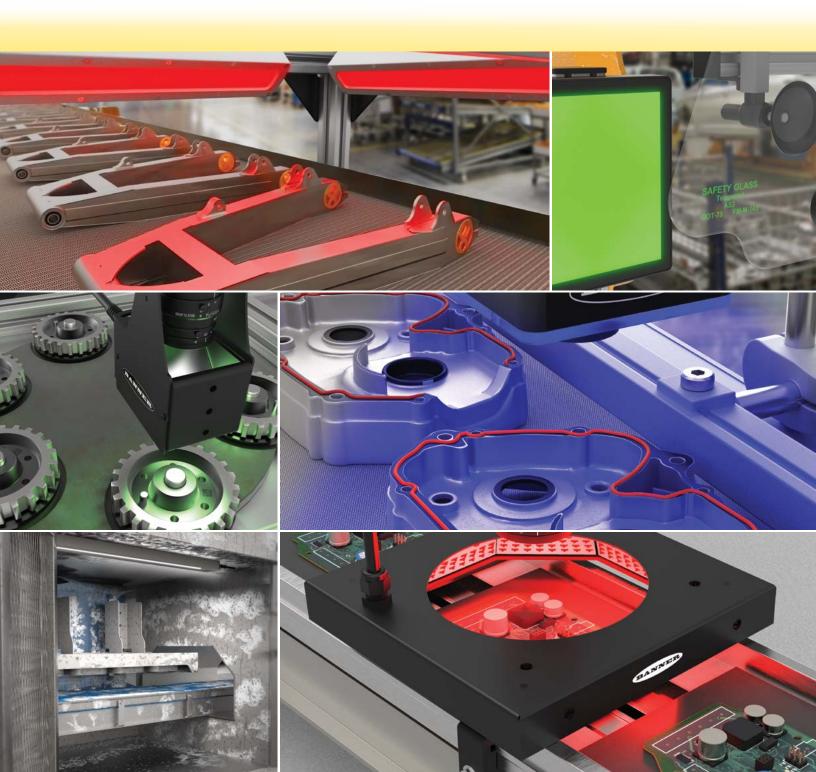
Vision Lighting







With over ten years of lighting experience Banner is committed to developing new and innovative solutions, delivering products of the highest quality, fulfilling the needs of each customer, and operating with honesty and integrity. Banner's expanding offering of vision lights help you:



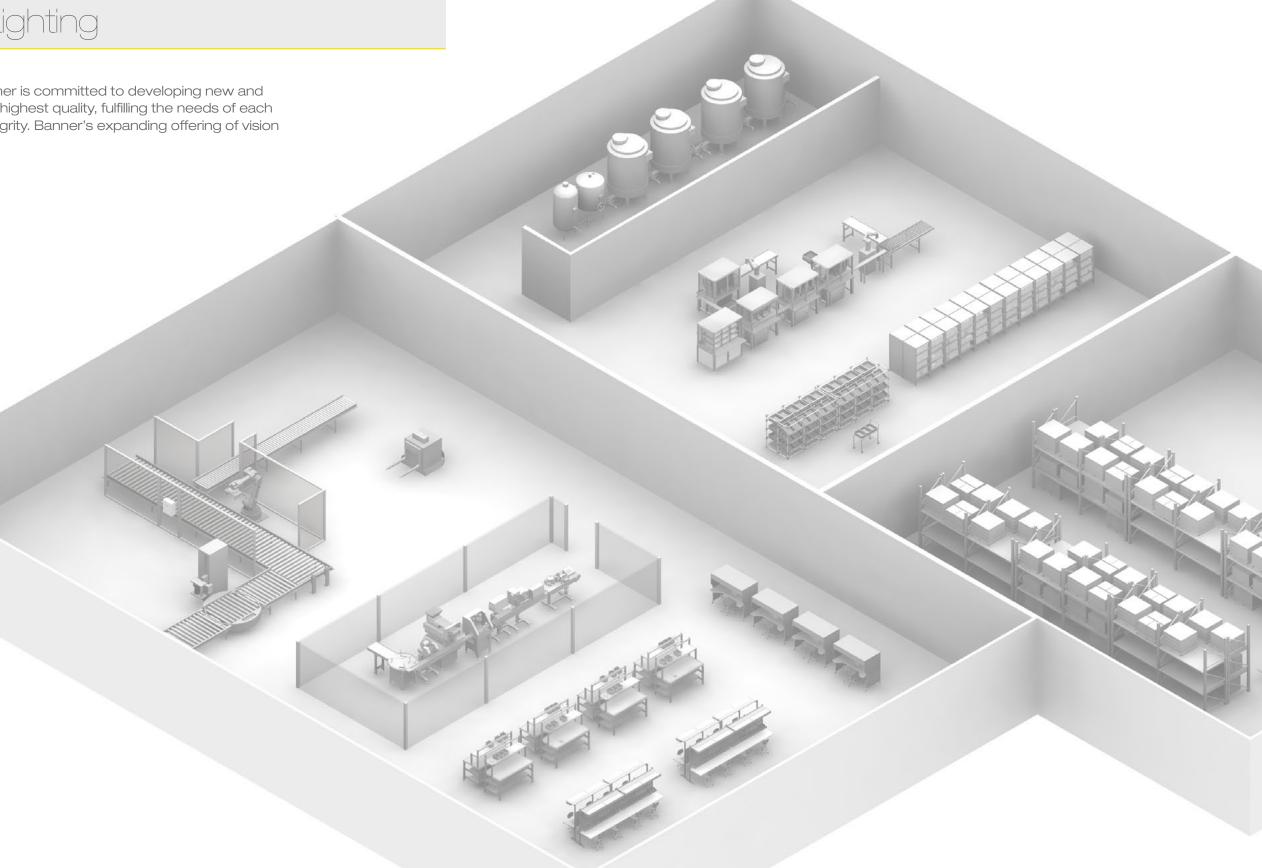
Reduce Labor Costs



Improve Accuracy and Quality



Increase Production Rate



Key Tasks of Vision Lights

Machine vision systems are used as quality control to ensure critical inspection and measurement. They evaluate the image of the object -not the object itself -to get the correct lighting arrangement from the start. To optimize image quality, a dedicated light source should be used in any vision application. Dedicated lighting optimizes contrast between the target object or feature and its background.

