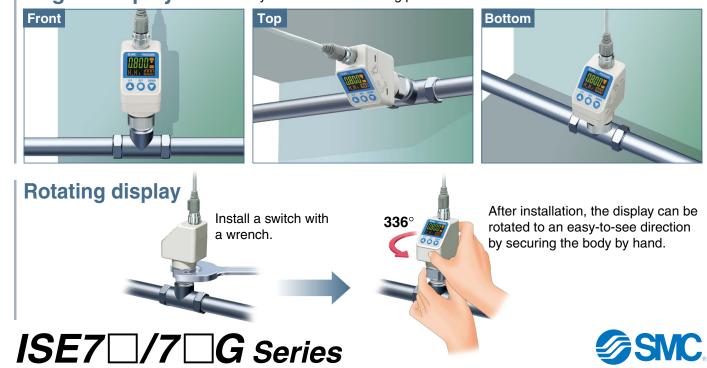
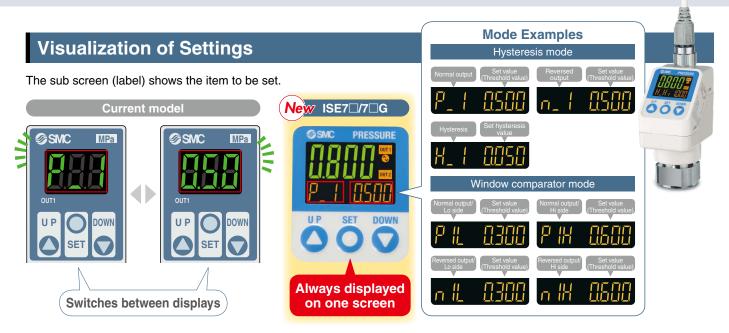


Angled display Good visibility from various mounting positions



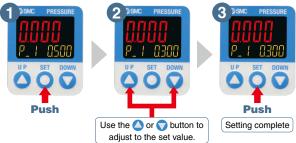
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

CAT.ES100-123B @



Simple 3-Step Setting

When the SET button is pressed and the set value (P_{-1}) is being displayed, the set value (threshold value) can be set. When the SET button is pressed and the hysteresis value (H_1) is being displayed, the hysteresis value can be set.



With a snap shot function for set value reading. Pressing the and buttons simultaneously for a minimum of 1 second will make the set value (threshold value) the same as the current pressure value. Image: State of the state of the state of the value (threshold value) the same as the current pressure value. Image: State of the state of the value (threshold value) the same as the current pressure value. Image: State of the value (threshold value) the same as the current pressure value. Image: State of the value (threshold value) the same as the current pressure value. Image: State of the value (threshold value) the value (threshol

NPN/PNP Switch Function

Both NPN and PNP are available. The number of stock items can be reduced.



Other Sub Screen Display

The peak value, bottom value, or both values can be displayed on one screen!

* Peak and bottom values are maintained even if the power supply is cut.



Output mode/Ou	utput type display	Rated range display	Level bar display		Pressure u	ınit display	
Hysteresis mode	Window comparator mode	Positive pressure range		kPa	MPa	psi*1	bar*1
		PoS I	0000 0	HPA KPA		PS .	6Rr
Normal output Reversed output	Normal output Reversed output		*1 "psi" and "bar" car	be selected	when the unit s	election function	on is available

* A combination of the displays shown above and the set values can be displayed on the 2 sub screens.



Convenient Functions

Security code

The key-lock function keeps unauthorized persons from tampering with the settings.

Power-saving mode Power consumption is reduced by turning off the monitor. (Reduce power consumption by approx. 60%.)

Resolution switch function Reduces monitor flickering Π 1/1000 1/100

(Only the displayed values are changed; the accuracy remains the same.)

Applied pressure error

When the applied pressure exceeds the rated pressure, the pressure application is counted as an applied pressure error (the maximum number of applied pressure errors The number of applied is 1000 counts).

