

2023



# Electronic switching devices and motor control

Reliable motor switching, protection, and monitoring

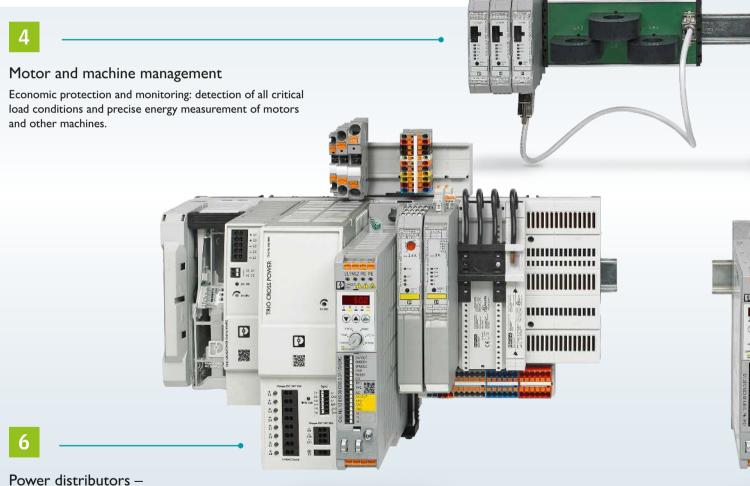


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# Switching devices and motor control The CONTACTRON product portfolio

Your partner for switching devices and motor control: Take advantage of Phoenix Contact's broad portfolio of electronic switching devices, economical motor and machine managers, the modular power distribution system, and speed starters with intuitive operation.

We will also support you in meeting the challenges of digitalization, optimizing production and operational costs, Industry 4.0, and energy management.



CrossPowerSystem

CrossPowerSystem is an open platform for modular and functional control cabinets. Three-phase devices are mounted on the power distributor via Plug and Play.

2 Phoenix Contact

#### Solid-state contactors

Reliable and fast switching of AC and DC loads.





#### **INTERFACE** system

Easily transfer process data, quickly network devices and integrate them into the fieldbus system in order to reliably detect the motor status and all load states of motors and systems.



#### Motor starters

Switch motors smartly: Switch and reverse motors quickly and reliably with the compact CONTACTRON hybrid motor starters.



#### Speed starters

2

Connect, set, start: CONTACTRON Speed Starter, the new device class with intuitive operation for soft start, different speeds, motor protection, and Safe Torque Off.

### Contents

| CONTACTRON motor starters                          | 4  |
|--|----|
| Hybrid technology                                  | 6  |
| Hybrid motor starters – stand-alone                | 8  |
| Hybrid motor starters – modular                    | 10 |
| Hybrid motor starters –<br>network-capable         | 12 |
| CONTACTRON Speed Starter                           | 16 |
| Solid-state contactors                             | 22 |
| For controlling DC motors                          | 24 |
| For controlling AC motors                          | 26 |
| CONTACTRON   |    |
| motor and machine management                       | 28 |
| Motor manager                                      | 30 |
| Machine manager                                    | 32 |
| INTERFACE system                                   | 34 |
| Power distributors                                 |    |
| CrossPowerSystem                                   | 38 |
| COMPLETE line –                                    |    |
| the comprehensive solution for the control cabinet | 46 |



The new standard for the control cabinet. More information is available on pages 46 to 47.

# **CONTACTRON** motor starters



Switch motors safely and reliably with compact stand-alone, modular, and network-capable hybrid motor starters. The devices can be used wherever three-phase asynchronous motors, from 50 W to 3 kW, need to be reversed and protected. The product range of hybrid motor starters consists of direct and reversing starters which are available with various functions such as emergency stop and motor protection.



#### Hybrid motor starters - stand-alone

The product range of hybrid motor starters consists of direct and reversing starters that are available with various functions such as emergency stop and motor protection.

Versions with short-circuit protection: With the integrated fuses, the motor starters meet coordination type 2 in accordance with IEC/EN 60947-4-2. These devices can be mounted flexibly on standard DIN rails or on 60 mm power busbars.



#### Hybrid motor starters – modular

CONTACTRON pro is the new version of the CONTACTRON product range offering simple safety integration and modular extension options. Everything on the basis of hybrid technology – for an increased level of simplicity in functional safety, high system availability, and easy handling.

|  | Stand-alone | Modular | Network-capable |
|--|-------------|---------|-----------------|
| Direct and reversing starters*               | •           | •       | •               |
| Motor protection and emergency stop*         | •           | •       | •               |
| Short-circuit protection                     | •           |         |                 |
| Modular extension possible                   |             | •       | •               |
| Network-capable                              |             |         | •               |
| Diagnostic functions                         |             |         |                 |
| Checkback contact                            | •           | •       |                 |
| Error code display**                         | •           | •       | •               |
| Additional relay module for status checkback |             | •       |                 |
| Early warning in the case of overload        |             |         | •               |
| DIN rail connectors                          |             |         |                 |
| Group switch-off                             |             | •       |                 |
| 24 V power supply                            |             | •       | •               |
| Data transmission                            |             |         | •               |



CONTACTRON Hybrid Technology

#### Hybrid motor starters network-capable

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/T1 4/T2 8/T

Integration into fieldbus systems is realized via the interface system connection. Corresponding gateways are available for all common fieldbus systems. The IO-Link versions enable you to benefit from consistent communication between the field and control level, thereby enabling the easy transfer of process data.

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RESET

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/T1 4/T2 8/T3 /L1 3/L2 5/L3

EN+ EN

9A

DAT =

RESET/

2

2/T1 4/T2 8/T3 1/L1 3/L2 5/L3

DUAD

RESE SET

2

/T1 4/T2 6/T

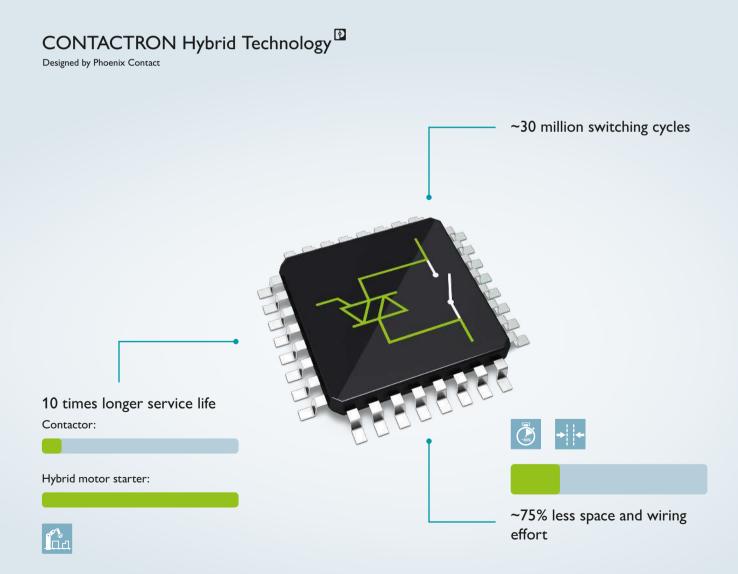
PRQFQ TNTETTT CANOper EtherNet/IP PRQFQ BUS lodbus **O**IO-Link

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### CONTACTRON motor starters

# Hybrid technology

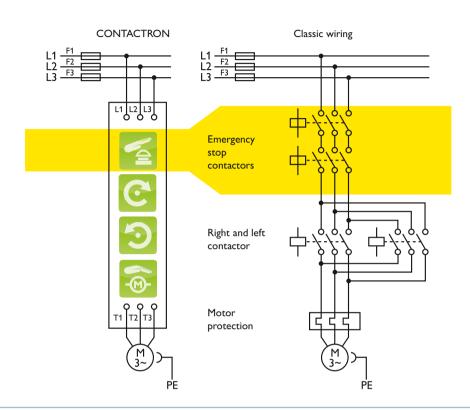
CONTACTRON hybrid technology is a microprocessor-controlled combination of wear-free solid-state technology and robust relay technology. The semiconductors execute the wear-prone on and off switching operations, while the relays only conduct low-loss current. This enables soft switching and considerably reduces the load on the relay contacts.