LED illumination has become the universal standard for machine vision. It is reliable, requires minimal maintenance, is easy to assemble and comes in a variety of colors, or wavelengths, such as red, blue, green, IR and UV.

In addition to identifying the correct type of illumination, ensuring that the light is consistent for every single measurement is critical in ensuring repeatable measurements.

Factors affecting consistency of illumination:

- Age of light
- Variations in lighting and camera exposure
- Temperature of the light
- Variations in drive to the light
- Ambient light
- Timing of pulsed lighting

Optimizing Image Quality

To optimize image quality, a dedicated light source should be used in any vision application. Dedicated lighting:

- Optimizes contrast between the target object or feature and its background,
- Provides uniform lighting conditions that allow image capture to be unaffected by ambient lighting in the factory environment, and
- Simplifies image analysis by creating high contrast between the "good" and the "bad" feature of interest

Without Lighting

Repeatability

Stability



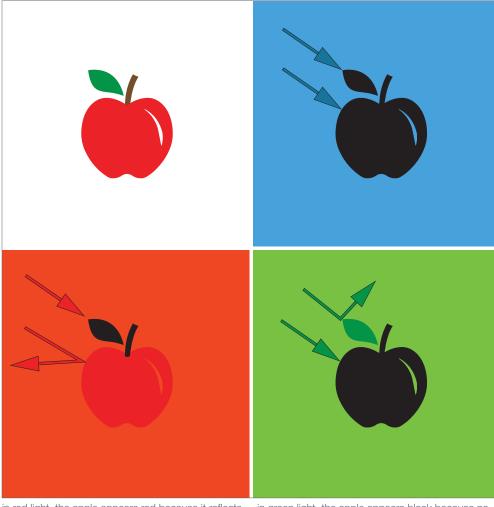
With Vision Lighting



Choosing the Right Color

In addition to choosing the right lighting technique, different wavelengths of light can also be used to create additional contrast, draw out features of interest, or reduce the visibility of insignificant features.





in red light, the apple appears red because it reflects the light. The leaves however appear black.

in green light, the apple appears black because no red light is reflecting on it, but the leaves now look

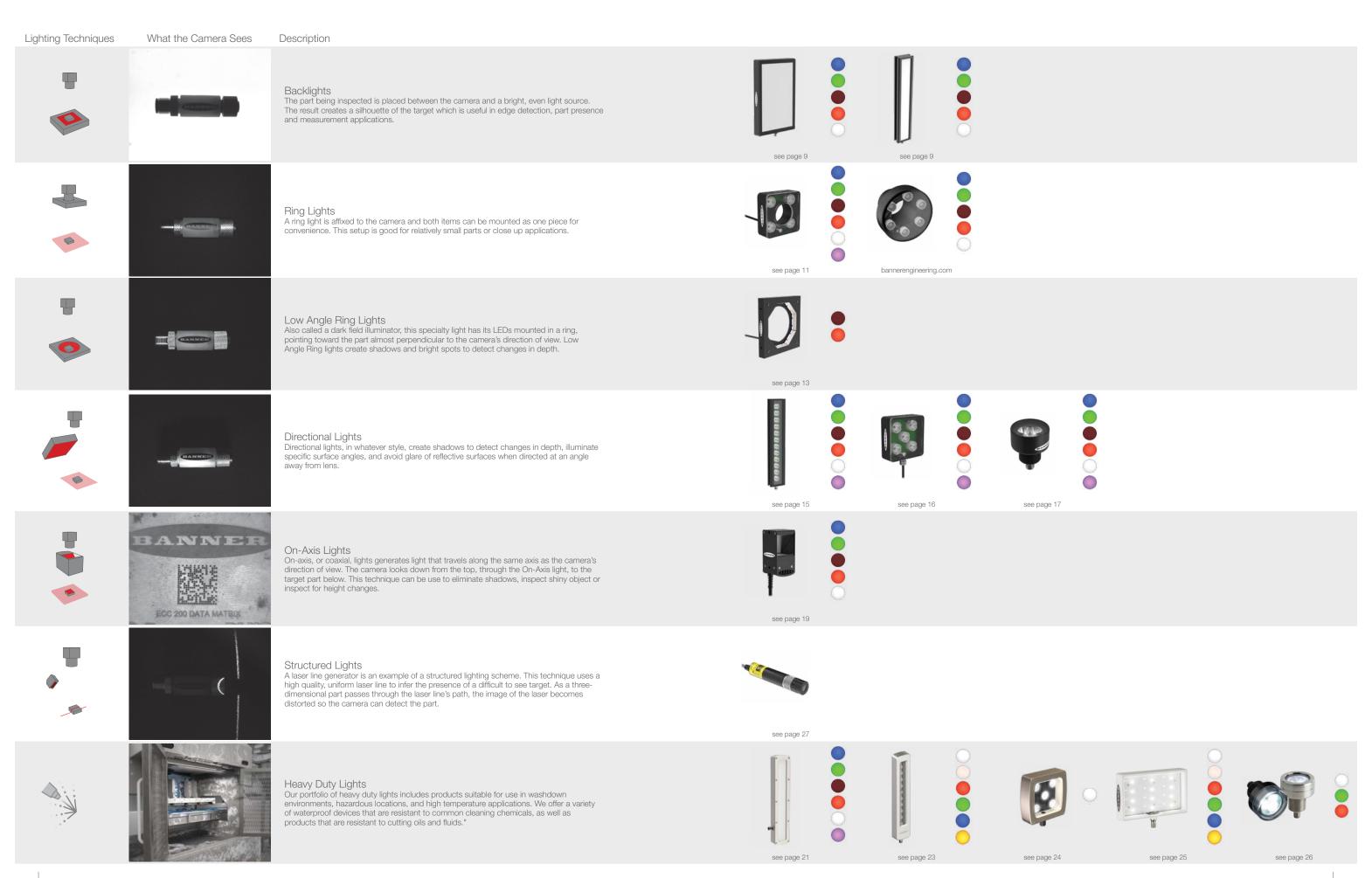
Infrared (IR) Light

Infrared (IR) light can be used to hide insignificant features by reducing the contrast of certain objects. For example, some types of ink that appear dark in the visible spectrum reflect large amounts of IR light. In these cases, ink may disappear in a grayscale image—an effect that can be used to hide certain insignificant features.

