

DualVee® *Series*

GUIDE WHEELS AND TRACK Including MinVee[®] Miniature Slides

Revised 9/23

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com



EXPERTLY DESIGNED, DELIVERED TO PERFORM

Powered by nearly 70 years of relentless problem-solving and steadfast reliability, Bishop-Wisecarver delivers innovative motion solutions around the world that thrive in harsh and extreme conditions. Our linear and rotary motion solutions, custom complex assemblies, and embedded intelligence systems lead the manufacturing industry, and they are backed by The Signature Experience promise of expert guidance, confidence and customer satisfaction.

PERFECT FOR HARSH AND EXTREME ENVIRONMENTS

When you purchase from Bishop-Wisecarver, you aren't just getting a product that works; you're getting products, systems, and industry-leading expertise you can trust, especially in harsh conditions and critical environments—always exceeding our customers' reliability requirements.

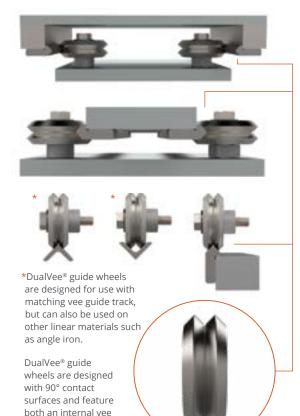
Our Motion Products and Solutions Are Also Perfect For:



Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

DESIGN AND BENEFITS

- Double row angular contact ball bearing arrangement for dynamic loading
- 90° dual vee design allows for natural wiping action and clearing of debris
- Eccentric wheels, bushings, & journals allow for fitting without the need of high cost precision machining for mounting holes
- Wheels & track are replaceable, making maintenance simple and easy
- Sealed, shielded, or seal/shield combination to protect against contamination such as dirt, dust, metal chips, wood chips, textile fiber, food, slurry, and deionized water
- Smooth, low friction motion
- Unlimited butt-joining of track for long travel lengths, speeds up to 5.5 m/s and acceleration up to 5 g's
- Temperature ranges from -94°F to +500°F, -70°C to +260°C
- Track can be mounted to a variety of base materials with no need for precision ground or machined surfaces
- **NEW** Lock nut options to maintain wheel-to-track fit-up in moderate vibration settings, such as vehicle mounting
- **NEW** Solid lubricant option for enhanced ingress protection and extended life



and an external vee.

TABLE OF CONTENTS

DualVee [®] Guide Wheels Overview	4
Original Guide Wheels	5
SWA Series	6
SWS Series	7
SWI Series	8
Bushings	9
Journals	11
Track (Single Edge)	12
Wheel Covers	13
Track Lubricators	15
MinVee [®] Linear Guide Overview	16
Wheel Plates	17
Track (Double Edge)	18
Track Support	19

Need Help

Application + Design Assistance 925.439.8272

3D Modeling + CAD Drawing BWC.com

DUALVEE® GUIDE WHEELS

For Any Application



Carbon Steel

Stainless Steel

Washdown Wheels



Stainless Steel





Stainless Steel Vacuum Wheel



Stainless Steel High Temperature



Stainless Steel Food/Pharma Wheel



Stainless Steel Low Temperature



Stainless Steel Solid Lubricant Wheel



Studded Wheel Assemblies



Polymer Studded Wheel Assemblies

WHEEL VERSION	PART NUMBER	APPLICATION CONDITIONS	APPLICATION EXAMPLES	AVAILABLE SIZES	PROTECTION	WHEEL MATERIAL	BALL RETAINER MATERIAL	GREASE	TEMPERATURE RANGE
FERSION	SCHEME	companions		51225			MAIERIAL		(°F)
Original Guide	W_	• General purpose	 Automation Automotive Woodworking 	0, 1	Shield	52100 Steel	Nylon 6,6	Shell Alvania EP2	-31° to +248°
Wheels Carbon	w_x	• Factory floor conditions	 Printing Packaging Paper/textiles 	0,1,2, 3, 4, 4XL	Seal/shield	52100 Steel	Nylon 6,6	Shell Alvania EP2	-22° to +212°
Original Guide	W SSX	• Corrosive conditions	• Medical • Laboratory	1	Seal	440C	Nylon 6,6	Shell	-22° to +212°
Wheels Stainless	VV_22X	Conside conditions	Food & beverage	2, 3, 4, 4XL	Seal/shield	Stainless	Nyion 0,0	Alvania EP2	-22 10 +212
Studded Polymer Wheels	SWIP	• Corrosive conditions • Low noise require- ments	ElectronicsMedicalLaboratory	0,1,2	Shield	Polymer (overmold) 440C Stainless	300 Stainless	Kluberplex BEM034-132	-4° to +248°
Vacuum Wheels	W_SSVAC	• Vacuum environments	• Material science	1, 2	Shield	440C Stainless	304 Stainless	Lubcon Ultratherm 2000	-31° to +482°
Washdown Wheels	WDW_SSX	Washdown conditionsHygienic environments	Food processingFood packaging	2, 3	Double seal	440C Stainless	Nylon 6,6	Klubersynth UH1 14-151	-22° to +212°
Food/ Pharma Wheels	W_SSXH1	• Washdown conditions • Food equipment • Pharma equipment	 Food processing Food packaging Pharmaceutical 	2, 3	Seal/shield	440C Stainless	Nylon 6,6	Klubersynth UH1 14-151	-22° to +176°
NEW Solid Lubricant	W_SSXH1SL	 Washdown conditions Wet / humid conditions Food equipment Pharma equipment 	 Food processing Food packaging Medical device manufacturing 	1, 2, 3	Seal/shield	440C Stainless	304 Stainless Steel	H1 Food Grade Oil- Filled Polymer Matrix	-40° to +176° [-40° to +80°]
Extreme	W_SS227	High temp. conditions Corrosive conditions	BakingWeldingPlasma cutters	0,1, 2, 3, 4	Shield	440C Stainless	304 Stainless	Krytox® GPL227	-22° to +500°
Temperature Wheels	W_SS300	 Low temp. conditions Subzero conditions Corrosive conditions 	 Aerospace Refrigeration Flash freezing 	0,1, 2, 3, 4	Shield	440C Stainless	304 Stainless	Kluber Isoflex PDL 300A	-94° to +230

Wheel hardness between 56 - 64 HRC

Shield material is 300 series stainless steel

Seal material is NBR

Seal/shield materials are 300 series stainless steel and NBR combination

Wheels can be assembled with user specified grease lubricants; call for more information Shell Alvania is owned by Royal Dutch Shell

Ultratherm is owned by Lubcon

Kluberplex, Klubersynth, and Isoflex are owned by Kluber Lubrication Krytox[®] is owned by DuPont

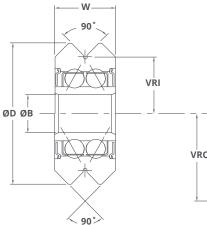
Product Features

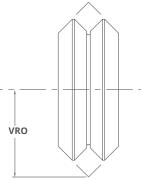
From factory automation projects to OEM designs, **DualVee Motion Technology**[®] components and assemblies provide the design flexibility for virtually any guided motion application. Based on the **DualVee**[®] guide wheel, this technology offers a level of reliability that is unmatched in the industry.