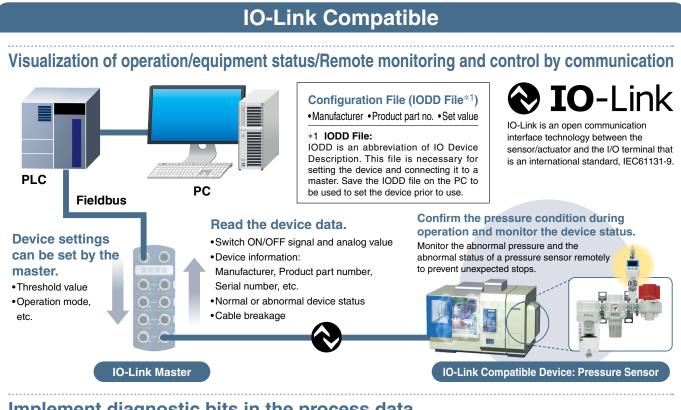




3 Setting Modes	3-Step Setting Mode	Simple Setting Mode	Function Selection Mode
Select the setting mode that best meets your needs.	imple	Settings	Higher
	 Threshold value setting or Hysteresis value setting 	•Threshold value setting •Hysteresis value setting •Delay time selection	•Output mode selection •Selection of normal or reversed •Threshold value setting •Hysteresis value setting •Delay time selection •Display color selection
1 Mode selection	Press the 🔵 button once.	Press the O button for between 1 and 3 seconds.	Press the O button for between 3 and 5 seconds.
Output mode selection Select from • Hysteresis mode • Window comparator mode • Error output • Output OFF			OSMC PRESSURE
3 Normal or reversed output selection Select from • Normal output • Reversed output			OSMC PRESSURE F 1 lot 1.P
 4 Set value (Threshold value) setting • Adjust the numerical value. 			
5 Hysteresis value setting • Adjust the numerical value.		OSAC PRESSURE	PRESSURE F H_ 1 DDSD
6 Delay time selection • Variable from 0 to 60 s/0.01 s increments		OSMC PRESSURE	OSMC PRESSURE F dem 1 add
Display color selection Select from • ON @@ /OFF @ • ON @ /OFF @@ • Normally @ /Normally @@			COMC PRESSURE
	Setting Complete	Setting Complete	Setting Complete

* The chart above shows OUT1 operations. The Function Selection Mode for OUT2 is set using "F2." "2" will be displayed instead of "1" in the illustration above. (Example) P_1 → P_2 **SMC**

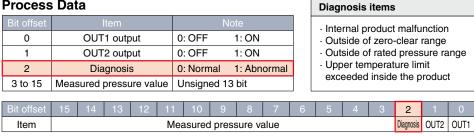
3-Screen Display High-Precision Digital Pressure Switch ISE7 /7 G Series



Implement diagnostic bits in the process data.

The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment. It is possible to find problems with the equipment in real time using the cyclic (cycle) data and to monitor such problems in detail with the noncyclic (aperiodic) data.

