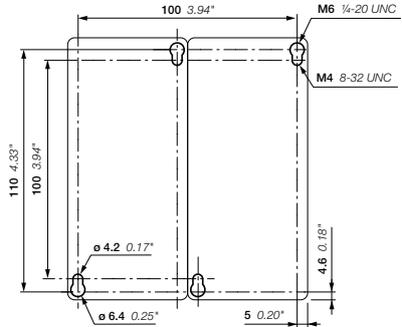
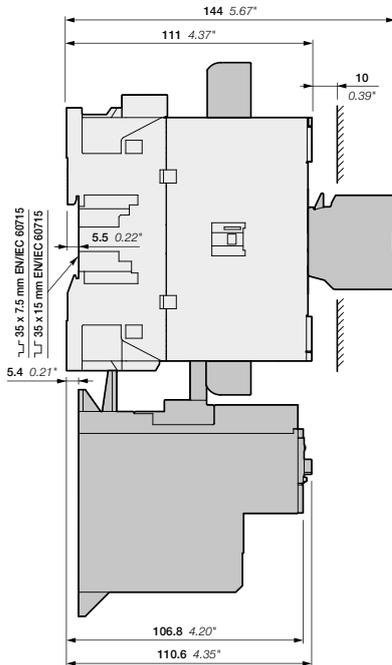
Main dimensions mm, inches

Reversing starters protected by electronic overload relays

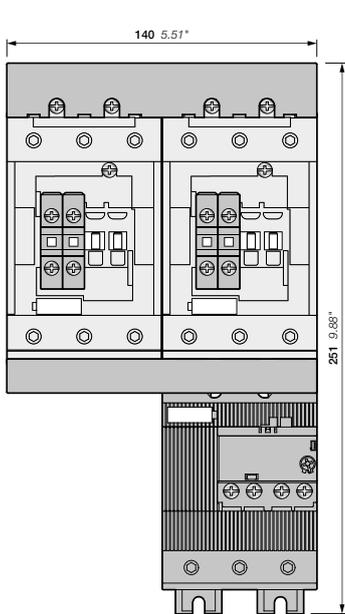
With AF contactors - open type version in kit form



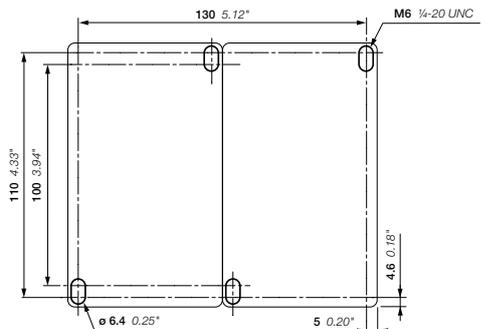
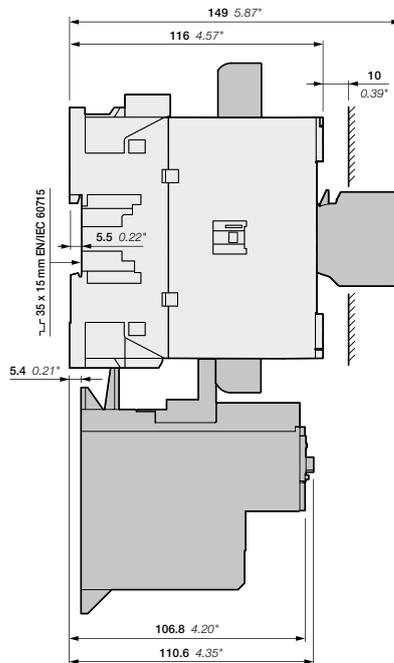
AF40, AF52, AF65
+ BER65-4, VM96-4
+ EF65 electronic overload relay



AF40, AF52, AF65
+ BER65-4, VM96-4
+ EF65 electronic overload relay



AF80, AF96
+ BER96-4, VM96-4
+ EF96 electronic overload relay

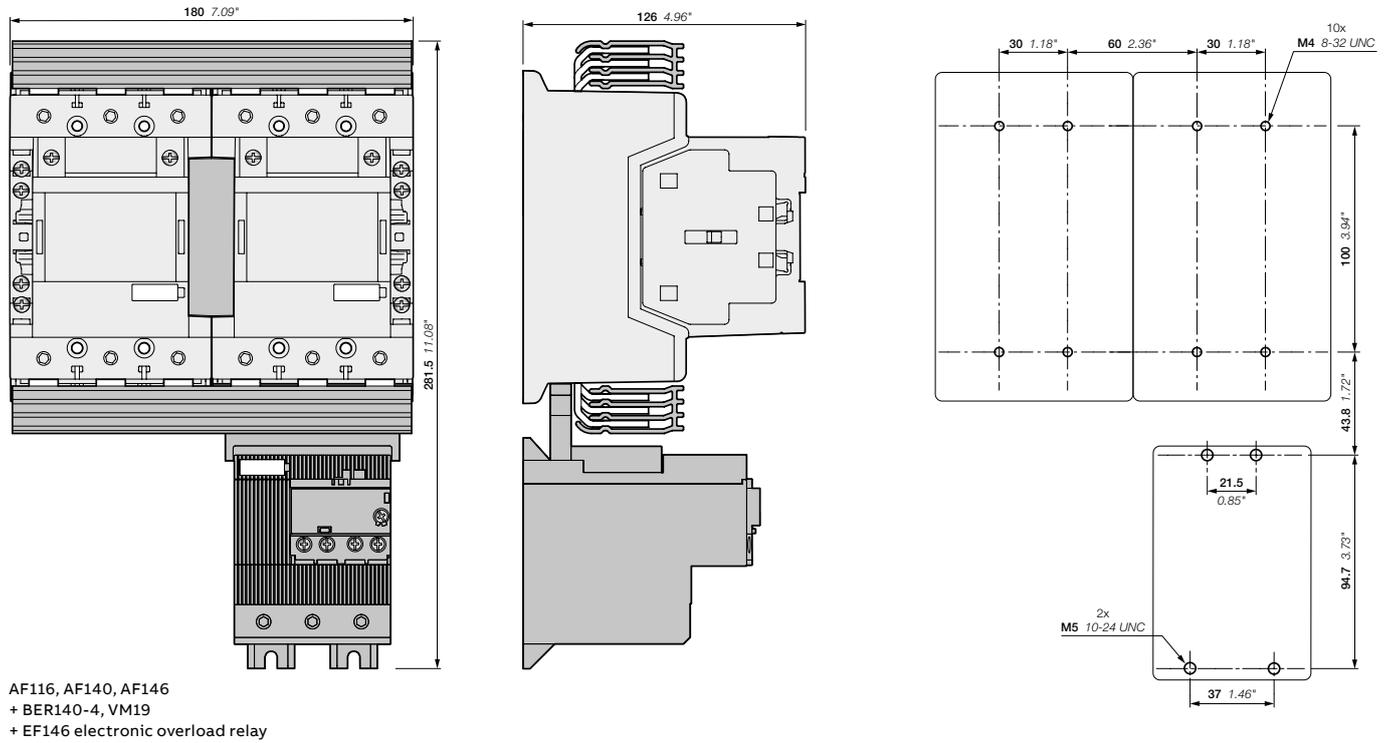


AF80, AF96
+ BER96-4, VM96-4
+ EF96 electronic overload relay

Main dimensions mm, inches

Reversing starters protected by electronic overload relays

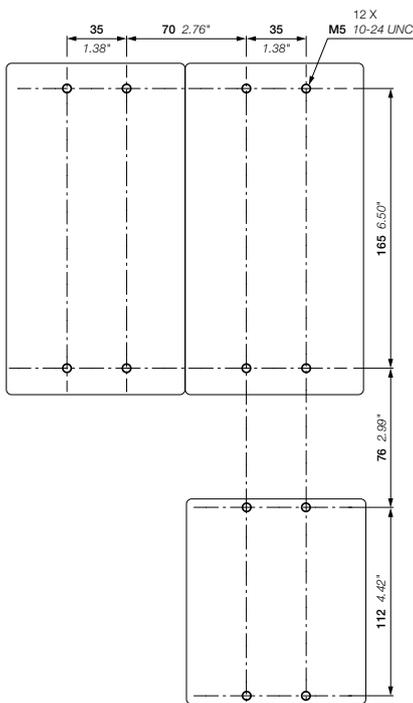
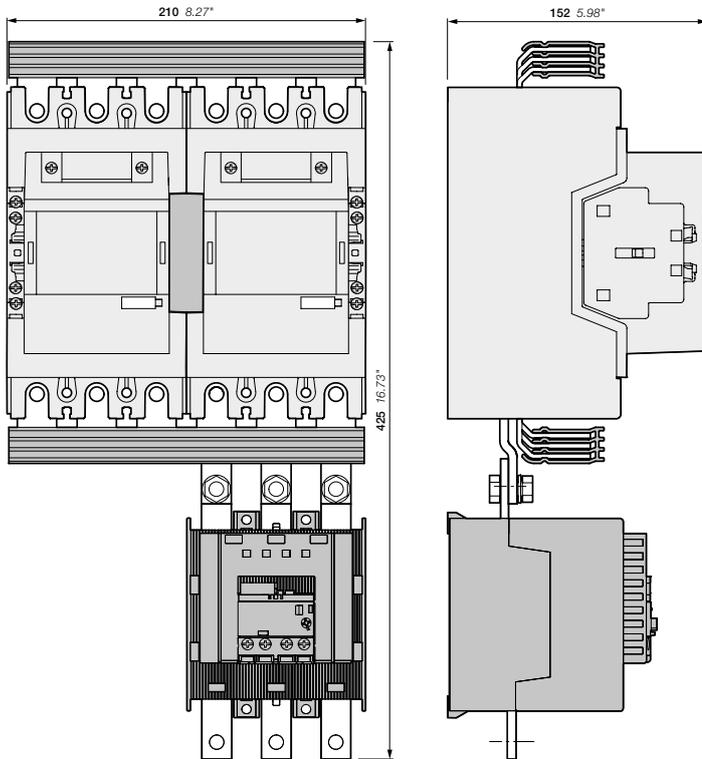
With AF contactors - open type version in kit form