	DUALVEE WHEEL	OUTER DIAMETER	WIDTH	BORE DIAMETER	VEE RADIUS INSIDE	VEE RADIUS OUTSIDE	WEIGHT (g)	
	SIZE	D	w	В	VRI	VRO	(87	_
	о	Ø0.584 [Ø14.83]	.250 [6.35]	Ø.1575+.0000/0003 [Ø4.000+.000/008]	.234 [5.94]	.359 [9.12]	5.1	0E steel
IONS	1	Ø0.771 [Ø19.58]	.310 [7.87]	Ø.1875+.0000/0003 [Ø4.760+.000/008]	.313 [7.95]	.468 [11.89]	11.1	INCLUDE Carbon steel
DIMENSIONS	2	Ø1.210 [Ø30.73]	.438 [11.13]	Ø.3750+.0000/0003 [Ø9.530+.000/008]	.500 [12.70]	.719 [18.26]	39.0	 TERIALS ss steel
9	3	Ø1.803 [Ø45.80]	.625 [15.88]	Ø.4724+.0000/0003 [Ø12.000+.000/008	.750 [19.05]	1.063 [27.00]	130.2	h h MATE Stainless
	4	Ø2.360 [Ø59.94]	.750 [19.05]	Ø.5906+.0000/0003 [Ø15.001+.000/008]	1.000 [25.4]	1.375 [34.93]	276.0	
	4XL	Ø2.968 [Ø75.39]	1.000 [25.4]	Ø.8661+.0000/0004 [Ø22.000+.000/008]	1.250 [31.75]	1.750 [44.45]	575.0	

Values are in inches [millimeters]

	DUALVEE WHEEL	RADIA CAPA	KING L LOAD ACITY	AXIAL CAPA	KING LOAD ACITY
	SIZE	N	lbf	N	lbf
TIES	0	650	146	123	28
LOAD CAPACITIES	1	1220	274	252	57
LOAD	2	2650	596	625	141
	3	5900	1326	1701	382
	4	9700	2181	4001	900
	4XL	14300	3215	6552	1473





AXIAL LOAD

Working Load Capacities

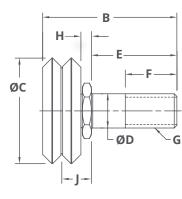
Working load capacities are based on empirical data on guide wheels used in general applications with static and dynamic load conditions. Guide wheels can routinely achieve travel life of one million cycles or higher when these specified load capacities are observed.

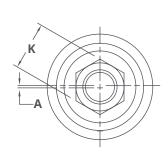
Specific load ratings vary by wheel version, see the Technical Data catalog for details.

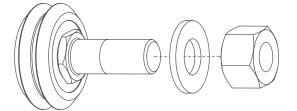
Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

RADIAL LOAD

Studded Guide Wheels | Thru-Hole Style







		ECCENTRIC OFFSET	OVERALL LENGTH	WHEEL DIAMETER	JOURNAL DIAMETER	JOURNAL LENGTH	THREAD LENGTH	THREAD	HEX THICKNESS	VEE HEIGHT	HEX SIZE	
SIZE	ADJUSTABILITY	A	В	с	D1	E	F	G	H ²	J	к	
	Concentric		0.74	Ø0.584 [Ø14.83]	Ø.1566	.39	.24	M4 07	.080	.205	.433	
0	Eccentric	.024 [.61]			[Ø3.978]	[9.9]	[6.1]	M4 x 0.7	[2.03]	[5.2]	[11.0]	
	Concentric		1.00	Ø.771	Ø.2352	.59	.35	MC vit 0	.083	.238	.472	
1	Eccentric	.024 [.61]	[25.4]	[Ø19.58]	[Ø5.974]	[15.0]	[8.9]	M6 x1.0	[2.11]	[6.05]	[12.0]	
	Concentric		1.54	1.54	Ø1.210	Ø.3926	.98	.59	M40 4 5	.104	.323	.551
2	Eccentric	.038 [.97]	[39.1]	[Ø30.73]	[Ø9.972]	[24.9]	[15.0]	M10 x 1.5	[2.64]	[8.2]	[14.0]	
	Concentric		1.967	Ø1.803	Ø.4711	1.18	.71	M12 x 1.75	.137 [3.48]	.450	.748	
3	Eccentric	.060 [1.50]	[49.96]	[Ø45.80]	[Ø11.966]	[30.0]	[17.9]			[11.4]	[19.0]	
	Concentric		2.477	Ø2.360	Ø.6284	1.58	.95		.122	.497	.866	
4	Eccentric	.060 [1.50]	[62.92]	[59.94]	[Ø15.961]	[40.1]	[24.1]	M16 x 2.0	[3.10]	[12.6]	[22.0]	

Notes:

6

- 1. Tolerance for Journal Diameter (D) are: +.0000/-.0007 [+0/-0.017]
- 2. Tolerance for Hex Thickness (H) are: +/-.001 [+/-0.02]
- 3. Stud material is AISI 303 stainless steel.
- 4. Nut and washer material are 18-8 stainless steel.
- Total weight and load capacity are based upon the wheel version selected, 5. see the Technical Data catalog for additional specifications.
- See the Technical Data catalog for additional wheel dimensions and 6. specifications.

Part Number Scheme:

PREFIX	ADJUSTABILITY	SIZE	WHEEL VERSION
SWA	C (Concentric)	0	Blank
	E (Eccentric)	1	Х
		2	SSX
		3	SSXH1
		4	SS227
			SS300
			SSVAC
			WD#SSX*

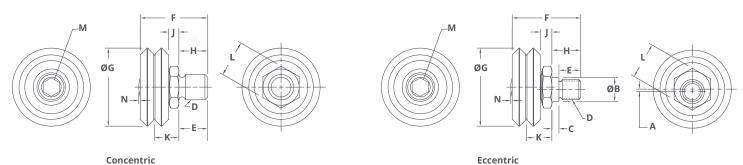
Part Number Example:

SWAE3SS227 = Studded Wheel Assembly, Eccentric, Size 3, Corrosion Resistant SS227 High Temperature Wheel Version

*Washdown wheel version uses a different Part Number Scheme: SWA_WD#SSX. The underscore is for the adjustability variable.