## Technology in comparison

#### CONTACTRON compared to traditional solutions

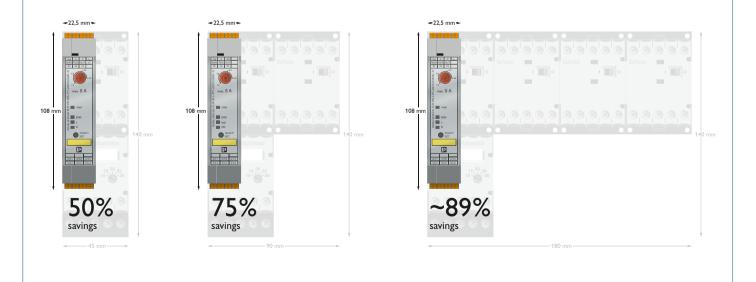
- CONTACTRON integrates the functions of a conventional reversing contactor, including safety function, into a single device up to Cat.4 / PL e, SIL 3 depending on the module
- Internal load and locking circuits enable clear wiring
- The locking circuit is certified in accordance with UL 508a and UL 60947-1



#### Less space required in comparison to standard switching devices

Using the CONTACTRON hybrid motor starter, device combinations that would previously take up a lot of space in the

control cabinet can now be replaced with one single device.



### **CONTACTRON** motor starters

# Hybrid motor starters - stand alone

Switch motors quickly and reliably with the compact hybrid motor starters. The devices can be used wherever three-phase asynchronous motors, from 50 W to 3 kW, need to be reversed and protected. The product range of hybrid motor starters consists of direct and reversing starters which are available with various functions such as emergency stop and motor protection.



# CONTACTRON Hybrid Technology

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8

### Your advantages

- Less space required with the narrow design: 22.5 mm overall width
- Easy wiring with integrated locking circuit and load wiring
- Service life up to 10 times longer with gentle switching with the CONTACTRON hybrid motor starter technology
- Adjustable motor protection with bimetal function up to 9 A
- Safe shutdown with integrated safety function up to SIL 3 and PL e

### Intelligent switching and reliable protection



#### Easy diagnostics

The device visualizes the operating states with a total of four LEDs (overload, underload, symmetry, etc.), thus ensuring simple diagnostics.



#### Integrated short-circuit protection

With the integrated fuses, the motor starters meet coordination type 2 in accordance with IEC/EN 60947-4-2. These devices can be mounted flexibly on standard DIN rails or on 60 mm power busbars.

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|-----------|----------|------------|------------|---|
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|           | - Lai    | 14.143     |            |   |
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# Mounting adapters for power busbars

Hybrid motor starters can be flexibly mounted using a mounting adapter. This provides many advantages:

- Mounting directly on a standard DIN rail or power busbar
- Safe disconnection of motor outputs
- Safely disconnected from the mains voltage: by simply removing the switching device from the mounting adapter, for maintenance and servicing

#### Cost-efficiency with needs-based function selection



**Forward running** Easy control directly via 24 V PLC output cards or 230 V AC signal.



**Reverse running** Optional: reversing function including locking circuit and load wiring.

**Motor protection** Convenient protection with the electronic motor protection relay with automatic and remote reset function.



**Emergency stop** The integrated safety function enables use in safety-related emergency stop applications.

### **CONTACTRON** motor starters

# Hybrid motor starters – modular

CONTACTRON pro is the new version from the CONTACTRON family offering simple safety integration and modular extension options. Everything on the basis of hybrid technology – for an increased level of simplicity in functional safety, high system availability, and easy handling.



# CONTACTRON Hybrid Technology

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## Simplicity in functional safety



#### Easy group shutdown

The upstream safety relay guarantees a secure stop of the connected motors after an emergency stop up to performance level e. Our TÜV-certified modules make functional safety very easy for you.



#### Easy handling

With the economical DIN rail connector, you save on wiring effort, which means you save money as well: Reap the benefits of easy signal loop-through (24 V power supply, ground and enable) plus expansions with checkback contacts.



#### Reliable feedback

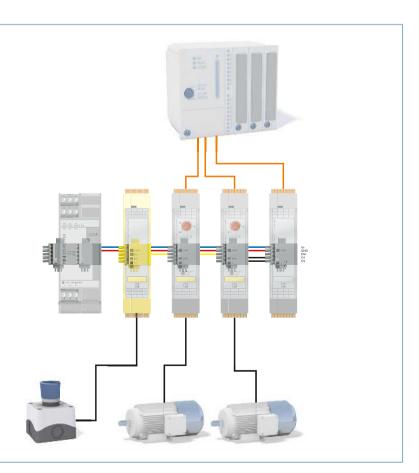
Additional feedback on the motor status you can rely on: With an optional relay module you can reliably capture the status of the motor, e.g. forward or reverse running.

#### Application example

Using the DIN rail connector, you can perform an emergency stop group switch-off of all the downstream hybrid motor starters without the need for additional wiring.

In addition, all modules can be supplied from the system power supply. The optional response module makes it possible to monitor the motor function.





# CONTACTRON motor starters

# Hybrid motor starters – network-capable

Integration into fieldbus systems is realized via the interface system connection. Corresponding gateways are available for all common fieldbus systems. Transfer your process data easily and network your devices within the framework of digitalization and Industry 4.0 quickly, both with the interface system (IFS) and also the available IO-Link versions.



# CONTACTRON Hybrid Technology

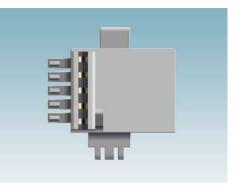


### Easy networking



#### Gateway

Up to 32 IFS devices can be easily integrated into conventional fieldbus systems and save bus addresses for field devices. The gateway is configured via the intuitive IFS-CONF software.



#### **DIN** rail connectors

The easy-to-assemble solution for networking, communication, data transmission, and 24 V power supply.

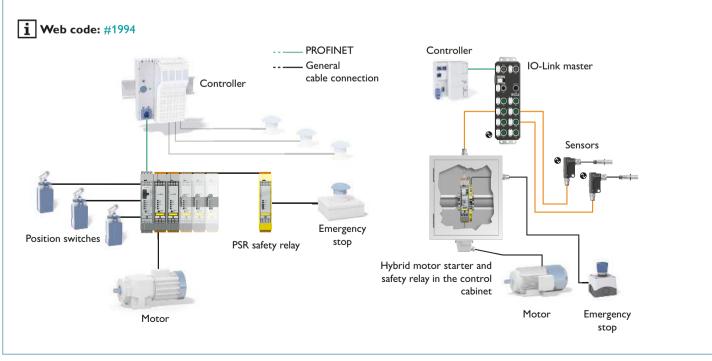
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|---------------|
|               |

### Easy diagnostics

Transfer of status messages to the controller, e.g. overload, underload advance warning, symmetry, etc.

### Consistent networking via the interface system or IO-Link

The new network-capable versions enable consistent communication between the field and control level. Integration into all common fieldbus systems is realized via the interface system or IO-Link.



2

# Motor starters - product overview

|                         |                  | Functions         |                      |                   |                     |      |                                 |                    |                  |  |
|-------------------------|------------------|-------------------|----------------------|-------------------|---------------------|------|---------------------------------|--------------------|------------------|--|
| Max.<br>load<br>current | Input<br>voltage | Direct<br>starter | Reversing<br>starter | Emergency<br>stop | Motor-<br>reversing | ATEX | Short-<br>circuit<br>protection | Push-in connection | Screw connection |  |
|                         |                  | •                 |                      |                   |                     |      |                                 | 2903920            | 2900542          |  |
|                         |                  | •                 |                      | •                 |                     | •    |                                 | 2903914            | 2900566          |  |
| 0.6 A                   | 24 V DC          |                   | •                    |                   | •                   |      |                                 | 2903908            | 2900573          |  |
|                         |                  |                   | •                    | •                 | •                   | •    |                                 | 2903902            | 2900582          |  |
| 2.4 A                   |                  |                   | •                    | •                 | •                   | •    | •                               |                    | 2902746          |  |
|                         | 230 V AC         | •                 |                      | •                 |                     | •    |                                 |                    | 2900568          |  |
|                         |                  |                   | •                    | •                 | •                   | •    |                                 |                    | 2900420          |  |
|                         |                  | •                 |                      |                   |                     |      |                                 | 2903922            | 2900543          |  |
|                         |                  | •                 |                      | •                 |                     | •    |                                 | 2903916            | 2900567          |  |
|                         | 24 V DC          |                   | •                    |                   | •                   |      |                                 | 2903910            | 2900574          |  |
|                         |                  |                   | •                    | •                 | •                   | •    |                                 | 2903904            | 2900414          |  |
|                         |                  |                   | •                    | •                 | •                   | •    | •                               |                    | 2902744          |  |
|                         | 230 V AC         | •                 |                      | •                 |                     | •    |                                 |                    | 2900570          |  |
|                         | 230 V AC         |                   | •                    | •                 | •                   | •    |                                 |                    | 2900422          |  |
|                         |                  | •                 |                      |                   |                     |      |                                 |                    | 2900530          |  |
|                         |                  | •                 |                      |                   |                     |      |                                 | 2903924            | 2900545          |  |
| 9 A                     |                  | •                 |                      | •                 |                     | •    |                                 | 2903918            | 2900569          |  |
|                         | 24 V DC          |                   | •                    |                   | •                   |      |                                 |                    | 2900538          |  |
|                         |                  |                   | •                    |                   | •                   |      |                                 | 2903912            | 2900576          |  |
|                         |                  |                   | •                    | •                 | •                   | •    |                                 | 2903906            | 2900421          |  |
|                         |                  |                   | •                    | •                 | •                   | •    | •                               |                    | 2902745          |  |