Ultraviolet (UV) Light

Ultraviolet (UV) light can be used to draw out features of interest when there is very little contrast from the background, such as beads of clear adhesive on a part. Shining UV light on the adhesive may create a glowing effect (fluorescence) that makes the adhesive stand out clearly from the background.









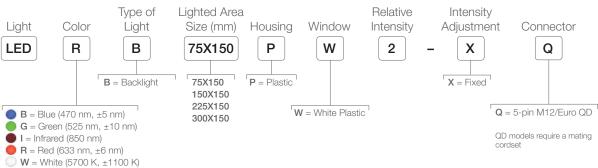
Backlights



- Determines the shape and size of target objects
- Offers a highly diffused surface and uniform brightness, with lower intensity than other lights
- Provides the most robust lighting for measuring and gauging
- Highlights through-holes in target objects







Bar Backlights

Example Model Number: LEDRLB145XW6-XQ







Operating 0 to +50 °C (+32 to +122 °F) Temperature

Environmental Standard: IEC IP67 Bar: IEC IP50 Rating Useful life Standard:

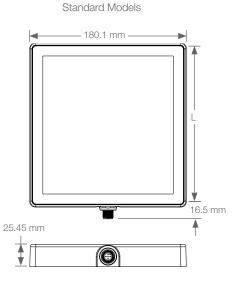
B50/L50 Lifetime > 100,000 hours (Infrared, Red) B50/L50 Lifetime > 90,000 hours (Blue, Green, White)

When operated within specifications, output will decrease less than 30% after 50,000 hours

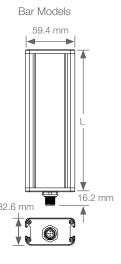
Continuous or strobed operation Strobing/Control

CE CUL US

Certifications



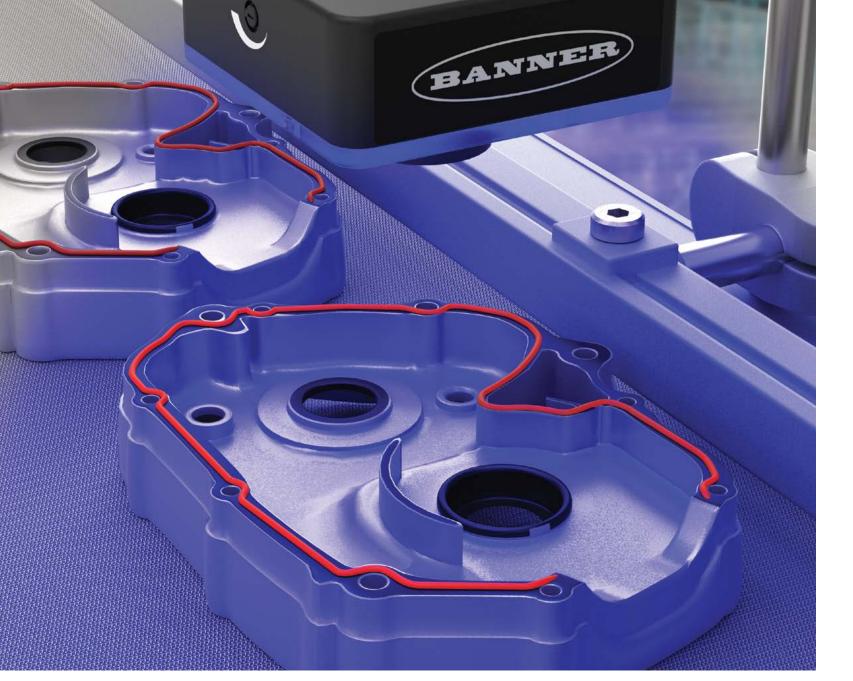
Array Area	Length "L"
75 x 150 mm	105.1 mm
150 x 150 mm	188.9 mm
225 x 150 mm	272.7 mm
300 x 150 mm	356.6 mm



Q

Array Length	Length "L"
145 mm	171 mm
290 mm	316.5 mm
435 mm	462 mm
580 mm	607.5 mm
870 mm	898.5 mm
1160 mm	1189.5 mm





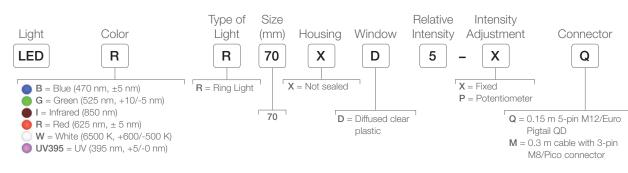
Ring Lights

- Easy integration between camera and light
- Brightly illuminates from a small form factor
- Mounts directly to the camera and centers the light on the image
- Brightly illuminates small objects
- Reduces shadows on images with protrusions

Ring Lights

Example Model Number: LEDRR70XD5-XQ





QD models require a mating cordset

24 V DC Supply Voltage

0.5 m

White Lux @ 5,150 lux

Housing: Black anodized aluminum Window: Acrylic Construction

Operating 0 to +50 °C (+32 to +122 °F) Temperature

Environmental IP50 Rating

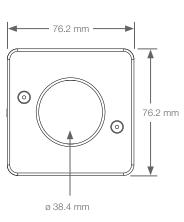
When operated within specifications, output will decrease less than 30% after 50,000 hours for visible and IR models; 20,000 hours for UV models