Main dimensions mm, inches

Reversing starters protected by electronic overload relays

With AF contactors - open type version in kit form

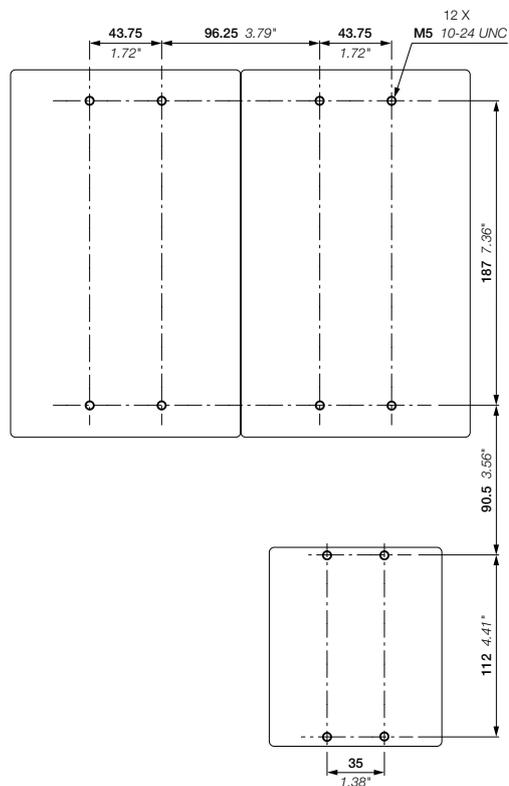
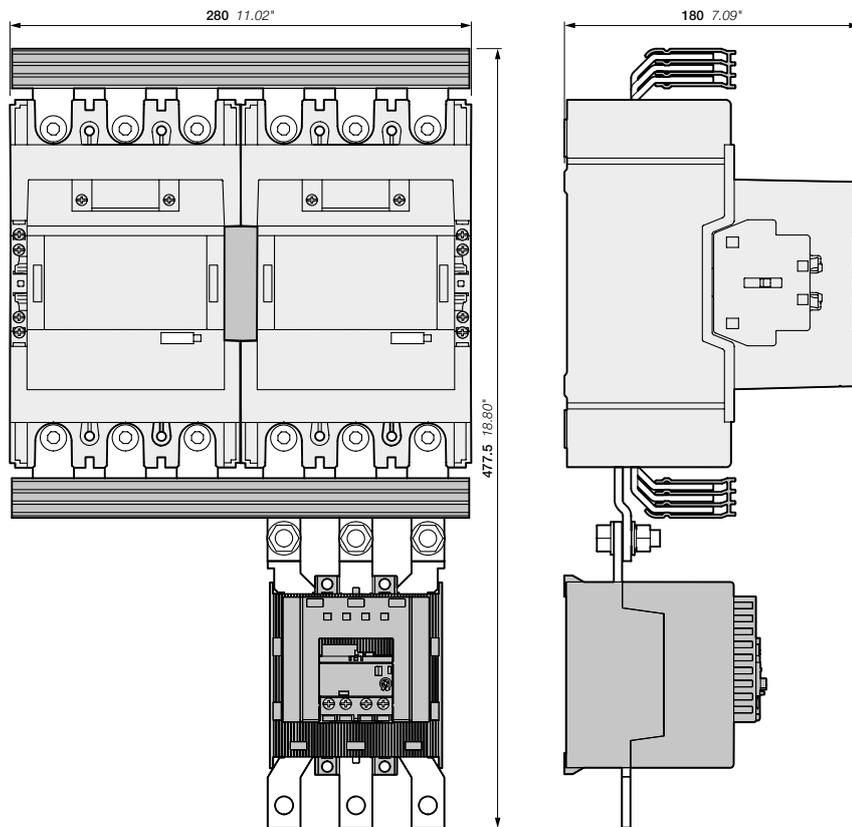


AF190, AF205
 + BER205-4, VM19
 + EF205 electronic overload relay

Main dimensions mm, inches

Reversing starters protected by electronic overload relays

With AF contactors - open type version in kit form



AF265, AF305, AF370
 + BER370-4, VM19
 + EF370 electronic overload relay

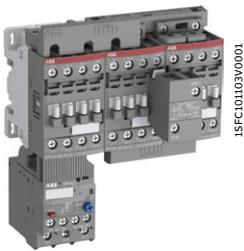
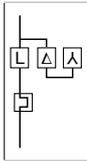
Main dimensions mm, inches

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Notes

A large rectangular area filled with a grid of small, light gray dotted lines, intended for handwritten notes.

Star-delta starters protected by overload relays

With AF contactors - Open type version in kit form



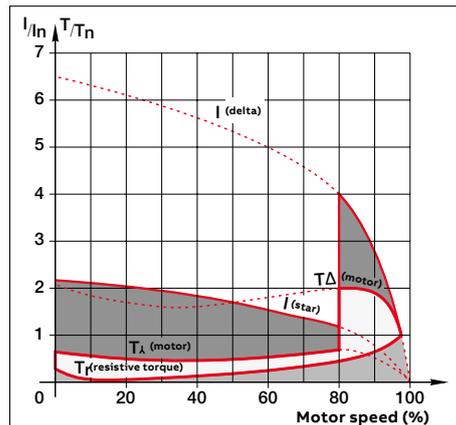
AF16-30-10 + AF16-30-10 + AF09-30-10 + BEY16-4 + VEM4 + TF42



AF140-30-11 + AF140-30-11 + AF140-30-11 + BEY140-4 + VM19 + EF146

Application

Star-delta starting is the most common method to reduce the starting current of a motor. This system can be used on all the squirrel cage motors, which are normally used in delta connection. In this type of starting, it is recommended to choose motors having high starting torque i.e. much higher than the resistive torque in order to reach sufficient high speed when the motor is connected in star.



I = current
T = torque
In = nominal current
Tn = nominal torque

When starting:

- Inrush current is reduced to a third of direct starting current
 - Motor torque is reduced to a third or even less of direct starting torque.
- Transient current is generated when switching from star to delta connection. During the initial starting phase ("star" connection), the resistive torque of the driven load must remain, irrespective of speed, less than the "star" motor torque until "star-delta" switching occurs. This starting mode is therefore ideal for machines having low starting torque such as pumps, centrifugal compressors, wood-working machines...

Precaution

- Motor nominal voltage in delta connection must be equal to that of the mains. Example: a motor for 400 V star-delta starting must be designed for 400 V in "delta" connection. Its usual designation is "400 V / 690 V motor". The motor must be constructed with 6 terminal windings
- In order to prevent a high current peak, at least 85 % of nominal speed must be reached before switching from star to delta

Sequence

Starting is a three-stage process:

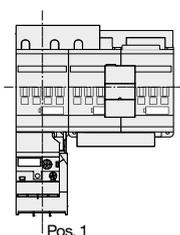
- 1st stage:** "Star" connection - Press the "On" button on the control circuit to close the KM2 "Star" contactor. The KM1 "line" contactor then closes and the motor starts. Countdown of programmed starting time (6 to 10 s) then begins.
- 2nd stage:** "Star" to "Delta" switching - when programmed starting time is over, the KM2 "Star" contactor opens.
- 3rd stage:** "Delta" connection - Thanks to AF contactors, a transition time (or dwelling time) of 50 ms is already integrated between the opening of the "star" contactor and closing of the "delta" contactor.

Conclusion: An on-delay timer without dwelling time (e.g.: CT-ERS.21S or TEF4-ON) is enough to countdown the programmed starting time (6 to 10 s) during "Star connection". The use of a star-delta timer including a dwelling time is not permitted.

Main Technical Data

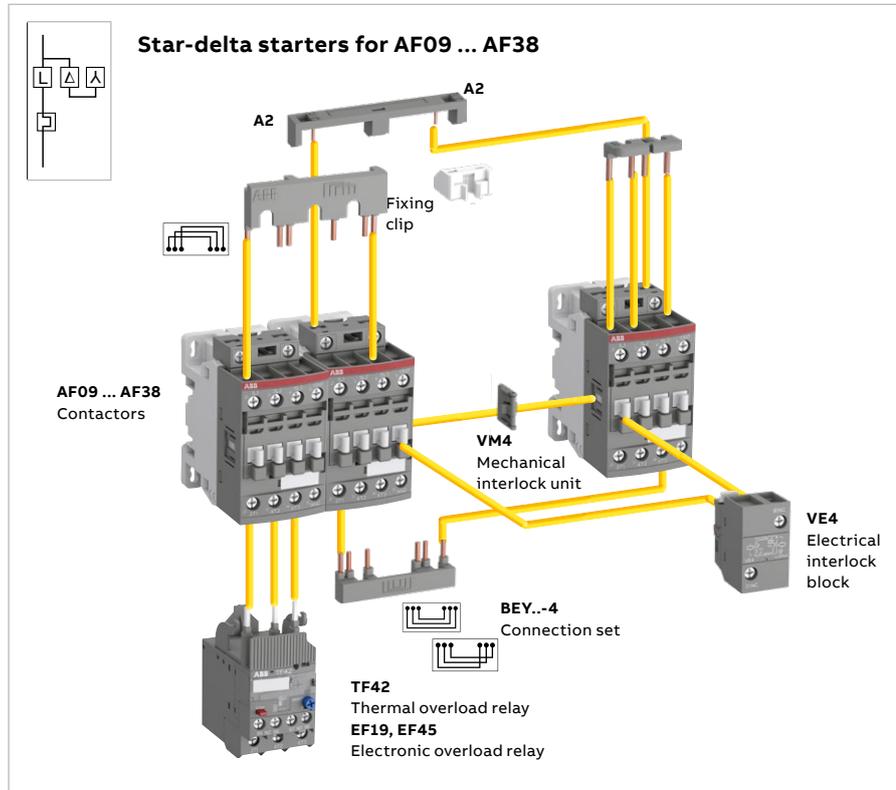
Standards	IEC 60947-4-1 / EN 60947-4-1
Rated operational voltage Ue max.	690 V - 50/60 Hz
Rated insulation voltage Ui	
acc. to IEC 60947-4-1	690 V
acc. to UL / CSA	600 V
Ambient air temperature	
Close to the device	≤ 60 °C (TF42: 38 A above ≤ 50 °C)
Degree of protection	IP20
Switching frequency	Refer to "Switching frequency diagrams" page

Mounting positions



Star-delta starters protected by overload relays

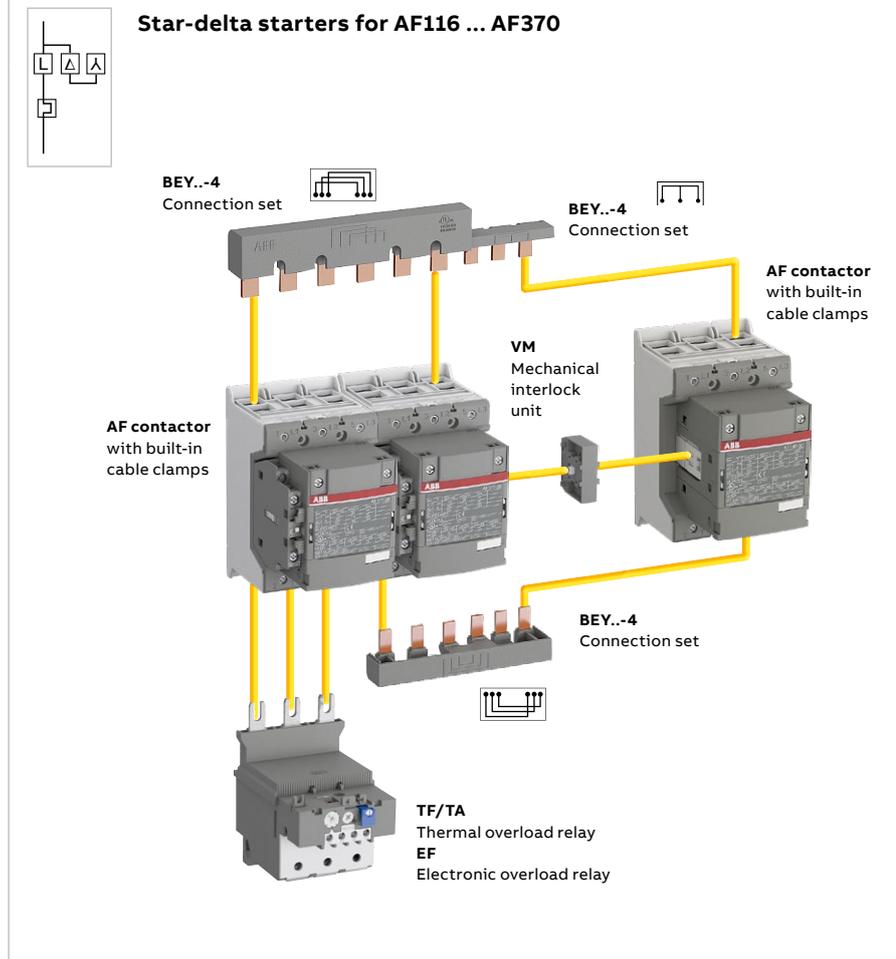
With AF contactors - Open type version in kit form



You can easily assemble star-delta starter thanks to our complete range of accessories:

- For AF09 ... AF38, use VEM4 mechanical and electrical interlock set without increasing starter width. It includes:
 - VM4 mechanical interlock unit and 2 fixing clips
 - VE4 electrical interlock block with A2-A2 connection.
- For AF40 ... AF370, use VM mechanical interlock unit and additional auxiliary contact blocks for electrical interlocking.
- BEY..-4 connection set: it assures a safe and simple connection between both contactor main terminals.