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# Motor starters - product overview

| Modular motor starters  |                  |                   |                      |                   |                     |      |         |                    |                  |  |  |
|-------------------------|------------------|-------------------|----------------------|-------------------|---------------------|------|---------|--------------------|------------------|--|--|
|                         |                  | Functions         |                      |                   |                     |      |         |                    |                  |  |  |
| Max.<br>Ioad<br>current | Input<br>voltage | Direct<br>starter | Reversing<br>starter | Emergency<br>stop | Motor-<br>reversing | ΑΤΕΧ | Modular | Push-in connection | Screw connection |  |  |
|                         |                  | •                 |                      |                   |                     |      | •       | 2909563            | 2908696          |  |  |
|                         |                  | •                 |                      | •                 |                     |      | •       | 2909570            | 2908700          |  |  |
| 3 A                     |                  | •                 |                      | •                 |                     | •    | •       | 2909557            |                  |  |  |
| 3 A                     |                  |                   | •                    |                   | •                   |      | •       | 2909562            | 2908695          |  |  |
|                         |                  |                   | •                    | •                 | •                   |      | •       | 2909569            | 2908699          |  |  |
|                         | 24 V DC          |                   | •                    | •                 | •                   | •    | •       | 2909556            |                  |  |  |
|                         | 24 V DC          | •                 |                      |                   |                     |      | •       | 2909561            | 2908694          |  |  |
|                         |                  | •                 |                      | •                 |                     |      | •       | 2909568            | 2908698          |  |  |
| 9 A                     |                  | •                 |                      | •                 |                     | •    | •       | 2909555            |                  |  |  |
| 7 A                     |                  |                   | •                    |                   | •                   |      | •       | 2909560            | 2908693          |  |  |
|                         |                  |                   | •                    | •                 | •                   |      | •       | 2909567            | 2908697          |  |  |
|                         |                  |                   | •                    | •                 | •                   | •    | •       | 2909554            |                  |  |  |

| Network-capable motor starters |                  |                   |                      |                   |                     |      |                     |                    |                  |  |  |
|--------------------------------|------------------|-------------------|----------------------|-------------------|---------------------|------|---------------------|--------------------|------------------|--|--|
|                                |                  | Functions         |                      |                   |                     |      |                     |                    |                  |  |  |
| Max.<br>Ioad<br>current        | Input<br>voltage | Direct<br>starter | Reversing<br>starter | Emergency<br>stop | Motor-<br>reversing | ATEX | Network-<br>capable | Push-in connection | Screw connection |  |  |
|                                |                  | •                 |                      | •                 |                     | •    | •                   | 2905141            | 2905154          |  |  |
| 0.6 A                          |                  | •                 |                      |                   |                     |      | •                   | 2905148            |                  |  |  |
| 0.6 A                          |                  |                   | •                    | •                 | •                   | •    | •                   | 2905138            | 2905151          |  |  |
|                                |                  |                   | •                    |                   | •                   |      | •                   | 2905144            | 2905157          |  |  |
|                                |                  | •                 |                      | •                 |                     | •    | •                   | 2905142            | 2905155          |  |  |
| 3 A                            | 24 V DC          | •                 |                      |                   |                     |      | •                   | 2905149            | 2905163          |  |  |
| 3 A                            | 24 V DC          |                   | •                    | •                 | •                   | •    | •                   | 2905139            | 2905152          |  |  |
|                                |                  |                   | •                    |                   | •                   |      | •                   | 2905146            | 2905159          |  |  |
|                                |                  | •                 |                      | •                 |                     | •    | •                   | 2905143            | 2905156          |  |  |
| 9 A                            |                  | •                 |                      |                   |                     |      | •                   | 2905150            | 2905164          |  |  |
| 7 A                            |                  |                   | •                    | •                 | •                   | •    | •                   | 2905140            | 2905153          |  |  |
|                                |                  |                   | •                    |                   | •                   |      | •                   | 2905147            | 2905160          |  |  |

# Speed Starter Simple, efficient, and safe

The CONTACTRON Speed Starters are available in a wide range of versions: Performance classes between 0.25 and 1.5 kW, with and without EMC filter, and with 1- or 3-phase mains input. Select the appropriate product for your application.

2

# Push-in Technology<sup>™</sup>

Designed by Phoenix Contact

#### Intuitive operating concept

With the simple operator interface consisting of a rotary switch, three buttons, and a display, all necessary settings can be made particularly intuitively.

#### Safe Torque Off (STO)

With the integrated STO function, the CONTACTRON Speed Starter is unique in its device class. This means that you benefit from two-channel, safe shutdown without complex procedures and without additional contactors. SIL 3 and PLe certifications provide for your safety.

#### Versions with fans

Particularly service-friendly due to the replaceable fan.

#### Quick installation and startup

The Plug and Play solution provides you with an easy commissioning option. Set the required parameters quickly and efficiently via the rotary switch and the buttons. Currently the narrowest device of its class on the market. Higher density in the control cabinet will save you additional costs.

#### DIN rail mounting

No. 12 016 94 CSS 0.55-3/

The devices can be mounted on and removed from the DIN rail without the use of tools.

#### Rear panel mounting

Due to the mounting apparatus, the devices can be attached to the rear panel from the front, in the classic way, or from the side.

#### Saving space in the control cabinet

In a compact design with an overall width starting at just 35 mm, the CONTACTRON Speed Starter is currently the narrowest device in its class available on the market. Higher density in the control cabinet will save you additional costs.

#### Versions with heatsink

Cooling the devices without wear or noise.

#### Performance class 0.25-1.5 kW

Analog input For even more flexibility in terms of speed.

Shroud for control lines

### Shroud for motor feeder lines

Optional mount on the shroud for control lines for supporting the shroud of the motor feeder lines.

# Speed starter with intuitive operation – CONTACTRON Speed Starter

The speed starter, with particularly intuitive operation, is the device class between motor starters and complex frequency converters. This compact solution provides all of the functions necessary for different speeds, soft start, and safe stopping with the Safe Torque Off (STO) function.

### Your advantages

- Quick installation and startup with easy wiring and intuitive operation concept
- Safe shutdown with the integrated Safe Torque Off function (STO)
- Space savings in the control cabinet due to the compact design with an overall width starting at only 35 mm
- Cost-effective solution with all functions necessary for different speeds and soft start



### Safe, narrow, and cost-effective



#### Safe shutdown

Thanks to the integrated Safe Torque Off function (STO), the CONTACTRON Speed Starter is unique in its device class. Thus, you benefit from two-channel, safe shutdown without complex procedures and without additional contactors. SIL 3 and PLe certifications provide for your safety.



#### Saving space in the control cabinet

In a compact design with an overall width starting at just 35 mm, the CONTACTRON Speed Starter is currently the narrowest device in its class available on the market. Higher density in the control cabinet will save you additional costs.