Process Data

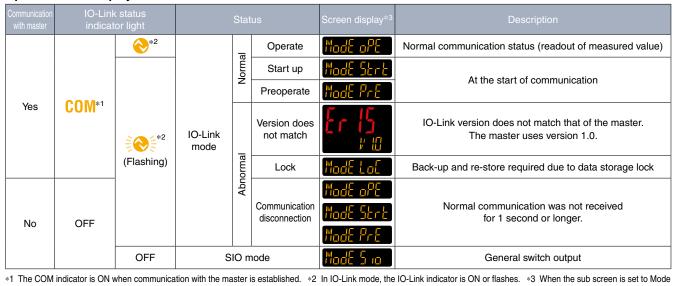


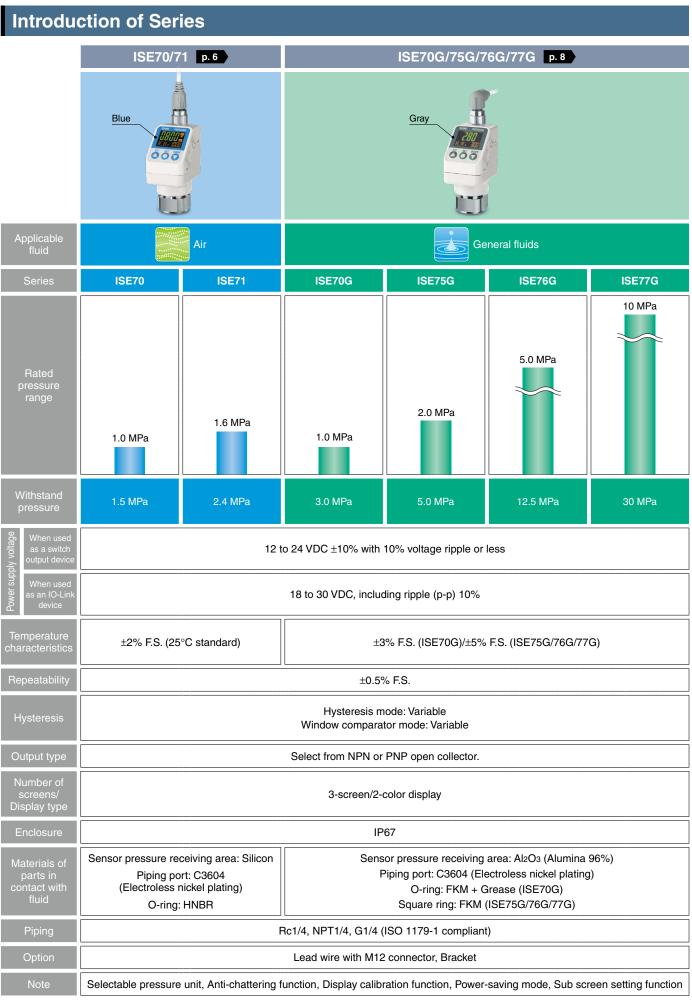
Operate mode

Display function

Displays the output communication status and indicates the presence of communication data

Operation and Display





3-Screen Display High-Precision Digital Pressure Switch ISE7 /7 G Series

For details, refer to the Web Catalog.

For General Fluids: Remote Type Variations Click here for the PSE56 series. Click here for the PSE57 series.

PSE56 Series

- Material of parts in contact with fluid: Stainless steel 316L
- Suitable for a wide variety of fluids
- Analog output (Voltage/Current)
- Select from a face seal or compression fitting.

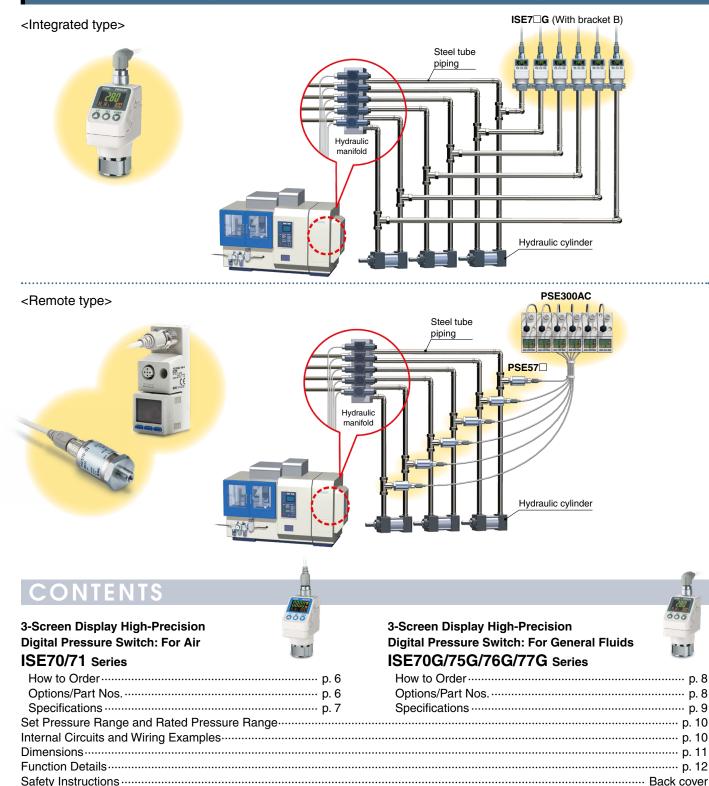


■ PSE57□ Series

- Withstand voltage: 500 VAC
- Materials of parts in contact with fluid Piping port: C3604 + Nickel plating Pressure sensor: Al2O3 (Alumina 96%)
 O-ring: FKM + Grease (PSE570/573/574)
 Square ring: FKM (PSE575/576/577)

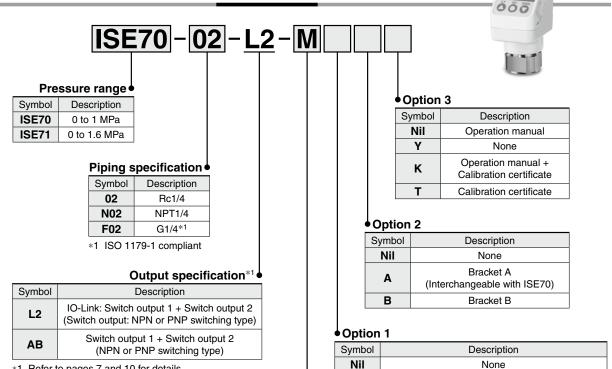


Select either the integrated type or the remote type according to the application.



3-Screen Display 😵 IO-Link 🕻 🗧 С 🖓 из RoHS **High-Precision Digital Pressure Switch: For Air ISE70/71** Series

How to Order



S

L

Lead wire with M12 connector (Straight, 5 m) Lead wire with M12 connector (Right-angled, 5 m)

*1 Refer to pages 7 and 10 for details

Unit specification

Symbol	Description
Nil	Unit selection function*1
М	SI unit only*2

*1 Under the New Measurement Act, switches with the unit selection function are not permitted for use in Japan.