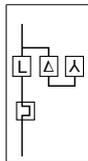
Select now easily and quickly your starter in the following pages at 400 V, up to 200 kW.



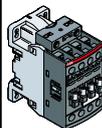
For the full coordination tables: www.abb.com/lowvoltage then go to the right menu: "Support", select: "Online Product Selection Tools" then select "Coordination Tables for motor protection"

Star-delta starters protected by thermal overload relays

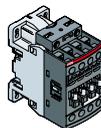
With AF contactors - Open type version in kit form



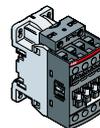
Line contactor KM1



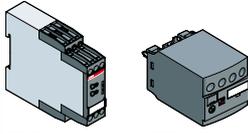
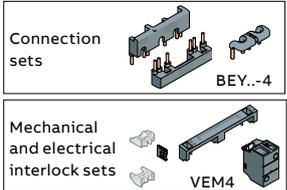
Delta contactor KM3



Star contactor KM2

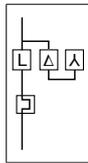


IEC AC-3 Rated power 400 V kW	Rated current 400 V A	Control voltage Uc min. ... Uc max. (1)		Line contactor KM1		Delta contactor KM3		Star contactor KM2	
		V 50/60 Hz	V DC	Type	Order code	Type	Order code	Type	Order code
7.5	15.5	24...60	20...60	AF09Z-30-10-21	1SBL136001R2110	AF09Z-30-10-21	1SBL136001R2110	AF09Z-30-10-21	1SBL136001R2110
		100...250	100...250	AF09-30-10-13	1SBL137001R1310	AF09-30-10-13	1SBL137001R1310	AF09-30-10-13	1SBL137001R1310
11	22	24...60	20...60	AF12Z-30-10-21	1SBL156001R2110	AF12Z-30-10-21	1SBL156001R2110	AF09Z-30-10-21	1SBL136001R2110
		100...250	100...250	AF12-30-10-13	1SBL157001R1310	AF12-30-10-13	1SBL157001R1310	AF09-30-10-13	1SBL137001R1310
15	29	24...60	20...60	AF16Z-30-10-21	1SBL176001R2110	AF16Z-30-10-21	1SBL176001R2110	AF09Z-30-10-21	1SBL136001R2110
		100...250	100...250	AF16-30-10-13	1SBL177001R1310	AF16-30-10-13	1SBL177001R1310	AF09-30-10-13	1SBL137001R1310
18.5	35	24...60	20...60	AF26Z-30-00-21	1SBL236001R2100	AF26Z-30-00-21	1SBL236001R2100	AF26Z-30-00-21	1SBL236001R2100
		100...250	100...250	AF26-30-00-13	1SBL237001R1300	AF26-30-00-13	1SBL237001R1300	AF26-30-00-13	1SBL237001R1300
22	41	24...60	20...60	AF26Z-30-00-21	1SBL236001R2100	AF26Z-30-00-21	1SBL236001R2100	AF26Z-30-00-21	1SBL236001R2100
		100...250	100...250	AF26-30-00-13	1SBL237001R1300	AF26-30-00-13	1SBL237001R1300	AF26-30-00-13	1SBL237001R1300
25	47	24...60	20...60	AF30Z-30-00-21	1SBL276001R2100	AF30Z-30-00-21	1SBL276001R2100	AF26Z-30-00-21	1SBL236001R2100
		100...250	100...250	AF30-30-00-13	1SBL277001R1300	AF30-30-00-13	1SBL277001R1300	AF26-30-00-13	1SBL237001R1300
37	66	24...60	20...60	AF40-30-00-11	1SBL347001R1100	AF40-30-00-11	1SBL347001R1100	AF40-30-00-11	1SBL347001R1100
		100...250	100...250	AF40-30-00-13	1SBL347001R1300	AF40-30-00-13	1SBL347001R1300	AF40-30-00-13	1SBL347001R1300
45	80	24...60	20...60	AF52-30-00-11	1SBL367001R1100	AF52-30-00-11	1SBL367001R1100	AF40-30-00-11	1SBL347001R1100
		100...250	100...250	AF52-30-00-13	1SBL367001R1300	AF52-30-00-13	1SBL367001R1300	AF40-30-00-13	1SBL347001R1300
55	97	24...60	20...60	AF65-30-00-11	1SBL387001R1100	AF65-30-00-11	1SBL387001R1100	AF40-30-00-11	1SBL347001R1100
		100...250	100...250	AF65-30-00-13	1SBL387001R1300	AF65-30-00-13	1SBL387001R1300	AF40-30-00-13	1SBL347001R1300
75	132	24...60	20...60	AF80-30-00-11	1SBL397001R1100	AF80-30-00-11	1SBL397001R1100	AF52-30-00-11	1SBL367001R1100
		100...250	100...250	AF80-30-00-13	1SBL397001R1300	AF80-30-00-13	1SBL397001R1300	AF52-30-00-13	1SBL367001R1300
90	160	24...60	20...60	AF96-30-00-11	1SBL407001R1100	AF96-30-00-11	1SBL407001R1100	AF65-30-00-11	1SBL387001R1100
		100...250	100...250	AF96-30-00-13	1SBL407001R1300	AF96-30-00-13	1SBL407001R1300	AF65-30-00-13	1SBL387001R1300
110	195	24...60	20...60	AF116-30-11-11	1SFL427001R1111	AF116-30-11-11	1SFL427001R1111	AF116-30-11-11 (4)	1SFL427001R1111
		100...250	100...250	AF116-30-11-13	1SFL427001R1311	AF116-30-11-13	1SFL427001R1311	AF116-30-11-13	1SFL427001R1311
132	230	24...60	20...60	AF140-30-11-11	1SFL447001R1111	AF140-30-11-11	1SFL447001R1111	AF116-30-11-11	1SFL427001R1111
		100...250	100...250	AF140-30-11-13	1SFL447001R1311	AF140-30-11-13	1SFL447001R1311	AF116-30-11-13	1SFL427001R1311
160	280	24...60	20...60	AF190-30-11-11	1SFL487002R1111	AF190-30-11-11	1SFL487002R1111	AF140-30-11-11	1SFL447001R1111
		100...250	100...250	AF190-30-11-13	1SFL487002R1311	AF190-30-11-13	1SFL487002R1311	AF140-30-11-13	1SFL447001R1311

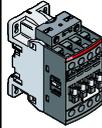
Thermal overload relays (2)			Electronic timers (3)		Accessories		Auxiliary contact blocks	
			 CT-ERS TEF4-ON Uc = 24...240 V 50/60 Hz or DC		 Connection sets BEY..-4 Mechanical and electrical interlock sets VEM4		 CA4	
Setting ranges	Type	Order code	Type	Order code	Type	Order code	Type	Order code
A								
7.60...10.0	TF42-10	1SAZ721201R1043	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY16-4 + VEM4	1SBN081313R2000 1SBN030111R1000	-	-
10.0...13.0	TF42-13	1SAZ721201R1045	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY16-4 + VEM4	1SBN081313R2000 1SBN030111R1000	-	-
16.0...20.0	TF42-20	1SAZ721201R1049	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY16-4 + VEM4	1SBN081313R2000 1SBN030111R1000	-	-
20.0...24.0	TF42-24	1SAZ721201R1051	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY38-4 + VEM4	1SBN082713R2000 1SBN030111R1000	KM1 : 1 x CA4-10 KM2 : 1 x CA4-10	1SBN010110R1010 1SBN010110R1010
20.0...24.0	TF42-24	1SAZ721201R1051	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY38-4 + VEM4	1SBN082713R2000 1SBN030111R1000	KM1 : 1 x CA4-10 KM2 : 1 x CA4-10	1SBN010110R1010 1SBN010110R1010
24.0...29.0	TF42-29	1SAZ721201R1052	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY38-4 + VEM4	1SBN082713R2000 1SBN030111R1000	KM1 : 1 x CA4-10 KM2 : 1 x CA4-10	1SBN010110R1010 1SBN010110R1010
30.0...40.0	TF65-40	1SAZ811201R1003	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY65-4 + VM96-4	1SBN083413R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
36.0...47.0	TF65-47	1SAZ811201R1004	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY65-4 + VM96-4	1SBN083413R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
50.0...60.0	TF65-60	1SAZ811201R1006	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY65-4 + VM96-4	1SBN083413R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
65.0...78.0	TF96-78	1SAZ911201R1004	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY96-4 + VM96-4	1SBN083913R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
84.0...96.0	TF96-96	1SAZ911201R1006	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY96-4 + VM96-4	1SBN083913R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
100...135	TF140DU-135	1SAZ431201R1003	CT-ERS.21S	1SVR730100R0300	BEY140-4 + VM19	1SFN084413R1000 1SFN030300R1000	-	-
100...135	TF140DU-135	1SAZ431201R1003	CT-ERS.21S	1SVR730100R0300	BEY140-4 + VM19	1SFN084413R1000 1SFN030300R1000	-	-
130...175	TA200DU-175	1SAZ421201R1005	CT-ERS.21S	1SVR730100R0300	BEY190-4 + VM140/190	1SFN084813R1000 1SFN034403R1000	-	-

Star-delta starters protected by electronic overload relays

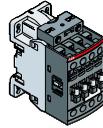
With AF contactors - Open type version in kit form



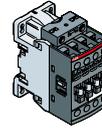
Line contactor KM1



Delta contactor KM3

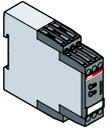
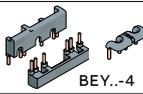