#### Cost-effective solution

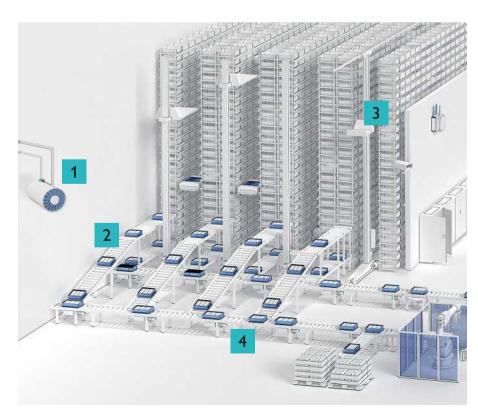
The new speed starter has all the basic functions of CONTACTRON motor starters that you need: start, reverse rotation, overload protection, and safe shutdown of three-phase asynchronous motors. You can realize different speeds as well as the soft start and stop of the motor at full torque. You get the exact functionality you need.

#### Application example

#### Speed profile:

- 1. To avoid high starting currents, such as in the case of large fans, a soft start can be used for the motor.
- 2. A conveyor belt is carefully decelerated by the ramp function (to avoid a collision).
- 3. Normal speed for a fast transport phase and creeping speed for a slow positioning phase.
- 4. Efficient operation of motors in accordance with the EUP Lot directive (energy efficiency directive).

The CONTACTRON Speed Starter provides simple operation with various speeds, from normal speed and creeping speed all the way to energy efficiency and ramp functions.



# Speed starters – product overview

| Deven   | Nomina | l current | EMC                   | Casting     | Ommellenidet | Dauth         | ltem   |        |        |
|---------|--------|-----------|-----------------------|-------------|--------------|---------------|--------|--------|--------|
| Power   | Input  | Output    | protection            | Housing     | Cooling      | Overall width | Depth  | numbe  |        |
| 0.25 kW | 3.5 A  | 1.7 A     |                       | A1          |              | 25            | 475    | 120113 |        |
| 0.37 kW | 5.3 A  | 2.5 A     |                       |             |              | 35 mm         | 175 mm | 120113 |        |
| 0.55 kW | 6.7 A  | 3.2 A     | Without EMC<br>filter |             |              | Heatsink      |        |        | 120149 |
| 0.75 kW | 9.1 A  | 4.3 A     |                       | B1 heatsink |              | 45 mm         | 190 mm | 120150 |        |
| 1.5 kW  | 15.8 A | 7.5 A     |                       | B1 fan Fan  |              |               | 120151 |        |        |
| 0.25 kW | 3.5 A  | 1.7 A     |                       | 42          |              | 25            | 405    | 120152 |        |
| 0.37 kW | 5.3 A  | 2.5 A     |                       | A2          |              | 35 mm         | 195 mm | 120160 |        |
| 0.55 kW | 6.7 A  | 3.2 A     | With EMC filter       |             | Fan          |               |        | 120160 |        |
| 0.75 kW | 9.1 A  | 4.3 A     |                       | B2          |              | 45 mm         | 210 mm | 120161 |        |
| 1.5 kW  | 15.8 A | 7.5 A     |                       |             |              |               |        | 120164 |        |

#### Three-phase load input

| Power   | Nomina | l current | EMC                   | Housing | Cooling     | Overall width | Depth  | ltem    |         |
|---------|--------|-----------|-----------------------|---------|-------------|---------------|--------|---------|---------|
| rower   | Input  | Output    | protection            | Housing | Cooling     |               | Deptil | number  |         |
| 0.25 kW | 1 A    | 0.9 A     |                       |         |             |               |        | 1201679 |         |
| 0.37 kW | 1.7 A  | 1.5 A     | Without EMC<br>filter | A1      | 11 1        | 35 mm         | 175 mm | 1201683 |         |
| 0.55 kW | 2 A    | 1.8 A     |                       |         |             | Heatsink      |        |         | 1201694 |
| 0.75 kW | 2.8 A  | 2.5 A     |                       |         | B1 heatsink |               | 45 mm  | 190 mm  | 1201695 |
| 1.5 kW  | 4.2 A  | 3.9 A     |                       | B1 fan  | Fan         | 45 mm         | 170 mm | 1201650 |         |
| 0.25 kW | 1 A    | 0.9 A     |                       |         |             |               |        | 1201713 |         |
| 0.37 kW | 1.7 A  | 1.5 A     |                       | 40      |             | 25            | 105    | 1201825 |         |
| 0.55 kW | 2 A    | 1.8 A     | With EMC filter       | A2      | Fan         | 35 mm         | 195 mm | 1201828 |         |
| 0.75 kW | 2.8 A  | 2.5 A     | ]                     |         |             |               |        | 1201829 |         |
| 1.5 kW  | 4.2 A  | 3.9 A     | ]                     | B2      | ]           | 45 mm         | 210 mm | 1201696 |         |

| Overview of housing | erview of housing types |                  |             |        |    |  |  |
|---------------------|-------------------------|------------------|-------------|--------|----|--|--|
|                     |                         |                  |             |        | B2 |  |  |
| Housing             | A1                      | A2               | B1 heatsink | B1 fan |    |  |  |
| Cooling             | Heatsink                | Fan              | Heatsink    | Fan    |    |  |  |
| Width               | 35                      | mm               | 45 mm       |        |    |  |  |
| Height              | 210 mm                  |                  |             |        |    |  |  |
| Depth               | 175 mm                  | 195 mm 190 mm 21 |             |        |    |  |  |

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# Accessories – product overview

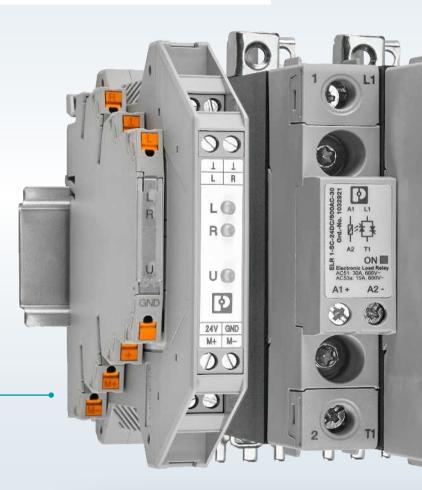
| Fan | Fan  |             |               |  |  |  |  |  |  |  |  |  |
|-----|--|-------------|---------------|--|--|--|--|--|--|--|--|--|
|     | Description  | ltem number | Туре          |  |  |  |  |  |  |  |  |  |
|     | Replaceable fan for 35 mm wide CONTACTRON Speed Starters | 1276911     | EM-CSS-FAN-35 |  |  |  |  |  |  |  |  |  |
|     | Replaceable fan for 45 mm wide CONTACTRON Speed Starters | 1276912     | EM-CSS-FAN-45 |  |  |  |  |  |  |  |  |  |

| Shroud |   |             |                         |  |  |  |  |
|--------|---|-------------|-------------------------|--|--|--|--|
|        | Description   | ltem number | Туре                    |  |  |  |  |
| 22 22  | Shroud for motor lines for 35 mm wide CONTACTRON Speed Starters   | 1276914     | EM-CSS-MOTORSHIELD-35   |  |  |  |  |
| 22 23  | Shroud for motor lines for 45 mm wide CONTACTRON Speed Starters   | 1276916     | EM-CSS-MOTORSHIELD-45   |  |  |  |  |
| 11     | Shroud for control lines for 35 mm wide CONTACTRON Speed Starters | 1276904     | em-css-controlshield-35 |  |  |  |  |
| 11     | Shroud for control lines for 45 mm wide CONTACTRON Speed Starters | 1276909     | em-css-controlshield-45 |  |  |  |  |

| CPS adapter |   |             |                   |  |  |  |  |
|-------------|---|-------------|-------------------|--|--|--|--|
|             | Description   | ltem number | Туре              |  |  |  |  |
| Ĩ           | Adapter for CONTACTRON Speed Starter for direct mounting on the CrossPowerSystem power distribution board | 1282859     | EM-CPS-DA-45C-CSS |  |  |  |  |

# Solid-state contactors

Solid-state contactors are far superior to mechanical contactors in terms of switching speed, service life, and robustness. Use different versions for controlling DC and AC motors in a variety of applications.