Strobing/Control Continuous or strobed operation

Certifications

Useful life





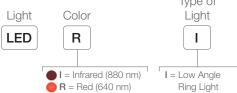


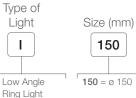


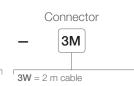
Low-Angle Ring Lights

Example Model Number: LEDRI1503M









3M = 2 m cable with 3-pin M8/Pico connector

Construction Operating Temperature Useful life

Supply Voltage

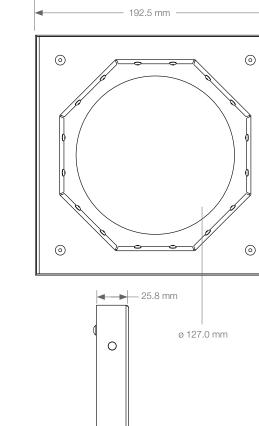
aluminum with black anodizing 0 to +50 °C (+32 to +122 °F) When operated within specifications, output will decrease less than 20% after 20,000 hours and

less than 30% after 30,000 hours (based on continuous operation)

Strobing/Control Continuous or strobed operation

24V DC

Certifications ϵ





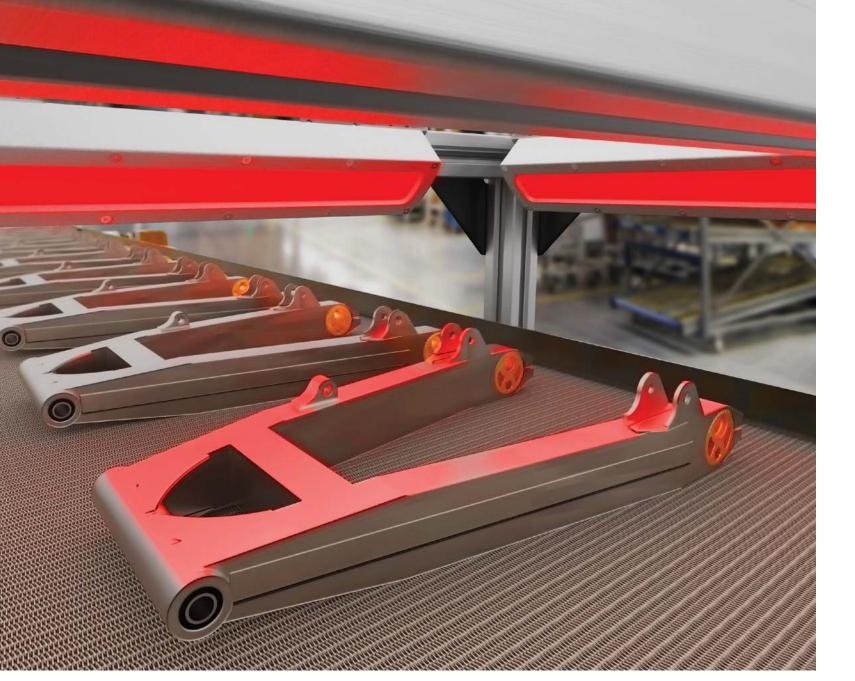
Low-Angle Ring Lights





• Highlights slight height differences such as etching, solder balls and embossing

192.5 mm

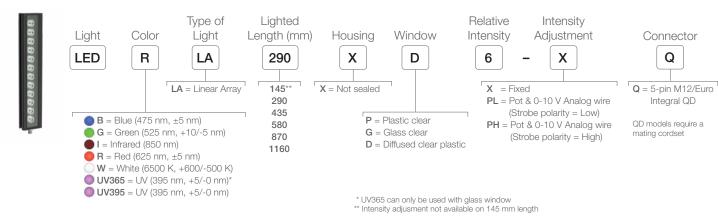


Directional Lights

- Provides even illumination in a concentrated area
- Creates shadows or glare to detect changes in depth, depending on mounting
- A wide variety of directional light styles are available including: Bar, Area, and Spot to fit the specific application needs
- High-intensity lighting for distances greater than 300 mm

Bar Light

Example Model Number: LEDRLA290XD6-XQ



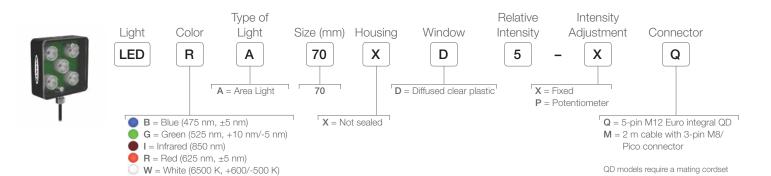




Array Length	"L"
145 mm	171 mm
290 mm	316.5 mm
435 mm	462 mm
580 mm	607.5 mm
870 mm	898.5 mm
1160 mm	1189.5 mm

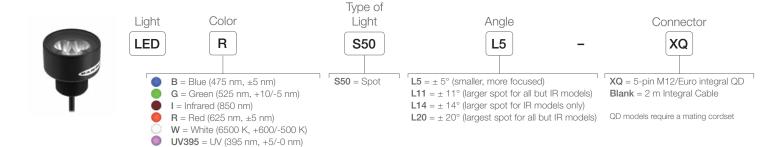
Example Model Number: LEDRA70XD5-XQ

UV395 = UV (395 nm, +5/-0 nm)