*2 Fixed unit: MPa, kPa

Options/Part Nos.

When only optional	porto oro roquirod	ordor with the per	t numbers listed below.
	Dalis ale leuulleu	. Oluel with the bal	I HUITIDEIS IISIEU DEIUW.

when only optional parts are required, order with the part numbers listed below.						
Descriptio	on	Part no.	Note			
Bracket A		ZS-50-A	Interchangeable with ISE70 With 2 mounting screws (M4 x 6L)			
Bracket B		ZS-50-B	With 2 mounting screws (M4 x 6L)			
Lead wire with M12 connector: Straight		ZS-31-B	Lead wire length: 5 m			
Lead wire with M12 connector: Right-angled		ZS-31-C	Lead wire length: 5 m			

SMC

ISE70/71 Series

Specifications

For pressure switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website. Click <u>here</u> for details.

		Model	ISE70	ISE71			
Applicable	fluid		Air, Non-corrosive ga	s, Non-flammable gas			
	Rated pres	sure range	0 to 1.000 MPa	0 to 1.600 MPa			
_	Display/Se	t pressure range	-0.105 to 1.050 MPa	-0.105 to 1.680 MPa			
Pressure	Display/Sn	nallest settable increment	0.001 MPa	0.001 MPa			
	Withstand	pressure	1.5 MPa	2.4 MPa			
	Power	When used as a switch output device	12 to 24 VDC ±10% with	10% voltage ripple or less			
Power supply	supply voltage	When used as an IO-Link device	18 to 30 VDC, inclu	ding ripple (p-p) 10%			
	Current co	nsumption	35 mA	or less			
	Protection		Polarity protection				
	Display ac	curacy	±2% F.S. ±1 digit (Ambier	nt temperature of 25 ±3°C)			
Accuracy	Repeatabil	ity	±0.5°	% F.S.			
	Temperatu	re characteristics	±2% F.S. (25	i°C standard)			
	Output typ	e	Select from NPN or PN	P open collector output.			
	Output mo	de	Hysteresis, Window compara	ator, Error output, Output OFF			
Switch	Switch ope	eration	Normal output,	Reversed output			
output (During	Maximum	load current	80	mA			
SIO mode	Maximum	applied voltage	30 V (NF	'N output)			
for output	Internal vo	Itage drop (Residual voltage)	1.5 V or less (at loa	ad current of 80 mA)			
specifica- tions "AB"	Delay time	*1	1.5 ms or less, variable from	n 0 to 60 s/0.01 s increments			
or "L2")	Hysteresis	Hysteresis mode	Variable	from 0* ²			
-	Window comparator mode						
	Short circu	uit protection	Yes				
	Unit ^{*3}		MPa, kPa, kgf/cm², bar, psi				
	Display typ	be	L				
Display	Number of	screens	3-screen display (Main	screen, Sub screen x 2)			
Display	Display co	lor	Main screen: Red/Gree	en, Sub screen: Orange			
	Number of	display digits	Main screen: 4 digits (7 segments), Sub screen: 4 digits (Upper 1 digit 11 segments, 7 segments for other)				
	Indicator li	ght	Lights up when switch output is turned ON (OUT1, OUT2: Orange)				
Digital filte				0 s/0.01 s increments			
	Enclosure			67			
	Withstand	•		ween terminals and housing			
Environment	Insulation			gohmmeter) between terminals and housing			
		temperature range		60°C (No condensation or freezing)			
	Operating	humidity range		5% RH (No condensation)			
Standards				656), CE, RoHS			
	Port size			T1/4, G1/4			
Piping	Materials o	of parts in contact with fluid	Piping port: C3604 (Electroles	ceiving area: Silicon s nickel plating), O-ring: HNBR			
		Port size Rc1/4		3 g			
Weight	Body	Port size NPT1/4		2 g			
- J		Port size G1/4		0 g			
		with connector		9 g			
	IO-Link typ		Device				
	IO-Link ver		V1.1				
		ation speed	COM2 (38.4 kbps)				
	Configurat		IODD file*5				
Communication	Minimum o	•	2.3 ms				
(IO-Link mode)	Process da		Input data: 2 bytes, Output data: 0 byte				
	•	t data communication		es			
		ge function		es			
	Event func	tion	Yes				
-	Vendor ID			x 0083)			

*1 Value without digital filter (at 0 ms)

*2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the amount of fluctuation, or chattering will occur.

*3 Setting is only possible for models with the unit selection function. Only MPa or kPa is available for models without this function.