3

#### DC solid-state contactors

The DC solid-state contactors are designed for DC motors up to 24 V/6 A and are available in two widths (6.2 and 12.5 mm). Benefit from high system availability with reliable and fast switching with wear-free electronics.

|                    | DC solid-state<br>contactors |      |   | AC solid-state contactors |     |    |         |      |       |
|--------------------|------------------------------|------|---|---------------------------|-----|----|---------|------|-------|
| Output             | 24 V DC                      |      |   | 1-phase                   |     |    | 3-phase |      |       |
| Power [A]          | 2                            | 2    | 6 | 20                        | 30  | 50 | 2       | 9    | 37    |
| Overall width [mm] | 6.2                          | 12.5 |   | 17                        | ′.8 | 35 | 40      | 67.5 | 147.5 |
| Direct start       | •*                           | •    | * | •                         |     |    | •       |      |       |
| Reversing start    | •                            | •    |   |                           |     |    | •       |      |       |

\*) Two independent loads could be switched.



#### AC solid-state contactors

The AC solid-state contactors from the CONTACTRON series are available for single and three-phase networks and in various performance classes and, depending on the type, also provide a reversing function.

### Solid-state contactors

# For controlling DC motors

Electronic load relays and reversing load relays enable the fast switching of mechanically commutated DC motors. Our reversing load relays switch and brake DC motors up to 24 V/6 A without wear. An output protected against short circuits, surge voltages, and overloads ensures reliable operation in the system. The internal locking circuit and load wiring minimize the wiring effort.

### Your advantages

- High system availability with reliable and fast switching with wear-free electronics
- Easy wiring with integrated locking circuit and load wiring
- Direct start and reversing of mechanically commutated DC motors
- Robust and resistant to shocks and vibrations
- Reliable operation with short-circuit, surge, and overload-proof output

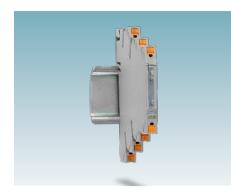
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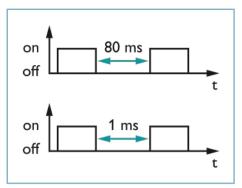
24V GND M+ M-

# Features



#### Space saving

Compact version with a 6.2 mm design for optimum space saving in the control cabinet.



Versions for high-frequency switching operations

Switching times of 1 ms to 80 ms for a variety of applications.



# Forward running and reverse running

Easy control via a 24 V DC signal. Locking circuit and load wiring included.

#### A compact and simple solution for your goods transport and material flow

DC motors play a key role within intralogistics and conveying technology. As a compact solution, they ensure simple and low-wear goods transport and material flow.

High-frequency switching operations enable fast response times, for example in solenoid valves or points within the transport system.

With the two-channel control of the electronic load relay, two solenoid valves, for example, can be switched independently or a motor can be reversed.



#### Electronic load relays for controlling DC motors

| Max. Input | Functions | Curitalia a dalara                                | Overall width | Push-in connection | Screw connection |         |
|------------|-----------|---|---------------|--------------------|------------------|---------|
| current    | voltage   | Switching delay Overall width   Reversing starter |               | Push-in connection | Screw connection |         |
|            |           | •   | 80 ms         | 6.5 mm             |                  | 2980539 |
| 2 A        |           | •   | 80 ms         | 6.5 mm             | 1069556          |         |
|            | 24 V DC   | •   | 80 ms         | 12.5 mm            |                  | 2963598 |
| 6 A        |           | •   | 80 ms         | 12.5 mm            |                  | 2982090 |
| δA         |           | •   | 1 ms          | 12.5 mm            |                  | 2982757 |

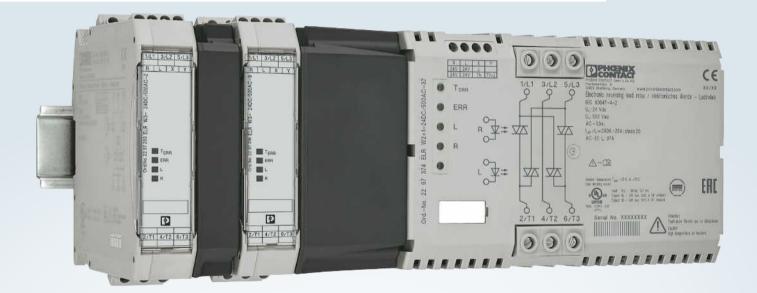
#### Phoenix Contact 25

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### Solid-state contactors

# For controlling AC motors

Solid-state contactors switch resistive and inductive loads silently and without wear. The AC solid-state contactors from the CONTACTRON series are available for single and three-phase networks and, depending on the type, also provide a reversing function. Benefit from the semiconductor technology particularly in applications with a high switching frequency or when switching high alternating currents.



### Your advantages

- Reliable and fast switching with wear-free electronics
- Robust resistant to shocks and vibrations
- Easy wiring with integrated locking circuit and load wiring
- Switching capacity up to 18.5 kW
- Direct start and reversing of three-phase asynchronous motors

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## Wear-free switching



# Forward running and reverse running

Easy control via a 24 V DC or 230 V AC signal. Locking circuit and load wiring included.

Wear-free switching of 1-phase AC loads up to 660 V AC/50 A, e.g. production machines

1-phase solid-state contactors



#### 3-phase solid-state contactors

Wear-free starting and reversing of 3-phase AC motors 575 V AC/3  $\times$  37 A, e.g. in conveyor systems.

#### Applications with high switching frequency and switching rate

Solid-state contactors are particularly suitable for high switching frequencies, such as boilers, temperature controllers or light and lighting systems.

Solid-state contactors can also be used to switch production machines, conveyor systems, machine tools, sliders, pumps, fans, separators or ship steering gear.

#### Switching large AC loads

and heating systems.

Error-free switching in the power grid: Solid-state contactors from Phoenix Contact only switch in zero crossing mode. This means that no high-frequency disturbing pulses are generated.



| Solid-state contactors |          |           |                |                   |               |                  |  |
|------------------------|----------|-----------|----------------|-------------------|---------------|------------------|--|
| Max.                   | Input    |           | Functions      |                   |               |                  |  |
| load<br>current        | voltage  | Grid type | Direct starter | Reversing starter | Overall width | Screw connection |  |
| 20 A                   | 24 V DC  |           | •              |                   | 18 mm         | 1032919          |  |
| 20 A                   | 230 V AC |           | ٠              |                   | 18 mm         | 1032920          |  |
| 20.4                   | 24 V DC  | 1-phase   | •              |                   | 18 mm         | 1032921          |  |
| 30 A                   | 230 V AC |           | •              |                   | 18 mm         | 1032922          |  |
| 50 A                   | 24 V DC  |           | •              |                   | 35 mm         | 1032926          |  |
| 50 A                   | 230 V AC |           | •              |                   | 35 mm         | 1032927          |  |
| 2 A                    |          |           |                | •                 | 40 mm         | 2297293          |  |
| 9 A                    | 24 V DC  | 3-phase   |                | •                 | 67.5 mm       | 2297316          |  |
| 37 A                   |          |           |                | •                 | 147.5 mm      | 2297374          |  |

#### Phoenix Contact 27

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# CONTACTRON motor and machine management

Protect your motors and systems: The motor manager from Phoenix Contact combines overload and underload detection in a single device. In the event of an emergency, it protects the motor and shuts down the drive.

Monitor your motors and machines: Electronic machine management combines precise energy measurement with the display and monitoring of important parameters of motors, machines or other 3-phase consumers.



#### Machine manager

By combining the electronic machine manager and an external current transformer, you can cost-effectively monitor motors, machines, and 3-phase loads.