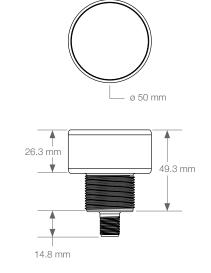
Spot Light

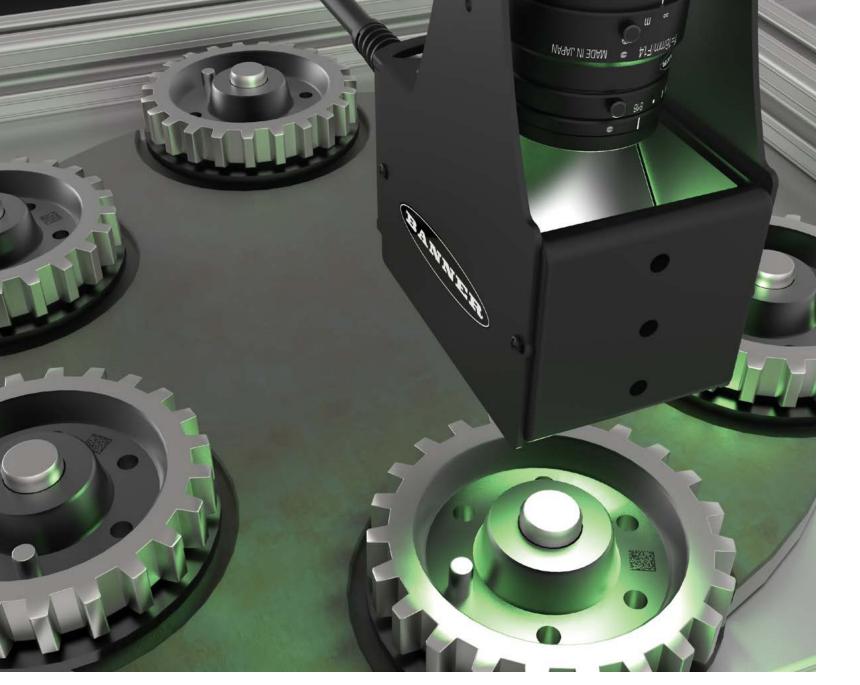
Example Model Number: LEDRS50L5-XQ



24 V DC Supply Voltage 29.2 mm White Lux @ 0.5 m Housing: Black anodized aluminum Construction — 76.2 mm – Window: Acrylic Operating 0 to +50 °C (+32 to +122 °F) Temperature 0 Environmental IEC IP50 Rating When operated within specifications, output will decrease less than 30% after 50,000 hours for 76.2 mm Useful life visible and IR models; 20,000 hours for UV models 0 Strobing/Control Continuous or strobed operation Certifications

12 to 30 V DC Supply Voltage White ±5° 3,500 Lux Lux @ 0.5 m Construction Black anodized aluminum Operating −20 to +50 °C (−4 to +122 °F) Temperature Environmental IEC IP67, IP69K per DIN 40050-9 Rating When operated within specifications, output will Useful life decrease less than 30% after 50,000 hours for visible and IR models; 20,000 hours for UV models Strobing/Control Continuous or strobed operation Certifications





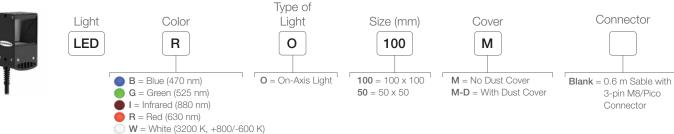
Coaxial Lights

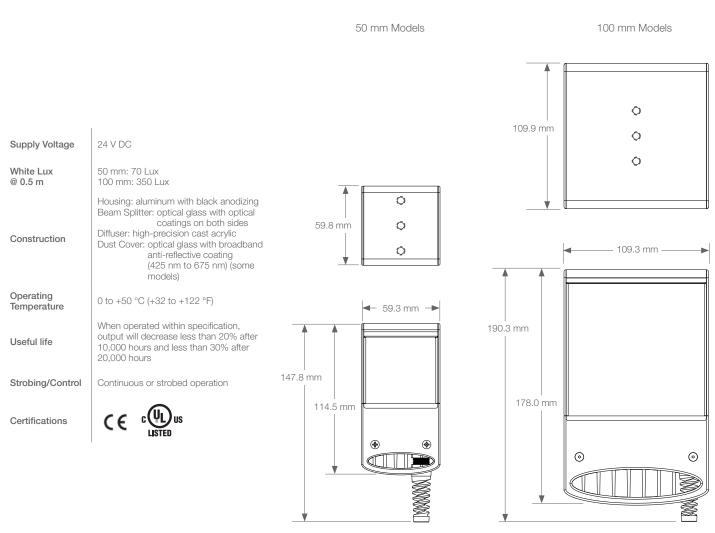
- Provides more uniform illumination than a ring light
- Delivers collimated illumination in the same optical path as camera
- Evenly illuminates flat reflective surfaces
- Features models with anti-reflective glass dust covers

Coaxial Light

Example Model Number: LEDRO100M







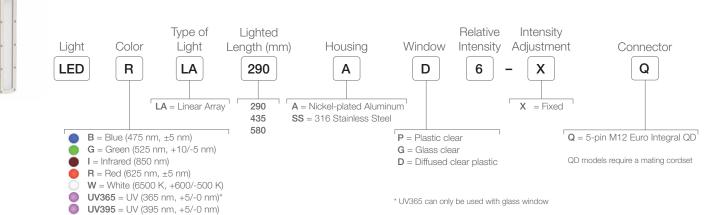


Lights for Industrial Environments

- Washdown LED Lights are sealed, smooth, and durable enough to handle the most intense applications.
- Housing options include nickel plated aluminum, 316 stainless steel or plastic bodies with multiple window options.
- Illuminates small to large areas with an even pattern of light and no shadows

Sealed Bar Light

Example Model Number: LEDRLA290AD6-XQ



24 V dc Supply Voltage White 580 mm Lux 23,420 Lux @ 0.5 m Nickel-plated aluminum or Construction 316 stainless steel Operating 0 to +50 °C (+32 to +122 °F) Temperature Environmental IEC IP68 Rating "L" Array Length When operated within specifications, output will decrease less than 30% after 50,000 hours for visible and IR models; 328 mm Useful life 474 mm 20,000 hours for UV models 580 mm 621 mm Strobing/Control Continuous or strobed operation Certifications

Sealed Area Light

Example Model Number: LEDRA70AD5-XQ



Supply Voltage

White Lux

Construction

Operating

Rating

Useful life

Strobing/Control

Certifications

Temperature

Environmental

@0.5 m

24 V DC

18,550 Lux

IEC IP68

(€ :₩us

Nickel-plated aluminum or

0 to +50 °C (+32 to +122 °F)