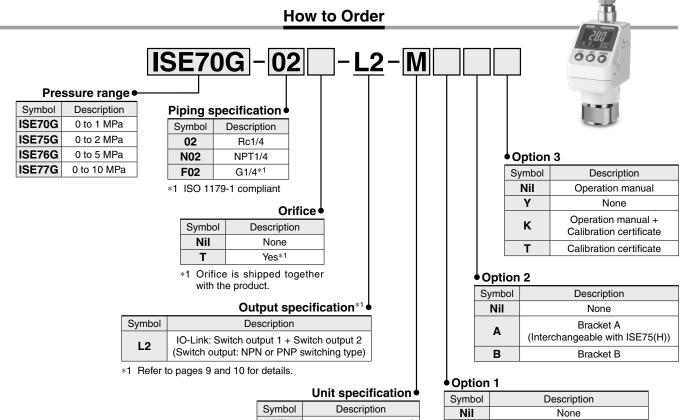
*4 The response time indicates when the set value is 90% in relation to the step input.

*5 The configuration file can be downloaded from the SMC website, http://www.smcworld.com

* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.



3-Screen Display IO-Link (€ с₩из Понз) High-Precision Digital Pressure Switch: For General Fluids ISE70G/75G/76G/77G Series



Symbol	Description
Nil	Unit selection function*1
М	SI unit only*2
*1 Under	the New Measurement

Act, switches with the unit selection function are not permitted for use in Japan.
 *2 Fixed unit: MPa, kPa

Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

When only optional parts are required, order with the part numbers listed below.							
Description	Part no.	Note					
Orifice	ZS-48-A	Without orifice					
Bracket A	ZS-50-A	Interchangeable with ISE75(H) With 2 mounting screws (M4 x 6L)					
Bracket B	ZS-50-B	With 2 mounting screws (M4 x 6L)					
Lead wire with M12 connector: Straight	ZS-31-B	Lead wire length: 5 m					
Lead wire with M12 connector: Right-angled	ZS-31-C	Lead wire length: 5 m					

Description Vil None S Lead wire with M12 connector (Straight, 5 m)

	(Straight, 5 m)
L	Lead wire with M12 connector (Right-angled, 5 m)

ISE70G/75G/76G/77G Series

Specifications

For pressure switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website. Click here for details.

		Model	ISE70G	ISE75G	ISE76G	ISE77G		
Applicable	fluid			s that will not corrode m				
		sure range	0 to 1.000 MPa	0 to 2.000 MPa	0 to 5.00 MPa	0 to 10.00 MPa		
-		t pressure range	-0.105 to 1.050 MPa	-0.105 to 2.100 MPa	-0.25 to 5.25 MPa	-0.50 to 10.50 MPa		
Pressure		nallest settable increment	0.001 MPa	0.001 MPa	0.01 MPa	0.01 MPa		
-				5.0 MPa	12.5 MPa	30 MPa		
	Withstand	•	3.0 MPa	5.0 MPa	12.5 MPa	30 MPa		
	Power supply	When used as a switch output device	1;	2 to 24 VDC ±10% with 7	0% voltage ripple or lea	SS		
Power supply	Power voltage When used as an IO-Link 18 to 30 VDC, including ripple (p-p) 10%							
	Current co	nsumption		35 mA	or less			
	Protection			Polarity p	rotection			
	Display ac	curacy	±2	2% F.S. ±1 digit (Ambien	t temperature of 25 ±3°	C)		
Accuracy	Repeatabil	ity		±0.5%	5 F.S.			
	Temperatur	e characteristics (25°C standard)	±3% F.S.		±5% F.S.			
	Output typ	e		Select from NPN or PNI	open collector output.			
-	Output mo		Hvste	eresis, Window compara				
-	Switch ope			Normal output, F				
ŀ		load current		80 1	•			
Switch		applied voltage		30 V (NPI				
output		Itage drop (Residual voltage)		1.5 V or less (at load	1 /			
(SIO mode)		• • • • •		```	,	anto .		
F	Delay time		2 m	ns or less, variable from		mis		
	Hysteresis	Hysteresis mode		Variable	from 0*2			
-	•	Window comparator mode						
		uit protection		Ye	-			
	Unit*3		MPa, kPa, kgf/cm ² , bar, psi					
	Display typ	be	LCD					
Display –	Number of	screens	3-screen display (Main screen, Sub screen x 2)					
	Display co	lor		Main screen: Red/Gree	n, Sub screen: Orange			
	Number of	display digits	Main screen: 4 digits (7 se	gments), Sub screen: 4 dig	its (Upper 1 digit 11 segme	ents, 7 segments for other)		
	Indicator li	ght	Lights up	when switch output is tu	rned ON (OUT1, OUT2	: Orange)		
Digital filte	e r *4		Variable from 0 to 30 s/0.01 s increments					
	Enclosure			IP	67			
Ì	Withstand	voltage	500 VAC for 1 minute between terminals and housing					
Environment	Insulation			VDC measured via meg		<u> </u>		
-	Operating	temperature range		5 to 50°C, Stored: –10 to		·		
-	•	humidity range	1 0	perating/Stored: 35 to 85	(0/		
Standards		······, ······	UL/CSA (E216656), CE, RoHS					
5	Port size		Rc1/4, NPT1/4, G1/4					
Piping		of parts in contact with fluid		g area: Al2O3 (Alumina 96 FKM + Grease (1 MPa), S	%), Piping port: C3604 (E			
		Port size Rc1/4		184	g			
	Body	Port size NPT1/4	183 g					
		Port size G1/4	181 g					
Weight		Lead wire with connector		139	-			
		Bracket A		17.	÷			
	Option	Bracket B			•			
		Orifice	14.2 g					
	IO-Link typ		1.2 g					
F								
-	IO-Link ver		V1.1					
-		ation speed	COM2 (38.4 kbps)					
ļ	Configurat			IODD				
Communication	Minimum c			2.3				
(IO-Link mode) Process data length Input data: 2 bytes, Output data: 0 byte								
(· · · /]	On request	t data communication	Yes					
	Uniteques		Yes					
	-	ge function		Ye	S			
	-	ge function		Ye Ye				