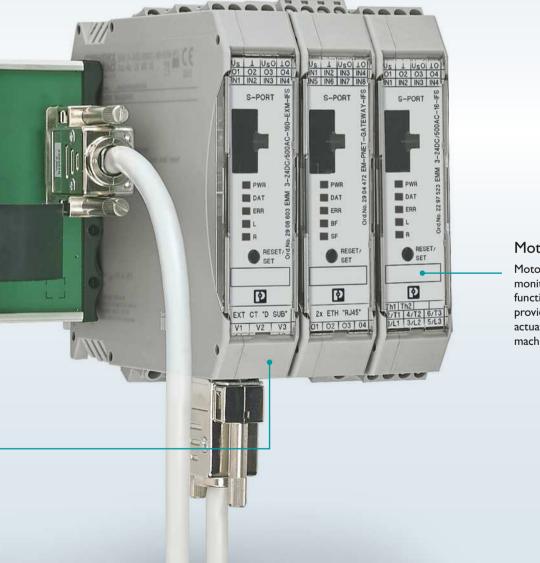
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Two versions are available with current ranges up to 90 A and 160 A.

| 4                                       |
|---|
|   |
|   |
| CONTACTRON motor and machine management |

|  | Motor manager | Machine manager |
|--|---------------|-----------------|
| Measurement of electrical parameters (U, I, P, cos phi, S, Q, f)*  | •             | •               |
| Monitoring of sinusoidal loads (e.g. asynchronous motors)          | •             | •               |
| Monitoring of mixed loads (FU-controlled motors, complete systems) |               | •               |
| Process data-based predictive maintenance (motors)                 | •             | •               |
| Process data-based predictive maintenance (systems)                |               | •               |
| Measuring range (max.)   | 5000 A**      | 160 A           |
| Measuring accuracy   | 2%            | 0.50%           |
| Monitorable values (incl. message and error message)               | 8             | 8               |
| Meters   |               |                 |
| Total energy meter   | •             | •               |
| Operating hours counter  | •             | •               |
| Measuring system   |               |                 |
| Internal current transformer                                       | Up to 16 A    |                 |
| Use of external current transformers                               | •             | •               |
| Motor outputs  |               | ·               |
| Motor output configuration (signal)                                | •             | •               |

\* Voltage, current, active power, cos phi, apparent power, reactive power, frequency \*\* Depending on the transformer used



#### Motor manager

Motor managers from Phoenix Contact monitor motors for overload and underload, function, dirt, and wear. You can therefore provide permanent protection for pumps, actuating drives, fans, conveyor belts and machine tools, for example.

### CONTACTRON motor and machine management

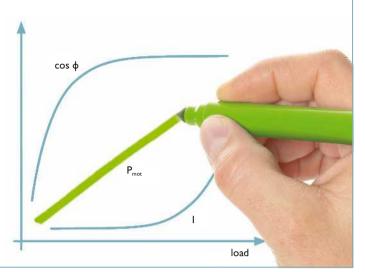
# Motor manager

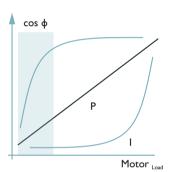
With the motor manager, you can detect all the critical load states throughout the system and benefit from the advantages of modern real power monitoring. If required, the motor manager switches the drive off and thereby protects the motor and system. The motor manager is configured via the intuitive IFS-CONF software from Phoenix Contact.



#### Reliable monitoring – exact and fast control

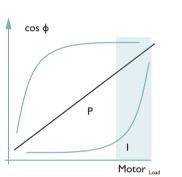
Motor managers from Phoenix Contact monitor motors for overload and underload, function, dirt, and wear. You can therefore provide permanent protection for pumps, actuating drives, fans, and machine tools, for example. The monitoring is realized by freely configurable switching and signaling thresholds. Identical or separate settings can be made for the thresholds for both directions of rotation. The active power consumed, calculated from three currents, voltages, and the phase angle, is used for parameterization. As it is independent of voltage fluctuations and drive load, the active power is thus much more precise than when just the current is taken into consideration.





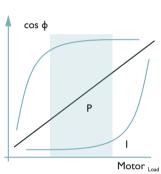
#### Monitoring "lower motor load range"

The overload or underload of a motor or drive that is operated in the lower load range is optimally monitored with a cos-phi monitor.



#### Monitoring "optimum motor load range"

An ampere meter will suffice for monitoring the upper load range as the motor or drive is operated at an optimum cos-phi. The motor or drive should ideally be designed in this way.



#### Monitoring "middle motor load range"

However, 80% of all motors or drives operate in the middle range in which there is hardly any change to the current or cos-phi. An overload or underload is only detected reliably by a change to the recorded active power.

| Motor manager |                  |                    |                     |            |                         |                         |                     |                  |                  |
|---------------|------------------|--------------------|---------------------|------------|-------------------------|-------------------------|---------------------|------------------|------------------|
|               | Input<br>voltage | Measuring<br>range | Motor<br>protection | Monitoring | Internal<br>transformer | External<br>transformer | Network-<br>capable | Overall<br>width | Screw connection |
|               |                  | 400 mA<br>16 A     | •                   | •          | •                       |                         | •                   | 22.5 mm          | 2297523          |
|               | 24 V DC          | 140 mA<br>5 A      | •                   | •          |                         | •                       | •                   | 22.5 mm          | 2297497          |

Phoenix Contact 31

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### CONTACTRON motor and machine management

# Machine manager

Monitor your motors and machines: Electronic motor and machine management combines precise energy measurement with the display and monitoring of important parameters of motors, machines, or other 3-phase consumers. As an option, can be networked with all common fieldbus systems via a gateway.



DIN rail connector interface for direct connection to all standard fieldbus systems

21

- Flexible use in a central control cabinet and in a decentral control box
- Compact design saves space in the application
- Increased system availability with predictive maintenance based on process data
- Continuous monitoring of mixed loads within an application

32 Phoenix Contact

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### Efficient machine management



#### Accurate measurements

Two versions are available with an external current transformer with current ranges up to 90 A and 160 A.



#### **IFS-CONF** software

Benefit from the flexibility of freely configurable switching and signaling thresholds for all relevant measured variables.

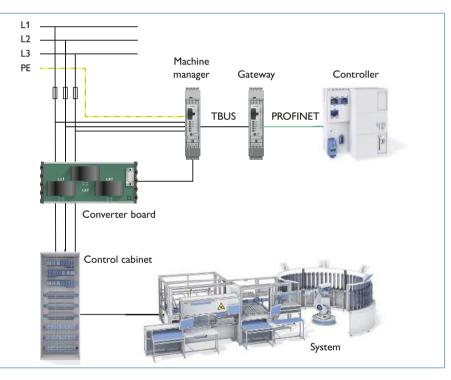


#### Reliable monitoring

Display of: active power, apparent power, reactive power, energy meter, cos-phi, current, voltage, frequency.

#### Application example

Monitoring of important machine parameters, networked via gateway and controlled via PROFINET. By combining the electronic machine manager and an external current transformer, you can cost-effectively monitor motors, machines, and 3-phase loads, including frequency converters and mixed loads. Network the machine manager with all popular fieldbus systems (PROFIBUS, PROFINET, Modbus/ TCP, Ethernet, CANopen<sup>®</sup>, DeviceNet<sup>™</sup>) via a gateway. Consistent communication for Industry 4.0 with optional data transmission via OPC UA.



| Machine manager |                  |                 |                         |  |                 |               |                  |  |
|-----------------|------------------|-----------------|-------------------------|--|-----------------|---------------|------------------|--|
|                 | Input<br>voltage | Measuring range | External<br>transformer | Interior<br>diameter of<br>transformer | Network-capable | Overall width | Screw connection |  |
| Øs              |                  | 0.2 A 90 A      |                         | 11 mm                                  |                 | 22.5 mm       | 2908602          |  |
|                 | 24 V DC          | 0.5 A 160 A     |                         | 23 mm                                  |                 | 22.5 mm       | 2908603          |  |

Phoenix Contact 33

# INTERFACE system – continuous overview of movements with digitalization and networking

The INTERFACE system consists of devices which can be connected to each other via the DIN rail connector. As the usual parallel wiring is redundant, the wiring effort is reduced.

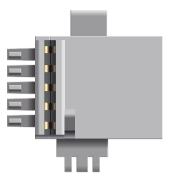
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With the flexible and modular design, the interface system always adapts to your requirements. The networking options provide an excellent basis to meet the requirements of the Internet of Things (IoT).



#### Transfer your process data easily and network your devices quickly

The DIN rail connector (T-BUS) is the core of the interface system. It oversees the networking, communication, and power supply of the devices.



#### CONTACTRON

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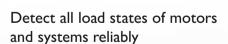
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#### hybrid motor starters

Not only do you benefit from space and wiring savings, you can also enjoy the advantages of diagnostic functions. Custom process data linking helps you meet your application requirements.



Use important motor and system data to monitor your application. Maintain a continuous overview of your energy requirements. Detect critical load states at an early stage without using additional sensors thus optimizing maintenance cycles and increasing system availability. You can therefore meet your specific Industry 4.0 requirements.