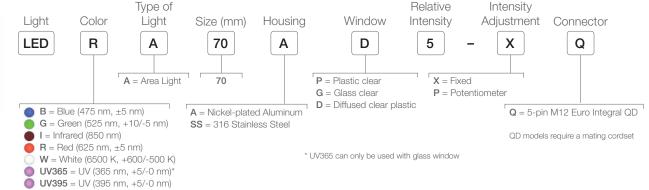
Continuous or strobed operation

When operated within specifications, output

will decrease less than 30% after 50,000 hours

for visible and IR models; 20,000 hours for UV

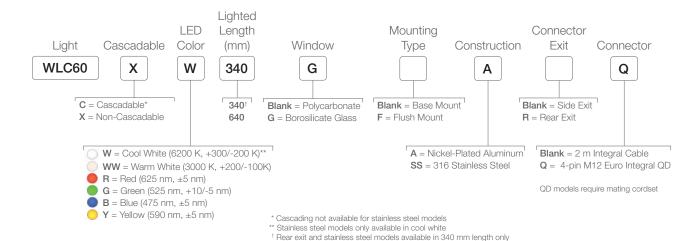
316 stainless steel

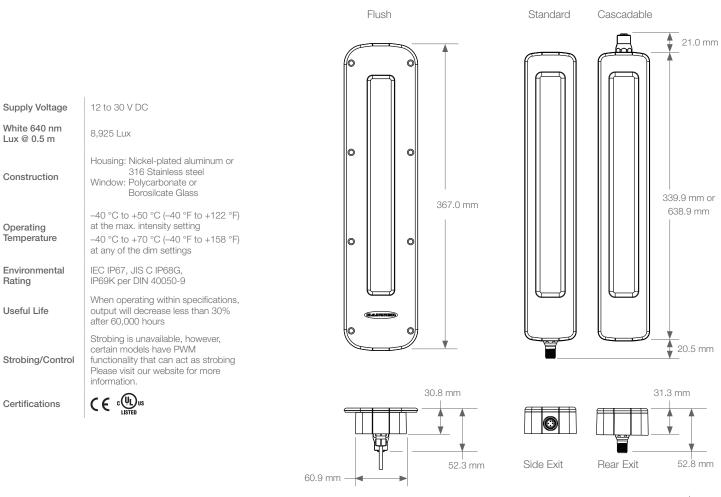


91 mm 89 mm 28.2 mm

WLC60 Heavy-Duty Light

Example Model Number: WLC60XW340GAQ

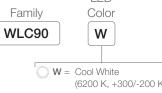




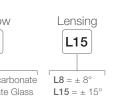
WLC90 Heavy-Duty Light

Example Model Number: WLC90WGL15Q

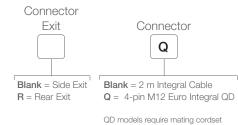








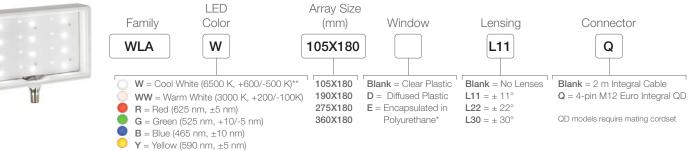
 $L30 = \pm 30^{\circ}$



WLA Area Lights

Example Model Number: WLAW105X180L11Q





* Encapsulated models only available in cool white with no lenses

12 to 30 V DC Supply Voltage White ±8° 22,348 Lux Lux @ 0.5 m Housing: Nickel-plate aluminum Construction

Window: Polycarbonate or borosilicate glass

Operating Temperature

-40 to +70 °C (-40 to +158 °F)

Environmental Rating

IEC IP67/IP68g/IP69K per DIN 40050

Useful life

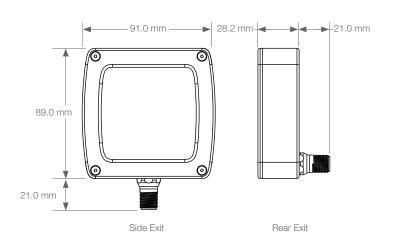
When operating within specifications, output will decrease less than 30% after 60,000 hours Strobing is unavailable, however, certain models have PWM functionality that can act as strobing

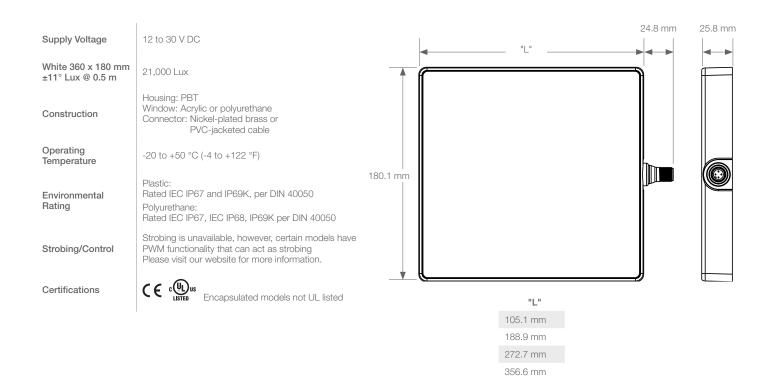
Please visit our website for more information.

Strobing/Control

Certifications

CE CULUS





WL50S Spot Light

Example Model Number: WL50SWL5Q











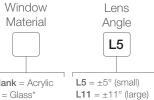


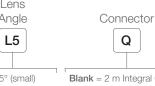
R = Red



Housing

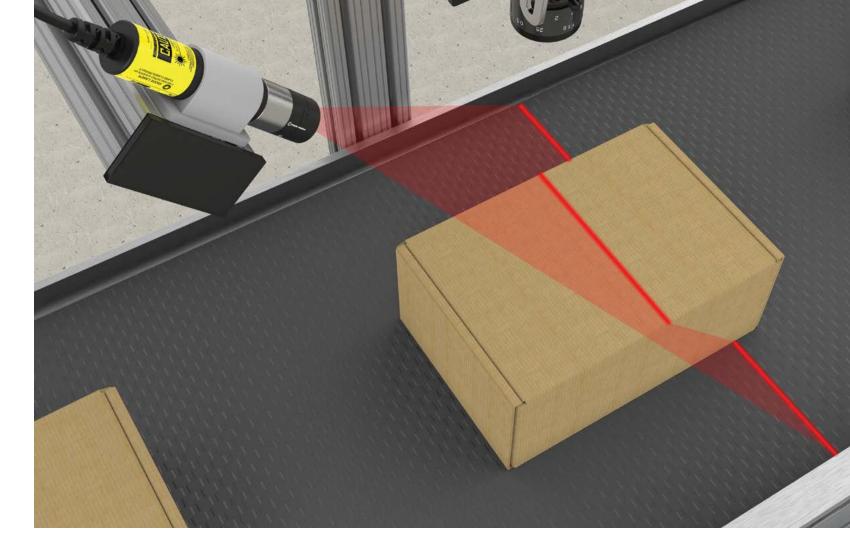






Blank = 2 m Integral Cable** Q = 4-pin M12 Euro Integral QD $L20 = \pm 20^{\circ} \text{ (largest)}$