SWS SERIES

Studded Guide Wheels



DIM	ensions							l						
SIZE	ADJUSTABILITY	ECCENTRIC OFFSET	ECCENTRIC SHOULDER DIAMETER	ECCENTRIC SHOULDER LENGTH	THREAD		OVERALL LENGTH	WHEEL DIAMETER	JOURNAL LENGTH	HEX THICKNESS	VEE HEIGHT	HEX SIZE	OPTIONAL END HEX SIZE	MATERIAL PROTRUSION
		A	B1	с	D1	E	F	G	н	J²	к	L	M³	N
0	Concentric				M6 x 1.0	.300 [7.62]	.667	Ø0.584	.300	.117	.242	.375		0.017
U	Eccentric	.024 [.61]	Ø.219 [Ø5.56]	.085 [2.16]	M5 x 0.8	.215 [5.46]	[16.95]	[Ø14.83]	[7.62]	[2.97]	[6.15]	[9.53]		[.43]
	Concentric				M8 x 1.25	.319 [8.10]	.761	Ø.771	.319	.132	.287	.4375		0.025
1	Eccentric	.024 [.61]	Ø.248 [Ø6.30]	.085 [2.16]	M6 x 1.0	.183 [5.94]	[19.33]	[Ø19.58]	[8.10]	[3.36]	[7.30]	[11.113]		[.64]
	Concentric				M10 x 1.5	.448 [11.38]	1.046	Ø1.210	.448	.160	.379	.5625	.236] [6.0]	
2	Eccentric	.038 [.97]	Ø.375 [Ø9.53]	.110 [2.79]	M8 x 1.25	.338 [8.59]	[26.57]	[Ø30.73]] [11.38]	[4.07]	[9.63]	[14.288]		
	Concentric				M12 x 1.75	.595 [15.11]	1.444	Ø1.803	.595	.224	.537	.750	.315	
3	Eccentric	.059 [1.50]	Ø.422 [Ø10.72]	.170 [4.32]	M10 x 1.5	.425 [10.80]	[36.68]	[Ø45.80]	[15.11]	[5.69]	[13.63]		[8.0]	
	Concentric				M14 x 2.0	.748 [19.00]	1.767	Ø2.360	.748	.269	.644	.875	.394	
4	Eccentric	.079 [2.01]	Ø.500 [Ø12.70	.177 [4.50]	M12 x 1.75	.571 [14.50]	[44.88]	[Ø59.94]	[19.00]	[6.83]	[16.36]		[10.0]	

Notes:

- 1. Tolerances for Eccentric Hex Diameter (B) are: +.002/-.000 [+.05/-.00]
- 2. Tolerance for Shoulder Thickness (J) are: +/-.001 [+/-0.02]
- 3. End hex provides easy external means for adjustment.
- 4. Stud material is AISI 303 stainless steel.
- 5. See the Technical Data catalog for recommended mounting geometry.
- Increased vibration resistance and anti-loosening locknuts are available for mounting eccentric SWS/SWI guide wheels. See the <u>Preload Retention Nuts</u> <u>datasheet</u> or contact Bishop-Wisecarver for specific application information.

Part Number Scheme:

PREFIX	ADJUSTABILITY	SIZE	WHEEL VERSION	OPTION END HEX	SUFFIX
SWS	C (Concentric)	0	Blank	Blank	А
	E (Eccentric)	1	Х	Н	
		2	SSX		
		3	SSXH1		
		4	SS227		
			SS300		
			SSVAC		
			WD#SSX*		

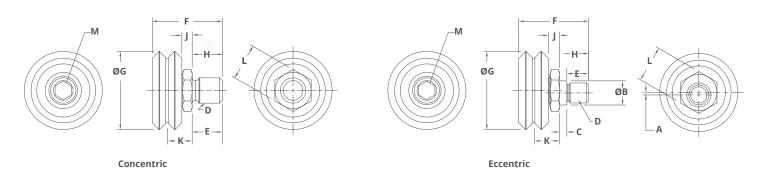
Part Number Example:

SWSE2SS300HA = Studded Wheel Swaged, Eccentric, Size 1, Corrosion Resistant SS300 Wheel Version, with Optional End Hex *Washdown wheel version uses a different Part Number Scheme: SWS_WD#SSXA. The underscore is for the adjustability variable.

Polymer wheel versions are unavailable in the SWS series.

SWI SERIES | POLYMER

Studded Guide Wheels



Dimensions ECCENTRIC ECCENTRIC ECCENTRIC THREAD **OVERALL** WHEEL JOURNAL HEX VEE HEX END SHOULDER SHOULDER THREAD **OFFSET** LENGTH LENGTH DIAMETER LENGTH THICKNESS HEIGHT SIZE HEX SIZE DIAMETER LENGTH SIZE ADJUSTABILITY B¹ С F G K² A D E н J L M³ 300 Concentric M6 x 1.0 --------[7.62] .667 Ø0.584 .300 .117 .242 .433 0 [16.95] [Ø14.83] [7.62] [2.97] [6.15] [11.0] Ø.219 .085 .032 .215 Eccentric M5 x 0.8 [.81] [Ø5.56] [2.16] [5.46] .319 M8 x 1.25 Concentric ------------[8.10] .761 Ø.771 .319 .132 .287 .472 1 [19.33] [Ø19.58] [7.30] [12.0] [8,10] [3.36] 085 .033 Ø.248 .234 Eccentric [2.16] M6 x 1.0 [5.94] [.84] [Ø6.30] .448 Concentric ----M10 x 1.5 ----[11.38] 1.046 .379 .158 Ø1.210 .448 .160 .551 2 [26.57] [Ø30.73] [11.38] [4.07] [9.63] [14.0] [4.0] Ø.375 .038 .109 .338 Eccentric M8 x 1.25 [.97] [Ø9.53] [2.78] [8.59]

Notes:

1. Tolerances for Eccentric Shoulder Diameter (B) are: +.002/-.000 [+.05/-.00]

- Tolerance for Vee Height (K) are: +/-.004 [+/-.10] 2.
- End hex provides easy external means for adjustment. 3.
- See the Technical Data catalog for recommended mounting geometry. 4.
- Increased vibration resistance and anti-loosening locknuts are available for 5. mounting eccentric SWS/SWI guide wheels. See the Preload Retention Nuts datasheet or contact Bishop-Wisecarver for specific application information.

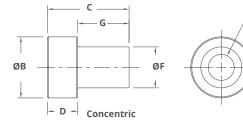
Part Number Scheme:

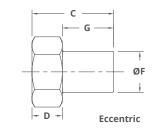
PREFIX	ADJUSTABILITY	SIZE	WHEEL VERSION
SWI	C (Concentric)	0	Р
	E (Eccentric)	1	
		2	

Part Number Example:

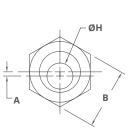
SWIE1P = Studded Wheel Integrated, Eccentric, Size 1, Polymer