Star contactor KM2



IEC AC-3	Rated power 400 V kW	Rated current 400 V A	Control voltage Uc min. ... Uc max. (1)		Line contactor KM1		Delta contactor KM3		Star contactor KM2	
			V 50/60 Hz	V DC	Type	Order code	Type	Order code	Type	Order code
7.5	15.5		24...60	20...60	AF09Z-30-10-21	1SBL136001R2110	AF09Z-30-10-21	1SBL136001R2110	AF09Z-30-10-21	1SBL136001R2110
			100...250	100...250	AF09-30-10-13	1SBL137001R1310	AF09-30-10-13	1SBL137001R1310	AF09-30-10-13	1SBL137001R1310
11	22		24...60	20...60	AF12Z-30-10-21	1SBL156001R2110	AF12Z-30-10-21	1SBL156001R2110	AF09Z-30-10-21	1SBL136001R2110
			100...250	100...250	AF12-30-10-13	1SBL157001R1310	AF12-30-10-13	1SBL157001R1310	AF09-30-10-13	1SBL137001R1310
15	29		24...60	20...60	AF16Z-30-10-21	1SBL176001R2110	AF16Z-30-10-21	1SBL176001R2110	AF09Z-30-10-21	1SBL136001R2110
			100...250	100...250	AF16-30-10-13	1SBL177001R1310	AF16-30-10-13	1SBL177001R1310	AF09-30-10-13	1SBL137001R1310
18.5	35		24...60	20...60	AF26Z-30-00-21	1SBL236001R2100	AF26Z-30-00-21	1SBL236001R2100	AF26Z-30-00-21	1SBL236001R2100
			100...250	100...250	AF26-30-00-13	1SBL237001R1300	AF26-30-00-13	1SBL237001R1300	AF26-30-00-13	1SBL237001R1300
22	41		24...60	20...60	AF26Z-30-00-21	1SBL236001R2100	AF26Z-30-00-21	1SBL236001R2100	AF26Z-30-00-21	1SBL236001R2100
			100...250	100...250	AF26-30-00-13	1SBL237001R1300	AF26-30-00-13	1SBL237001R1300	AF26-30-00-13	1SBL237001R1300
25	47		24...60	20...60	AF30Z-30-00-21	1SBL276001R2100	AF30Z-30-00-21	1SBL276001R2100	AF26Z-30-00-21	1SBL236001R2100
			100...250	100...250	AF30-30-00-13	1SBL277001R1300	AF30-30-00-13	1SBL277001R1300	AF26-30-00-13	1SBL237001R1300
37	66		24...60	20...60	AF40-30-00-11	1SBL347001R1100	AF40-30-00-11	1SBL347001R1100	AF40-30-00-11	1SBL347001R1100
			100...250	100...250	AF40-30-00-13	1SBL347001R1300	AF40-30-00-13	1SBL347001R1300	AF40-30-00-13	1SBL347001R1300
45	80		24...60	20...60	AF52-30-00-11	1SBL367001R1100	AF52-30-00-11	1SBL367001R1100	AF40-30-00-11	1SBL347001R1100
			100...250	100...250	AF52-30-00-13	1SBL367001R1300	AF52-30-00-13	1SBL367001R1300	AF40-30-00-13	1SBL347001R1300
55	97		24...60	20...60	AF65-30-00-11	1SBL387001R1100	AF65-30-00-11	1SBL387001R1100	AF40-30-00-11	1SBL347001R1100
			100...250	100...250	AF65-30-00-13	1SBL387001R1300	AF65-30-00-13	1SBL387001R1300	AF40-30-00-13	1SBL347001R1300
75	132		24...60	20...60	AF80-30-00-11	1SBL397001R1100	AF80-30-00-11	1SBL397001R1100	AF52-30-00-11	1SBL367001R1100
			100...250	100...250	AF80-30-00-13	1SBL397001R1300	AF80-30-00-13	1SBL397001R1300	AF52-30-00-13	1SBL367001R1300
90	160		24...60	20...60	AF96-30-00-11	1SBL407001R1100	AF96-30-00-11	1SBL407001R1100	AF65-30-00-11	1SBL387001R1100
			100...250	100...250	AF96-30-00-13	1SBL407001R1300	AF96-30-00-13	1SBL407001R1300	AF65-30-00-13	1SBL387001R1300
110	195		24...60	20...60	AF116-30-11-11	1SFL427001R1111	AF116-30-11-11	1SFL427001R1111	AF116-30-11-11 (4)	1SFL427001R1111
			100...250	100...250	AF116-30-11-13	1SFL427001R1311	AF116-30-11-13	1SFL427001R1311	AF116-30-11-13	1SFL427001R1311
132	230		24...60	20...60	AF140-30-11-11	1SFL447001R1111	AF140-30-11-11	1SFL447001R1111	AF116-30-11-11	1SFL427001R1111
			100...250	100...250	AF140-30-11-13	1SFL447001R1311	AF140-30-11-13	1SFL447001R1311	AF116-30-11-13	1SFL427001R1311
160	280		24...60	20...60	AF190-30-11-11	1SFL487002R1111	AF190-30-11-11	1SFL487002R1111	AF140-30-11-11	1SFL447001R1111
			100...250	100...250	AF190-30-11-13	1SFL487002R1311	AF190-30-11-13	1SFL487002R1311	AF140-30-11-13	1SFL447001R1311
200	350		24...60	20...60	AF205-30-11-11	1SFL527002R1111	AF205-30-11-11	1SFL527002R1111	AF190-30-11-11	1SFL487002R1111
			100...250	100...250	AF205-30-11-13	1SFL527002R1311	AF205-30-11-13	1SFL527002R1311	AF190-30-11-13	1SFL487002R1311
250	430		24...60	20...60	AF265-30-11-11	1SFL547002R1111	AF265-30-11-11	1SFL547002R1111	AF205-30-11-11	1SFL527002R1111
			100...250	100...250	AF265-30-11-13	1SFL547002R1311	AF265-30-11-13	1SFL547002R1311	AF205-30-11-13	1SFL527002R1311
315	540		24...60	20...60	AF370-30-11-11	1SFL607002R1111	AF370-30-11-11	1SFL607002R1111	AF265-30-11-11	1SFL547002R1111
			100...250	100...250	AF370-30-11-13	1SFL607002R1311	AF370-30-11-13	1SFL607002R1311	AF265-30-11-13	1SFL547002R1311
355	610		24...60	20...60	AF370-30-11-11	1SFL607002R1111	AF370-30-11-11	1SFL607002R1111	AF305-30-11-11	1SFL587002R1111
			100...250	100...250	AF370-30-11-13	1SFL607002R1311	AF370-30-11-13	1SFL607002R1311	AF305-30-11-13	1SFL587002R1311

(1) AF09 ... AF370: ambient temperature ≤ 60 °C.
 (2) The setting current value is: nominal motor current x 0.58. Overload relay type given for 400 V - AC-3.
 For other voltage, select overload relay type according to required nominal motor current x 0.58.
 (3) On-delay timer without dwelling-time (e.g.: side-mounted CT-ERS.21S or front-mounted TEF4-ON) is enough to countdown the programmed starting time during "Star connection". In case of use of front-mounted TEF4-ON on-delay timer, mount on KM1 contactor AF26 ... AF96 a side-mounted CAL4-11 auxiliary contact block instead of CA4-10 auxiliary contact block.
 (4) AF80 can also be used, but no connection set and mechanical interlock is available for this combination.

Electronic overload relays (2)			Electronic timers (3)		Accessories		Auxiliary contact blocks	
			 		 			
Setting ranges	Type	Order code	Type	Order code	Type	Order code	Type	Order code
A								
5.70...18.9	EF19-18.9	1SAX121001R1105	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY16-4 + VEM4	1SBN081313R2000 1SBN030111R1000	-	-
5.70...18.9	EF19-18.9	1SAX121001R1105	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY16-4 + VEM4	1SBN081313R2000 1SBN030111R1000	-	-
5.70...18.9	EF19-18.9	1SAX121001R1105	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY16-4 + VEM4	1SBN081313R2000 1SBN030111R1000	-	-
9.00...30.0	EF45-30	1SAX221001R1101	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY38-4 + VEM4	1SBN082713R2000 1SBN030111R1000	KM1 : 1 x CA4-10 KM2 : 1 x CA4-10	1SBN010110R1010 1SBN010110R1010
9.00...30.0	EF45-30	1SAX221001R1101	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY38-4 + VEM4	1SBN082713R2000 1SBN030111R1000	KM1 : 1 x CA4-10 KM2 : 1 x CA4-10	1SBN010110R1010 1SBN010110R1010
9.00...30.0	EF45-30	1SAX221001R1101	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY38-4 + VEM4	1SBN082713R2000 1SBN030111R1000	KM1 : 1 x CA4-10 KM2 : 1 x CA4-10	1SBN010110R1010 1SBN010110R1010
25...70	EF65-70	1SAX331001R1101	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY65-4 + VM96-4	1SBN083413R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
25...70	EF65-70	1SAX331001R1101	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY65-4 + VM96-4	1SBN083413R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
25...70	EF65-70	1SAX331001R1101	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY65-4 + VM96-4	1SBN083413R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
36...100	EF96-100	1SAX341001R1101	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY96-4 + VM96-4	1SBN083913R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
36...100	EF96-100	1SAX341001R1101	CT-ERS.21S or TEF4-ON	1SVR730100R0300 1SBN020112R1000	BEY96-4 + VM96-4	1SBN083913R2000 1SBN033405T1000	KM1 : 1 x CA4-10 (3) KM2 : 1 x CA4-10 1 x CA4-01 KM3 : 1 x CA4-01	1SBN010110R1010 1SBN010110R1010 1SBN010110R1001 1SBN010110R1001
54...150	EF146-150	1SAX351001R1101	CT-ERS.21S	1SVR730100R0300	BEY140-4 + VM19	1SFN084413R1000 1SFN030300R1000	-	-
54...150	EF146-150	1SAX351001R1101	CT-ERS.21S	1SVR730100R0300	BEY140-4 + VM19	1SFN084413R1000 1SFN030300R1000	-	-
63...210	EF205-210	1SAX531001R1101	CT-ERS.21S	1SVR730100R0300	BEY190-4 + VM140/190	1SFN084813R1000 1SFN034403R1000	-	-
63...210	EF205-210	1SAX531001R1101	CT-ERS.21S	1SVR730100R0300	BEY205-4 + VM19	1SFN085213R1000 1SFN030300R1000	-	-
115...380	EF370-380	1SAX611001R1101	CT-ERS.21S	1SVR730100R0300	BEY265-4 + VM205/265	1SFN085413R1000 1SFN035203R1000	-	-
115...380	EF370-380	1SAX611001R1101	CT-ERS.21S	1SVR730100R0300	BEY370-4 + VM19	1SFN085813R1000 1SFN030300R1000	-	-
115...380	EF370-380	1SAX611001R1101	CT-ERS.21S	1SVR730100R0300	BEY370-4 + VM19	1SFN085813R1000 1SFN030300R1000	-	-

Star-delta starters protected by overload relays

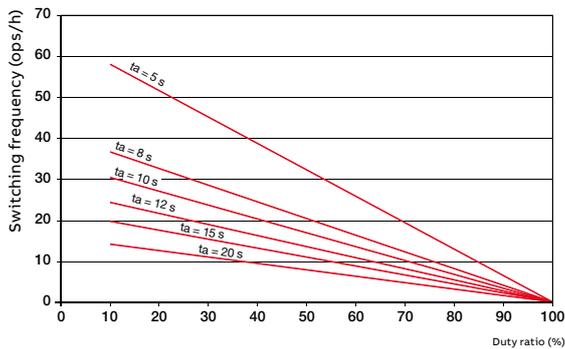
With AF contactors - Open type version in kit form
Switching frequency diagrams

General

Switching frequency/hour, according to acceleration time and load factor. Respect of the following conditions enables utilization of the starter without excessive overheating of the connections or nuisance tripping of the thermal overload relay.

Thermal overload relay

Intermittent periodic duty



ta: motor starting time

Example:

Starting time of the motor: 7 second (use 8s curve) - Duty ratio: 63 % means a permitted switching frequency of max. 15 operating cycles per hour.

This corresponds to a 4 minute operating cycle (15 starts/hr) with 7 seconds acceleration, 2.5 minutes operation and 1.5 minutes rest.