QD models require mating cordset



Supply Voltage

White ±5°

3.500 Lux Lux @ 0.5 m

Construction

Housing: Black anodized aluminum or Stainless Steel with FDA-grade silicone

12 to 30 V DC

gasket and Viton® o-ring seal Window: Polycarbonate or glass window Connector: Nickel-plated QD connector or PVC-jacketed cable

Mounting Nut: Black zinc-plated steel or Stainless Steel

Operating Temperature

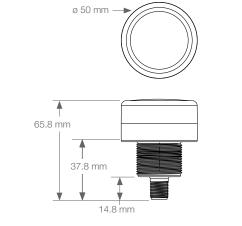
-20 to +50 °C (-4 to +122 °F)

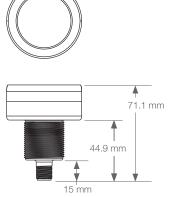
Environmental Rating

Certifications

IEC IP67/IP68g/IP69K per DIN 40050







– ø 56 mm



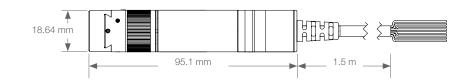
Structured Lights



- Provides more uniform illumination than a ring light
- Delivers collimated illumination in the same optical path as camera
- Evenly illuminates flat reflective surfaces



LLG660P10A60II Laser Line Generator 660 nw, 10 mW, 60 degree fan angle, Class II CDRH, 0.5 m cable with flying leads



^{*} Only available on stainless steel models

^{**} Only available on anodized aluminum models

Accessories

Brackets



SMBBSSM Used with Area Lights & Backlights



SMBAMS70A



Used with Area Lights



SMBAMS70AS Used with Sealed Area Lights



SMBLASRA



SMBLAXU*

SMBLAXRA* Used with Bar Lights

*Use SMBLAXRA and SMBLAXU to create swivel bracket



SMB30A



SMB30SC



SMB30FA



Used with Spotlights

Used with WLC60

SMBAMS30P

SMB30MM

SMBAMS30RA





SMBBSRA

Used with WLA

SMBWLAMAG

SMBAMS70AS

Stainless Steel Nut PKGV3M-4

4 m (13')

PKGV3M-7

PKGV3M-10

10 m (33')





LMBWLC60F



LMBWLC60RA

Nickel-Plated Nut

MQDC20-506

MQDC20-515

MQDC20-530

4-Pin

4-Pin

MQDC-WDSS-0406

2 m (6.5')

5 m (15')

9 m (30')

MQDC-406

MQDC-415

MQDC-430

9 m (30')



Stainless Steel Nut

MQDC20SS-506

MQDC20SS-515

MQDC20SS-530

2 m (6.5')

5 m (15')

9 m (30')



LMBWLC60RAS







LMBWLC60MAG

LMBWLC90PT

Used with WLC90

Nickel-Plated Nut

PKG3M-5

PKG3M-7

PKG3M-10

10 m (33')

Cordsets



M12/Euro-Style Straight connector models listed; for right-angle, add RA to the end of the model number (example, MQDC20-506RA)

M12/Euro-Style Straight connector models listed; for right-angle, add RA to the end of the model number (example, MQDC1-506RA)



4-Pin M12/ Euro-Style Washdown Straight connector models only

4-Pin M12/Euro-Style Double-Ended (straight male/ straight female connectors)













3-Pin Pico-Style Straight connector models listed



PKG3M-.35-PSG3M 0.35 m (1 ft) PKG3M-2-PSG3M 2 m (6.5 ft)



Pico-Style Splitter 3-pin Pico QD and one 4-Pin Euro QD.

Straight connector | CSB-UNT213M831F1241^{††} models listed. One Branches = 0.3 m (1ft) Trunk = Flying leads

^{††} Enables strobe signal from P4 while obtaining power from an external source



Straight connector models listed

Pico-Style Splitter | CSB-M831M831[†] Branches = 0.20 m (0.65 ft) Trunk = $0.20 \text{ m} (0.6\dot{5} \text{ ft})$

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Polarizing Filters

Description	Models
Linear Polarizing filter kit for 80 x 80 Area Lights and 70×70 Backlights	LEDAPFK
Linear Polarizing filter kit for 90 mm IP68 Ring Lights	LEDRPFK90
Linear Polarizing filter kit for 145 mm Bar Lights (IP50)	LEDLAPFK145
Linear Polarizing filter kit for 290 mm Bar Lights (IP50)	LEDLAPFK290
Linear Polarizing filter kit for 435 mm Bar Lights (IP50)	LEDLAPFK435
Linear Polarizing filter kit for 580 mm Bar Lights (IP50)	LEDLAPFK580
Linear Polarizing filter kit for 870 mm Bar Lights (IP50)	LEDLAPFK870
Linear Polarizing filter kit for 1160 mm Bar Lights (IP50)	LEDLAPFK1160
Linear Polarizing filter kit for 70 mm High-Intensity Area Lights	LEDAPFK70
Linear Polarizing filter kit for 70 mm High-Intensity Ring Lights	LEDRPFK70
Linear Polarizing filter kit for 70 mm IP68 High-Intensity Area Lights	LEDAPFK70S
Linear Polarizing filter kit for 50mm High-Intensity Spot Lights	LEDS50PFK

Window Replacements and Lighting Diffusers

Models

PSD-24-4

Use With

Class 2 Power Supply Input: 90-264 V ac 1.5A Output: 24 V DC 3.9A 2 m (6.5') 4-Pin Euro Connector