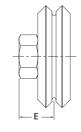
Mounting for Original Guide Wheels





ØН





Dimer	nsions										
SIZE	HEAD PROFILE	ADJUSTABILITY	ECCENTRIC OFFSET	HEAD SIZE	OVERALL HEIGHT	HEAD THICKNESS	MOUNTING SURFACE TO WHEEL VEE	WHEEL MOUNTING DIAMETER	WHEEL MOUNTING LENGTH	MOUNTING HOLE DIAMETER	RECOMMENDEL MOUNTING HARDWARE
			A	В	с	D1	E	F	G	н	SCREWS
		Concentric		Ø.440 [Ø11.18]	.550	.250	.405			Ø.1406	
	Standard	Eccentric	.012 [.30]	.438 [11.13]	[13.97]	[6.35]	[10.29]	Ø.1871	.300	[Ø4.75]	#6
1		Concentric		Ø.440 [Ø11.18]	.380	.080	.235	[Ø4.75]	[7.62]	Ø.1570	
	Low	Eccentric	.007 [.18]	.438 [11.13]	[9.65]	[2.03]	[5.97]			[Ø3.99]	M4
		Concentric		Ø.560 [Ø14.22]	.706	.281	.500				
	Standard	Eccentric	.024 [.61]	.562 [14.27]	[17.93]	[7.14]	[12.70]	Ø.3746	.425		
2		Concentric		Ø.560 [Ø14.22]	.525	.100	.319	[Ø9.51]	[10.80]		1/4
	Low	Eccentric	.024 [.61]	.562 [14.27]	[13.34]	[2.54]	[8.10]				
	Charles de la col	Concentric		Ø.750 [Ø19.05]	.990	.375	.375 .688				
-	Standard	Eccentric	.042 [1.07]	.750 [19.05]	[25.15]	[9.53]	[17.48]	Ø.4720	.615	Ø.3125 [Ø7.94]	5/16
3		Concentric		Ø.750 [Ø19.05]	.740	.125	.438	[Ø11.99]	[15.62]		
	Low	Eccentric	.042 [1.07]	.750 [19.05]	[18.80]	[3.18]	[11.13]				
	Ctaradaval	Concentric		Ø.880 [Ø22.35]	1.177	.437	.812				
4	Standard	Eccentric	.060 [1.52]	.875 [22.23]	[29.90]	[11.10]	[20.62]	Ø.5902	.740	Ø.3750	3/8
4	Low	Concentric		Ø.880 [Ø22.35]	.865	.125	.500	[Ø14.99]	[18.80]	[Ø9.53]	3/8
	Low	Eccentric	.060 [1.52]	.875 [22.23]	[21.97]	[3.18]	[12.70]				
		Concentric		Ø1.250 [Ø31.75]	1.555	.565	1.065				
4XL	Standard	Eccentric	.060 [1.52]	1.250 [31.75]	[39.50]	[14.35]	[27.05]	Ø.8657	.990	Ø.5625	9/16
4 AL	Low	Concentric		Ø1.250 [Ø31.75]	1.178	.188	.688	[Ø21.99]	[25.15]	[Ø14.29]	
	LUW	Eccentric	.060 [1.52]	1.250 [31.75]	[29.92]	[4.78]	[17.48]				

Notes:

1. Tolerance for Head Thickness (D) is: +/-.001 [+/-.03]

2. Bushing material is AISI 303 stainless steel.

3. See the Technical Data catalog for recommended mounting geometry.

Part Number Scheme for Standard Head Height

PREFIX	ADJUSTABILITY	SIZE	SUFFIX
В	Blank (Concentric)	1	SS
	X (Eccentric)	2	
		3	
		4	
		4XL	

Part Number Scheme



Part Number Example:

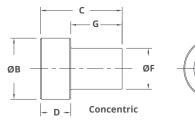
Part Number Example:

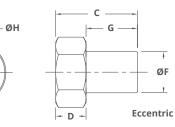
 BX3SS = Imperial Bushing, Standard Head
 4XLPWBX = Size 4XL, Imperial B

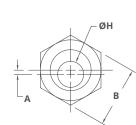
 Height, Eccentric, Size 3, Stainless Steel
 Head Height, Eccentric

 Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com
 www.stevenengineering
 4XLPWBX = Size 4XL, Imperial Bushing, Low

Mounting for Original Guide Wheels



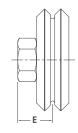




ł

ØF

۲



SIZE	HEAD PROFILE	ADJUSTABILITY	ECCENTRIC OFFSET	HEAD SIZE	OVERALL HEIGHT	HEAD THICKNESS	MOUNTING SURFACE TO WHEEL VEE	WHEEL MOUNTING DIAMETER	WHEEL MOUNTING LENGTH	MOUNTING HOLE	RECOMMENDEL MOUNTING HARDWARE
			А	В	с	D1	E	F	G	н	SCREWS
	Standard	Concentric		Ø.440 [Ø11.18]	.545	.245	.400				
1	Stanuaru	Eccentric .010 .4/2 [13.84] [6.22] [10.16]	Ø.1871	.300	Ø.1570	M4					
'	Low	Concentric		Ø.440 [Ø11.18]	.383	.083	.238	[Ø4.75]	[7.62]	[Ø3.99]	IVI4
	LOW	Eccentric	.007 [.18]	.472 [11.99]	[9.73]	[2.11]	[6.05]				
	Standard	Concentric		Ø.560 [Ø14.22]	.687	.262	.48				
2	Standard	Eccentric	.024 [.61]	.551 [14.00]	[17.45]	[6.65]	[12.22]	Ø.3746	.425 [10.80]	Ø.2362 [Ø6.00]	M6
2	Low	Concentric		Ø.560 [Ø14.22]	.529	.104	.323 [8.20]	[Ø9.51]			IVIO
	LOW	Eccentric	.024 [.61]	.551 [14.00]	[13.44]	[2.64]	[0.20]				
	Standard	Concentric		Ø.750 [Ø19.05]	.988 [25.10]	.373	.686	Ø.4720		Ø.3150 [Ø8.00]	
3	Standard	Eccentric	.042 [1.07]	.748 [19.00]		[25.10] [9.47]	[17.42]		.615		M8
5	Low	Concentric		Ø.750 [Ø19.05]	.752	.137	.450	[Ø11.99]	[15.62]		IVI8
	LOW	Eccentric	.042 [1.07]	.748 [19.00]	[19.10]	[3.48]	[11.43]				
	Standard	Concentric		Ø.880 [Ø22.35]	1.177	.437	.812				
4	Standard	Eccentric	.060 [1.52]	.866 [22.00]	[29.90]	[11.10]	[20.62]	Ø.5902	.740	Ø.3937	M10
4	Low	Concentric		Ø.880 [Ø22.35]	.862	.122	.497	[Ø14.99]	[18.80]	[Ø10.00]	INITO
	LOW	Eccentric	.060 [1.52]	.866 [22.00]	[21.89]	[3.10]	[12.62]				
		Concentric		Ø1.250 [Ø31.75]	1.555	.565	1.065				
4XL	Standard	Eccentric	.060 [1.52]	1.18 [30.00]	[39.50]	[14.35]	[27.05]	Ø.8657 [Ø21.99]	.990	Ø.5512	
4XL	Low	Concentric		1.181 [Ø30.00]	1.191	.201	.701		[25.15]	[Ø14.00]	M14
	Low	Eccentric	.060 [1.52]	1.181 [30.33]	[30.25]	[5.11]	[17.81]				

Notes:

1. Tolerance for Head Thickness (D) is: +/-.001 [+/-.03]

2. Bushing material is AISI 303 stainless steel.

See the Technical Data catalog for recommended 3. mounting geometry.