Electronic overload relay : please consult us

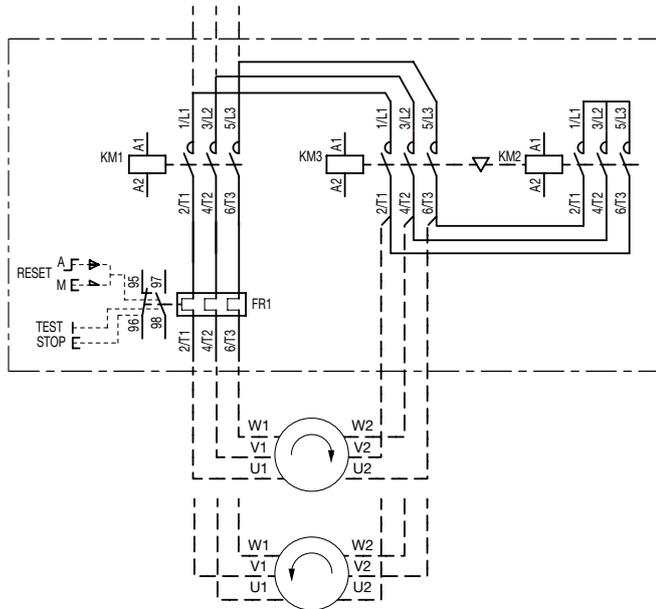
Star-delta starters protected by overload relays

With AF contactors - Open type version in kit form

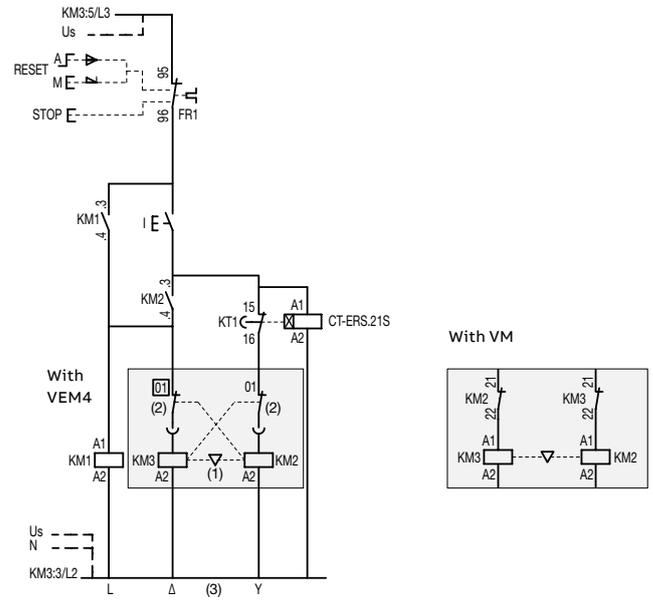
Wiring diagrams with CT-ERS.21S timer

Star-delta starters

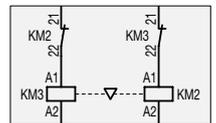
Power circuit



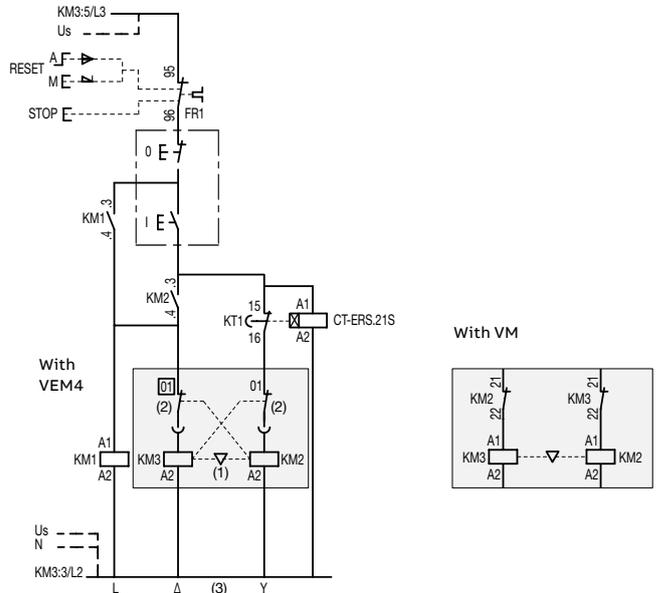
AC or DC local control with CT-ERS.21S timer



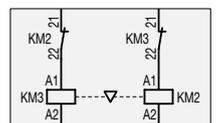
With VM



AC or DC remote control with CT-ERS.21S timer



With VM



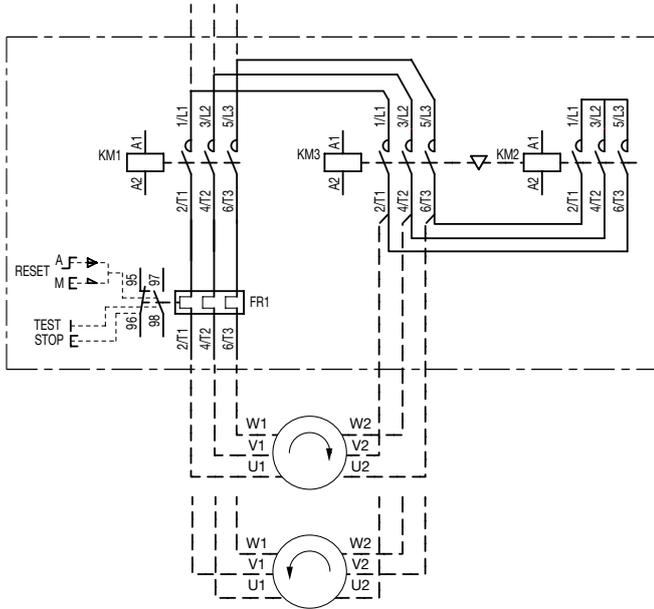
Note: - VEM4 = VM4 (1) + VE4 (2) with A2-A2 (3) connection
 (Except for coil Uc 12-20 V DC : use VM4 with CA4).
 - coil Uc 12-20 V DC : A1+, A2-

Star-delta starters protected by overload relays

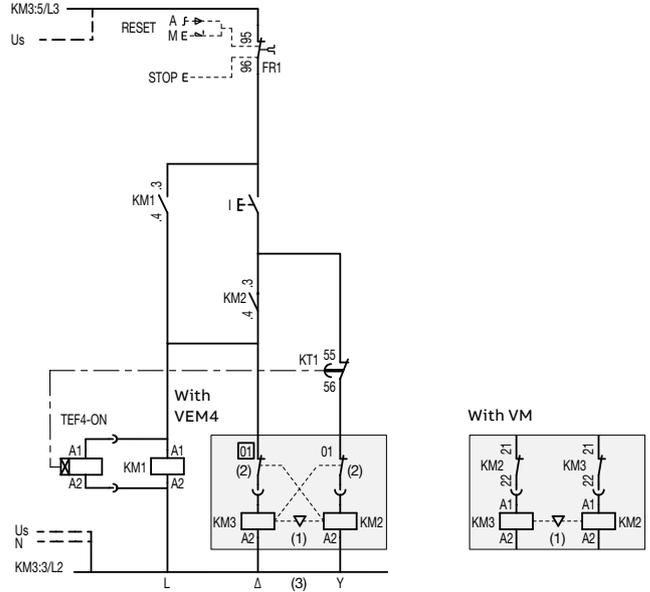
With AF contactors - Open type version in kit form
 Wiring diagrams with TEF4-ON timer

Star-delta starters

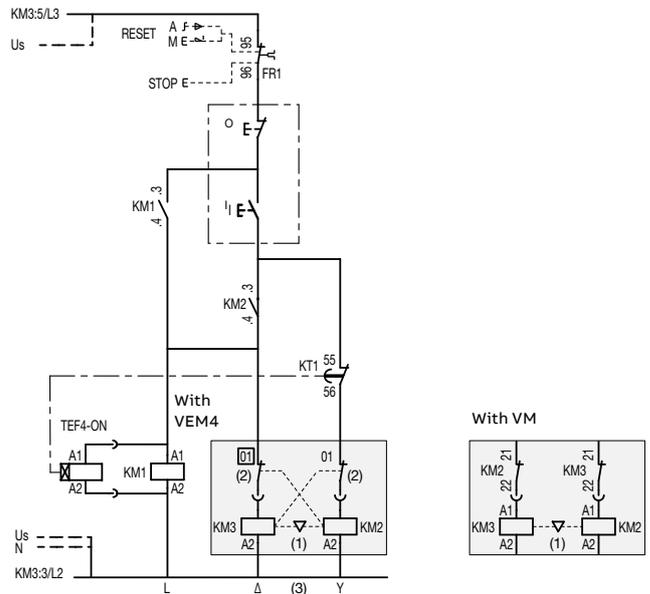
Power circuit



AC or DC local control with TEF4-ON timer
 Uc = 24...240 V 50/60 Hz or DC



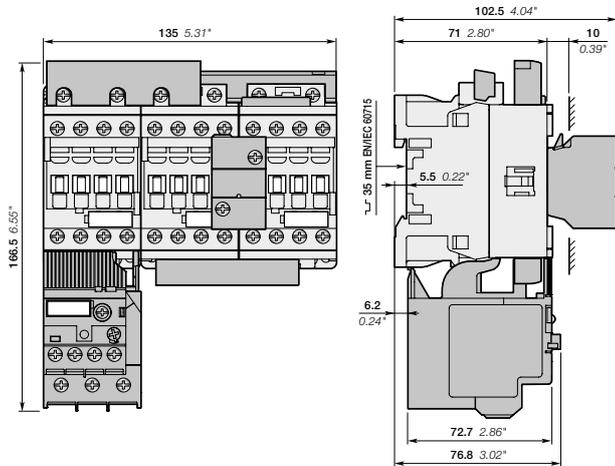
AC or DC remote control with TEF4-ON timer
 Uc = 24...240 V 50/60 Hz or DC



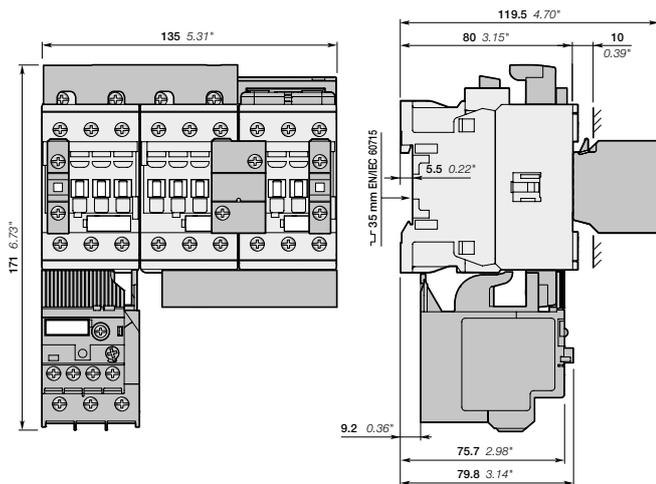
Note: VEM4 = VM4 (1) + VE4 (2) with A2-A2 (3) connection

Star-delta starters protected by thermal overload relays

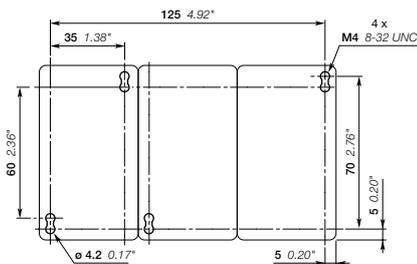
With AF contactors - Open type version in kit form



AF09, AF12, AF16
 + BEY16-4, VEM4
 + TF42 thermal overload relay



AF26, AF30, AF38
 + BEY38-4, VEM4, CA4-10
 + TF42 thermal overload relay

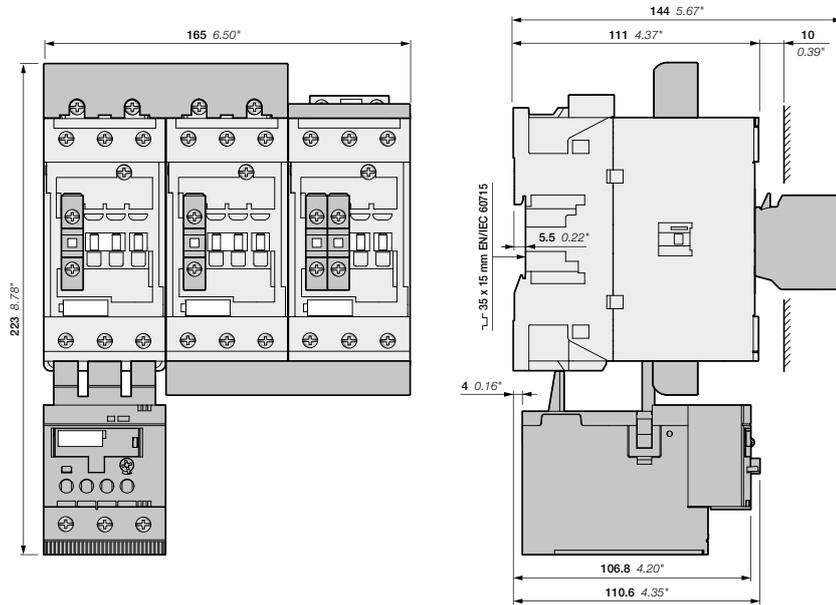


Note: contactor lateral distance to grounded component 2 mm 0.08" min.