PSDINA-24 Special Lights Power supply 24V DC; Power

supply 24V DC

Clear Glass	
70 mm Sealed IP68 High-Intensity Area Lights	LEDA70SW-G
145 mm IP50 Bar Lights	LEDLA145XW-G
290 mm IP50 Bar Lights	LEDLA290XW-G
290 mm Sealed IP68 Bar Lights	LEDLA290SW-G
435 mm IP50 Bar Lights	LEDLA435XW-G
435 mm Sealed IP68 Bar Lights	LEDLA435SW-G
580 mm IP50 Bar Lights	LEDLA580XW-G
580 mm Sealed IP68 Bar Lights	LEDLA580SW-G
870 mm IP50 Bar Lights	LEDLA870XW-G
1160 mm IP50 Bar Lights	LEDLA1160XW-G
White Plastic	
70 x 70 mm Red Backlights	LEDBW
70 x 70 mm Infrared Backlights	LEDBIW
85 x 220 mm Red Backlights	LEDBWL
85 x 220 mm Infrared Backlights	LEDBIWL
White Plastic Diffuse	Models
70 mm Sealed High-Intensity Area Lights	LEDA70SWDW-P
145 mm IP50 Bar Lights	LEDLA145XWDW-P
290 mm IP50 Bar Lights	LEDLA290XWDW-P
290 mm Sealed IP68 Bar Lights	LEDLA290SWDW-P
435 mm IP50 Bar Lights	LEDLA435XWDW-P
435 mm Sealed IP68 Bar Lights	LEDLA435SWDW-P
580 mm IP50 Bar Lights	LEDLA580XWDW-P
580 mm Sealed IP68 Bar Lights	LEDLA580SWDW-P
870 mm IP50 Bar Lights	LEDLA870XWDW-P
1160 mm IP50 Bar Lights	LEDLA1160XWDW-P

Use With	Models
Clear Plastic	
70 mm Sealed High-Intensity Area Lights	LEDA70SW-P
145 mm IP50 Bar Lights	LEDLA145XW-P
290 mm IP50 Bar Lights	LEDLA290XW-P
290 mm Sealed IP68 Bar Lights	LEDLA290SW-P
435 mm IP50 Bar Lights	LEDLA435XW-P
435 mm Sealed IP68 Bar Lights	LEDLA435SW-P
580 mm IP50 Bar Lights	LEDLA580XW-P
580 mm Sealed IP68 Bar Lights	LEDLA580SW-P
870 mm Sealed IP50 Bar Lights	LEDLA870XW-P
1160 mm IP50 Bar Lights	LEDLA1160XW-P

Clear Plastic Diffuse

70 mm High-Intensity Ring Lights	LEDR70CDW
70 mm High-Intensity Area Lights	LEDA70CDW
70 mm Sealed IP68 High-Intensity Area Lights	LEDA70SCDW-P
145 mm IP50 Bar Lights	LEDLA145XCDW-P
290 mm IP50 Bar Lights	LEDLA290XCDW-P
290 mm Sealed IP68 Bar Lights	LEDLA290SCDW-P
435 mm IP50 Bar Lights	LEDLA435XCDW-P
435 mm Sealed IP68 Bar Lights	LEDLA435SCDW-P
580 mm IP50 Bar Lights	LEDLA580XCDW-P
580 mm Sealed IP68 Bar Lights	LEDLA580SCDW-P
870 mm IP50 Bar Lights	LEDLA870XCDW-P
1160 mm IP50 Bar Lights	LEDLA1160XCDW-P



 $^{^\}dagger \, \text{Powers} \, \, \text{2 lights from one} \, \textit{P4} \, \text{sensor}$

Vision Solutions by Banner



Vision Sensors

Robust yet easy-to-use self-contained vision sensors perform automated inspections that previously required costly and complex vision systems. The iVu and iVu Color Image Sensors are used to monitor parts for type, size, orientation, shape, location, and color or color variations. The device can be set up and monitored using an integrated or remote touchscreen or with a PC.

Smart Cameras

Banner's free and easy-to-use Vision Manager Software provides a number of tools and capabilities that enable VE Series Smart Cameras to solve a wide range of vision applications, such as item detection, part positioning, feature measurement and flaw analysis. Available in resolutions up to 5 MP to solve a variety of applications.





Barcode Readers

Banner Engineering provides advanced barcode reading capabilities for traceability in a wide variety of industries. We offer rugged, reliable solutions that ensure quality, improve efficiency, and enable accurate inventory management.

Imager-based barcode readers reliably read 1D and 2D barcodes in any orientation. Banner Engineering offers code reading solutions that can reliably decode difficult-to-read, low quality, and damaged codes—as well as codes printed on highly reflective surfaces.



Vision Lenses

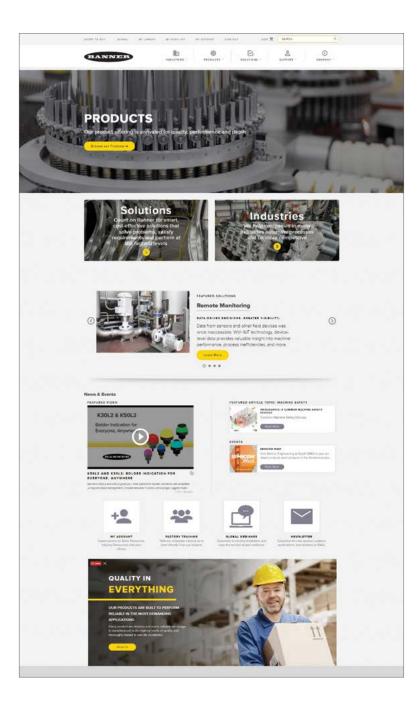
Vision products combine high-performance tools, intelligent features, and an intuitive user interface for automated inspection applications. The vision systems are easy to use and customizable for specific machines and tasks. Adding vision lenses to industrial applications enhances overall performance and provides accurate detection for a wide variety of vision applications.



Vision System Camera Bandpass Filters

Bandpass filters allow you to control what your camera is seeing with greater contrast and a higher transmission for a reduced cost when compared to the conventional interference filter. Ideal for LED or laser diode application use.

Additional sensors, indicator lights, cordsets, brackets, and other accessories available at bannerengineering.com









Indicator Lights



Touch Buttons

How to Reach Us

Global Sales and Support

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