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# INTERFACE system – product overview

| Gateways |   |             |                       |  |  |  |
|----------|---|-------------|-----------------------|--|--|--|
|          | Description   | ltem number | Туре                  |  |  |  |
|          | Gateway for the connection of up to 32 INTERFACE system devices to a higher-<br>level controller via PROFIBUS DP. The INTERFACE system devices are connected<br>to the Gateway via DIN rail connectors; the DIN rail connectors are provided.               | 2297620     | EM-PB-GATEWAY-IFS     |  |  |  |
|          | Gateway for the connection of up to 32 INTERFACE system devices to a higher-<br>level controller via CANopen®. The INTERFACE system devices are connected to<br>the Gateway via DIN rail connectors, the DIN rail connectors are provided.                  | 2901504     | EM-CAN-GATEWAY-IFS    |  |  |  |
|          | Gateway for the connection of up to 32 INTERFACE system devices to a higher-<br>level controller via PROFINET. The INTERFACE system devices are connected to<br>the Gateway via DIN rail connectors; the DIN rail connectors are provided.                  | 2904472     | EM-PNET-GATEWAY-IFS   |  |  |  |
|          | Gateway for the connection of up to 32 INTERFACE system devices to a higher-<br>level controller via Modbus/TCP. The INTERFACE system devices are connected to<br>the Gateway via DIN rail connectors, the DIN rail connectors are provided.                | 2901528     | em-modbus-gateway-ifs |  |  |  |
|          | Gateway for the connection of up to 32 INTERFACE system devices to a higher-<br>level controller via EtherNet/IP <sup>™</sup> . The INTERFACE system devices are connected<br>to the Gateway via DIN rail connectors; the DIN rail connectors are provided. | 2901988     | EM-ETH-GATEWAY-IFS    |  |  |  |

#### INTERFACE system – product overview

| Extension mo | Extension module   |             |                   |
|--------------|--|-------------|-------------------|
|              | Description  | ltem number | Туре              |
|              | For more complex applications with Interface system devices (IFS), the extension<br>module offers digital inputs and outputs for processing additional signals in the field.<br>Easy connection to an IFS gateway via the DIN rail connector as the slave. | 2904473     | EM-D-8/4-24DC-IFS |

## Power distributors CrossPowerSystem

CrossPowerSystem is an open platform for modular and functional control cabinets. Three-phase devices are mounted on the power distributor via Plug and Play. The 20 A power supply with integrated electronic circuit breakers (8-channel) supplies a safe 24 V supply which can be distributed easily using additional adapter rails.

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TRIO CROSS POWER

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#### Power supply 20 A: Supply and protection

Two devices in one: The TRIO CROSS POWER 20 A power supply provides a reliable 24 V supply with additional protection by eight independent channels for shutdown in the event of errors.

#### CrossPowerSystem:

# The DIN rail with built-in power distribution

With just one click, devices are mounted on the power distribution board without tools and a safe electrical connection to the three phases immediately established – all in just one step.

L1

L2

L3

Hybrid motor starters: Switch motors intelligently and protect them safely

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Four devices rolled into one: The compact hybrid motor starters with emergency stop function switch, reverse, and protect motors safely and reliably. Further devices and accessories can be integrated flexibly.

### CrossPowerSystem Modular and functional

We have developed a solution for 400 V distribution to simplify the wiring effort in machine and control cabinet manufacturing. With the open CrossPowerSystem platform, power supplies through to hybrid motor starters can be snapped on without the need for any tools or cables. As a result, you can configure modular and functional control cabinet solutions quickly and flexibly.



#### The perfect connection



# Circuit technology and power distribution

Time is money – this is particularly true when it comes to setting up machines and systems. With the combination of power distribution and switching devices, mounting is even faster. Furthermore, the integrated reverse pole protection prevents errors and ensures even simpler startup.



# The new DIN rail with in-built power distribution

The CONTACTRON hybrid motor starter is mounted on the board without tools with just a click, and is simultaneously safely electrically connected to the three phases – all in just one step.



#### Power supply

The new TRIO CROSS POWER power supply for the CrossPowerSystem power distribution board is perfectly adapted for use in machine building. All functions and the space-saving design are tailored to the stringent demands in this area. The Push-in connection allows quick and easy connection of a 24 V DC control voltage.

#### Implementing modular and functional solutions

Now, reduce your wiring costs with the new 5 A power supply. This can be used to supply power to all hybrid motor starters on the board at the same time. Furthermore, to generate motor-relevant data for system monitoring, simply use the network-capable solution alongside the classic motor starters via IO-Link. A 225 mm and 405 mm version of the power distribution board is available.



#### CrossPowerSystem product overview

| CPS boards   |  |  |  |
|--------------|--|--|--|
|              |  |  |  |
| Product type | Mounting adapter   |  |  |
| Description  | Modular power distribution board with CrossLink® interface,<br>125 A, 3-pos.,<br>touch-proof and protected against polarity reversal,<br>width: 225 mm | Modular power distribution board with CrossLink® interface,<br>125 A, 3-pos.,<br>touch-proof and protected against polarity reversal,<br>width: 405 mm |  |
| ltem number  | 1002634  | 1002635  |  |

#### **CPS** components



# CPS componentsImage: CPS componentsImage: CPS componentsImage: CPS componentsImage: CPS componentsImage: CPS componentsImage: CPS componentsItem number120182512018291201696

#### CrossPowerSystem product overview

| CPS components    |                      |         |         |  |  |
|-------------------|----------------------|---------|---------|--|--|
|                   |                      |         |         |  |  |
| Product type      | Hybrid motor starter |         |         |  |  |
| Network-capable   | No                   |         |         |  |  |
| Max. load current | 0.6 A                | 2.4 A   | 9 A     |  |  |
| ltem number       | 2902746              | 2902744 | 2902745 |  |  |

#### **CPS** components

|                   |                          |         |         |         | OMM/    |
|-------------------|--------------------------|---------|---------|---------|---------|
| Product type      | Hybrid motor starter     |         |         | Bridge  |         |
| Network-capable   | IO-Link INTERFACE system |         |         |         |         |
| Max. load current | 3 A                      | 9 A     | 3 A     | 9 A     |         |
| ltem number       | 1151617                  | 1151610 | 1151618 | 1151587 | 1191990 |

#### CrossPowerSystem product overview

| CPS accessories  |  |             |                      |  |
|--|--|-------------|----------------------|--|
|  | Description  | ltem number | Туре                 |  |
| and the second sec | Adapter rail for the CrossPowerSystem power distribution board with mounting for PTFIX distribution blocks   |             | EM-CPS-PTFIX-135     |  |
|  | Adapter rail for the CrossPowerSystem power distribution board with integrated DIN rail for mounting distributor terminal blocks up to 35 mm <sup>2</sup>                                      |             | EM-CPS-NS35-135      |  |
| S de la  | Adapter for CONTACTRON Speed Starter for direct mounting on the CrossPowerSystem power distribution board  | 1282859     | EM-CPS-DA-45C-CSS    |  |
|  | Connection module with integrated spring-loaded terminals for cables from 1.5 to 16 mm², 3-pos., maximum 63 A  | 1002633     | EM-CPS-TB3/63A       |  |
| • • •  | Connection module with box terminals for conductors from 6 to 50 mm², 3-pos., maximum 125 A  | 1070299     | EM-CPS-TB3/125A      |  |
|  | Single-position adapters with CrossLink® interface for connecting miniature circuit breakers, 16 A, phase L1, with one fixed DIN rail, with conductors AWG 14 (2.5 mm²)                        | 1089439     | EM-CPS-DA-18S/16A-L1 |  |
|  | Single-position adapters with CrossLink® interface for connecting miniature circuit breakers, 16 A, phase L2, with one fixed DIN rail, with conductors AWG 14 (2.5 mm²)                        | 1089440     | EM-CPS-DA-18S/16A-L2 |  |
|  | Single-position adapters with CrossLink® interface for connecting miniature circuit breakers, 16 A, phase L3, with one fixed DIN rail, with conductors AWG 14 (2.5 mm²)                        | 1089441     | EM-CPS-DA-18S/16A-L3 |  |
|  | Single-position adapters with CrossLink® interface for connecting miniature circuit<br>breakers, 63 A. Phase L1, with one fixed DIN rail, with conductors AWG 8<br>(10 mm²)                    | 1089356     | EM-CPS-DA-185/63A-L1 |  |
|  | Single-position adapters with CrossLink <sup>®</sup> interface for connecting miniature circuit breakers, 63 A. Phase L2, with one fixed DIN rail, with conductors AWG 8 (10 mm <sup>2</sup> ) | 1089442     | EM-CPS-DA-18S/63A-L2 |  |
|  | Single-position adapters with CrossLink® interface for connecting miniature circuit breakers, 63 A. Phase L3, with one fixed DIN rail, with conductors AWG 8 (10 mm²)                          | 1089446     | EM-CPS-DA-18S/63A-L3 |  |