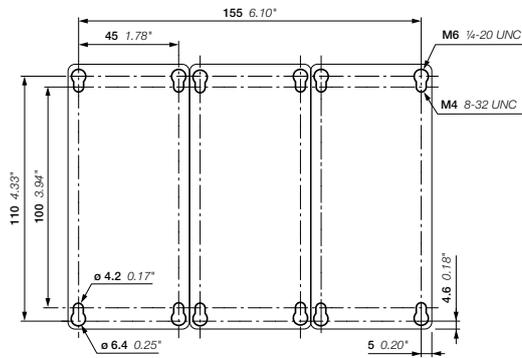
Main dimensions mm, inches

Star-delta starters protected by thermal overload relays

With AF contactors - Open type version in kit form



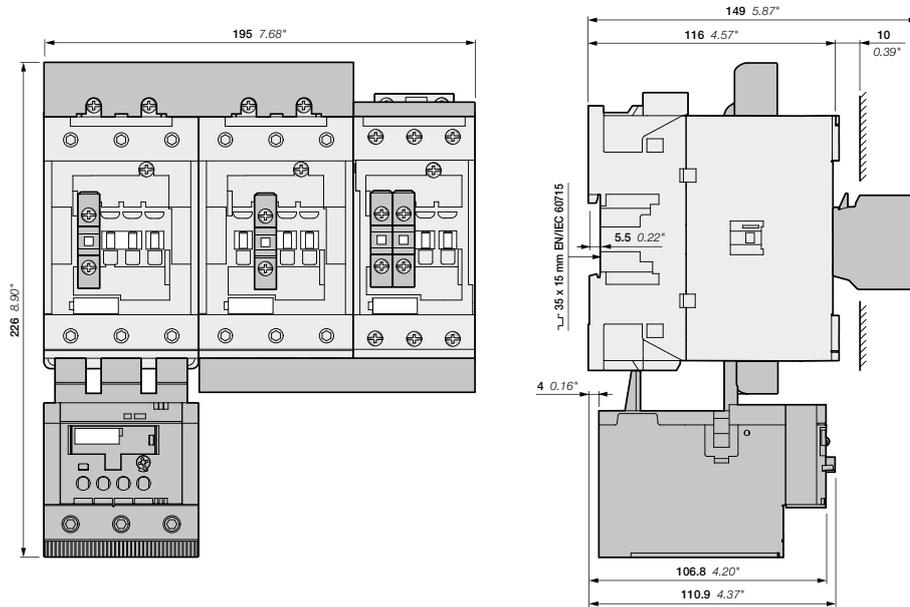
AF40, AF52, AF65
 + BEY65-4, VM96-4, CA4-10, CA4-01
 + TF65 thermal overload relay



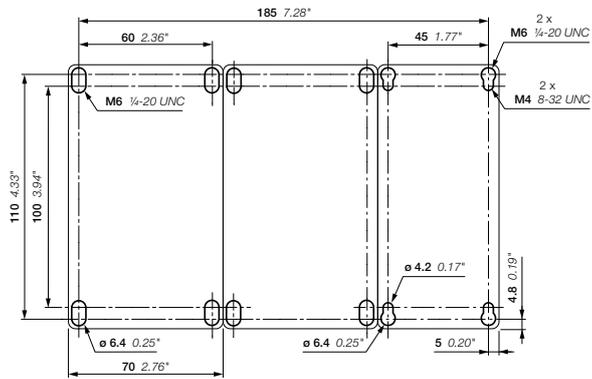
Main dimensions mm, inches

Star-delta starters protected by thermal overload relays

With AF contactors - Open type version in kit form



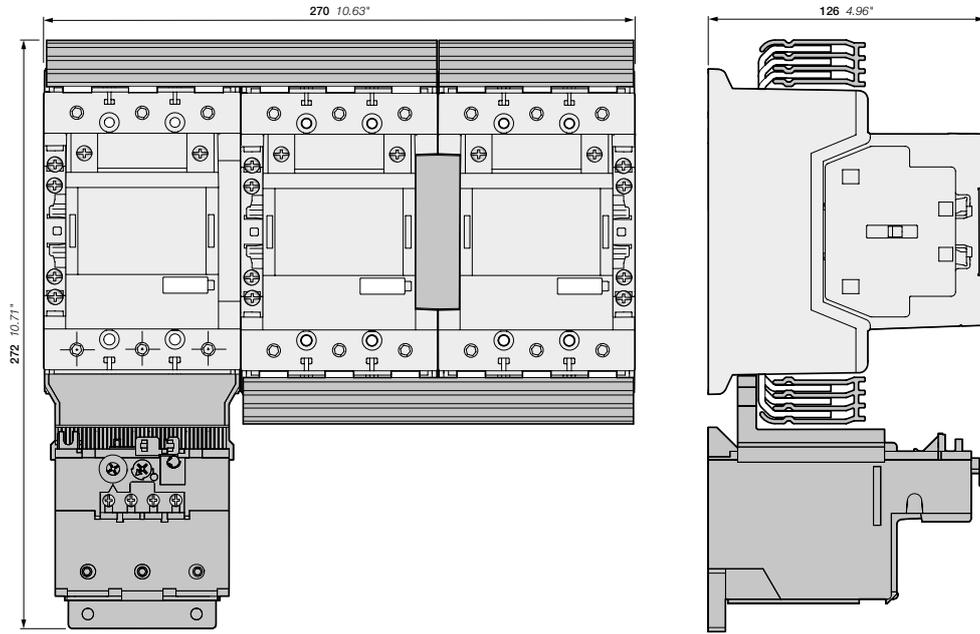
- Line, Delta: AF80, AF96
- + Star: AF52, AF65
- + BEY96-4, VM96-4, CA4-10, CA4-01
- + TF96 thermal overload relay



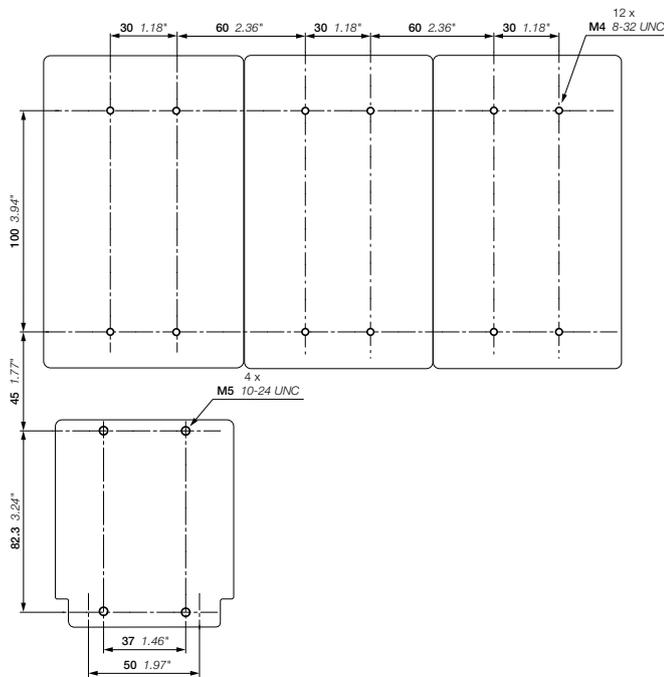
Main dimensions mm, inches

Star-delta starters protected by thermal overload relays

With AF contactors - Open type version in kit form



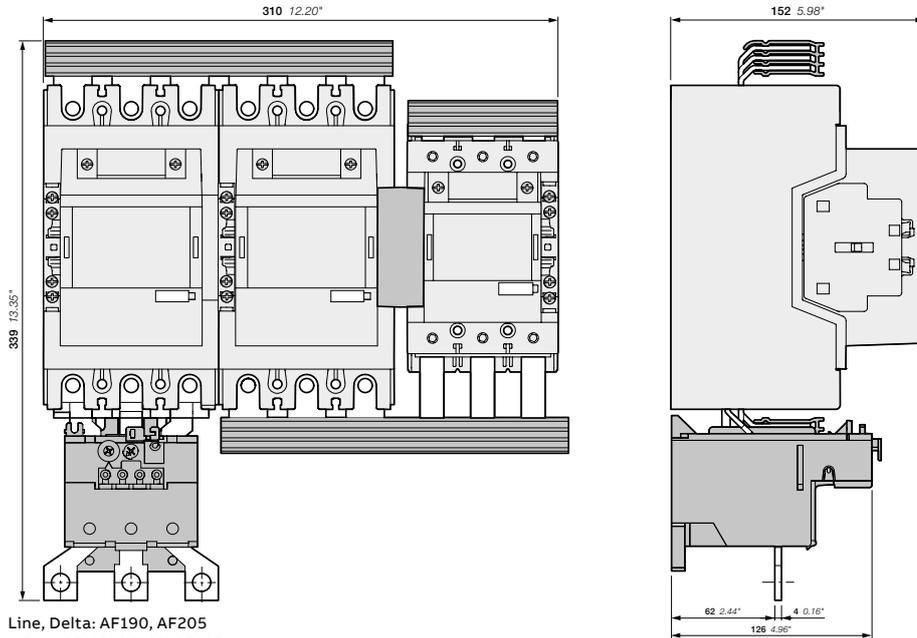
AF116, AF140, AF146
 + BEY140-4, VM19
 + TF140 thermal overload relay



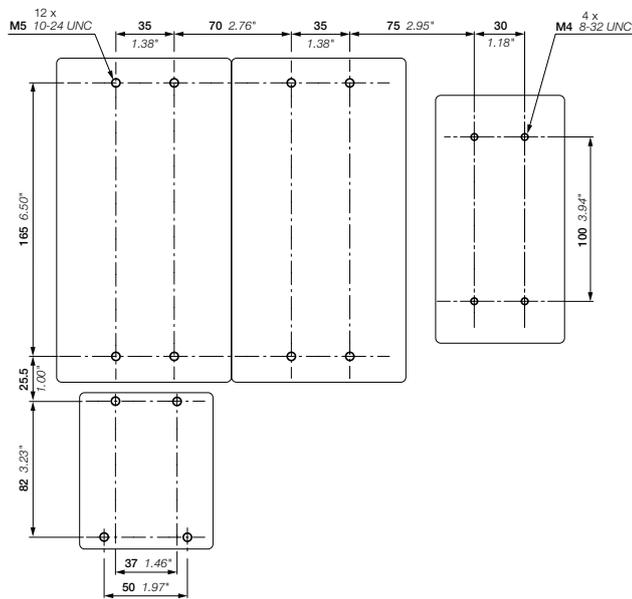
Main dimensions mm, inches

Star-delta starters protected by thermal overload relays

With AF contactors - Open type version in kit form



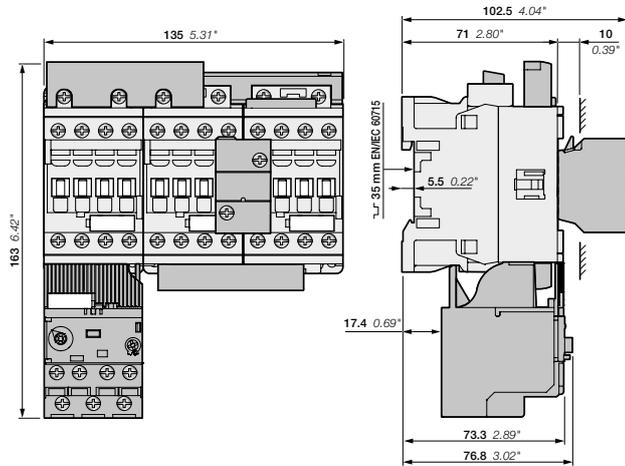
Line, Delta: AF190, AF205
 + Star: AF116, AF140, AF146
 + BEY190-4, VM140/190
 + TA200 thermal overload relay