Part Number Scheme for Standard Head Height:

PREFIX	ADJUSTABILITY	SIZE	SUFFIX
MB	Blank (Concentric)	1	SS
	X (Eccentric)	2	
		3	
		4	
		4XL	

Part Number Scheme for Low Head Height:

PREFIX	SIZE	SERIES	ADJUSTABILITY
М	1	PWB	C (Concentric)
	2		X (Eccentric)
	3		
	4		
	4XL		

Part Number Example:

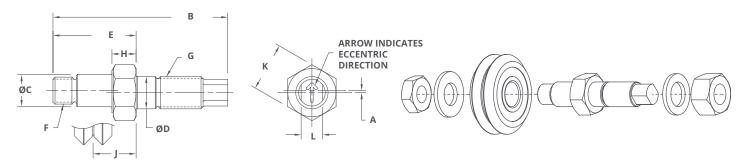
BWC.com MBX4SS = Metric Bushing, Standard Head M2PWBC = Metric Bushing, Size Height, Eccentric, Size 4, Stainless Steel Height, Concentric Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com www.stevenengineering.com

Part Number Example:

M2PWBC = Metric Bushing, Size 2, Low Head

10

Mounting for Original Guide Wheels



Dimensions

SIZE	ADJUSTABILITY	ECCENTRIC OFFSET	OVERALL LENGTH	WHEEL MOUNTING DIAMETER	JOURNAL MOUNTING DIAMETER	JOURNAL LENGTH	WHEEL MOUNT THREAD	JOURNAL MOUNT THREAD	HEX THICKNESS	VEE HEIGHT	HEX SIZE	WRENCH FLATS	MOUNTII THICK	
		A	В	С	D1	E	F	G	н	J	к	L	MIN.	МАХ
0	Concentric		1.450	Ø.1571	Ø.250	.695	8-32	1/4-28	.250	.375	.375	.125	.125	.375
	Eccentric	.010 [.25]	[36.83]	[Ø3.99]	[Ø6.35]	[17.65]	0-32	1/4-28	[6.35]	[9.53]	[9.53]	[3.18]	[3.18]	[9.53]
1	Concentric		1.540	Ø.1871	Ø.250	.785	10-32	32 1/4-28	.250	.405	.438	.125	.125	.375
,	Eccentric	.012 [.30]	[39.12]	[Ø4.752]	[Ø6.35]	[19.94]	10-32		[6.35]	[10.29]	[11.11]	[3.18]	[3.18]	[9.53]
2	Concentric		2.173	Ø.3746	Ø.375 [Ø9.525]	1.109 [28.17]	5/16-24	3/8-24	.281	.500	.563	.250	.187	.500
2	Eccentric	.024 [.61]	[55.19]	[Ø9.515]			57.10 2.1	3/8-24	[7.14]	[12.70]	[14.29]	[6.35]	[4.75]	[12.70]
2	Concentric		2.620	Ø.4720	Ø.437	1.375	7/16 20	7/16 20	.375 [9.53]	.688	.750	.250 [6.35]	.250	.625
3	Eccentric	.042 [1.07]	[66.55]	[Ø11.989]	[Ø11.10]	[34.93]	7/16-20	7/16-20		[17.46]	[19.05]		[6.35]	[15.88]
	Concentric		3.068	Ø.5904	Ø.500	1.565	1/2.20	1/2.20	.437	.812	.875	.312	.375	.750
4	Eccentric	060 [77.93] [Ø14.996]	[Ø12.70]	[39.75]	1/2-20	1/2-20	[11.10]	[20.62]	[22.23]	[7.92]	[9.53]	[19.05]		
AV!	Concentric		4.070	Ø.8657	Ø.750	2.045	2/4.10	2/4.10	.565	.940	1.250	.437	.750	1.125
4XL	Eccentric	.060 [1.52]	[103.38]	[Ø21.989]	[Ø19.05]	2.045 [51.94]	3/4-16	3/4-16	[14.35]	[23.88]	[31.75]	[11.10]	[19.05]	[28.58]

Notes:

- 1. Tolerance for Journal Mounting Diameter (D) are: +.000/-.002 [+00/-0.05]
- Journal assemblies are suppled with mounting nuts and washers, without guide wheel.

- Flat washers are stainless steel. 3.
- 4. Journal material is AISI 303 stainless steel.

5. Nuts are Nylon locking zinc plated carbon steel.

6. Engraved arrow is on the eccentric version only.

Part Number Scheme:

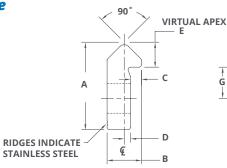
PREFIX	ADJUSTABILITY	SIZE	SUFFIX
MJ	C (Concentric)	0	A
	X (Eccentric)	1	
		2	
		3	
		4	
		4XL	

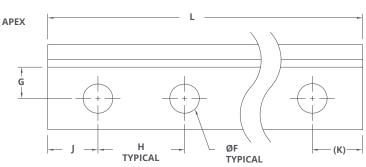
Part Number Example:

MJX2A = Journal, Eccentric, Size 2, Assembly

TRACK

Single Edge





Dimensions

SIZE	WIDTH HEIGHT DEPTH TO		UNDERCUT TO VEE	SHOULDER TO VEE APEX	HOLE DIAMETER	SHOULDER TO HOLE	HOLE SPACING	HOLE END SPACING 1	HOLE END SPACING 2	OVERALL LENGTH	
	Α	В	С	D	E	F	G1	H ²	J³	K⁴	L⁵
1	.437 [11.10]	.187 [4.75]	.062 [1.57]	.031 [.79]	.125 [3.18]	Ø.156 [Ø3.96]	.156 [3.96]	2.000 [50.8]	.250 [6.35]	.250 [6.35]	
2	.625 [15.88]	.250 [6.35]	.094 [2.39]	.031 [.79]	187 [4.75]	Ø.203 [Ø5.16]	.219 [5.56]	3.000 [76.2]	.315 [8.00]	.315 [8.00]	Standard Versions
3	.875 [22.23]	.343 [8.71]	.109 [2.77]	.062 [1.57]	.250 [6.35]	Ø.281 [Ø7.14]	.313 [7.95]	3.000 [76.2]	.375 [9.53]	.375 [9.53]	or User Specified
4	1.062 [26.97]	.437 [11.10]	.125 [3.18]	.093 [2.36]	.312 [7.92]	Ø.344 [Ø8.74]	.375 [9.53]	4.000 [101.6]	.500 [12.7]	.500 [12.7]	

Notes:

- Tolerance for Shoulder to Hole (G) is: +/-.005 [+/-0.13] 1.
- 2. Tolerance for Hole Spacing (H) are non-cumulative and is: +/-.005 [+/-0.13]
- Tolerance for Hole End Spacing 1 (J) is: +/-.005 [+/-0.13] 3.
- 4. Hole End Spacing 2 (K) depends on the tolerances of dimensions J and L
- Tolerances for Overall Length (L) are: +/-.015 [+/-.38] with holes, and +/-.063 [+/-1.60] 5. when cut to length without holes.
- Carbon steel track material is AISI 1045, available soft at HRc 22-25, or induction 6. hardened 0.01" deep to HRc 53 minimum.
- 7. Stainless steel track material is AISI 420, available soft at HRc 20-22, or induction hardened 0.01" deep to HRc 40 minimum. Call to discuss other material options.
- Track finish is polished and oiled for corrosion resistance. 8.
- Maximum single piece track lengths are 20 feet hardened, or 22 feet soft. 9.