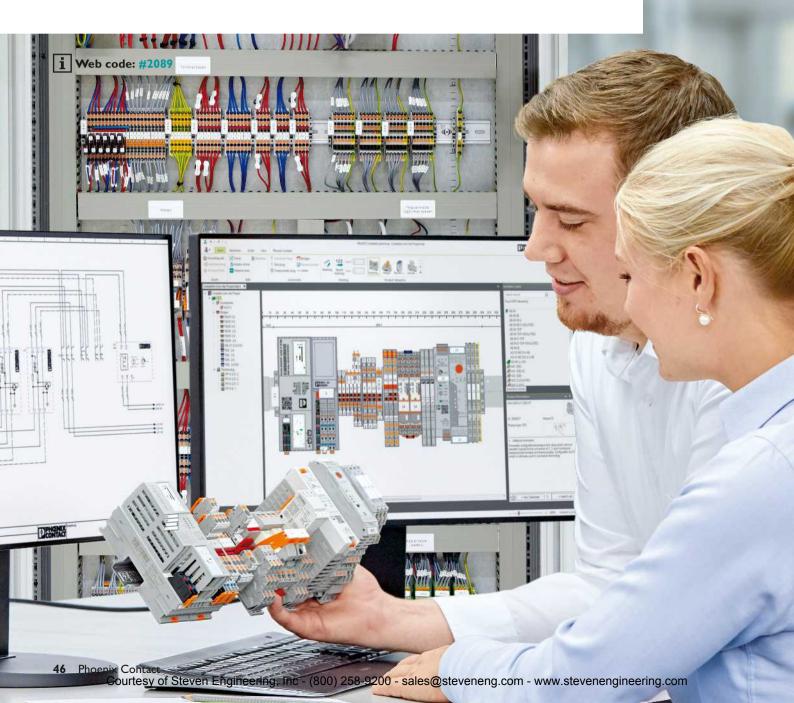
# Power distributors 0 2 7 8

#### CrossPowerSystem product overview

| PS accesso | Description  | Item number | Туре                |
|------------|--|-------------|---------------------|
| J          | Device adapter with fuse holder for 16 A fuse (10x38 / Class CC),<br>CrossLink® interface and a fixed DIN rail | 1002668     | EM-CPS-DA-22,5F/16A |
|            | Standard device adapter with CrossLink® interface and a fixed DIN rail, rated current: 16 A                    | 1003291     | EM-CPS-DA-45S/16A   |
|            | Standard device adapter with CrossLink® interface and a fixed DIN rail, rated current: 32 A                    | 1003292     | EM-CPS-DA-45S/32A   |
|            | Comfort device adapter with CrossLink <sup>®</sup> interface and a moveable DIN rail, rated current: 16 A      | 1002666     | EM-CPS-DA-45C/16A   |
|            | Comfort device adapter with CrossLink® interface and a moveable DIN rail, rated current: 25 A                  | 1002665     | em-cps-da-45c/25a   |
|            | Comfort device adapter with CrossLink® interface and a moveable DIN rail, rated current: 32 A                  | 1002664     | EM-CPS-DA-45C/32A   |
|            | Comfort device adapter with CrossLink^ $^{\otimes}$ interface and a moveable DIN rail, rated current: 45 A     | 1003289     | em-cps-da-45c/45a   |
| al a       | Height extension for Comfort device adapter,<br>width: 45 mm   | 1003293     | EM-CPS-DAE-45       |
| L          | Lateral extension of the height extension for Comfort device adapter, width: 45 mm                             | 1003294     | EM-CPS-DAES-45      |
|            | Comfort DIN rail, additional DIN rail for Comfort device adapter   | 1003295     | EM-CPS-TS-45        |
|            | Siemens device mount, positioning element for Siemens S0 and S00 switching devices                             | 1003296     | EM-CPS-DHS-45       |
|            | Eaton device mount, positioning element for Eaton PKZ switching devices  | 1002663     | EM-CPS-DHE-45       |

# COMPLETE line – the comprehensive solution for the control cabinet

The COMPLETE line system encompasses technologically leading and coordinated hardware and software products, consulting services, and system solutions that help you optimize your processes in control cabinet manufacturing. Engineering, purchasing, installation, and operation become significantly easier for you.



#### Your advantages in detail:



#### Comprehensive product portfolio

With COMPLETE line, we offer a complete product portfolio of technologically leading products. This includes:

- Controllers and I/O modules
- · Power supplies and device circuit breakers
- Terminal blocks and distribution blocks
- Relay modules and motor starters
- Signal conditioners
- Safety technology
- Surge protection
- · Heavy-duty connectors



#### Intuitive handling

With the simple, intuitive handling of the coordinated hardware components, you will save time during installation, commissioning, and maintenance. With Push-in connection technology, you can wire applications quickly and without using tools. The broad, technologically leading product portfolio will always provide you with the right product for standard or special applications.



# Save time throughout the entire engineering process

The clipx ENGINEER complete planning and marking software supports the entire process of control cabinet manufacturing. The program features an intuitive user interface that allows the individual planning, automatic checking, and direct ordering of terminal strips.



#### **Reduced** logistics costs

Reduced variety of parts with standardized marking, bridging, and testing accessories. The COMPLETE line system coordinates products, design, and accessories so that you benefit from maximum reusability and thus reduce your logistics costs.



# Optimized processes in control cabinet manufacturing

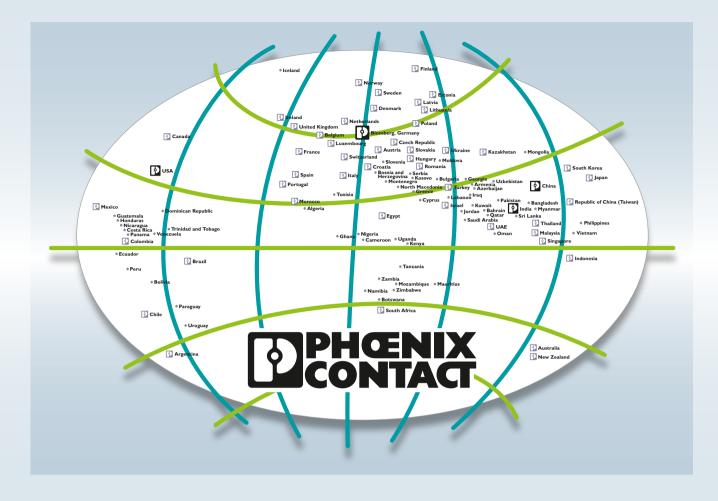
COMPLETE line supports you, from engineering through to manufacturing, in designing your control cabinet production as efficient as possible. This is how your customized concept for optimizing your processes in control cabinet manufacturing is created. Our terminal strip production helps you to flexibly manage order peaks or to supply your control cabinet production with fully assembled DIN rails just in time.



# The new standard for the control cabinet

Discover the extensive COMPLETE line product portfolio and find out more about COMPLETE line and your comprehensive solutions for the control cabinet.

Visit our website: phoenixcontact.com/completeline



# Open communication with customers and partners worldwide

Phoenix Contact is a global market leader based in Germany. We are known for producing future-oriented products and solutions for the electrification, networking, and automation of all sectors of the economy and infrastructure. With a global network reaching across more than 100 countries with over 22,000 employees, we maintain close relationships with our customers, something we believe is essential for our common success.

Our wide range of innovative products makes it easy for our customers to implement the latest technology in a variety of applications and industries. This especially applies to the target markets of energy, infrastructure, industry, and mobility.

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phoenixcontact.com