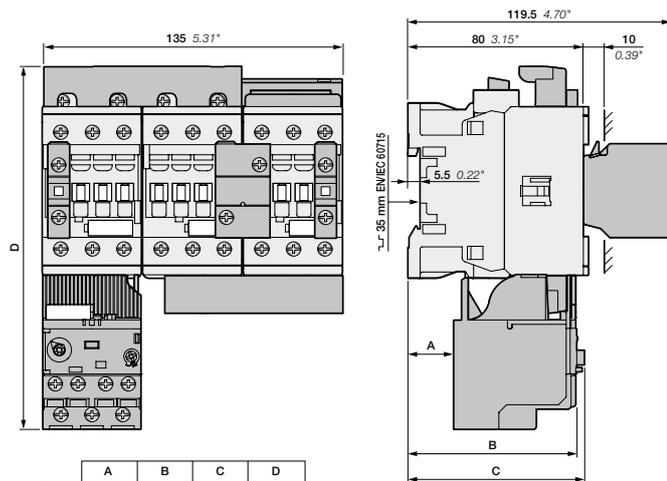
Main dimensions mm, inches

Star-delta starters protected by electronic overload relays

With AF contactors - Open type version in kit form

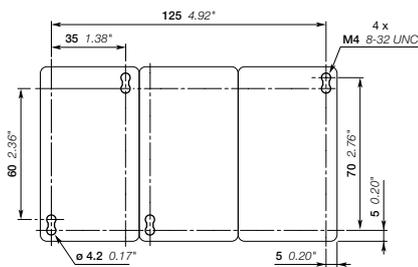


AF09, AF12, AF16
 + BEY16-4, VEM4
 + EF19 electronic overload relay



	A	B	C	D
EF19	20.4 0.80"	76.3 3.00"	79.8 3.14"	165.9 6.53"
EF45	0 0.00"	82.5 3.25"	86 3.39"	183.5 7.22"

AF26, AF30, AF38
 + BEY38-4, VEM4, CA4-10
 + EF19/EF45 electronic overload relay

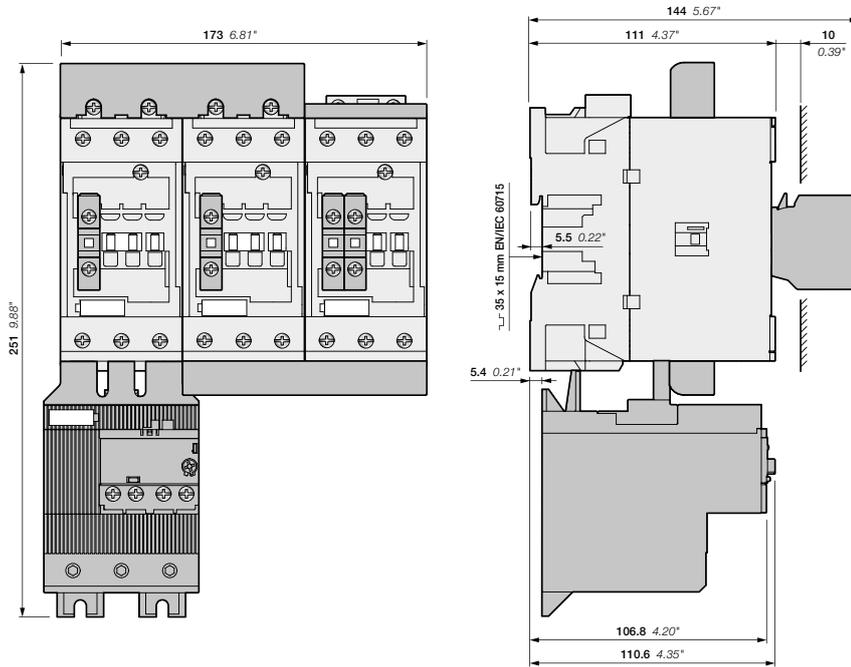


Note: contactor lateral distance to grounded component 2 mm 0.08" min.

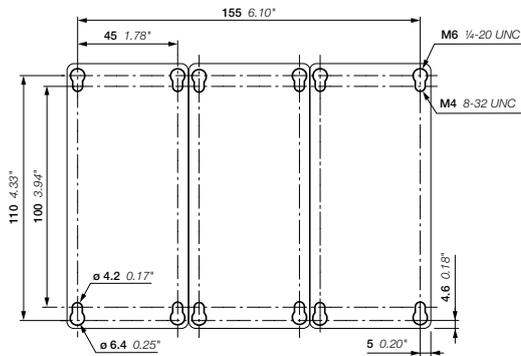
Main dimensions mm, inches

Star-delta starters protected by electronic overload relays

With AF contactors - Open type version in kit form



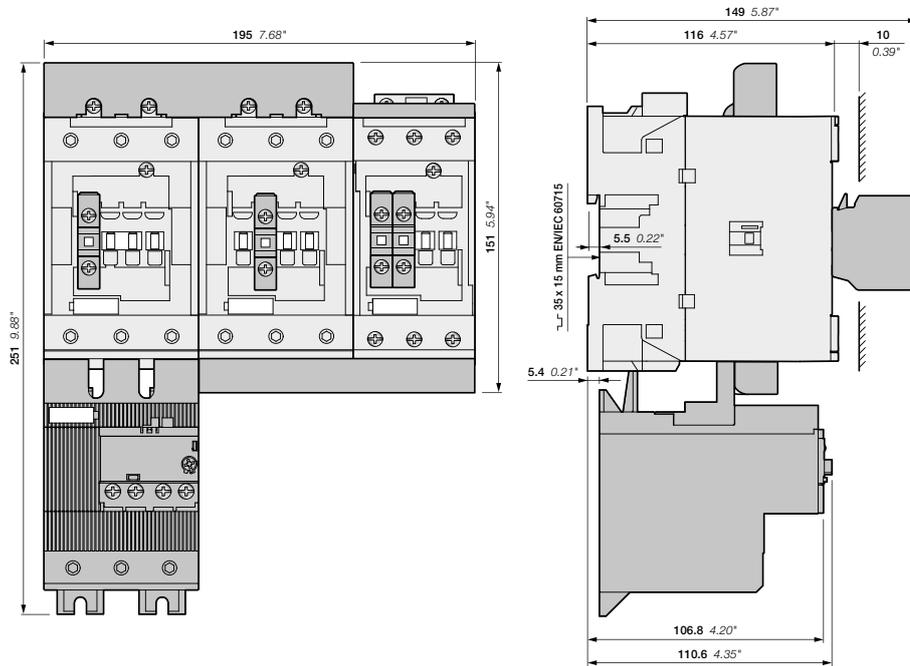
AF40, AF52, AF65
 + BEY65-4, VM96-4, CA4-10, CA4-01
 + EF65 electronic overload relay



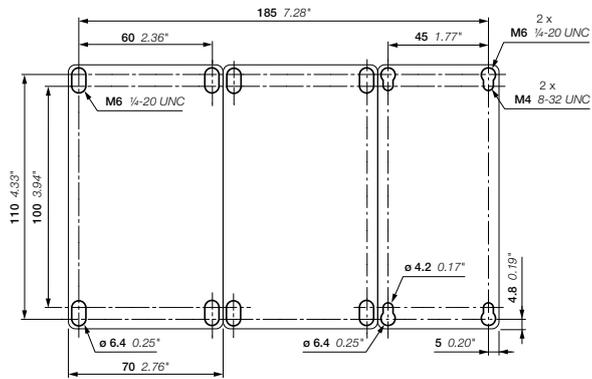
Main dimensions mm, inches

Star-delta starters protected by electronic overload relays

With AF contactors - Open type version in kit form



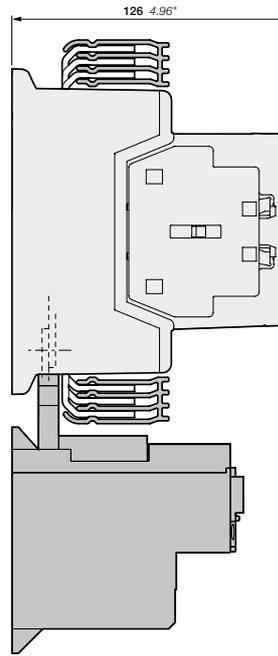
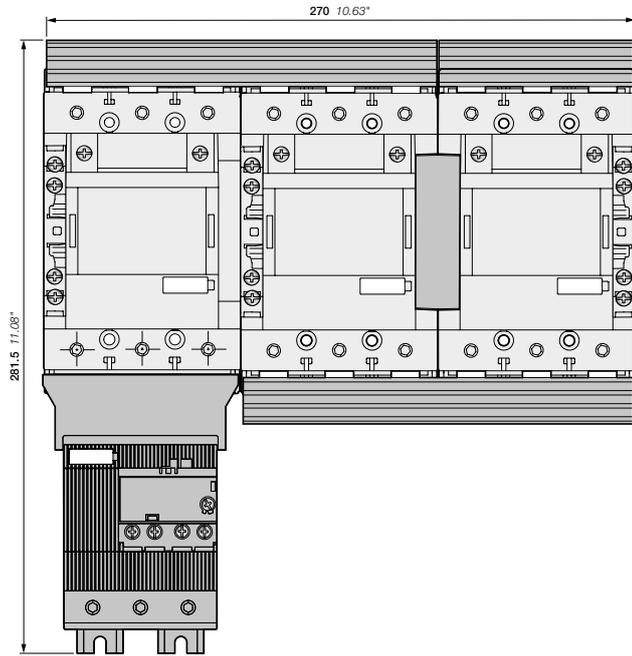
- Line, Delta: AF80, AF96
- + Star: AF52, AF65
- + BEY96-4, VM96-4, CA4-10, CA4-01
- + EF96 electronic overload relay