*1 Value without digital filter (at 0 ms)

*2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the amount of fluctuation, or chattering will occur.
*3 Setting is only possible for models with the unit selection function. For models without this function, only MPa or kPa is available for the ISE70G/ISE75G,

and only MPa is available for the ISE76G/ISE77G.

*4 The response time indicates when the set value is 90% in relation to the step input.

*5 The configuration file can be downloaded from the SMC website, http://www.smcworld.com

* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

⊛ **9**



Set Pressure Range and Rated Pressure Range

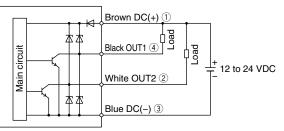
Set the pressure within the rated pressure range. The set pressure range is the range of pressure within which switch output can be set. The rated pressure range is the range of pressure that satisfies the specifications (accuracy, linearity, etc.) of the product. Although it is possible to set a value outside the rated pressure range, the specifications cannot be guaranteed even if the value stays within the set pressure range.

Switch		Pressure range							
Switch	Switch		0	1 MF	⊃a 2 M	/IPa	5 MPa	10	MPa
For 1 MPa (For air and	ISE70	–0.105 MPa	0		1 MPa				
general fluids)	ISE70G	-0.100 Wit a			1.05 MPa	1			1 1 1 1
For 1.6 MPa (For air)	ISE71	–0.105 MPa	0		1.6 M	MPa 8 MPa			
For 2 MPa (For general fluids)	ISE75G	–0.105 MPa	0			2 MPa 2.1 MPa			
For 5 MPa (For general fluids)	ISE76G	-0.25 MPa	0			} }	5 MPa 5.25 MPa		
For 10 MPa (For general fluids)	ISE77G	-0.50 MPa	0					} {}	10 MPa 10.5 MPa

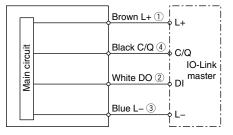
Rated pressure range of the switch Set pressure range of the switch

Internal Circuits and Wiring Examples

When used as a switch output device Setting of NPN open collector 2 outputs

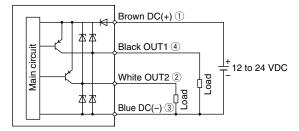


When used as an IO-Link device



* The numbers in the circuit diagrams show the connector pin layout.

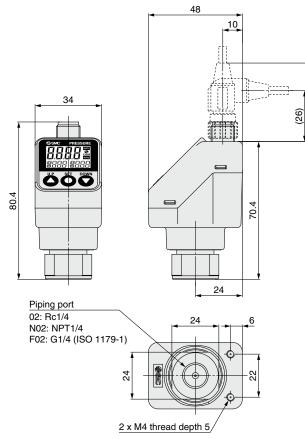
Setting of PNP open collector 2 outputs



ISE7 /7 G Series

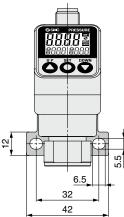
Dimensions

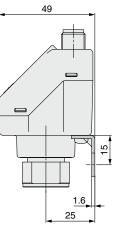
Without bracket



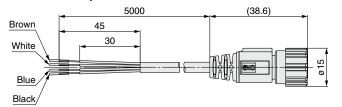
(40.1)