Part Number Scheme:

PREFIX	HARDENED	SIZE	MATERIAL	LENGTH IN INCHES	NUMBER OF HOLES
Т	Blank	1	Blank	See Chart	See Chart
	S	2	SS		
		3			
		4			

Part Number Example:

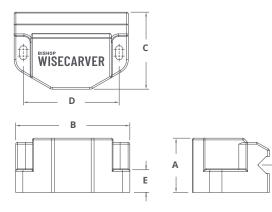
TS2SS606321 = Track, Soft, Size 2, Stainless Steel, 60.63 inches long, 21 holes *Track available by the foot uses a different Part Number Scheme: T_#-##. The underscore is for hard/soft, # for size, and ## for length in feet.

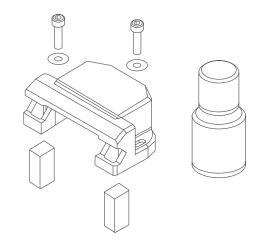
Dimensions

	STANDARD LENGTHS AND HOLES											
SIZE	LENGTH	# OF HOLES	SIZE	LENGTH	# OF HOLES	SIZE	LENGTH	# OF HOLES	SIZE	LENGTH	# OF HOLES	
	12.50 [317.5]	7		12.63 [320.8]	5		12.75 [323.9]	5		13.00 [330.2]	4	
	24.50 [622.3]	13		24.63 [625.6]	9	3	24.75 [628.7]	9		25.00 [635.0]	7	
1	36.50 [927.1]	19		36.63 [930.4]	13		36.75 [933.5]	13	4	37.00 [939.8]	10	
,	48.50 [1231.9]	25	2	48.63 [1235.2]	17		48.75 [1238.3]	17		49.00 [1244.6]	13	
	60.50 [1536.7]	31		60.63 [1540.0]	21		60.75 [1543.1]	21		61.00 [1549.4]	16	
	72.50 [1841.5]	37		72.63 [1844.8]	25		72.75 [1847.9]	25		73.00 [1854.2]	19	

WHEEL COVERS

SWA Series Studded Wheels & Bushings





Dimens	sions								
SIZE	MOUNTING	OVERALL HEIGHT	OVERALL LENGTH	OVERALL WIDTH	SLOT SPAN	BASE THICKNESS	MOUNTING SURFACE TO TRACK VEE	MOUNTIN HARDWAI	-
3122	COMPATIBILITY	Α	В	с	D	E	F	SCREWS	WASHERS
2	Standard Profile Bushings	.950 [24.13]	2.000 [50.80]	1.350 [34.29]	1.680 [42.67]	.397 [10.08]	.480 [12.19]	M3 x 0.5 x 16 mm	- M3
2	Low Profile Bushings SWA Series	.792 [20.12]	2.000 [50.80]	1.350 [34.29]	1.680 [42.67]	.239 [6.07]	.322 [8.18]	M3 x 0.5 x 12 mm	
3	Standard Profile Bushings	1.340 [34.04]	2.670 [67.82]	1.975 [50.17]	2.340 [59.44]	.604 [15.34]	.690 [17.53]	M3 x 0.5 x 20 mm	- M3
3	Low Profile Bushings SWA Series	1.104 [28.04]	2.670 [67.82]	1.975 [50.17]	2.340 [59.44]	.368 [9.35]	.454 [11.53]	M3 x 0.5 x 19 mm	- 1VI3
4	Standard Profile Bushings	1.580 [40.13]	3.500 [88.90]	2.500 [63.50]	3.070 [77.98]	.760 [19.30]	.813 [20.65]	M4 x 0.7 x 25 mm	- M4
4	Low Profile Bushings SWA Series	1.265 [32.13]	3.500 [88.90]	2.500 [63.50]	3.070 [77.98]	.445 [11.30]	.498 [12.65]	M4 x 0.7 x 20 mm	1714

Notes:

- 1. Wheel cover material is black ABS.
- 2. Lubricator felt material is white wool.
- 3. Lubricant is light weight synthetic oil.
- 4. Mounting hardware is stainless steel.

Part Number Scheme:

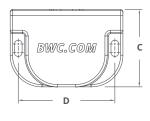
PREFIX	SIZE	VERSION	SUFFIX
WC	2	Blank	A
	3	LP	
	4		

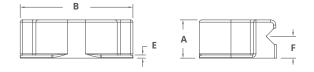
Part Number Example:

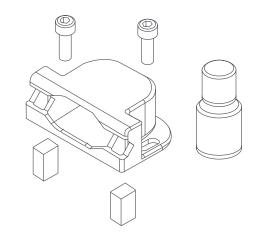
WC4LPA = Wheel Cover, Size 4, Low Profile, Assembly

WHEEL COVERS

SWS/SWI Series Studded Wheels & Bushings







Dimens	sions							
	MOUNTING	OVERALL HEIGHT	OVERALL LENGTH	OVERALL WIDTH	SLOT SPAN	BASE THICKNESS	MOUNTING SURFACE TO TRACK VEE	MOUNTING HARDWARE
SIZE	COMPATIBILITY	A	В	с	D	E	F	SCREWS
1	SWS/SWI Series	.525 [13.34]	1.496 [38.00]	.960 [24.38]	1.250 [31.75]	.055 [1.40]	.287 [7.29]	M3 x 0.5 x 10 mm
2	SWS/SWI Series	.665 [16.89]	1.960 [49.78]	1.345 34.16]	1.680 [42.67]	.055 [1.40]	.379 [9.63]	M3 x 0.5 x 10 mm
3	SWS/SWI Series	.915 [23.24]	2.650 [67.31]	1.970 [50.04]	2.340 [59.44]	.055 [1.40]	.536 [16.61]	M3 x 0.5 x 10 mm
4	SWS/SWI Series	1.155 [29.34]	3.460 [87.88]	2.550 [64.77]	3.070 [77.80]	.055 [1.40]	.644 [16.36]	M4 x 0.7 x 12 mm

Notes:

1. Wheel cover material is black Nylon.

2. Lubricator felt material is white wool.

3. Lubricant is light weight synthetic oil.

4. Mounting hardware is stainless steel.

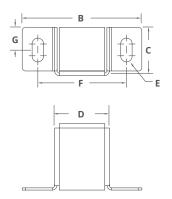
Part Number Scheme:

PREFIX	SIZE	VERSION	SUFFIX
WC	1	SWI	A
	2		
	3		
	4		

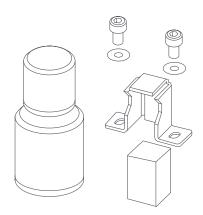
Part Number Example:

WC1SWIA = Wheel Cover, Size 1, Studded Wheels Integrated, Assembly

TRACK LUBRICATORS







Dimensions

	MOUNTING	OVERALL HEIGHT	OVERALL LENGTH	OVERALL WIDTH		SLOT DIAMETER	SLOT SPAN	SLOT CENTER		G SURFACE ACK VEE		MOUNTING HARDWARE	
SIZE	COMPATIBILITY	A	В	с	D	E	F	G	MIN.	MAX.	SIZE	SCREWS	WASHERS
0	Studded Wheels	360 [9.14]	.670 [17.02]	.300 [7.62]	.230 [5.84]	Ø.094 [Ø2.39]	.472 [11.99]	.115 [2.92]	.205 [5.21]	.242 [6.15]	0	M2 x 0.4 x 4 mm	M2
	Bushings Standard Journals	.690 [17.53]	1.102 [27.99]	.450 [11.43]	.472 [11.99]	Ø.120 [Ø3.05]	.787 [19.99]	.180 [4.57]	.370 [9.40]	.500 [12.70]			
1&2	Bushings Low	.533	1.102	.450	.472	Ø.120	.787	.180	.213	.343	1	M2 x 0.4 x 5 mm	M2
	SWA Series	[13.54]	[27.99]	[11.43]	[11.99]	[Ø3.05]	[19.99]	[4.57]	[5.41]	[8.71]	2	M3 x 0.5 x 6 mm	M3
	SWS Series	.580 [14.73]	1.126 [28.60]	.450 [11.43]	.472 [11.99]	Ø.120 [Ø3.05]	.799 [20.29]	.180 [4.57]	.270 [6.86]	.390 [9.91]	2	1013 X 0.3 X 0 11111	
	Bushings Standard Journals	1.200 [30.48]	1.839 [46.71]	.740 [18.80]	.839 [21.31]	Ø.170 [Ø4.32]	1.339 [34.01]	.290 [7.37]	.638 [16.21]	.867 [22.02]	2	NO 05 6	
	Bushings Low	.840	1.839	.740	.839	Ø.170	1.339	.290	.450	.520	3	M3 x 0.5 x 6 mm	M3
3&4	SWA Series	[21.34]	[46.71]	[18.80]	[21.31]	[Ø4.32]	[34.01]	[7.37]	[11.43]	[13.21]			
	SWS Series	1.014 [25.76]	1.839 [46.71]	.740 [18.80]	.839 [21.31]	Ø.170 [Ø4.32	1.339 [34.01]	.290 [7.37]	.513 [13.03]	.681 [17.30]	4	M4 x 0.7 x 8 mm	M3

Notes:

1. Felt holder material is AISI 300 stainless steel.

2. Lubricator felt material is white wool.

3. Lubricant is light weight synthetic oil.

4. Mounting hardware is stainless steel.

Part Number Scheme:

PREFIX	SIZE	VERSION	SUFFIX
TL	1	Blank	A
	2	LP	
	3	BWP	
	4		

Part Number Example:

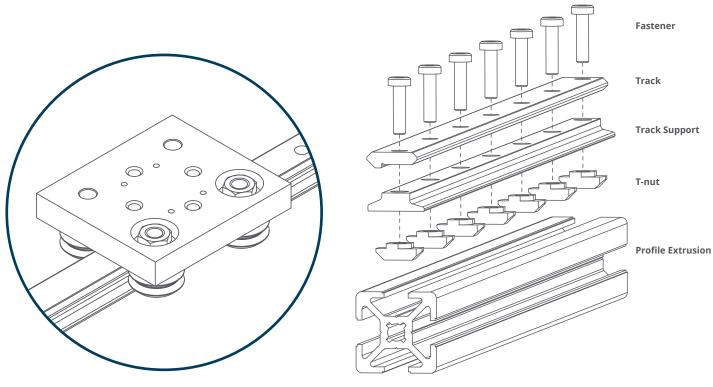
TL1LPA = Track Lubricator, Size 1, Low Profile, Assembly *Size 0 uses a different Part Number Scheme: MV0TLA.

MINVEE® PRODUCT OVERVIEW

MinVee® linear slide systems from Bishop-Wisecarver Corporation are miniature guides consisting of a compact 1.75" wide by 2.00" long wheel plate with AISI 52100 carbon steel or polymer wheels and double vee-edge guide tracks.

When used with available 6063-T6 aluminum track support extrusion, assembled height is 0.788". *MinVee*® double edge track is available in AISI 1045 carbon steel in six standard lengths up to 36.5" with mounting holes predrilled. Axial working capacities are 121.4 lbf for steel wheels and 15 lbf for polymer wheel versions.

MinVee[®] is ideal for use in semiconductor, laboratory, and medical applications with compact space requirements.



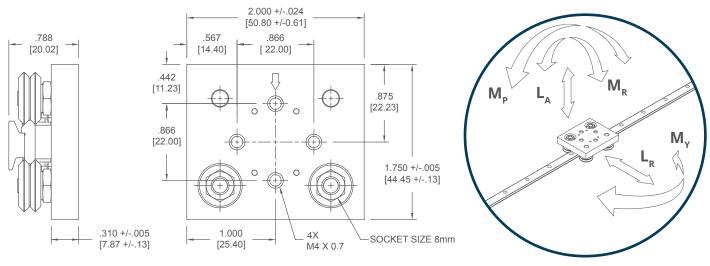
Standard MinVee® Assembly

MinVee® Mounting Suggestion

MINVEE®

Wheel Plates

- 6061-T6 clear anodized aluminum wheel plate with stainless steel lubricator housing and felt lubrication pads.
- Two (2) concentric and two (2) eccentric DualVee[®] studded wheels.
- · Carbon steel, stainless steel, or polymer over-molded stainless steel bearings
- Optional vibration-resistant lock nuts **NEW**



Side View

Top View

Dimensions										
STOCK CODE*	WHEEL VERSION	TEMPERATURE RANGE	MAXIMUM SPEED	MAXIMUM ACCELERATION	PITCH MOMENT (M _P)	YAW MOMENT (M _y)	ROLL MOMENT (M _R)	WORKING AXIAL LOAD CAPACITY (L _A)	WORKING RADIAL LOAD CAPACITY (L _R)	WEIGHT IN GRAMS (g)
MVOWPAP	Polymer Overmolded AISI 440C Stainless Steel, Shielded	-4°F to 248°F [-20°C to 120°C]	1m/s	3 g [29 m/s²]	1.4 Nm [12.4 lbf-in]	4.5 Nm [39.8 lbf-in]	1 Nm [8.8 lbf-in]	66.7 N [15 lbf]	65 N [14.6 lbf]	72
MV0WPA	AISI 52100 Carbon Steel, Shielded	-31°F to 248°F [-35°C to 120°C]			7.9 Nm	8.6 Nm	6.2 Nm	540 N	490 N	
MVOWPAX	AISI 52100 Carbon Steel, Sealed	-22°F to 212°F [-30°C to 100°C]	5m/s	5g [49 m/s²]	[69.9 lbf-in]	[76.1 lbf-in]	[54.9 lbf-in]	[121.4 lbf]	[110.2 lbf]	84
MV0WPA-SS227	AISI 440C Stainless Steel, High Temperature, Shielded	-22°F to 500°F [-30°C to 260°C]	-		6.5 Nm [57.4 lbf-in]	7.1 Nm [63.2 lbf-in]	5.1 Nm [45.1 lbf-in]	444 N [99.8 lbf]	408 N [91.7 lbf]	

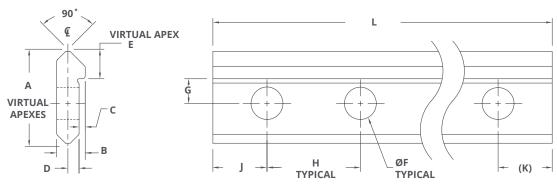
Wheel plate assemblies are made from clear anodized 6061-T6 aluminum and include stainless steel lubricator housings with felt track wipers

Working load capacities are based on 100 km service life (62.1 miles at 23°C or 73°F and 50% humidity)

* For vibration-resistant lock nut option, replace "WPA" with "WPLA" in stock code. Prevailing torque lock nuts are 304 stainless steel, resistant to high/low temp. and chemicals.