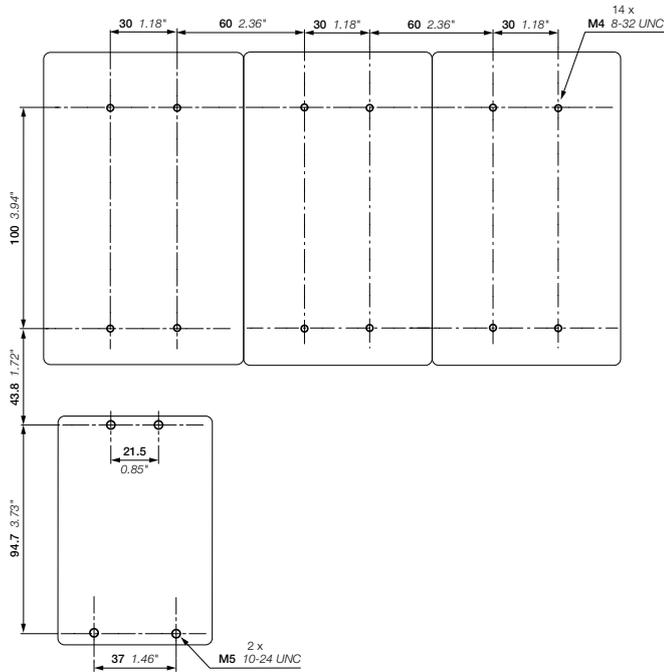
Main dimensions mm, inches

Star-delta starters protected by electronic overload relays

With AF contactors - Open type version in kit form



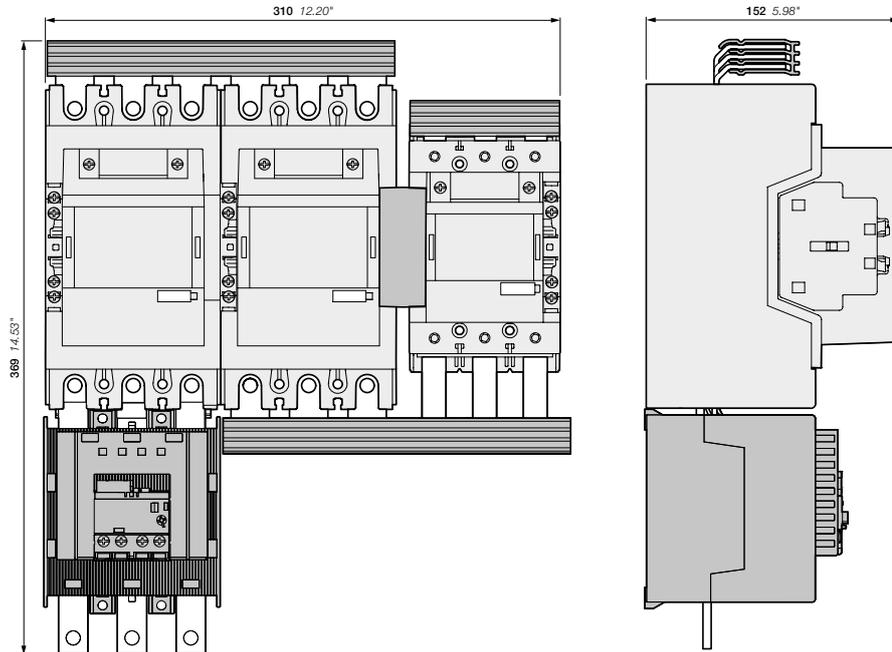
AF116, AF140, AF146
 + BEY140-4, VM19
 + EF146 electronic overload relay



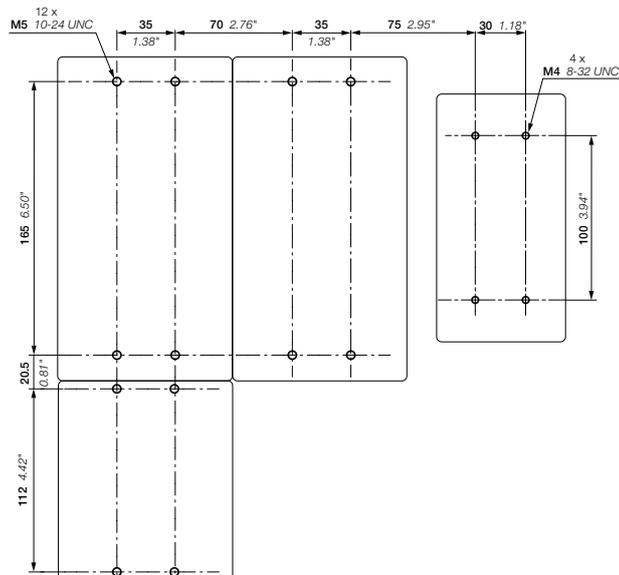
Main dimensions mm, inches

Star-delta starters protected by electronic overload relays

With AF contactors - Open type version in kit form



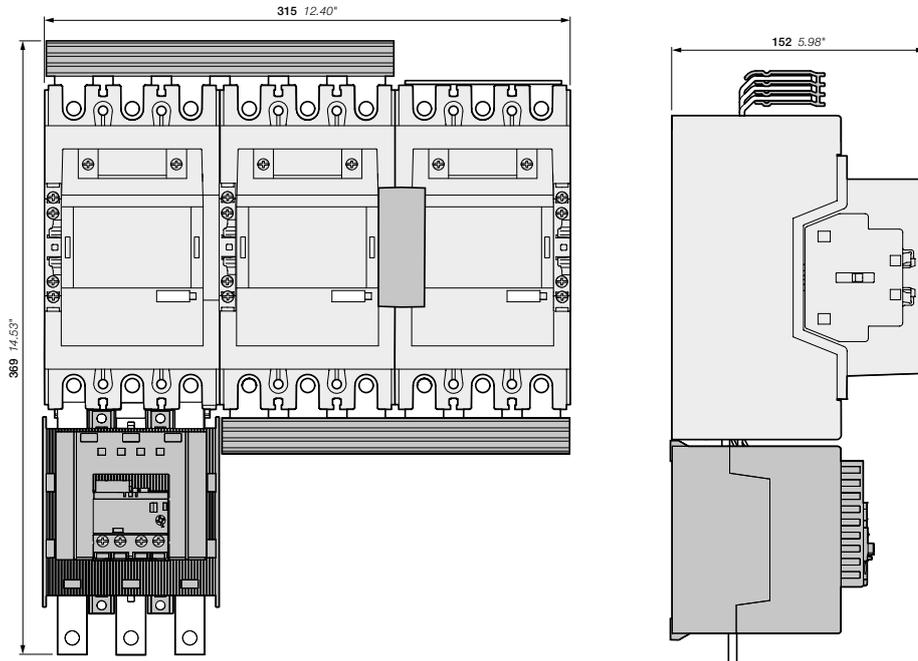
- Line, Delta: AF190, AF205
- + Star: AF116, AF140, AF146
- + BEY190-4, VM140/190
- + EF205 electronic overload relay



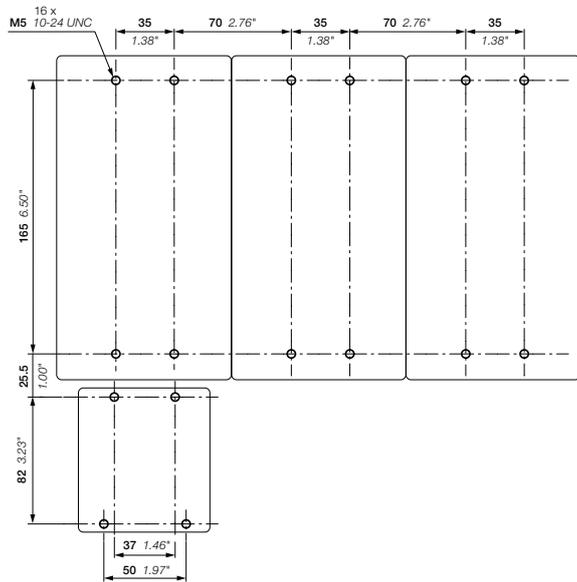
Main dimensions mm, inches

Star-delta starters protected by electronic overload relays

With AF contactors - Open type version in kit form



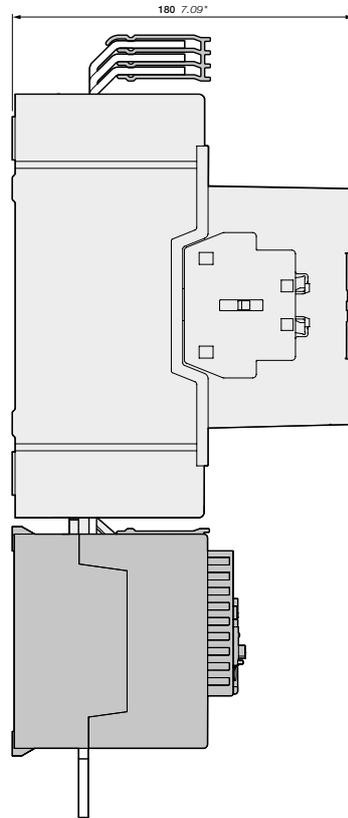
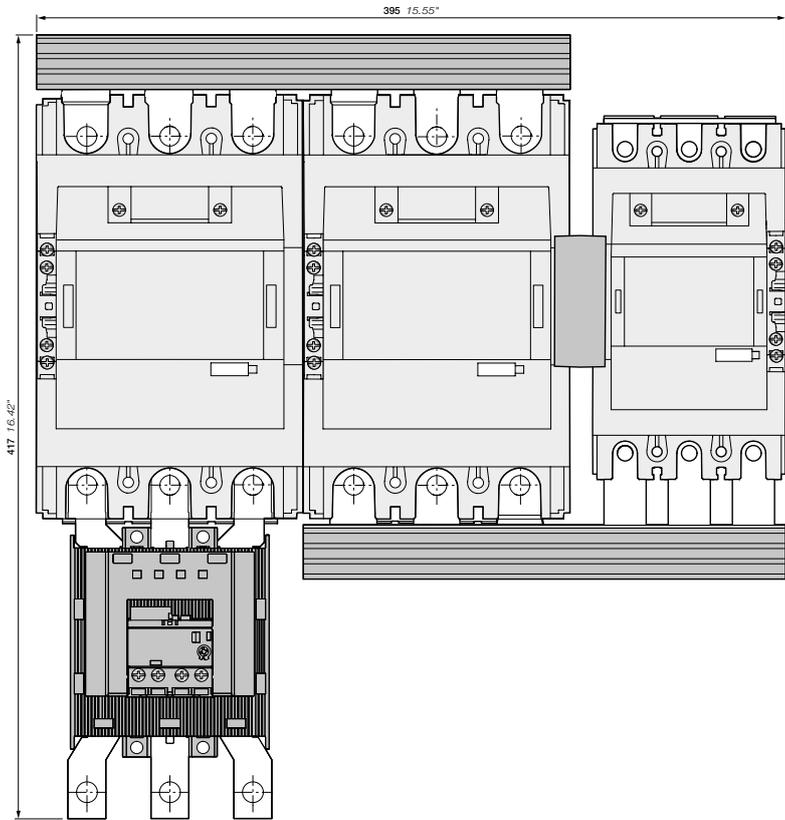
AF190, AF205
 + BEY205-4, VM19
 + EF205 electronic overload relay



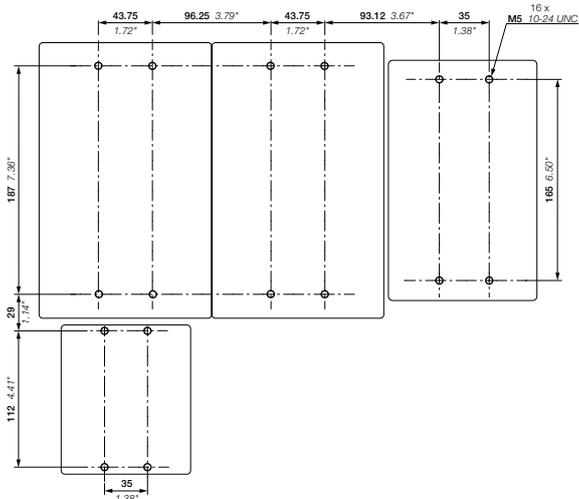
Main dimensions mm, inches

Star-delta starters protected by electronic overload relays

With AF contactors - Open type version in kit form



- Line, Delta: AF265, AF305, AF370
- + Star: AF190, AF205
- + BEY265-4, VM205/265
- + EF370 electronic overload relay



Main dimensions mm, inches