Bracket A (Interchangeable with ISE70/ISE75(H)) (Part no.: ZS-50-A) 49 7888 ÖÖČ 15 4 (11.4) 8 1.6 46 25 60 Bracket B 49 (Part no.: ZS-50-B)

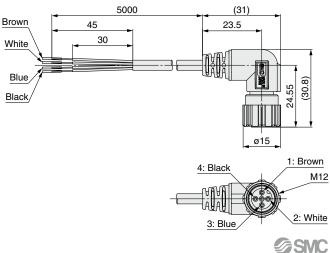




Lead wire with M12 connector (Part no.: ZS-31-B)



(Part no.: ZS-31-C)



1: Brown 2: White 4: Black 3: Blue

M12

Cable	Specificati	ons

Conductor	Nominal cross section	AWG23	
CONDUCTOR	Outside diameter	0.72 mm	
	Material	Cross-linked vinyl chloride	
Insulator	Outside diameter	1.14 mm	
	Number of cores	4	
Sheath	Material	Oil resistant vinyl chloride	
Finished	outside diameter	ø4	

When used as a switch output device

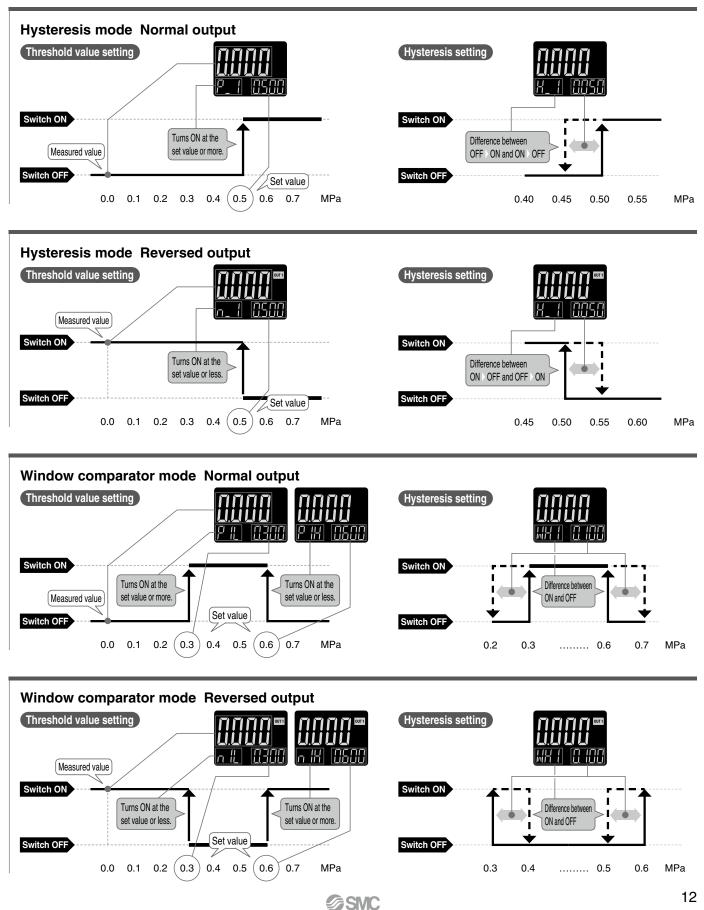
No.	Description	Lead wire color	Note
1	DC(+)	DC(+) Brown 12 to 24 VDC	
2	OUT2	White	Switch output 2
3	DC(-)	Blue	0 V
4	OUT1	Black	Switch output 1

When used as an IO-Link device

No.	Description	Lead wire color	Note		
1	L+	Brown	18 to 30 VDC		
2	DO	White	Switch output 2		
3	L–	Blue	0 V		
4	C/Q	Black	Communication data (IO-Link)/ Switch output 1 (SIO)		



Display examples of the main and sub (set value) screens of each mode.



ISE7 /7 G Series

Function Details

A Auto-preset function (F4) * When using with IO-Link, the set values cannot be changed by communication.

Auto-preset function, when selected in the initial setting, calculates and stores the set value from the measured pressure. Using this function is possible to automatically determine the optimum set value based on the variation in measured pressure due to the repeated operation of the device.