MINVEE® TRACK

Double Edge



Dime	nsions						1	1			
	OVERALL WIDTH	OVERALL HEIGHT	UNDERCUT DEPTH	UNDERCUT TO VEE	SHOULDER TO VEE APEX	HOLE DIAMETER	SHOULDER TO HOLE	HOLE SPACING	HOLE END SPACING 1	HOLE END SPACING 2	OVERALL LENGTH
SIZE	A	В	с	D	E	F	G1	H²	J³	K⁴	L⁵
0	.516	.153	.033	.060	.158	Ø.156	.138	2.000	.250	.250	Standard Versions or

STANDARD LENTHS AND HOLES					
SIZE	LENGTH	# OF HOLES			
	6.50 [165.1]	4			
	12.50 [317.5]	7			
	18.50 [469.9]	10			
0	24.50 [622.3]	13			
	30.50 [774.7]	16			
	36.50 [927.1]	19			

Notes:

1. Tolerance for Shoulder to Hole (G) is: +/-.005 [+/-0.13]

- 2. Tolerance for Hole Spacing (H) are non-cumulative and is: +/-.005 [+/-0.13]
- 3. Tolerance for Hole End Spacing 1 (J) is: +/-.005 [+/-0.13]
- 4. Hole End Spacing 2 (K) depends on the tolerances of dimensions J and L
- 5. Tolerances for Overall Length (L) are: +/-.015 [+/-.38] with holes, and +/-.063 [+/-1.60] when cut to length without holes.
- Track material is AISI 1045 carbon steel, available soft at HRc 22-25, or induction hardened 6. 0.01" deep to HRc 53 minimum.
- 7. Track finish is polished and oiled for corrosion resistance.
- 8. Maximum single piece track lengths are 20 feet hardened, or 22 feet soft.

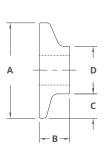
Part I	lumber Sche	me:			
PREFIX	HARDENED	SIZE	VERSION	LENGTH IN INCHES	NUMBER OF HOLES
TD	Blank	0	-	See Chart	See Chart
	S				

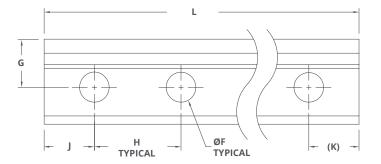
Part Number Example:

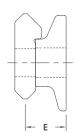
TDS0-245013 = Track Double Edge, Soft, Size 0, 25.50 inches long, 13 holes *Track available by the foot uses a different Part Number Scheme: TD_0-##. The underscore is for hard/soft, and ## for length in feet.

MINVEE® TRACK SUPPORT

Double Edge







Dime	nsions										
	OVERALL WIDTH	OVERALL HEIGHT	SURFACE TO EDGE	SURFACE WIDTH	VEE HEIGHT	HOLE DIAMETER	SHOULDER TO HOLE	HOLE SPACING	HOLE END SPACING 1	HOLE END SPACING 2	OVERALL LENGTH
SIZE	A	В	с	D	E	F	G ¹	H²	J³	K⁴	L ⁵
0	.551 [14.00]	.176 [4.47]	.141 [.358]	.274 [6.96]	.236 [5.99]	Ø.172 [Ø4.37]	.273 [6.93]	2.000 [50.8]	.250 [6.35]	.250 [6.35]	Standard Versions or User Specified

STAN	STANDARD LENGTHS AND HOLES					
SIZE	LENGTH	# OF HOLES				
	6.50 [165.1]	4				
	12.50 [317.5]	7				
0	18.50 [469.9]	10				
U	24.50 [622.3]	13				
	30.50 [774.7]	16				
	36.50 [927.1]	19				

Notes:

1. Tolerance for Shoulder to Hole (G) is: +/-.005 [+/-0.13]

2. Tolerance for Hole Spacing (H) are non-cumulative and is: +/-.005 [+/-0.13]

3. Tolerance for Hole End Spacing 1 (J) is: +/-.005 [+/-0.13]

4. Hole End Spacing 2 (K) depends on the tolerances of dimensions J and L

5. Tolerances for Overall Length (L) is: +/-.063 [+/-1.60]

6. Track support material is 6063-T6 aluminum with anodized finish.

- 7. Track support holes and cut to length ends are unfinished bare aluminum.
- 8. Maximum single piece track length is 10 feet.

Part Nu	mber Schen	1e:						
PREFIX	SIZE	DESCRIPTION	DASH	LENGTH IN INCHES	DASH	NUMBER OF HOLES		
MV	0	TS	-	See Chart	-	See Chart		

Part Number Example:

MV0TS-1850-10 = Track Support, Size 0, 18.50 inches long, 10 holes

*Track support available by the foot uses a different Part Number Scheme: MV0TS-##. The ## is for length in feet.



Components & Accessories

DualVee®
MadeWell®
GV3
SL2
PRT2
HDS2
HDRT
MCS
Motor Mounts
Gantry Brackets
Wrenches

Manual Linear **Guide Systems**

Dudivee
UtiliTrak [®]
MinVee®
GV3
Simple Select®
SL2
HDS2
MHD
HTS

Actuated Linear Guide Systems

LoPro® XLA™ ECO60™ *SlickStick*[™] **SteadyRail**[™] HDLS **HDCS** PDU2 DAPDU2 SBD PSD **SDM** DLS

Rotary **Guide Systems** PRT2 DTS2 DTS DTS+ ALR **HDRT** 1-Trak

GFX

Robot Transfer Units

DualVee[®] RTU LoPro[®] RTU

Custom Solutions

Extruded Profile Guides Custom Bearings Custom Subassemblies Engineering Services Large Diameter Ring Guides and Track

BWC.COM

Contact

Web: BWC.com Phone: (925) 439-8272 Email: Sales@bwc.com

Corporate Office Bishop-Wisecarver 2104 Martin Way Pittsburg, CA 94565

Quality Certifications



- Certified Bay Area Green Business
- Certified Evergreen

Certifications & Compliance

- EN 9100:2018
- IISO 9100:2016
- ISO 13485 & GMP Compliance
- Responsible Minerals Initiative
- RoHS
- International Traffic in Arms Regulations Compliant

Courtesy of Steven Engineering, Inc - (800) 258-9200 - sales@steveneng.com - www.stevenengineering.com

Women's Business Enterprise



• Certified WOSB