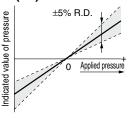
Formula for Obtaining the Set Value

Set value (Threshold value)	Hysteresis value
$P_1(P_2) = A - (A-B)/4$	H_1(H_2) = (A-B)/2
$n_1(n_2) = B + (A-B)/4$	H_I(H_2) = (A-B)/2

A: Maximum pressure value in auto preset mode B: Minimum pressure value in auto preset mode

B Display value fine adjustment function (F6)

Fine adjustment of the indicated value of the pressure sensor can be made within the range of $\pm 5\%$ of the read value. (The scattering of the indicated value can be eliminated.)



Indicated value at a time of shipment
 Adjustable range of display
 value fine adjustment function

 When the display value fine adjustment function is used, the set pressure value may change ±1 digit.

C Peak/Bottom value indication function

This function constantly detects and updates the maximum (minimum) pressure when the power is supplied, and allows to hold the maximum (minimum) pressure value.

The held value is maintained even if the power supply is cut.

When the SET and DOWN buttons are simultaneously pressed for 1 second or longer, while "holding", the held value will be reset.

D Keylock function

Prevents operation errors such as accidentally changing setting values.

E Zero-clear function

This function clears and resets the zero value on the display of measured pressure. The indicated value can be adjusted within $\pm 7\%$ F.S. of the

The indicated value can be adjusted within $\pm 7\%$ F.S. of the pressure at a time of shipment from the factory.

F Error display function

This function is to display error location and content when a problem or error has occurred.

Error name	Display	Description	Action	
Over current error		The load current applied to the switch output has exceeded the maximum value.	Eliminate the cause of the over current by turning off the power supply and then turn it on again.	
Residual pressure error	Er J IEro	During zero-clear operation, pressure over \pm 7% F.S. is present. Note that the mode is returned to measurement mode automatically 1 second later. The zero clear range varies by \pm 1% F.S. due to variation between individual products.	Perform zero-clear operation again after restoring the applied pressure to an atmospheric pressure condition.	
Applied pressure error System error	XXX	Supply pressure exceeds the maximum set pressure.	Reset applied pressure to a level within the set pressure range.	
		Supply pressure is below the minimum set pressure.		
	Er 0 Er 1 Er 4 Er 8 Er 6 Er 9	Internal data error	Turn the power off and then on again. If the error cannot be solved, please contact SMC for investigation.	
IO-Link master version error	Er 15	IO-Link version does not match that of the master. The master uses version 1.0.	Ensure that the master IO-Link version matches the device version.	

If the error cannot be solved after the instructions above are performed, or errors other than those above are displayed, please contact SMC for investigation.

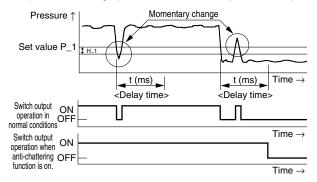
Function Details

G Anti-chattering function (Simple setting mode or F1, F2)

A function to delay the switch output response time to prevent chattering or prevent the detection of temporary changes in source pressure. For example, large bore cylinders and ejectors consume a large volume of air in operation, therefore, the source pressure may decrease temporarily. The delay time can be set in the range of 0.00 to 60.00 [s] in 0.01 [s] increments.

<Principle>

This function averages pressure values measured during the response time set by the user and then compares the average pressure value with the pressure set point value to output the result on the switch.



H Unit selection function (F0)

Display units can be switched with this function.

Model	Rated pressure	Smallest settable increment				
Woder	range	MPa	kPa	kgf/cm ²	bar	psi
ISE70/70G	0 to 1 MPa		1	0.01	0.01	0.1
ISE71	0 to 1.6 MPa	0.001				
ISE75G	0 to 2 MPa					0.2
ISE76G	0 to 5 MPa	0.01		0.1	0.1	4
ISE77G	0 to 10 MPa	0.01		0.1	0.1	I

Zero cut-off setting (F14)

When the pressure display value is close to zero, this function forces the display to zero. The range to display zero can be changed within the range of 0.0 to 10.0%.

Example: When the ISE70 (1 MPa range), zero-cut value = 1.0%, 0 is displayed in the range of -9 to 9 kPa.

J Power-saving mode (F80)

Power saving mode can be selected.

It shifts to the power-saving mode without button operation for 30 seconds.

It is set to the normal mode (Power-saving mode is OFF.) at a time of shipment from the factory.

(During power-saving mode, [ECo] will flash in the sub screen and the operation light is ON (only when the switch is ON).)

K Setting of security code (F81)

Users can select whether a security code must be entered to release key lock. At a time of shipment from the factory, it is set such that the security code is not required.

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

- 2. Only personnel with appropriate training should operate machinery and equipment.
 - The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Revision History

Edition B * The ISE7□G for general fluids has been added. * Number of pages has been increased from 12 to 16.

WQ

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.